



A faint, semi-transparent background graphic shows various medical and technical symbols, including a stethoscope, a syringe, a gear, a plus sign, and a graph with a dashed trend line, all set against a grid pattern.

SR45™ PARTS MANUAL

APRIL 2020

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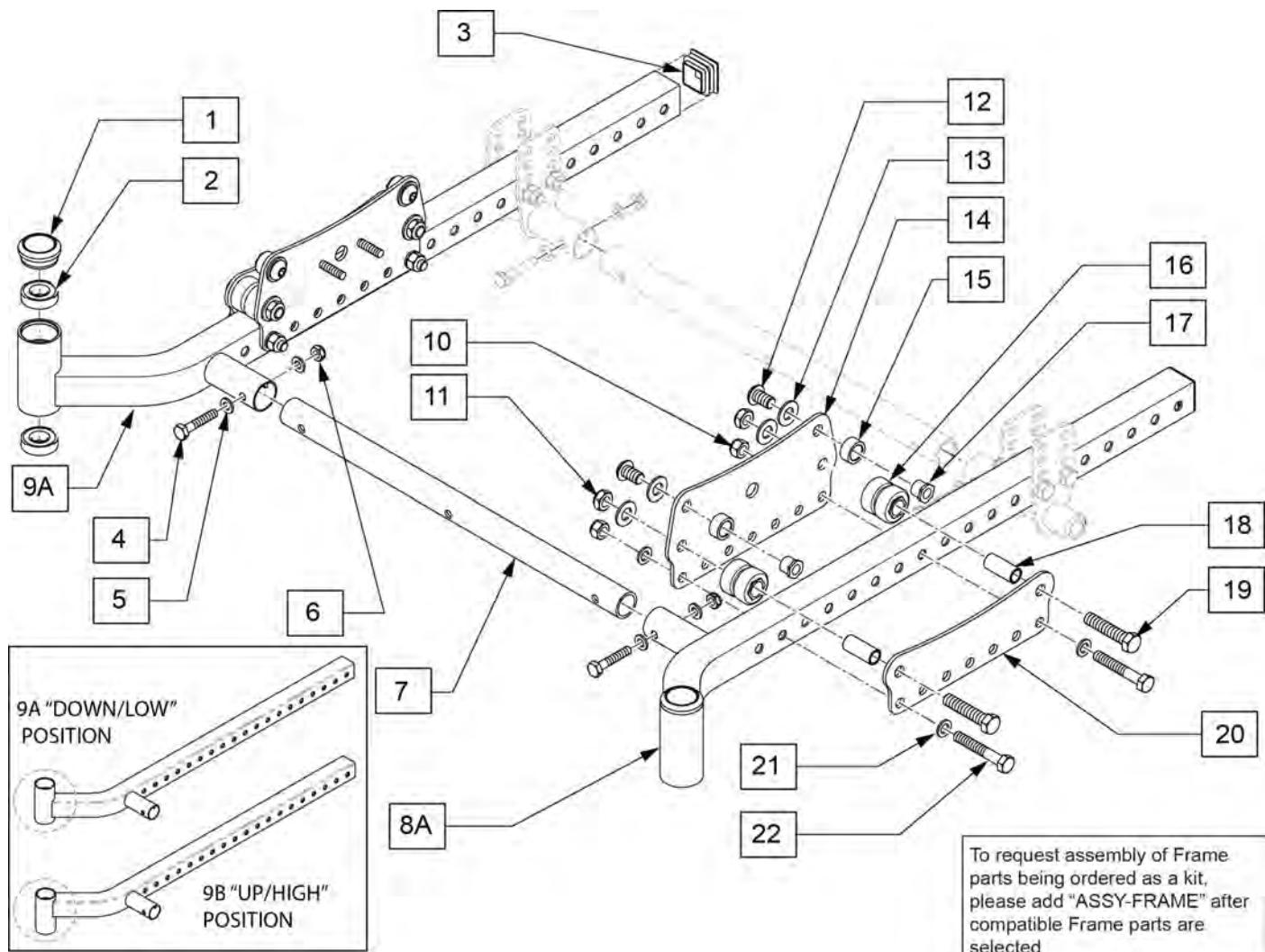
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GLOSSARY OF ABBREVIATIONS

Note: see Informations Panel for file.

| | | | | | | | | | |
|--------|--|--------|-----------------------------------|---------|--|----------|--|----------|-------------------------------|
| 1AD | One Arm Drive | CZ | Cozy | INH | Inhibit | PCB | Pediatric Center of Gravity (AKA: Zippie Ins) | S/A | Swing Away |
| 3DCR | 3DX Microclimatic cover for Cryo style inserts | DAB | Depth-adjustable Back | INORG | Inorganic coating | PCM | Power Center Mount | S/F | Side Frame |
| AAA | Adult Angle Adjustable | DB | Dynamic Back | INSRT | Insert | PED | Pediatric | SCW | Screw |
| AACM | Angle Adjustable Center Mount | DBL | Double | I/O | Swing In Out | PEL | Pelvic | SDLE | Saddle |
| ABD | Abductor | DC | Deep Contour | IRIS | Intelligent Rotation in Space | PH | Push Handle | SG | Side Guard |
| AC | All Court | DL | Desk Length | ISM | Intelligent Seating Module | PHIL | Phillips | SGTG | Super Grip Thumb Guard |
| AD | Arm Drive | DP | Dual Post Armrest | JA | Jay Active | P/L | Pin Lock | SHCS | Socket Head Cap Screw |
| ADJ | Adjustable | D-Post | Dual Post Armrest | JNR | Junior | PL | Plated | SHSS | Socket Head Set Screw |
| ADPT | Adapter | D-PST | Dual Post Armrest | KAA | Kids Angle Adjustable | PLL | Pull | SHLDR | Shoulder |
| AE | Air Exchange | DRV | Drop (seat) | KDS | Kids | PLT | Plate | SHT | Short |
| AHAB | ASAP II | DTT | Diagnostic Test Tool | KVLR | Kit (usually consists of all mounting hardware for one side) | PLST | Plastic | SLD | Solid |
| ANG | Angle | DY | Dynamic Back | Kevlar | | PLY | Plywood | SLNG | Sling |
| ALR | Articulating Legrest | EA | Each | KZ | Quickie Kidz/Zippie Kidz | PNEU | Pneumatic | SLTD | Slotted |
| ALUM | Aluminum | ELR | Elevating Legrest | L | Left | PNK | Pink | SLV | Sleeve |
| AMH | Adjustable Mounting Hardware | EXT | Extension | LAT | Lateral | PNT | Paint | SM | Small |
| ANO | Anodized | EXTND | Extended | LCK | Lock | PNTD | Painted | SNGL | Single |
| ASAP | Adjustable Seating and Positioning | F | Folding Frame | LFH | Left Front Horizontal | POLY | Polyurethane | SOC | Socket |
| ASL | Adaptive Switch Laboratories | FHCs | Flat Head Cap Screw | LFT | Left | POST | Posterior | SPCR | Spacer |
| ASM | Assembly (includes other parts) | FL | Full Length | LFV | Left Front Vertical | PR | Pressure Relieving | SPEC CLR | Specify Color |
| ASSM | Assembly | FLD | Folding | LH | Left Hand | PR | Power Recline | SPHA | Single Post Height Adjustable |
| ASSMLY | Assembly | FL FT | Flip-up Footrest | LH | Left Horizontal | PR | Pair | SPK | Spoke |
| ASSY | Assembly | FLP | Flip | LK | Lock | (PR) | Pair | SPR | Super Grip Handrim |
| AT | Anti-tip | FLRD | Flared | LNG | Long | PRCR | Premium Leatherette cover for Cryo style inserts | SQZ | Squeeze |
| ATT | Attachment | FM | Foam | LO | Lift Off | PRE-ISC | Pre-Ischial | SS | Stainless Steel |
| BB | Basketball | FM | Front Mount | L/O | Lift Off | PREM | Premium Leatherette cover | ST | Seat |
| BC | Breezy Chrome | FNDR | Fender | LP | Loop | | | S/TAP | Self Tapping |
| BCK | Back | FPH | Folding Push Handle | LPS | Loops | | | STCR | Stretch Cover for Cryo Style |
| BCKBRD | Backboard | FT | Foot | LRG | Large | PROJ | Projection | inserts | |
| BH | Button Head | F/REST | Footrest | LRH | Left Rear Horizontal | PRPL | Purple | STD | Standard |
| BHCS | Button Head Cap Screw | FRNT | Front | LRV | Left Rear Vertical | PRTL | Partial | STL | Style |
| BKL | Buckle | FT PLT | Footplate | LS | Low Sheer | PSH | Push | STR | Stretch cover material |
| BKRST | Backrest | FTRST | Footrest | LT | Long Tab | PT | Point | STRLR | Stroller |
| B-LOCK | Back Lock | F/UP | Flip-up | LT | Natural Fit Lite Handrims | PTTRN | Pattern | STRT | Straight |
| BLD | Build Up | FWD | Front Wheel Drive | LTRL | Lateral | PWR | Power | TLC | Tilt Lift Comb |
| BLK | Black | FXT | Fixed | LUMB | Lumbar | Q1 | Quicke 1 | TLT | Tilt |
| BLU | Blue | G8 | Grade 8 higher grade = stronger | LV | Left Vertical | Q2 | Quicke 2 | TG | Thumb Guard (std) |
| BR | Breezy | GP | Quicke GP | LW | Low | Q2HP | Quicke 2 High Performance | THRD | Threaded |
| BRD | Board | GPS | Quicke GPS | LX | Quicke LX | QC | Quicke Carbon | TI | Titanium |
| BRNG | Bearing | GPV | Quicke GPV | LXI | Quicke LXi | QR | Quick Release | TL | Tall |
| BRKT | Bracket | GNRC | Generic | MACH | Machine | QRx | Quicke RX | TLC | Tilt Lift Comb |
| BSHNG | Bushing | H | Hole | MECH | Mechanism | QTI | Quicke Titanium | TNN | Tennis |
| BTTN | Button | HB | High Brake | MED | Medium | QT/QTS | Quicke Tilt & Space | TS | Tilt-in-Space |
| BTTRY | Battery | HD | Head or Heavy Duty | mm | Millimeter | QUAD | Quadrant Pad | TT | Tilt-in-Space |
| BZ | Breezy | H/D | Heavy Duty | MNT | Mount | R | Right | UNTHRD | Unthreaded |
| CAA | Composite Angle Adjustable | HDRST | Headrest | MNTG | Mounting | RCLNR | Recliner | UNIV | Universal |
| CG | Center of Gravity | HWDR | Hardware | MOD | Modify or Modification | REC | Receiver | UNTHRD | Unthreaded |
| CGT | Center of Gravity Tilt (AKA: IRIS) | HEX | Hexagon | M/S | Machine Screw | REG | Regular | UPH | Upholstery |
| CHRGR | Charger | HH | Hemi-Height or Hex Head | MWD | Mid Wheel Drive | REL | Release | VERT | Vertical |
| CJSM | Color Joystick Module | HK | Hook | Nat.Fit | Natural Fit Handrim | REV | Reverse | W | With |
| CLMP | Clamp | HL | Heel Loops | NAUG | Naugahyde | RH | Right Hand | W/ | With |
| CLNCHR | Clincher | HM | High Mount | NF | Non-folding | RH | Right Horizontal | WD | Wide |
| CLR | Clear | HNDL | Handle | NF | Natural Fit Handrim | RFH | Right Front Horizontal | W/F | Water Fall |
| COMP | Complete | Hngr | Hanger | NFLT | Natural Fit Lite Handrim | RFV | Right Front Vertical | W/O | Without |
| CMPST | Composite | HP | High Pressure | NR | Non-recessed | RNUUT(S) | Rivnut(s) | WHL | Wheel |
| CRM | Chrome | HR | Handrim | OBLIQ | Obliquity | RoHS | Restriction of Hazardous Substances | WLDMNT | Weldment |
| C/S | Cap Screw | HRDWR | Hardware | OBLQ | Oblique | RR | Rear | XS | Cross Spoke |
| C-S | Countersunk | HRNSS | Harness | OD | Outer/Outside Dimension | RRH | Right Rear Horizontal | YLW | Yellow |
| CSTR | Caster | HS | High Speed | O/S | Old Style | RRV | Right Rear Vertical | Z2 | Zippie 2 |
| CUSH | Cushion | HT | Height or Heat Treated | OUTBRD | Outboard | RT | Right | ZN | Zinc |
| CV | Conventional | ID | Inner/Inside Dimension Diameter | P1 | Quicke P100 | RV | Right Vertical | ZP | Zippie |
| CVR | Cover | IN | In/Out (for swing in/out hangers) | P2 | Quicke P200 | RV | Quicke Revolution | ZP2 | Zippie 2 |
| CVRS | Covers | INBRD | Inboard | P3 | Quicke P300 | RWD | Rear Wheel Drive | | |
| CYL | Cylinder | INC | Incontinent | P5 | Quicke/Zippie P500 | SA | Swing Away | | |

| Pos. | Item Number | Description | Remarks |
|---------------------------|-------------|-------------|--------------------------------------|
| GLOSSARY OF ABBREVIATIONS | | | see attachment in Informations Panel |



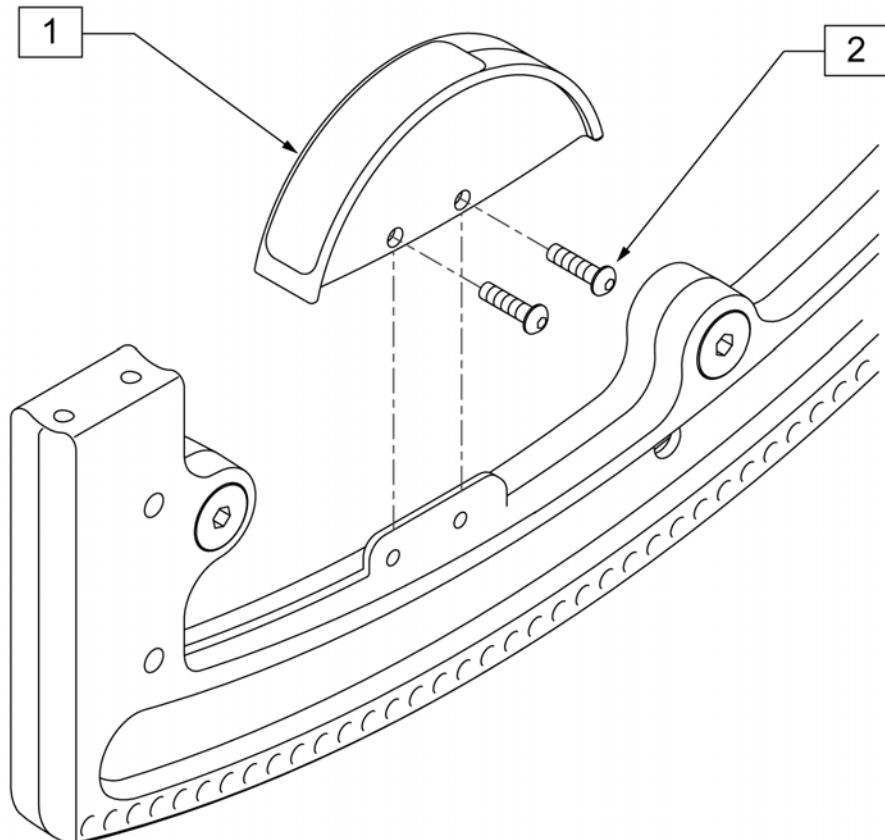
| Pos. | Item Number | Description | Remarks |
|----------|-------------|-----------------------------|---------|
| 1 | 561070 | CASTER CAP PLASTIC | |
| 2 | 349500 | BEARING 1-1/8 X 5/16ID | |
| 3 | 117928 | PLUG TUBE SQ 1-1/8 | |
| 4 | 106971 | HHCS 1/4-28 X 1-3/8 ROHS | |
| 5 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 6 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 10 | 106938 | NUT NYLOCK 5/16-24 ROHS | |
| 11 | 105889 | NUT NYLOCK THIN 3/8-24 ROHS | |
| 12 | 105897 | BHCS 3/8-24 X 5/8 PL ROHS | |
| 13 | 106948 | WASHER FLAT SAE 3/8 ROHS | |
| 19 | 117948 | HHCS 3/8-24 X 1-3/4 ROHS | |
| 21 | 106946 | WASHER FLAT AN 5/16 ROHS | |
| 22 | 106985 | HHCS 5/16-24 X 2 ROHS | |
| 10,12-21 | 117993 | ROLLER SUBASSEMBLY | |
| 1,2,3,9A | 119474S | BASE FRAME ASSM DOWN L | |
| 1,2,3,8A | 119475S | BASE FRAME ASSM DOWN R | |
| 1,2,3,8B | 119476S | BASE FRAME ASSM UP L | |
| 1,2,3,9B | 119477S | BASE FRAME ASSM UP R | |
| 4-7 | 119548 | STRUT TUBE AND HARDWARE 14W | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|-----------------------------|------------------------------|
| 4-7 | 119549 | STRUT TUBE AND HARDWARE 15W | |
| 4-7 | 119550 | STRUT TUBE AND HARDWARE 16W | |
| 4-7 | 119551 | STRUT TUBE AND HARDWARE 17W | |
| 4-7 | 119552 | STRUT TUBE AND HARDWARE 18W | |
| 4-7 | 119553 | STRUT TUBE AND HARDWARE 19W | |
| 4-7 | 119554 | STRUT TUBE AND HARDWARE 20W | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-FRAME | FRAME ASSY REQUIRED | add with Frame kit |

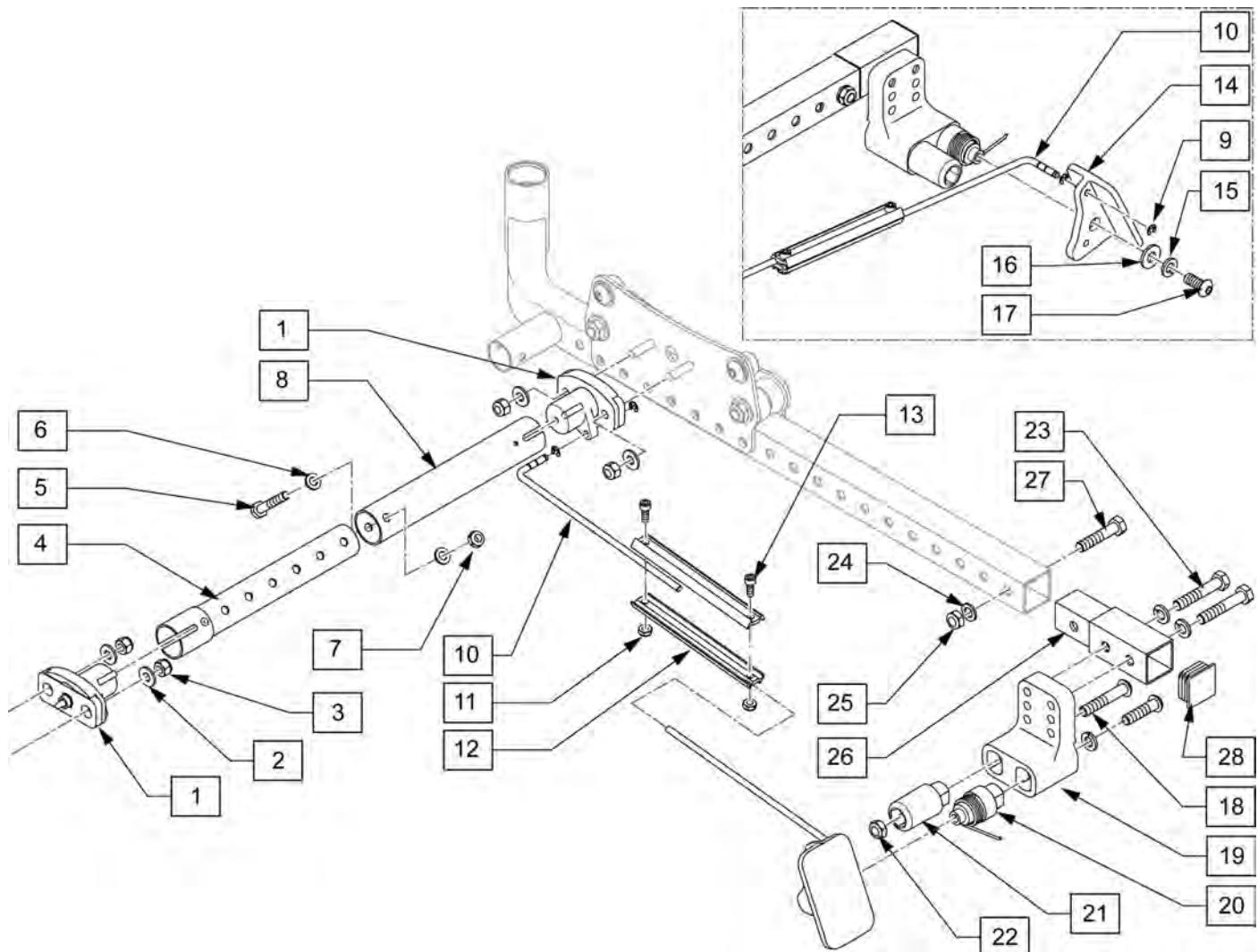
ANGLE INDICATOR

[08/2008]

NOTE: FITS IRIS W/ SERIAL NUMBER PREFIX CGT ONLY.



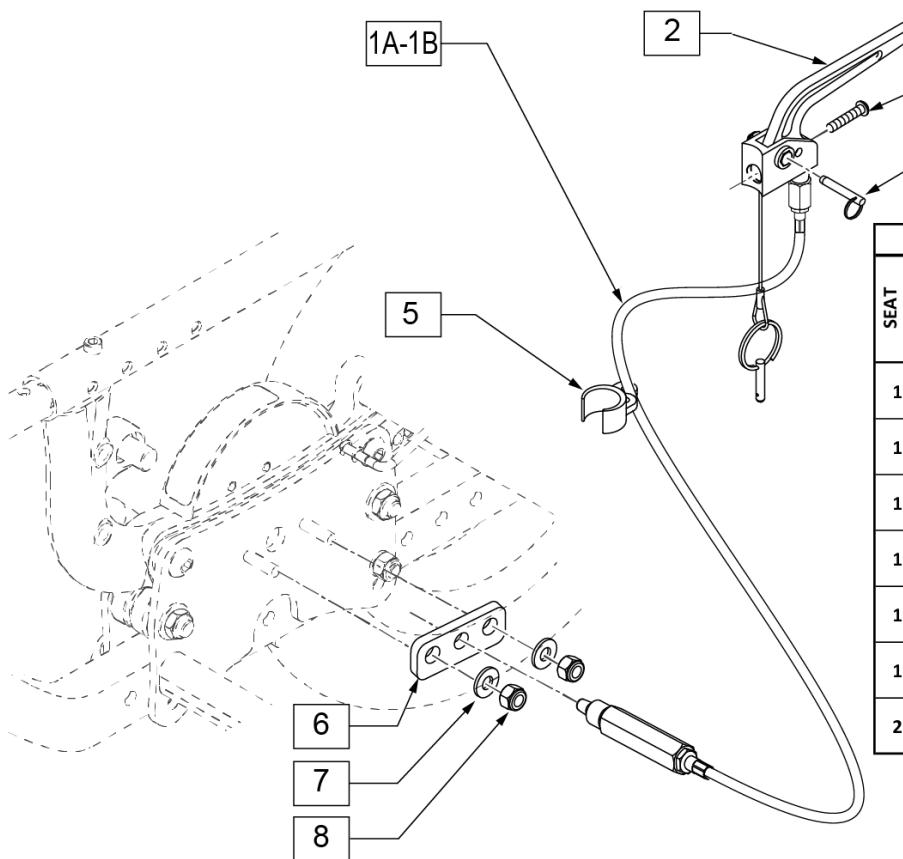
| Pos. | Item Number | Description |
|------|-------------|-----------------------------|
| 1 | 882346 | ANGLE INDICATOR W/ STICKERS |
| 2 | 226043 | 10-32 x 1/2 BH C/S BLK |
| 3 | 920562 | ANGLE INDICATOR W/ HARDWARE |



| Pos. | Item Number | Description |
|------|-------------|---------------------------------------|
| 2 | 106945 | WASHER FLAT SAE 1/4 ROHS |
| 3 | 106932 | NUT NYLOCK 1/4-20 ROHS |
| 4-8 | 107239 | ROCKER TUBE ASSM 13 -18" 13 -18" WIDE |
| 4-8 | 107240 | ROCKER TUBE ASSM 15 -22" 15 -22" WIDE |
| 9 | 106383 | E-CLIP 3/16" |
| 11 | 106931 | NUT NYLOCK THIN 10-32 ROHS |
| 13 | 107181 | SHCS 10-32 X 1/2 ROHS |
| 14 | 107165 | PEDAL FOOT RELEASE |
| 15 | 106951 | WASHER SPLIT LOCK 5/16 ROHS |
| 16 | 263109 | 5/16 FENDER WASHER SS 3/4" OD |
| 17 | 106979 | BHCS 5/16-18 X 3/4 ROHS |
| 18 | 106982 | BHCS 5/16-18 X 1-3/4 SHLD ROHS |
| 20 | 106377 | SHAFT PIVOT PEDAL |
| 22 | 106937 | NUT NYLOCK THIN 5/16-18 ROHS |
| 23 | 118453 | HHCS 5/16-24 X 1-3/4 ROHS |
| 24 | 106946 | WASHER FLAT AN 5/16 ROHS |
| 25 | 106938 | NUT NYLOCK 5/16-24 ROHS |
| 27 | 106951 | WASHER SPLIT LOCK 5/16 ROHS |
| 28 | 117928 | PLUG TUBE SQ 1-1/8" |

| Pos. | Item Number | Description |
|----------------|--------------------|---------------------------|
| 30 | 106980 | BHCS 5/16-18 X 1-1/4 ROHS |
| 32 | 106668 | TORSION SPRING RH |
| 23-26,28,29 | 119504 | FOOT PEDAL EXT KIT |
| 9-13 | 119505 | FOOT RELEASE LINKAGE KIT |
| 14-23,27,30,32 | 119506 | FOOT RELEASE PEDAL KIT |
| 1-3,31 | 119516 | PIN RELEASE W/HARDWARE L |
| 1-3,31 | 119517 | PIN RELEASE W/HARDWARE R |

Note: see attachment in Informations Panel for cable installation instructions.



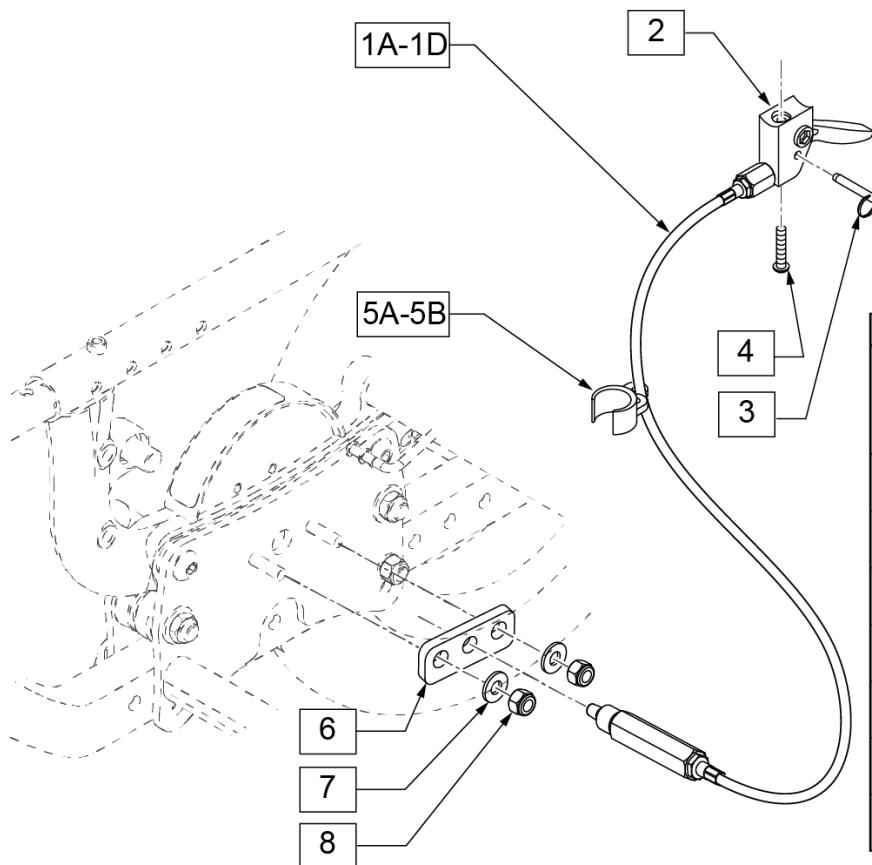
| Quickie SR45 Tilt Cable Reference Guide | | | | | | | | |
|---|---------------|-----|------|-------------------|-----------------|-----------------|--------------|-----------------|
| SEAT WIDTH | BACKREST TYPE | | | | | | | |
| | FIXED HEIGHT | | | HEIGHT ADJUSTABLE | | | RECLINING | |
| | LOW | MED | TALL | STANDARD | TALL | STANDARD | MED | TALL |
| 14 | | | | | | | | |
| 15 | | | | | | | | |
| 16 | | | | 108261 (Short) | 108262 (Medium) | 108269 (Long) | | |
| 17 | | | | | 108263 (Long) | | | |
| 18 | | | | | | 108270 (X-Long) | | |
| 19 | | | | | | | 108271 (2XL) | |
| 20 | | | | | | | 108272 (3XL) | |
| | | | | | | | | 108262 (Medium) |
| | | | | | | | | 108263 (Long) |

| Pos. | Item Number | Description | Remarks |
|--------|-------------|------------------------------|-------------------|
| 2,3 | 580110 | CYL LOCK LEVER ASSM QT/QR/P5 | |
| 4 | 281120 | 10/32 x 5/8 PAN HD PHIL | |
| 5 | 108134 | CLIP CABLE 1" (10) | PACK OF 10 |
| 6 | 500698 | PLATE PLUNGER ROLLER | |
| 7 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 8 | 106932 | NUT NYLOCK 1/4 -20 ROHS | |
| 1A,2-8 | 108261 | PH MNT CABLE ASM SHT | 51" LONG (SHORT) |
| 1B,2-8 | 108262 | PH MNT CABLE ASM MED | 54" LONG (MEDIUM) |
| 1C,2-8 | 108263 | PH MNT CABLE ASM LONG | 57" LONG (LONG) |

TILT HANDLE & CABLE FOR HGT ADJ BACKREST

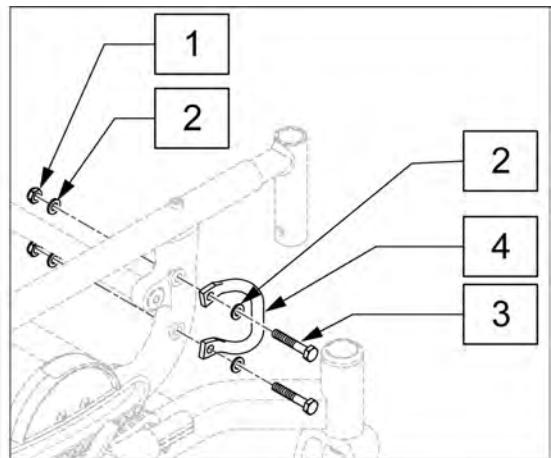
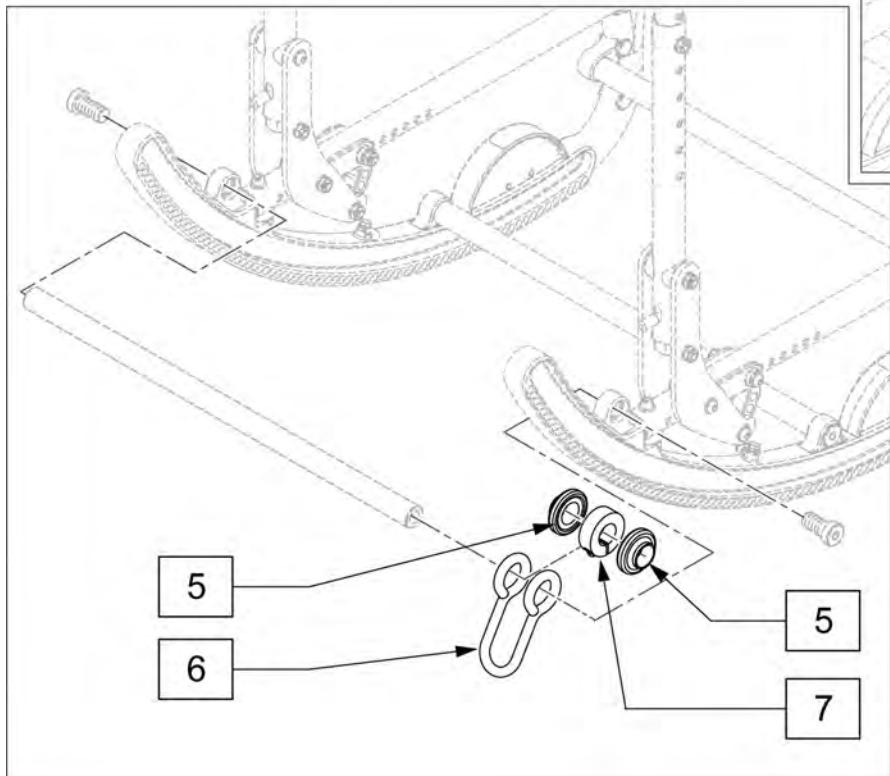
[09/10/2019]

Note: see attachment in Informations Panel for cable installation instructions.



| SEAT WIDTH | BACKREST TYPE | | | | | | | |
|---------------|---------------|-----|------|-------------------|-----------------|-----------------|---------------|--|
| | FIXED HEIGHT | | | HEIGHT ADJUSTABLE | | | RECLINING | |
| | LOW | MED | TALL | STANDARD | TALL | MED | TALL | |
| 14 | | | | | | | | |
| 15 | | | | | | | | |
| 16 | | | | 108261 (Short) | | | | |
| 17 | | | | 108262 (Medium) | | | | |
| 18 | | | | 108263 (Long) | | | | |
| 19 | | | | | 108270 (X-Long) | | | |
| 20 | | | | | 108271 (2XL) | | | |
| | | | | | 108272 (3XL) | | | |
| | | | | | | 108262 (Medium) | | |
| | | | | | | | 108263 (Long) | |

| Pos. | Item Number | Description | Remarks |
|--------|-------------|---------------------------|--|
| 2,3 | 580109 | PLUNGER PIN LEVER ASSM | |
| 4 | 281120 | 10/32 x 5/8 PAN HD PHIL | |
| 5A | 108134 | CLIP CABLE 1" (10) | Pack of 10 - used on lower backrest tube |
| 5B | 108135 | CLIP CABLE 7/8" (10) | Pack of 10 - used on upper backrest tube |
| 6 | 500698 | PLATE PLUNGER ROLLER | |
| 7 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 8 | 106932 | NUT NYLOCK 1/4 -20 ROHS | |
| 1A,2-8 | 108269 | HGT ADJ MNT CABLE ASM LNG | 57" LONG (LONG) |
| 1B,2-8 | 108270 | HGT ADJ MNT CABLE ASM XL | 60" LONG (X-LONG) |
| 1C,2-8 | 108271 | HGT ADJ MNT CABLE ASM 2XL | 63" LONG (2XL-LONG) |
| 1D,2-8 | 108272 | HGT ADJ MNT CABLE ASM 3XL | 66" LONG (3XL-LONG) |
| 9 | 263120 | 7/16 AN WASHER | please order in addition to kit |

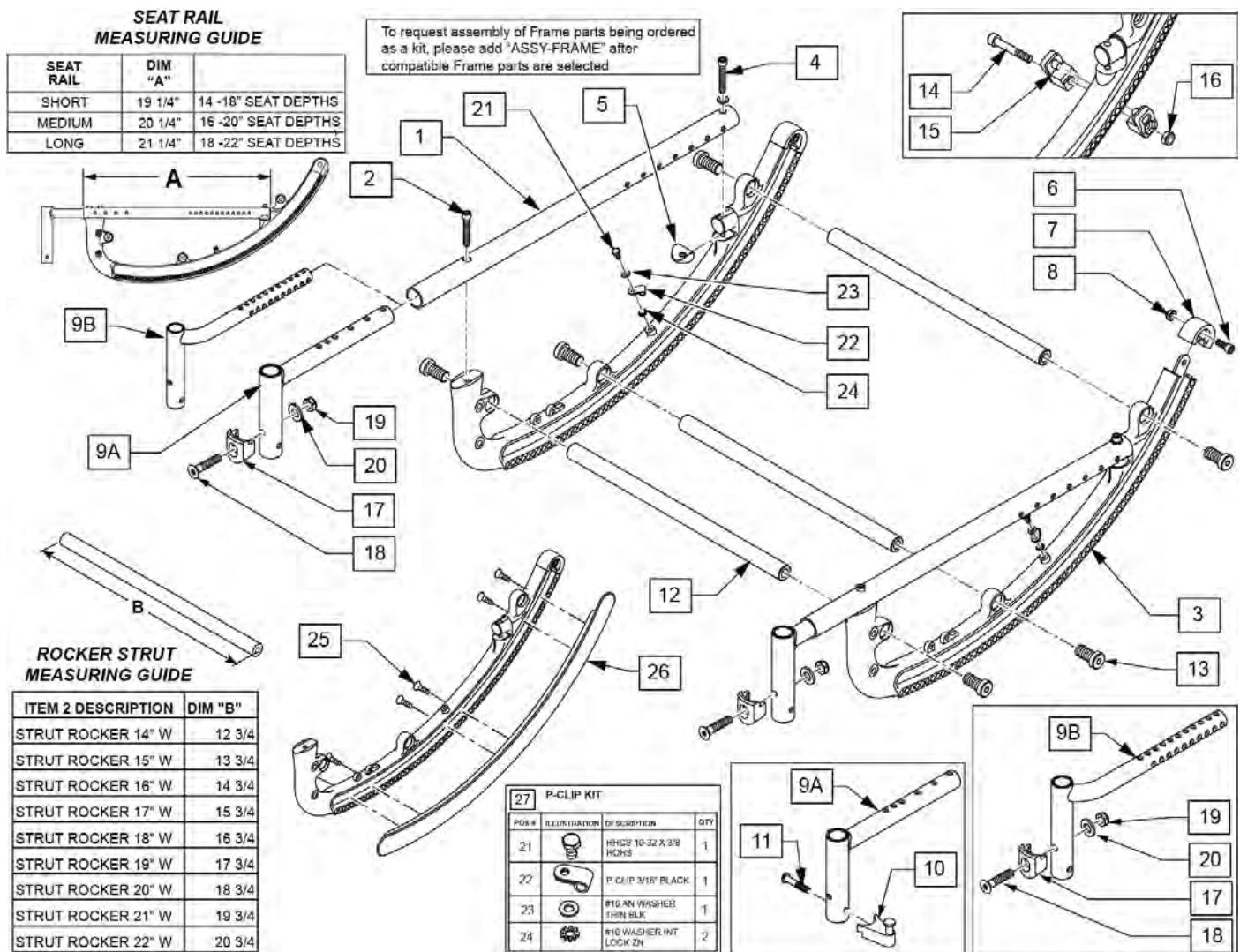


| Pos. | Item Number | Description |
|------|-------------|-----------------------------|
| 1 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS |
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS |
| 3 | 106972 | HHCS 1/4-28 X 1-1/2 ROHS |
| 1-7 | 119875 | SR45 TRANSIT KIT |

ROCKER ASSEMBLY

[03/16/2020]

Note: if retrofitting Flared or Offset Hanger Receivers to a chair, 2" wider Footrests are required.

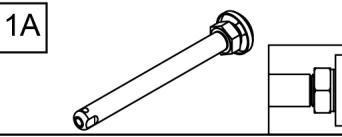
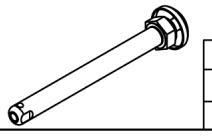


| Pos. | Item Number | Description | Remarks |
|-------|-------------|-----------------------------|----------------------|
| 2 | 106976 | SHCS 1/4-28 X 1-1/2 ROHS | |
| 4 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 5 | 561004 | 1" SADDLE 1/4" HOLE | |
| 6 | 118928 | SHCS 1/4-28 X 5/8 ROHS | |
| 8 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 9B | 119846 | HANGER SPPRT 1IN FLARE RH | Right- for 1" Offset |
| 9B | 119847 | HANGER SPPRT 1IN FLARE LH | Left - for 1" Offset |
| 9A | 119572S | HANGER RECEIVER | |
| 10,11 | 107491 | LATCH STUD KIT | For ELR |
| 12,13 | 108180 | STRUT ROCKER KIT 14" W | Set of 3 |
| 12,13 | 108181 | STRUT ROCKER KIT 15" W | Set of 3 |
| 12,13 | 108182 | STRUT ROCKER KIT 16" W | Set of 3 |
| 12,13 | 108183 | STRUT ROCKER KIT 17" W | Set of 3 |
| 12,13 | 108184 | STRUT ROCKER KIT 18" W | Set of 3 |
| 12,13 | 108185 | STRUT ROCKER KIT 19" W | Set of 3 |

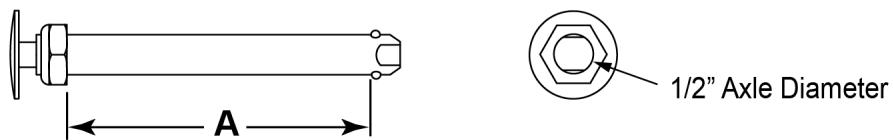
| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|---|
| 12,13 | 108186 | STRUT ROCKER KIT 20" W | Set of 3 |
| 13 | 108179 | ROCKER HDWR KIT (6) | Set of 6 |
| 14 | 106957 | SHCS 10 -32 x 1 1/4 ROHS | |
| 15 | 560349 | TILT STOP ROCKER | |
| 16 | 106931 | NUT NYLOCK THIN 10 -32 ROHS | |
| 17 | 118696 | HANGER LATCH RECEIVER | |
| 18 | 103500-011 | FHCSM6X1X40FULLNP | |
| 19 | 104381 | NUT HEX NYLOCK M6X1.0 | |
| 20 | 104414 | WAVE WASHER 6MM | |
| 21 | 106953 | HHCS 10-32 X 3/8 PL ROHS | |
| 22 | 105799 | P-CLIP 3/16" BLACK | |
| 23 | 562770 | .375 OD .190 ID WASHER PLST | |
| 24 | 267340 | #10 WASHER INT LOCK ZN | |
| 25 | 129799 | #6 X 1/2" FL DH PHL SCREW BLK | |
| 26 | 129400 | ROCKER COVER 45 | |
| 27 | 119515 | P-CLIP KIT | |
| 1A,2,4 | 119540S | SEAT TUBE SHORT W/ HARDWARE | |
| 1B,2,4 | 119539S | SEAT TUBE MED W/ HARDWARE | |
| 1C,2,4 | 119538S | SEAT TUBE LONG W/ HARDWARE | |
| 6-8 | 119521 | ROCKER CAP KIT | |
| 3,6-8 | 119522 | ROCKER W/ CAP | |
| 9A,10,11 | 119511 | HANGER REC W/LATCH STUD KIT | |
| 9A,17-20 | 120861 | HANGER AND LATCH REC ASSEMBLY | |
| 9B,17-20 | 129601 | 1" FLRD REC SWING IN/OUT LATCH | OFFSET;see note; Kit includes Left & Right-For Swing-in/out Legrest |
| 14-16 | 119557 | TILT STOP KIT | |
| 17-20 | 119514 | LATCH RECEIVER KIT | For Swing In/Out Hangers Ship assembled part # |
| | | | Use with multiple assemblies |
| | ASSY-FRAME | FRAME ASSY REQUIRED | add with Frame kit |

QUICK RELEASE AXLES MATRIX

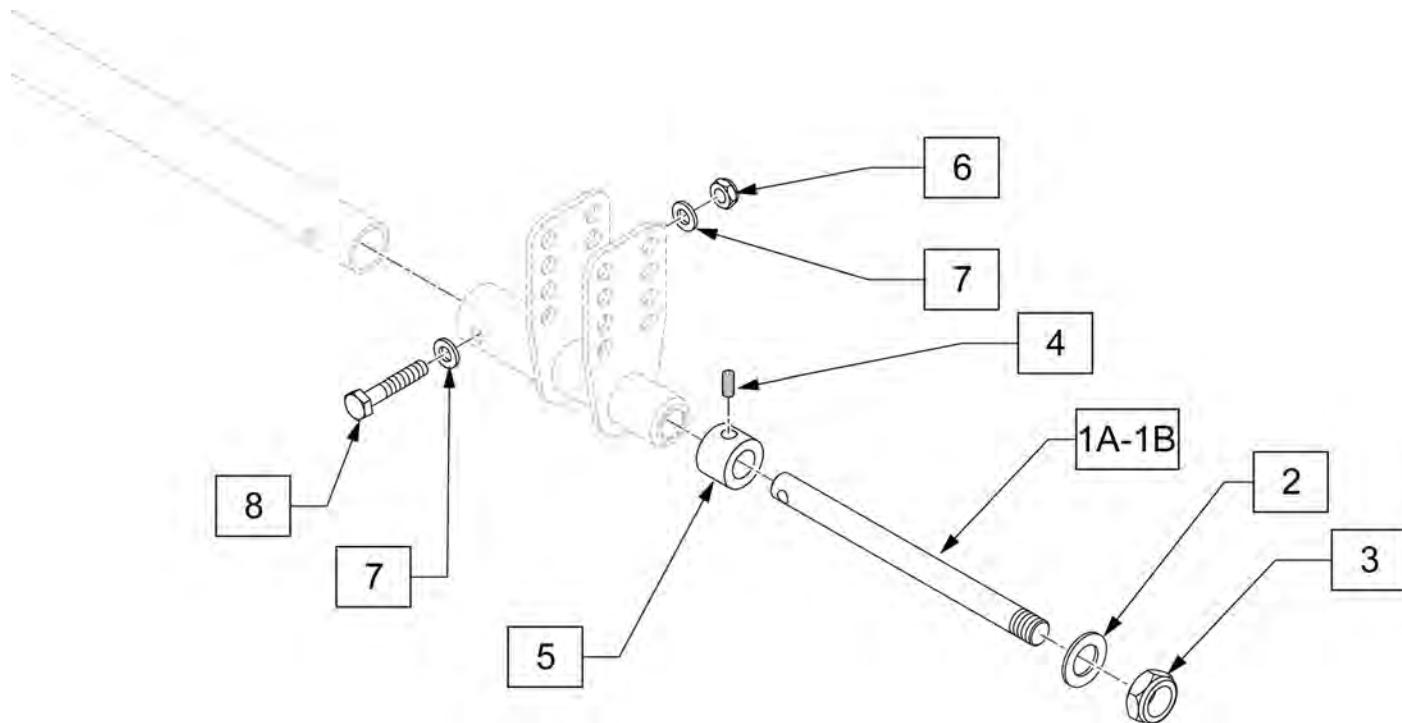
(09/2011)

| Wheel Type | Axle Type | Axle P/N | Spacer P/N | |
|------------------------------------|---------------|---|--|-----|
| 12" & 16" 6 Spoke Mag Wheels | Quick Release | 1A  1B  | 102063 A=4 1/8 | N/A |
| 20" - 24" Mag Wheels | Quick Release | 102065 "A"= 4 3/4 | 2  | |

Quick Release Measuring Guide



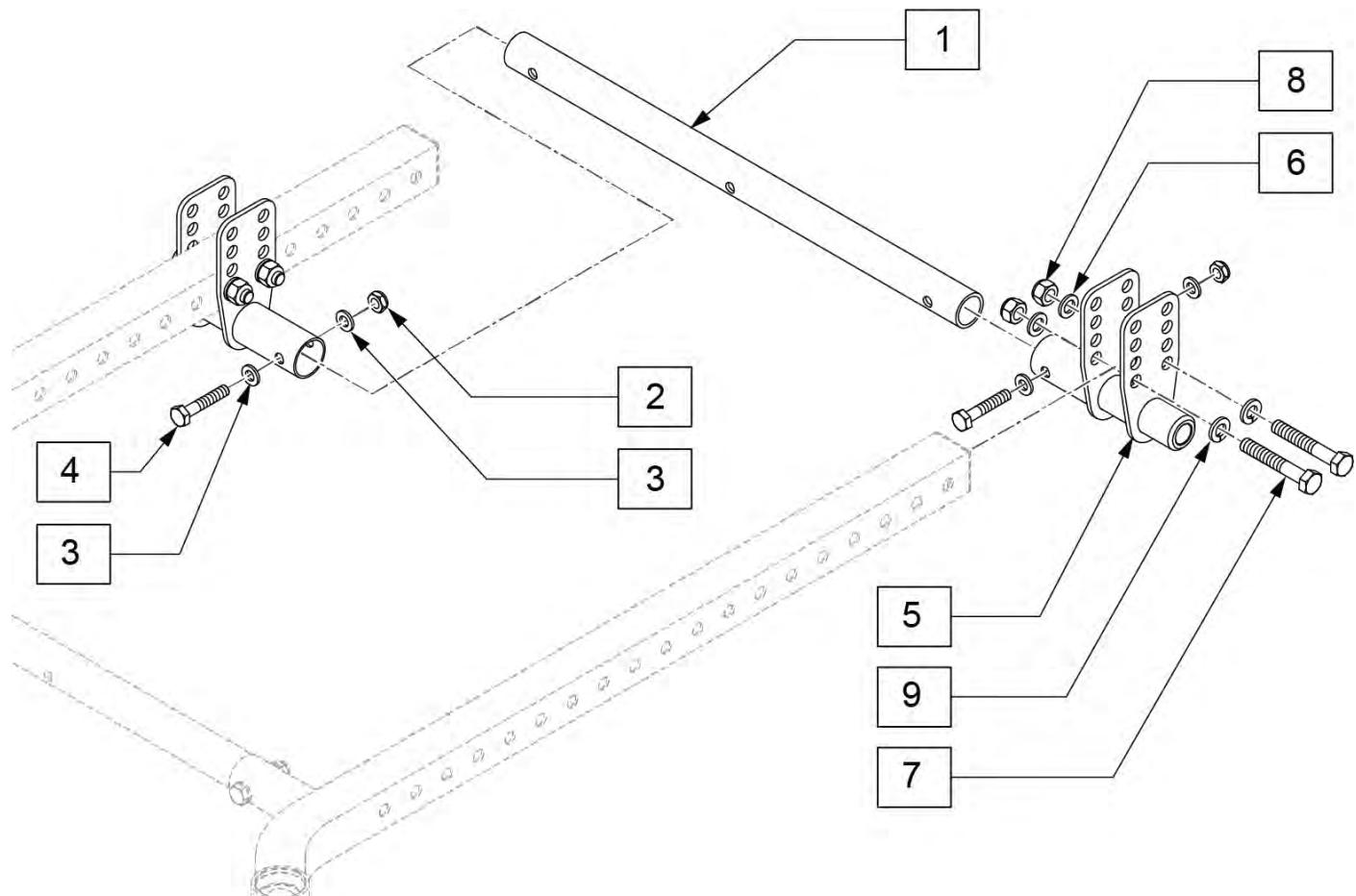
| Pos. | Item Number | Description |
|------|-------------|---------------------------|
| 1A | 102063 | QR AXLE MAG W/M-12 NUT |
| 1B | 102065 | QR AXLE W/M12 NUT |
| 2 | 920117 | MAG SPACER 6S W/SET SCREW |



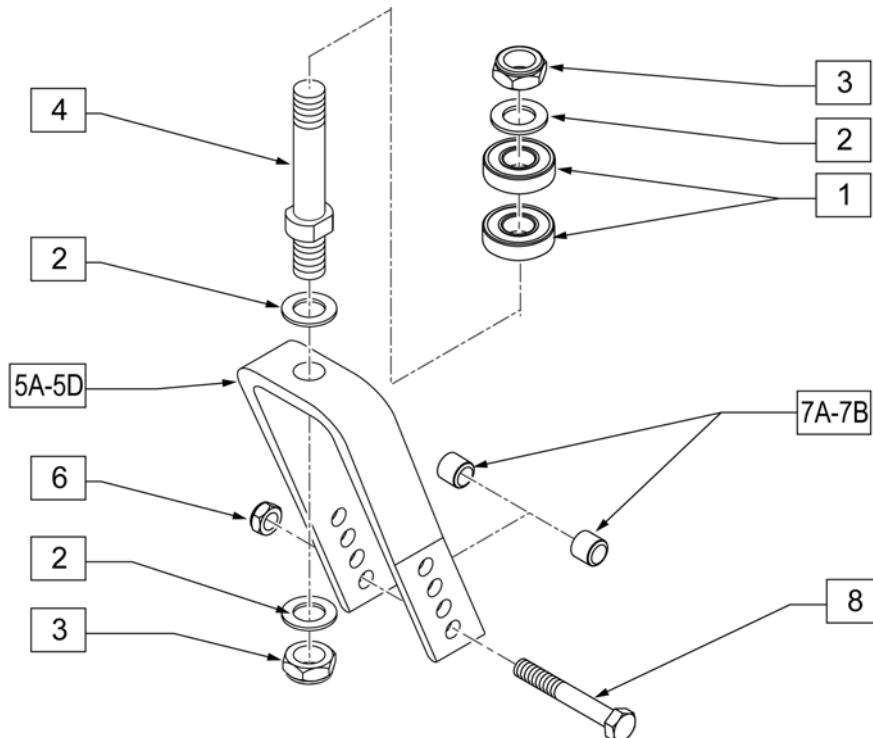
| Pos. | Item Number | Description | Remarks |
|----------|-------------|-----------------------------|-----------------------|
| 2 | 106949 | WASHER FLAT AN 1/2 ROHS | |
| 3 | 106940 | NUT NYLOCK THIN 1/2-20 ROHS | |
| 4,5 | 920117 | MAG SPACER 6S W/SET SCREW | Used w/20 -24" wheels |
| 6 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 7 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 8 | 106971 | HHCS 1/4-28 X 1-3/8 ROHS | |
| 1A-3,6-8 | 119556 | THREADED AXLE KIT SHORT | Used w/12-16" wheels |
| 1B-8 | 119555 | THREADED AXLE KIT LONG | Used w/20-24" wheels |

AXLE BRACKETS

[04/24/2018]



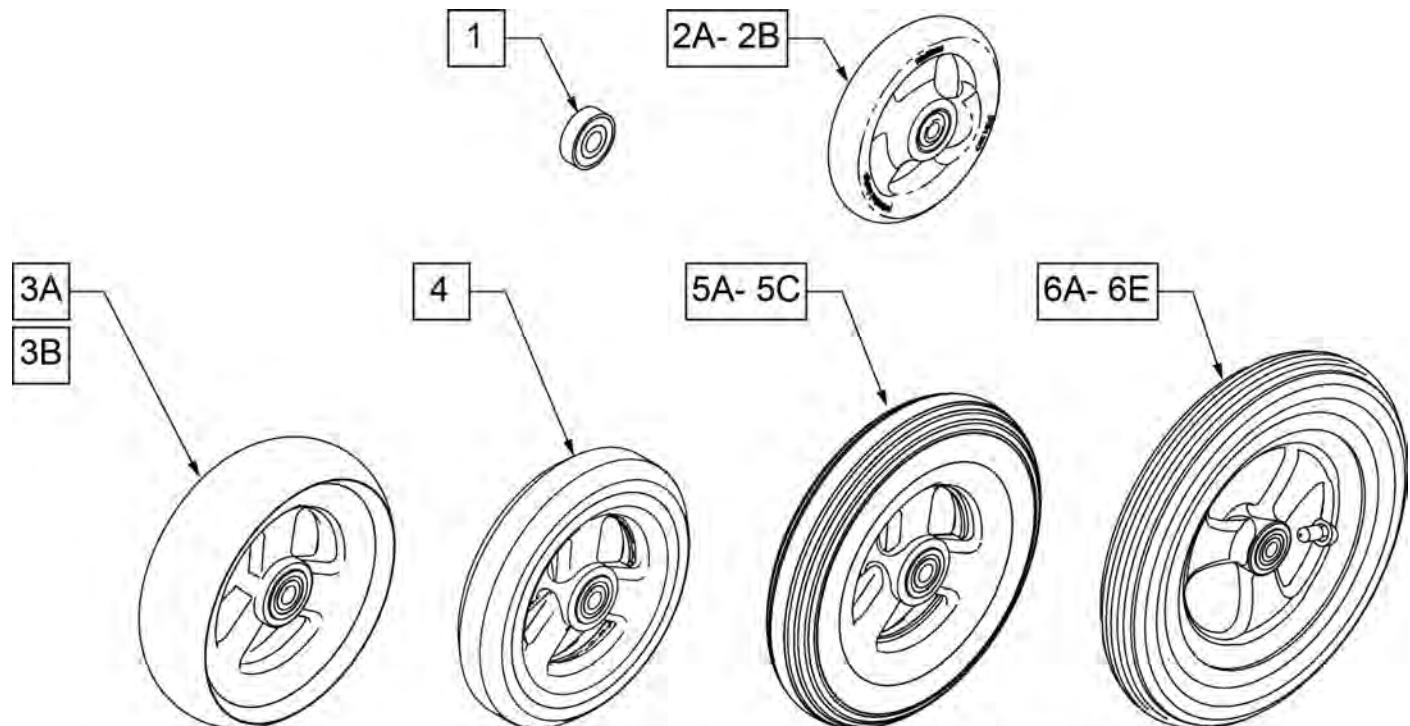
| Pos. | Item Number | Description |
|------|-------------|-----------------------------|
| 2 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS |
| 3 | 106943 | WASHER FLAT AN 1/4 ROHS |
| 4 | 106971 | HHCS 1/4-28 X 1-3/8 ROHS |
| 6 | 106946 | WASHER FLAT AN 5/16 ROHS |
| 7 | 106985 | HHCS 5/16-24 X 2 ROHS |
| 8 | 106938 | NUT NYLOCK 5/16-24 ROHS |
| 9 | 106951 | WASHER SPLIT LOCK 5/16 |
| 1A-4 | 119548 | STRUT TUBE W/HARDWARE 14W |
| 1B-4 | 119549 | STRUT TUBE W/HARDWARE 15W |
| 1C-4 | 119550 | STRUT TUBE W/HARDWARE 16W |
| 1D-4 | 119551 | STRUT TUBE W/HARDWARE 17W |
| 1E-4 | 119552 | STRUT TUBE W/HARDWARE 18W |
| 1F-4 | 119553 | STRUT TUBE W/HARDWARE 19W |
| 1G-4 | 119554 | STRUT TUBE W/HARDWARE 20W |
| 2-9 | 119473 | AXLE PLATE W/HARDWARE |



| Pos. | Item Number | Description | Remarks |
|-------------|-------------|-------------------------------|---------------------------|
| 1 | 349500 | 1 1/8 x 1/2 BEARING | |
| 2 | 106949 | WASHER FLAT AN 1/2 ROHS | |
| 3 | 106940 | NUT NYLOCK THIN 1/2-20 ROHS | |
| 4 | 481063 | CASTER STEM STD | |
| 6 | 106939 | NUT NYLOCK THIN 5/16 -24 ROHS | |
| 7A | 481113 | SPACER 5/16 x 0.380 | Used w/ 3", 6" & 7" forks |
| 7B | 106946 | WASHER FLAT AN 5/16 ROHS | Used w/ 8" fork |
| 8 | 106987 | HHCS 5/16 -24 x 2 1/2 ROHS | |
| 2-5A,6,7A,8 | 119478 | CASTER FORK AND STEM 3" | |
| 2-5B,6,7A,8 | 119479 | CASTER FORK AND STEM 6" | |
| 2-5C,6,7A,8 | 119480 | CASTER FORK AND STEM 7" | |
| 2-5D,6,7B,8 | 119481 | CASTER FORK AND STEM 8" X 2" | |
| 2-5B,6,7A,8 | 109335 | FORK CSTR 5 1/4" REG STEM | |

NOTE: 7" and 8" Casters are not available with Integral Bearing Forks.

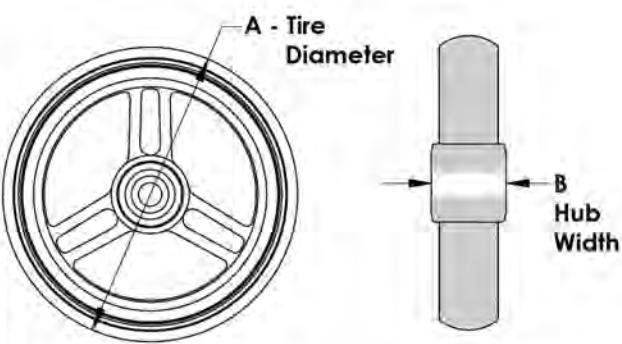
Note: When 6" casters or larger casters are used, Anti Flutter Kit must be installed. See Standard Multi Position Fork page.



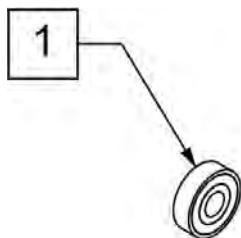
**CASTER
MEASURING GUIDE**

| PART NUMBER | "A" TIRE DIAMETER | "B" HUB WIDTH |
|-------------|-------------------|---------------|
| 101957 | 4.3 | 1.0 |
| 101098 | 4.0 | 1.0 |
| 101259 | 4.9 | 1.0 |
| 101255 | 5.7 | 1.0 |
| 101254 | 4.9 | 1.0 |

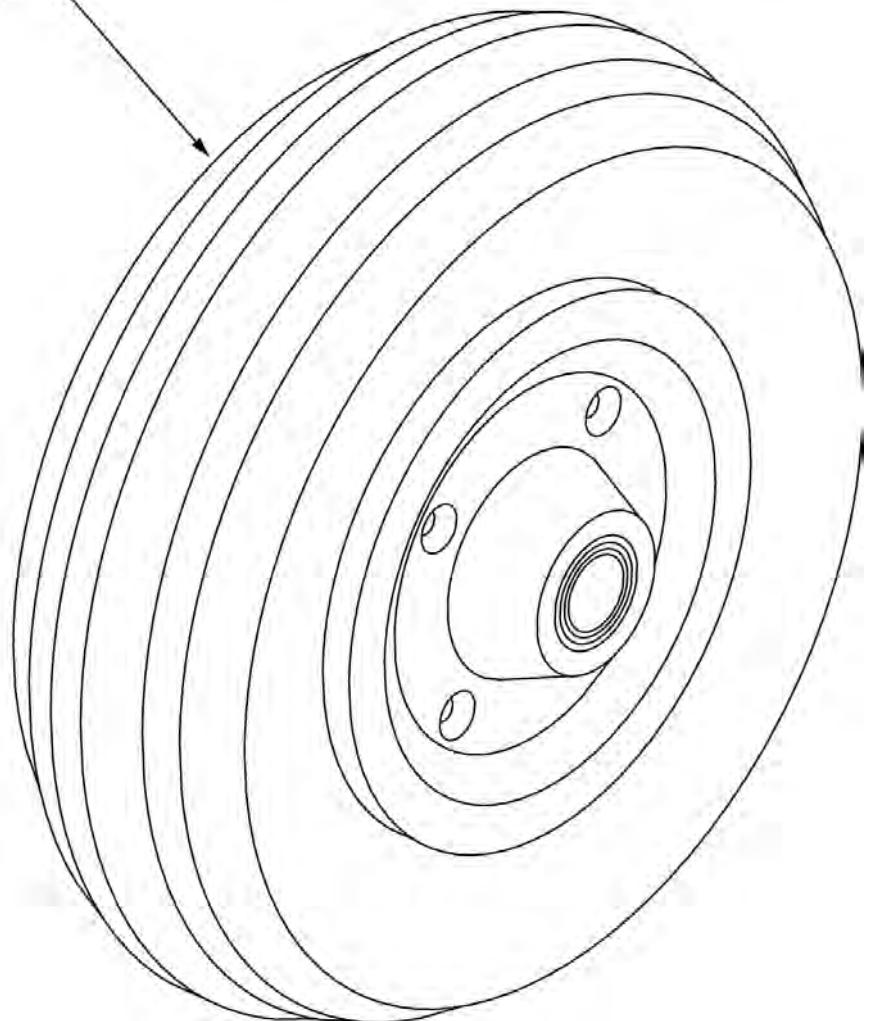
| PART NUMBER | "A" TIRE DIAMETER | "B" HUB WIDTH |
|-------------|-------------------|---------------|
| 101256 | 5.75 | 1.0 |
| 101257 | 5.9 | 1.0 |
| 400212 | 8.0 | 1.0 |
| 400213 | 7.8 | 1.0 |
| 400214 | 6.9 | 1.0 |
| 400215 | 7.25 | 1.0 |



| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|--------------------------|
| 1 | 349502 | 7/8"x 5/16" BEARING | |
| 2A | 101957 | 4"X1-1/4 POLY 3 SPOKE CSTR | 4" X 1.25 SEMI-PNEUMATIC |
| 2B | 101098 | CASTER 4" PLASTIC/POLY W/BRG | 4" LOW PROFILE POLY |
| 3A | 101259 | 5"X1-1/2" POLY 3 SPOKE CSTR | 5" x 1.5" SEMI-PNEUMATIC |
| 3B | 101255 | 6"X1-1/2" POLY 3 SPOKE CSTR | 6" x 1.5" SEMI-PNEUMATIC |
| 4 | 101254 | 5" LOW POLY 3 SPOKE CASTER | 5" LOW PROFILE POLY |
| 5A | 101256 | 6" SEMI PNEU 3 SPOKE CASTER | 6" POLY |
| 5B | 101257 | 6" PNEUMATIC 3 SPOKE CASTER | 6" PNEUMATIC |
| 5C | 383245 | 6" PNEUMATIC TIRE & TUBE | |
| 6A | 400212 | CASTER 8" PNEU 3 SPK ASSM | 8" PNEUMATIC |
| 6B | 400213 | CASTER 8" POLY 3 SPK ASSM | 8" POLY |
| 6C | 400214 | CASTER 7" LOW POLY 3 SPK ASSM | 7" x LOW PROFILE POLY |
| 6D | 383255 | 8" PNEUMATIC TIRE & TUBE | |
| 6E | 400215 | CASTER 8" WIDE POLY 3 SPK ASSM | 8" x 1.5" LOW POLY |



2A -2D

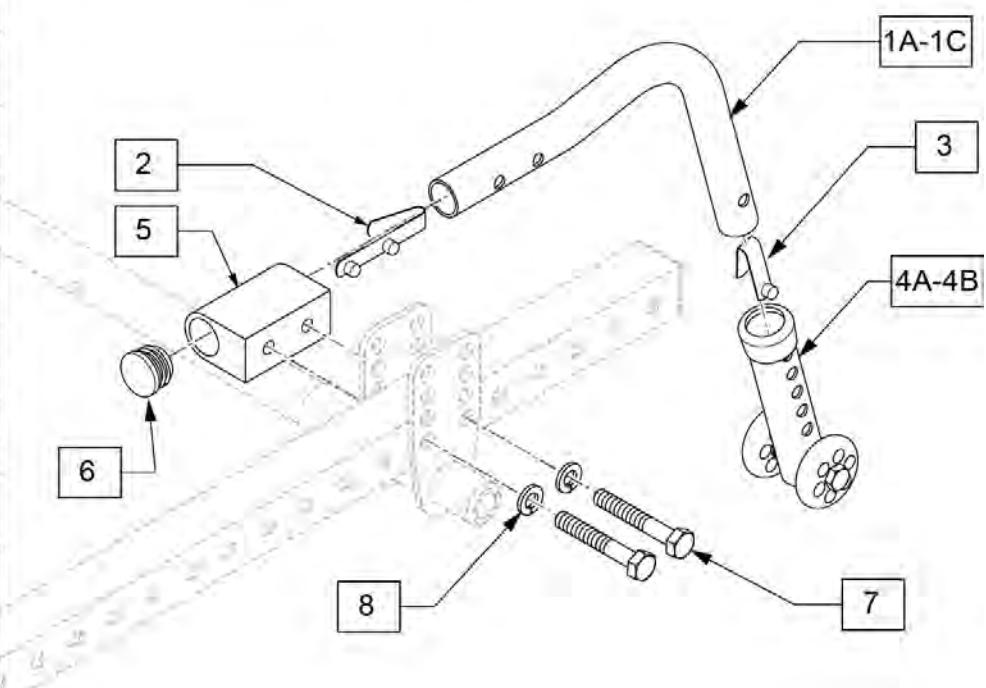
**CASTER
MEASURING GUIDE**

| TIRE DIAMETER | HUB WIDTH |
|------------------|--------------|
| 8" | 2.6" |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|-----------------------------|
| 1 | 349502 | 7/8"x 5/16" BEARING | |
| 2A | 400700 | 8" X 2" CMPST W/PNEU & BEARING | 8" x 2" PNEUMATIC |
| 2B | 400702 | 8" X 2" CMPST W/PNEU INSRT&BRG | 8" x 2" PNEUMATIC W/ INSERT |
| 2C | 384700 | TIRE PNEUMATIC 8" x 2" | |
| 2D | 384730 | INNER TUBE CASTER 8" x 2" | |

| Wheel Size | Axle Plate Orientation | Anti-Tip Assembly | Side |
|------------|------------------------|-------------------|-------|
| 12" | | 120061 | Right |
| | | 120062 | Left |
| 16" | | 882904 | Right |
| | | 882905 | Left |
| 16" | | 120063 | Right |
| | | 120064 | Left |
| 20" | | 120065 | Right |
| | | 120066 | Left |
| 20" | | 120067 | Right |
| | | 120068 | Left |
| 22" | | 120069 | Right |
| | | 120070 | Left |
| 24" | | 120071 | Right |
| | | 120072 | Left |

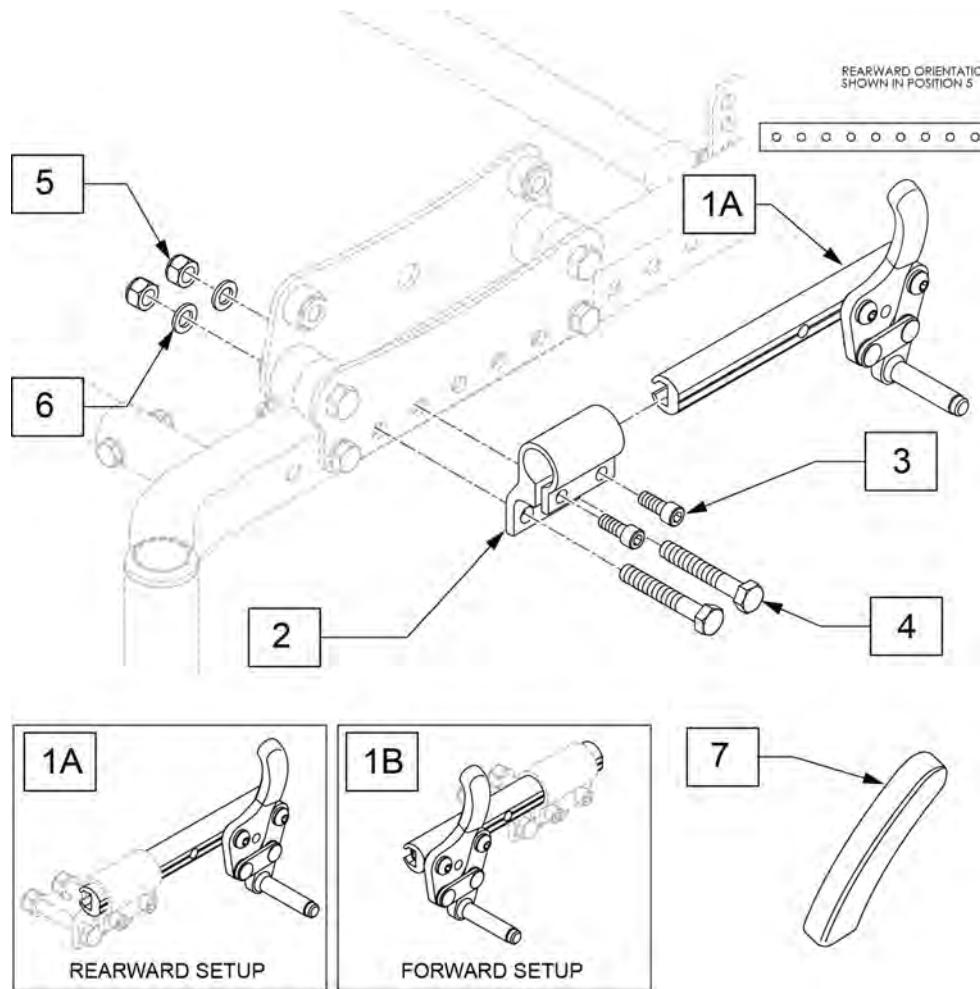
| Wheel Size | Axle Plate Orientation | Wheel Size | Axle Plate Orientation |
|------------|------------------------|------------|------------------------|
| 12" | Down | 5 | 1 |
| | | 6 | 2 |
| 12" LP | Down | 7 | 3 |
| | | 8 | 4 |
| 16" | Up | 5 | 1 |
| | | 6 | 2 |
| 16" | Up | 7 | 3 |
| | | 8 | 4 |
| 20" | Up | 5 | 1 |
| | | 6 | 2 |
| 22" | Up | 7 | 3 |
| | | 8 | 4 |
| 24" | Up | 5 | 1 |
| | | 6 | 2 |
| 24" | Up | 7 | 3 |
| | | 8 | 4 |



| Pos. | Item Number | Description | Remarks |
|-----------|-------------|-----------------------------------|---------|
| 2 | 301109 | SNAP BUTTON DUAL ONE SIDE | |
| 3 | 301100 | SNAP BUTTON 1/4" SINGLE | |
| 4A | 881512 | ANTI-TIP SLEEVE W/ WHEELS BLK 4 H | |
| 4B | 104157 | ANTI TIP ARM ADJUSTER | Short |
| 4C | 104639 | ANTI TIP ARM ADJ MED | Medium |
| 4D | 104640 | ANTI TIP ARM ADJ LONG | Long |
| 6 | 560735 | .875 ROUND TUBE PLUG | |
| 7 | 106985 | HHCS 5/16-24 X 2 ROHS | |
| 8 | 106951 | WASHER SPLIT LOCK 5/16 ROHS | |
| 1C,2,3,4B | 120061 | ANTI TIP X-SML SHORT ASSM R | Right |
| 1C,2,3,4B | 120062 | ANTI TIP KIDS 4H ASSM L | Left |
| 1A,2,3,4A | 882904 | ANTI-TIP ASSM KIDZ R BLK | Right |
| 1A,2,3,4A | 882905 | ANTI-TIP ASSM KIDZ L BLK | Left |
| 1B,2,3,4C | 120063 | ANTI TIP REG MED ASSM R | Right |
| 1B,2,3,4C | 120064 | ANTI TIP REG MED ASSM L | Left |
| 1D,2,3,4C | 120065 | ANTI TIP SMALL MED ASSM R | Right |
| 1D,2,3,4C | 120066 | ANTI TIP SMALL MED ASSM L | Left |
| 1D,2,3,4D | 120067 | ANTI TIP SMALL LNG ASSM R | Right |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|---------------------------|----------------|
| 1E,2,3,4D | 120068 | ANTI TIP SMALL LNG ASSM L | Left |
| 1E,2,3,4C | 120069 | ANTI TIP MED MED ASSM R | Right |
| 1E,2,3,4C | 120070 | ANTI TIP MED MED ASSM L | Left |
| 1F,2,3,4C | 120071 | ANTI TIP LRG MED ASSM R | Right |
| 1F,2,3,4C | 120072 | ANTI TIP LRG MED ASSM L | Left |
| 5-8 | 120073 | ANTI TIP REC ASSEMBLY EA | |

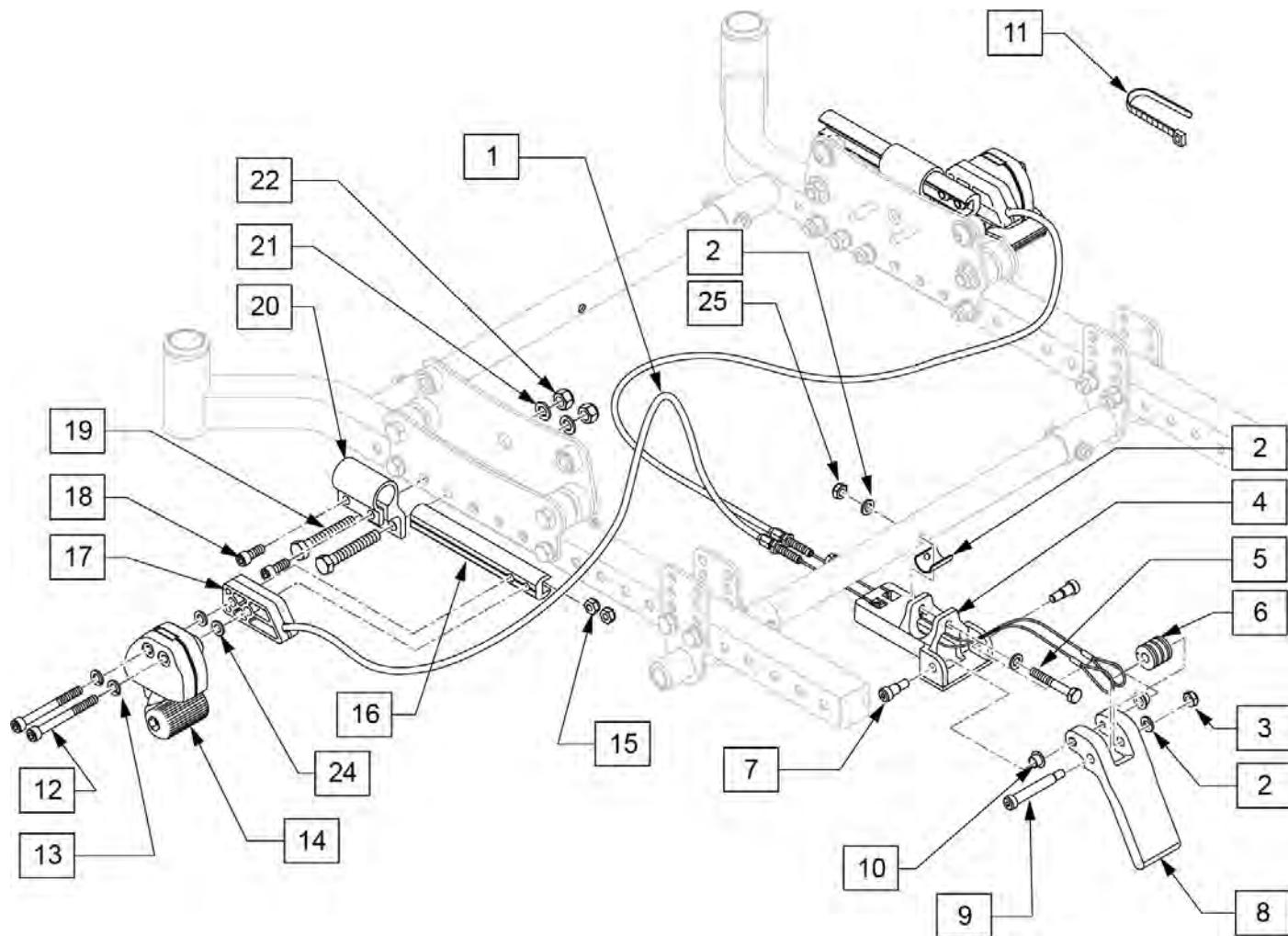
Note: the Wheel Locks for Chair or Replacement Part orders shipped on or after 6/27/17 have upgraded mounting hardware; please replace in pairs for chairs ordered prior to 6/27/17.



Wheel Lock Position Guide

| Wheel Size | Axle Plate Position | Wheel Lock Position | Wheel Lock Orient. |
|------------|---------------------|---------------------|--------------------|
| 12" | 12 | 2 | Rearward |
| | 13 | 3 | |
| | 14 | 4 | |
| | 15 | 5 | |
| | 16 | 6 | |
| | 17 | 7 | |
| | 12 | 1 | |
| | 13 | 2 | |
| 16" | 14 | 3 | Rearward |
| | 15 | 4 | |
| | 16 | 5 | |
| | 17 | 6 | |
| | 12 | 3 | |
| | 13 | 4 | |
| | 14 | 5 | |
| | 15 | 6 | |
| 20" | 16 | 7 | Forward |
| | 17 | 8 | |
| | 12 | 2 | |
| | 13 | 3 | |
| | 14 | 4 | |
| | 15 | 5 | |
| | 16 | 6 | |
| | 17 | 7 | |
| 22" | 12 | 2 | Forward |
| | 13 | 3 | |
| | 14 | 4 | |
| | 15 | 5 | |
| | 16 | 6 | |
| | 17 | 7 | |
| | 12 | 2 | |
| | 13 | 3 | |
| 24" | 14 | 4 | Forward |
| | 15 | 5 | |
| | 16 | 6 | |
| | 17 | 7 | |
| | 12 | 2 | |
| | 13 | 3 | |
| | 14 | 4 | |
| | 15 | 5 | |

| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------------------|---------|
| 1A | 104216-007 | WHEEL LOCK PUSH R REV LNG | |
| 1A | 104216-008 | WHEEL LOCK PUSH L REV LNG | |
| 1B | 104216-005 | WHEEL LOCK PUSH R FWD LNG | |
| 1B | 104216-006 | WHEEL LOCK PUSH L FWD LNG | |
| 3 | 107348 | SHCS 1/4-28 X 5/8 PL ROHS | |
| 4 | 106985 | HHCS 5/16-24 X 2 ROHS | |
| 5 | 106938 | NUT NYLOCK 5/16-24 ROHS | |
| 6 | 106946 | WASHER FLAT AN 5/16 ROHS | |
| 2-6 | 119562 | WHEEL LOCK CLAMP W/HARDWARE | TJ |
| 7 | 104141 | COVER CURVED WHEEL LOCK VINYL | |



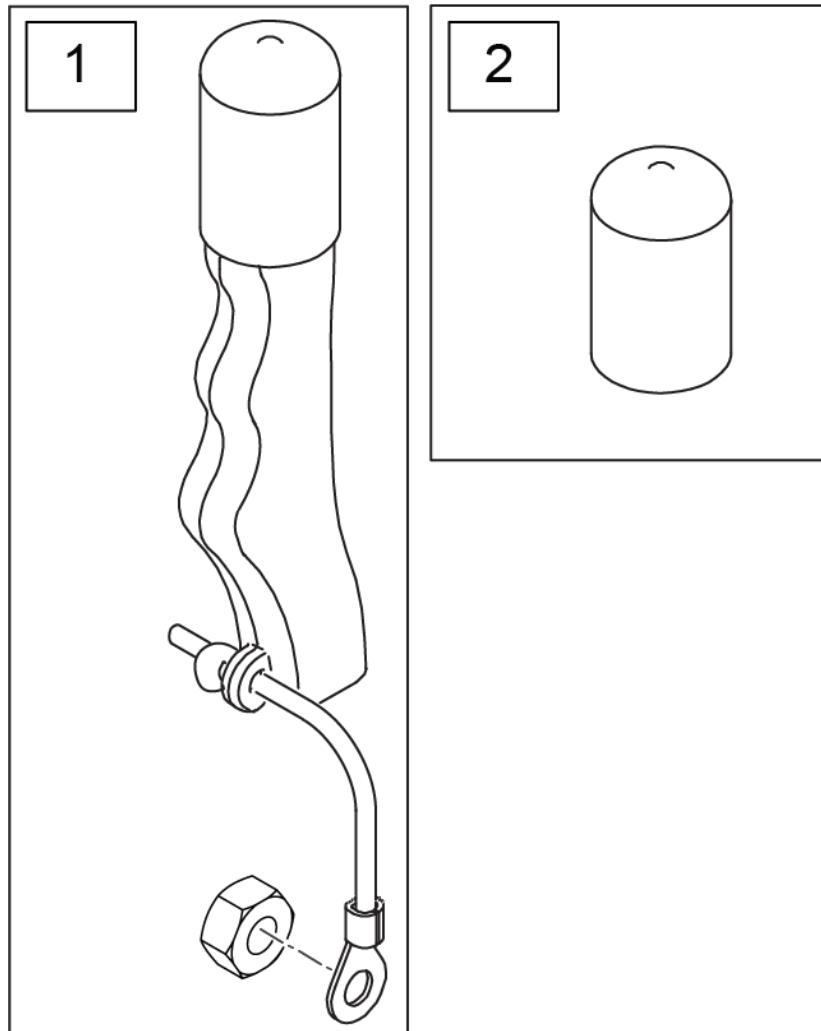
| Pos. | Item Number | Description |
|---------|-------------|---------------------------------------|
| 1 | 342016 | ATTENDANT WHEEL LOCK CABLE ASSM SHORT |
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS |
| 3 | 106932 | NUT NYLOCK 1/4-20 ROHS |
| 5 | 106992 | HHCS 1/4 -20 x 2 HEX C/S |
| 6 | 506185 | BEARING ATTENDANT WHEEL LOCK CABLE |
| 7 | 281048 | SHOULDER SCREW .312 DIA x .375 LONG |
| 9 | 281041 | SHOULDER SCREW .312 DIA x 1.75 LONG |
| 10 | 481353 | SPACER, BEARING |
| 11 | 560410 | ZIP TIE BLACK |
| 12 | 103190-013 | SHCS M6 x 1 x 60 PART NP |
| 13 | 262133 | WASHER LOCK M6 |
| 16 | 112408 | SLIDE ADJ FOOT LOCK |
| 17 | 506184 | SPACER ATTENDANT WHEEL LOCK |
| 18 | 106974 | SHCS 1/4-28 X 3/4 PL |
| 19 | 106985 | HHCS 5/16-24 X 2 ROHS |
| 21 | 106946 | WASHER FLAT AN 5/16 ROHS |
| 22 | 106938 | NUT NYLOCK 5/16-24 ROHS |
| 23 | 050535 | SPACER TUBE ATTENDANT WHLLCK |
| 24 | 107383 | WASHER FLAT M6 ROHS |
| 25 | 106934 | NUT NYLOCK 1/4-28 |
| 1-10,25 | 119472 | ATTENDANT WHEEL LOCK PEDAL KIT |

| Pos. | Item Number | Description |
|----------|-------------|-----------------------------|
| 12-15,24 | 119520 | REMOTE LOCK KIT PAIR |
| 18-22 | 119562 | WHEEL LOCK CLAMP W/HARDWARE |

WHEEL LOCK EXTENSION HANDLE

[05/22/2018]

Note: used on High Mount Push and Pull Wheel Locks only.



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------|
| 1 | 161930 | WHEEL LOCK EXT ASSY (PAIR) KIT | Pair |
| 2 | 560600 | FOAM GRIP 1 1/2 X 0.705 X 0.1 | |

Note: this wheel utilizes Screw Mount Handrims - the handrim has a threaded hole that mounts the handrim to the wheel through a spacer and fastener.

Note: if Mag Wheel Assembly was ordered without Handrim and a Handrim is added to the wheel, qty 6 of 101932 and 281175 ARE REQUIRED to properly mount the handrim.

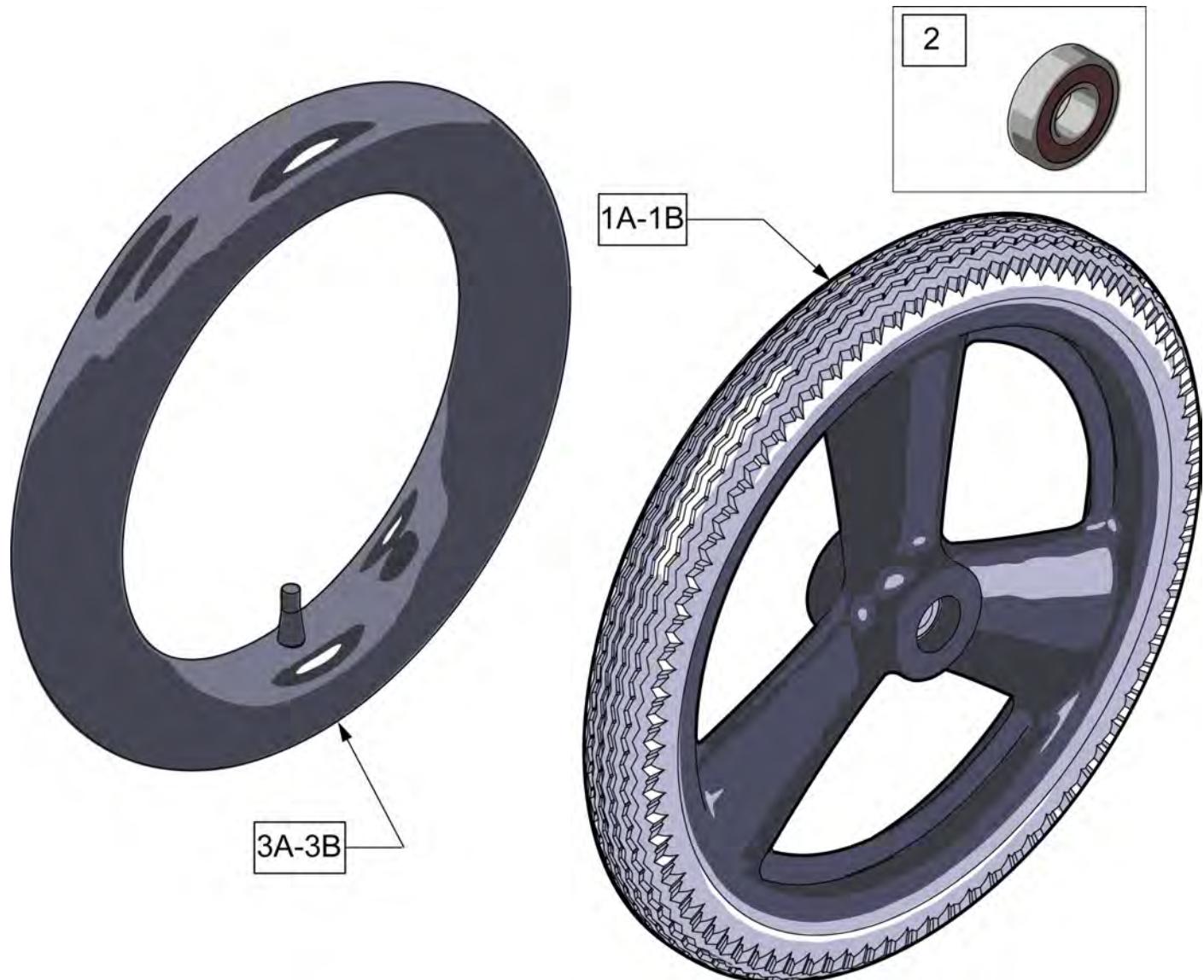
Note: if changing the Rear Wheel Size on a chair with Anti-tips, new size Anti-tip Assemblies ARE REQUIRED to accommodate the new Rear Wheel Size.

Note: for Zippie X'Cape 6 Spoke Mags are only available with the One Arm Drive.



| Pos. | Item Number | Description | Remarks |
|------|-------------|------------------------------|---|
| 1-3 | 401094 | 20" MAG W/BRNG 6 SPOKE | 20" |
| 1-3 | 401093 | 22" MAG W/BRNG 6 SPOKE | 22"(501mm) |
| 1-3 | 401092 | 24" MAG W/BRNG 6 SPOKE | 24"(540mm) |
| 2 | 349500 | 1 1/8 X 1/2 BEARING | |
| 3 | 521564 | MAG BEARING SPACER | |
| 4 | 101932 | SPCR .194ID X .375 OD X .750 | Used when previously ordered with Omit handrims or Natural Fit Handrims |

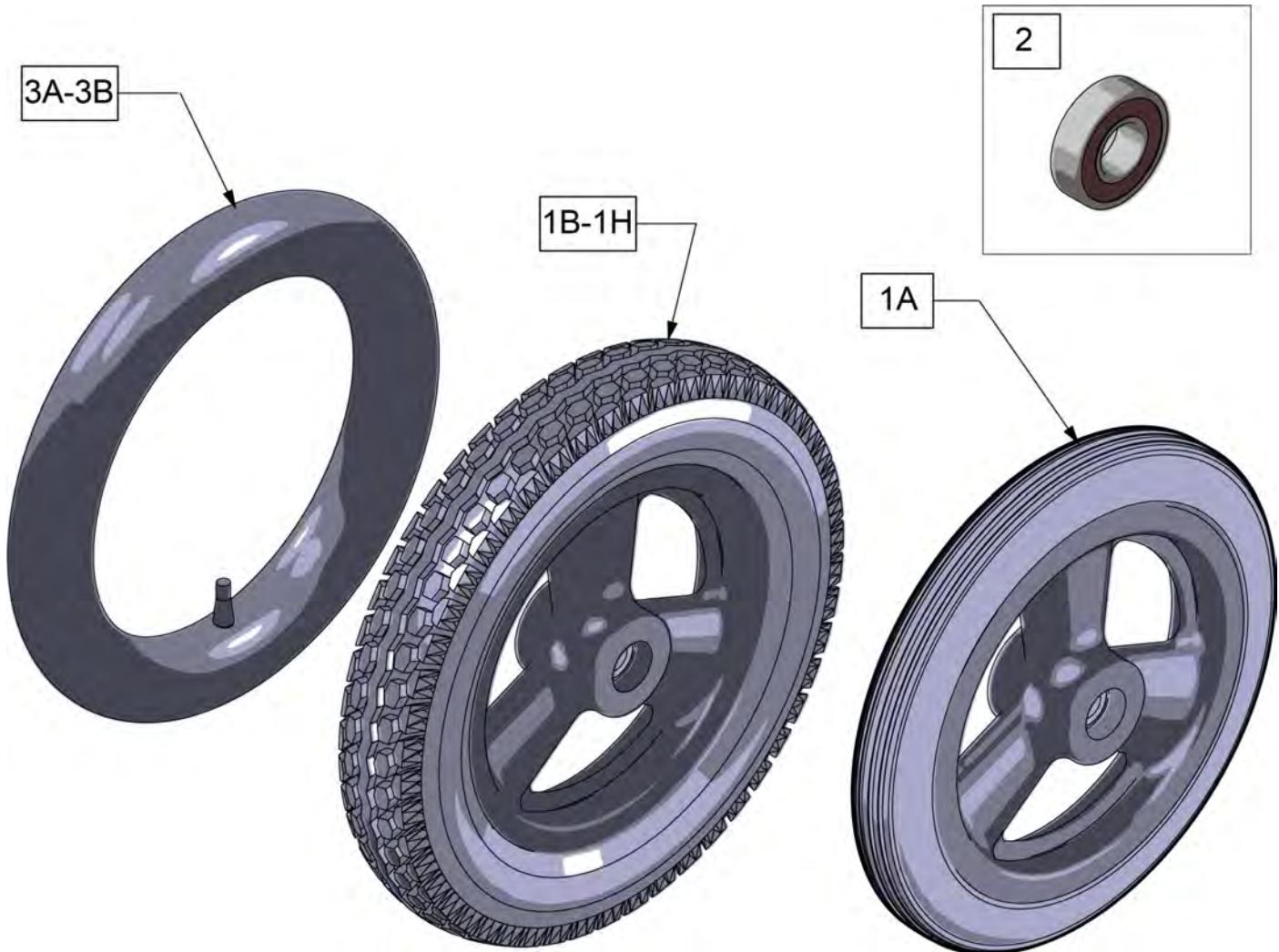
Note: if changing the Rear Wheel Size on a chair with Anti-tips, new size Anti-tip Assemblies ARE REQUIRED to accommodate the new Rear Wheel Size.



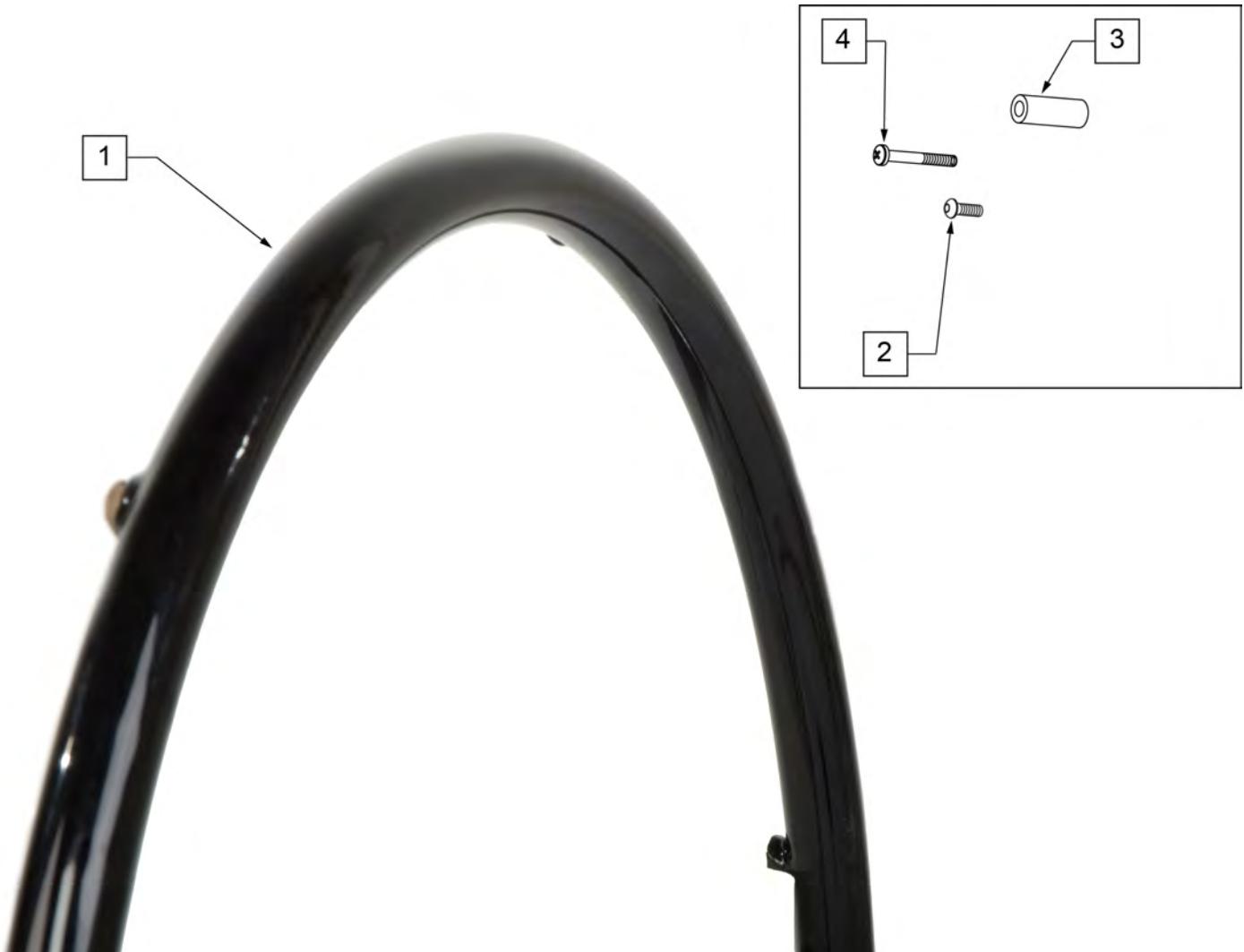
| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------------|-----------|
| 1A | 101667 | 16 IN MAG PNEU 3 SPOKE | |
| 1B | 101668 | 16 IN MAG PNEU W/INSERT | |
| 1C | 385237 | 16" X 1.75" PNEU TIRE | Tire Only |
| 2 | 349500 | 1 1/8 X 1/2 BEARING | |
| 3A | 384738 | 16" X 1.75" INNER TUBE | |
| 3B | 102973-001 | 16IN AIRLESS INSERT | |

Note: Black Tires are not sold separately; please order the appropriate assembly part number.

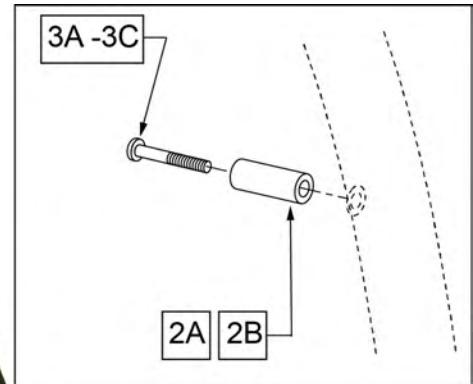
Note: if changing the Rear Wheel Size on a chair with Anti-tips, new size Anti-tip Assemblies ARE REQUIRED to accommodate the new Rear Wheel Size.



| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------------------|---|
| 1A | 101466 | 12 IN MAG POLY TIRE 3 SPOKE | Low Poly |
| 1B | 101661 | 12" MAG PNEU 3 SPOKE | Grey Tire; for Quickie & Zippie Iris see Black Wheel Assm p/n's below |
| 1C | 101662 | 12" MAG PNEU INSRT 3 SPK | Grey Tire; for Quickie & Zippie Iris see Black Wheel Assm p/n's below |
| 1D | 384706 | TIRE PNEU 12-1/2" X 2-1/4" | Grey Tire only |
| 1E | 243593 | 12IN MAG PNEU 3 SPOKE BLK | Black tire, only available on Quickie and Zippie IRIS at this time |
| 1F | 243594 | 12IN MAG PNEU INSRT 3 SPK BLK | Black tire, only available on Quickie and Zippie IRIS at this time |
| 1G | 112226-004 | WHEEL HUB LOCK 12IN PNEU BLK | Black tire for Hub lock, only available on Quickie and Zippie IRIS at this time |
| 1H | 112226-005 | WHEEL HUB LOCK 12IN INSRT BLK | Black tire for Hub lock, only available on Quickie and Zippie IRIS at this time |
| 2 | 349500 | 1 1/8 X 1/2 BEARING | |
| 3A | 384736 | INNER TUBE 12-1/2" X 2-1/4" | |
| 3B | 102972-001 | 12 1/2 IN AIRLESS INSERT | |



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|--------------------|
| >>>> | >>>>>>> | SPOKE & LITE SPOKE | >>>> |
| 1 -4 | 425933 | 20" HR 6SMT PLST W/HDWR | 20" SPOKE |
| 1 -4 | 425943 | 22" HR 6SMT PLST W/HDWR | 22" (501) SPOKE |
| 1 -4 | 426004 | 24" HR 6SMT PLST W/HDWR | 24" (540) SPOKE |
| >>>> | >>>>>>> | MAG | >>>> |
| 1 -4 | 425935 | 20" HR 6SMT 6MAG PLST W/HDWR | 20" MAG |
| 1 -4 | 425953 | 22" HR 6SMT 6MAG PLST W/HDWR | 22" (501) MAG |
| 1 -4 | 426013 | 24" HR 6SMT 6MAG PLST W/HDWR | 24" (540) MAG |
| >>>> | >>>>>>> | M6 SPOKE | >>>> |
| 1 -4 | 425953 | 22" HR 6SMT 6 MAG PLST W/ HDWR | 24" (540) M6 SPOKE |
| 2,3 | 159534 | PLST COATED HNDRM HARDWARE | SPOKE; SET OF 6 |
| 4 | 281175 | 10-32 x 2 1/8 PAN PHIL SS | 6 SPOKE MAG |



| Pos. | Item Number | Description | Remarks |
|---------|-------------|------------------------------|----------------------|
| >>>> | >>>>>>> | LITE SPOKE | >>>> |
| 1,2A,3A | 159508 | 20IN LT SPK AA HNDRIM W/HDWR | 20" LITE SPOKE |
| 1,2A,3A | 159509 | 22IN LT SPK AA HNDRIM W/HDWR | 22" (501) LITE SPOKE |
| 1,2A,3A | 159510 | 24IN LT SPK AA HNDRIM W/HDWR | 24" (540) LITE SPOKE |
| 1,2A,3A | 159511 | 25IN LT SPK AA HNDRIM W/HDWR | 25" (559) LITE SPOKE |
| 1,2A,3A | 159512 | 26IN LT SPK AA HNDRIM W/HDWR | 26" (590) LITE SPOKE |
| 2A,3A | 159513 | LT SPK AL AN HNDRIM HDWR | LITE SPOKE, SET OF 6 |
| >>>> | >>>>>>> | SPOKE | >>>> |
| 1,2B,3B | 425931 | 20" HR 6SMT W/HDWR | 20" SPOKE |
| 1,2B,3B | 425941 | 22" HR 6SMT W/HDWR | 22" (501) SPOKE |
| 1,2B,3B | 426000 | 24" HR 6SMT W/ HDWR | 24" (540) SPOKE |
| 2B,3B | 159514 | SPK AL AN HNDRIM HDWR | SPOKE, SET OF 6 |
| >>>> | >>>>>>> | MAG | >>>> |
| 1,3C | 425934 | 20" HR 6SMT 6MAG W/HDWR | 20" MAG |
| 1,3C | 425951 | 22" HR 6SMT 6MAG W/HDWR | 22" (501) MAG |
| 1,3C | 426009 | 24" HR 6SMT 6MAG W/HDWR | 24" (540) MAG |
| 3C | 281175 | 10-32 X 2 1/8 PAN PHIL SS | MAG |
| >>>> | >>>>>>> | M6 SPOKE | >>>> |
| 1,2B,3B | 425941 | 22" HR 6SMT W/HDWR | 24" (540) SPOKE |



| Pos. | Item Number | Description | Remarks |
|------|-------------|----------------------------|------------------------------|
| 1 | 385237 | 16" X 1.75" PNEU TIRE | |
| 1 | 385250 | 20" PNEUMATIC TIRE | |
| 1 | 385275 | 22" PNEUMATIC TIRE | 22" x 1 3/8 (501mm) |
| 1 | 385300 | 24" PNEUMATIC TIRE | 24" x 1 3/8 (540mm) |
| 1 | 385325 | 26" PNEUMATIC TIRE | 26" x 1 3/8 (590mm) |
| 1 | 384614 | 24" x 2.125 PNEUMATIC TIRE | 24"x2 1/8 (540mm) used w/ M6 |



| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------|-------------|
| 1 | 386232 | 20" POLY TIRE STD | 20" |
| 1 | 386242 | 22" POLY TIRE STD | 22" (501mm) |
| 1 | 386252 | 24" POLY TIRE STD | 24" (540mm) |

TUBES AND AIRLESS INSERTS

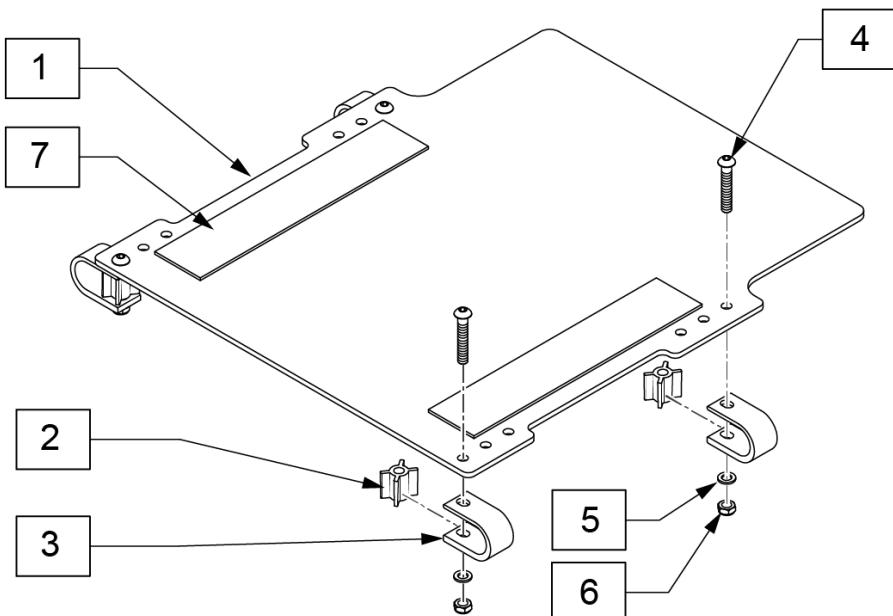
[07/2015]



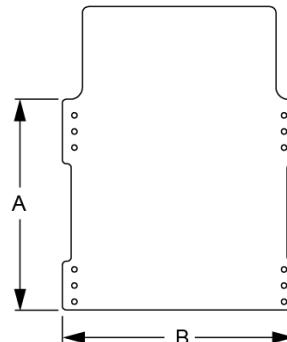
| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|------------------------------|-------------------|
| 1A | Discontinued | Presta Valves Discontinued | |
| 1A | 384736 | INNER TUBE 12-1/2" X 2-1/4" | |
| 1A | 384738 | 16" X 1.75" INNER TUBE | |
| 1A | 382255 | TUBE 18" TIRE | 18" X 1-3/4" TUBE |
| 1A | 382275 | 20" TUBE | 20" 1-3/8" TUBE |
| 1A | 382300 | 22" TUBE | 22" X 1-3/8" TUBE |
| 1A | 382336 | TUBE PRIMO 24" 25-540 SV | 24" X 1" TUBE |
| 1A | 382325 | 24 X 1.3/8IN TUBE REG | |
| 1A | 382334 | TUBE INLINE 24 X 1.75 | |
| 1A | 384551 | 26" X 1" TUBE SCHRADER | |
| 1A | 382350 | 26" TUBE | 26" X 1-3/8" TUBE |
| 1A | 382361 | TUBE 26 X 1.5/1.95/ S/V | |
| 1A | 382365 | 26 X 1.25/1.5 TUBE SHRADER | |
| 1A | 382375 | 24" x 2.125 TUBE | |
| 1B | 102972-001 | 12 1/2 IN AIRLESS INSERT | 12-1/2" X 2-1/4" |
| 1B | 102973-001 | 16IN AIRLESS INSERT | 16" X 1-3/4" |
| 1B | 102973-002 | 18IN AIRLESS INSERT | 18" X 1-3/4" |
| 1B | 102973-003 | 20IN AIRLESS INSERT | 20" X 1-3/8" |
| 1B | 102972-002 | AIRLESS INSERT 20 X 2-1/8 P3 | |
| 1B | 102973-004 | 22IN AIRLESS INSERT | 22" X 1-3/8" |
| 1B | 102973-005 | 24IN AIRLESS INSERT | 24" X 1-3/8" |
| 1B | 102972-003 | AIRLESS INSERT 24 X 2-1/8 | |
| 1B | 108259 | 26" AIRLESS INSERT | 26" X 1-3/8" |

[03/16/2020]

SEAT PAN



MEASURING GUIDE



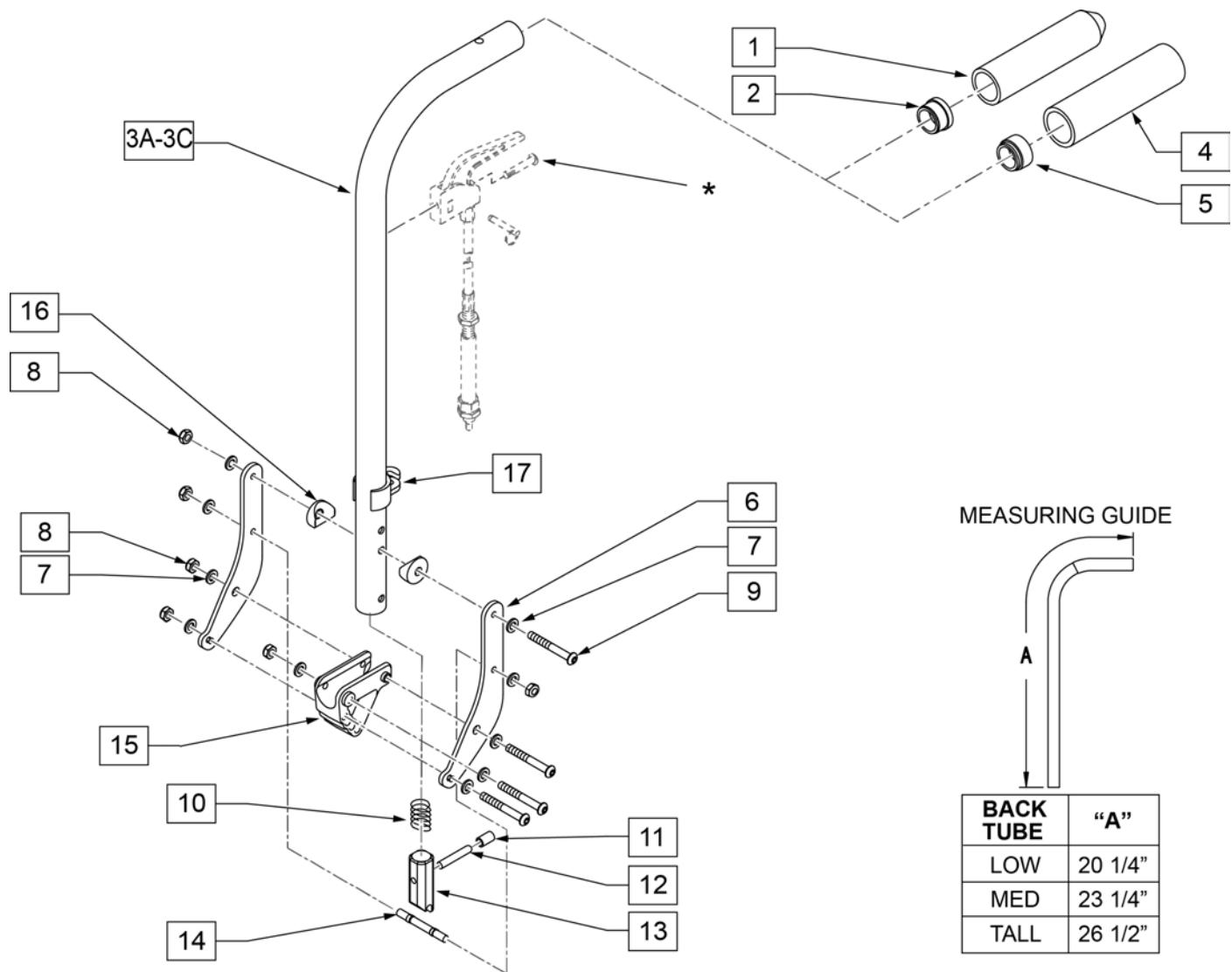
| 8 SEAT PAN CLAMP KIT | | | |
|----------------------|--------------|--------------------------|-----|
| POS # | ILLUSTRATION | DESCRIPTION | QTY |
| 2 | | SPACER SEAT PAN | 4 |
| 3 | | CLAMP SEAT PAN | 4 |
| 4 | | BHCS 5/16-18 X 2 | 4 |
| 5 | | WASHER FLAT AN 5/16 ROHS | 4 |
| 6 | | NUT NYLOCK THIN 5/16-18 | 4 |

| PART NO. | DESCRIPTION | DIM A | DIM B |
|----------|------------------|---------|---------|
| 119531 | SEAT PAN SHT 14W | 13 3/4" | 12 1/4" |
| 119532 | SEAT PAN SHT 15W | 13 3/4" | 13 1/2" |
| 119533 | SEAT PAN SHT 16W | 13 3/4" | 14 1/2" |
| 119534 | SEAT PAN SHT 17W | 13 3/4" | 15 1/2" |
| 119535 | SEAT PAN SHT 18W | 13 3/4" | 16 1/2" |
| 119536 | SEAT PAN SHT 19W | 13 3/4" | 17 1/2" |
| 119537 | SEAT PAN SHT 20W | 13 3/4" | 18 1/2" |
| 119524 | SEAT PAN LNG 14W | 15 3/4" | 12 1/2" |
| 119525 | SEAT PAN LNG 15W | 15 3/4" | 13 1/2" |
| 119526 | SEAT PAN LNG 16W | 15 3/4" | 14 1/2" |
| 119527 | SEAT PAN LNG 17W | 15 3/4" | 15 1/2" |
| 119528 | SEAT PAN LNG 18W | 15 3/4" | 16 1/2" |
| 119529 | SEAT PAN LNG 19W | 15 3/4" | 17 1/2" |
| 119530 | SEAT PAN LNG 20W | 15 3/4" | 18 1/2" |

| Pos. | Item Number | Description |
|------|-------------|------------------------------|
| 1,7 | 119524 | SEAT PAN W/VLCRO LNG 14W |
| 1,7 | 119525 | SEAT PAN W/VLCRO LNG 15W |
| 1,7 | 119526 | SEAT PAN W/VLCRO LNG 16W |
| 1,7 | 119527 | SEAT PAN W/VLCRO LNG 17W |
| 1,7 | 119528 | SEAT PAN W/VLCRO LNG 18W |
| 1,7 | 119529 | SEAT PAN W/VLCRO LNG 19W |
| 1,7 | 119530 | SEAT PAN W/VLCRO LNG 20W |
| 1,7 | 119531 | SEAT PAN W/VLCRO SHT 14W |
| 1,7 | 119532 | SEAT PAN W/VLCRO SHT 15W |
| 1,7 | 119533 | SEAT PAN W/VLCRO SHT 16W |
| 1,7 | 119534 | SEAT PAN W/VLCRO SHT 17W |
| 1,7 | 119535 | SEAT PAN W/VLCRO SHT 18W |
| 1,7 | 119536 | SEAT PAN W/VLCRO SHT 19W |
| 1,7 | 119537 | SEAT PAN W/VLCRO SHT 20W |
| 2 | 560771 | SPACER SEAT PAN |
| 4 | 107031 | BHCS 5/16-18 X 2 SHLD ROHS |
| 5 | 106946 | WASHER FLAT AN 5/16 ROHS |
| 6 | 106937 | NUT NYLOCK THIN 5/16-18 ROHS |
| 8 | 119523 | SEAT PAN CLAMP KIT |

FOLDING STROLLER HANDLE BACKPOSTS

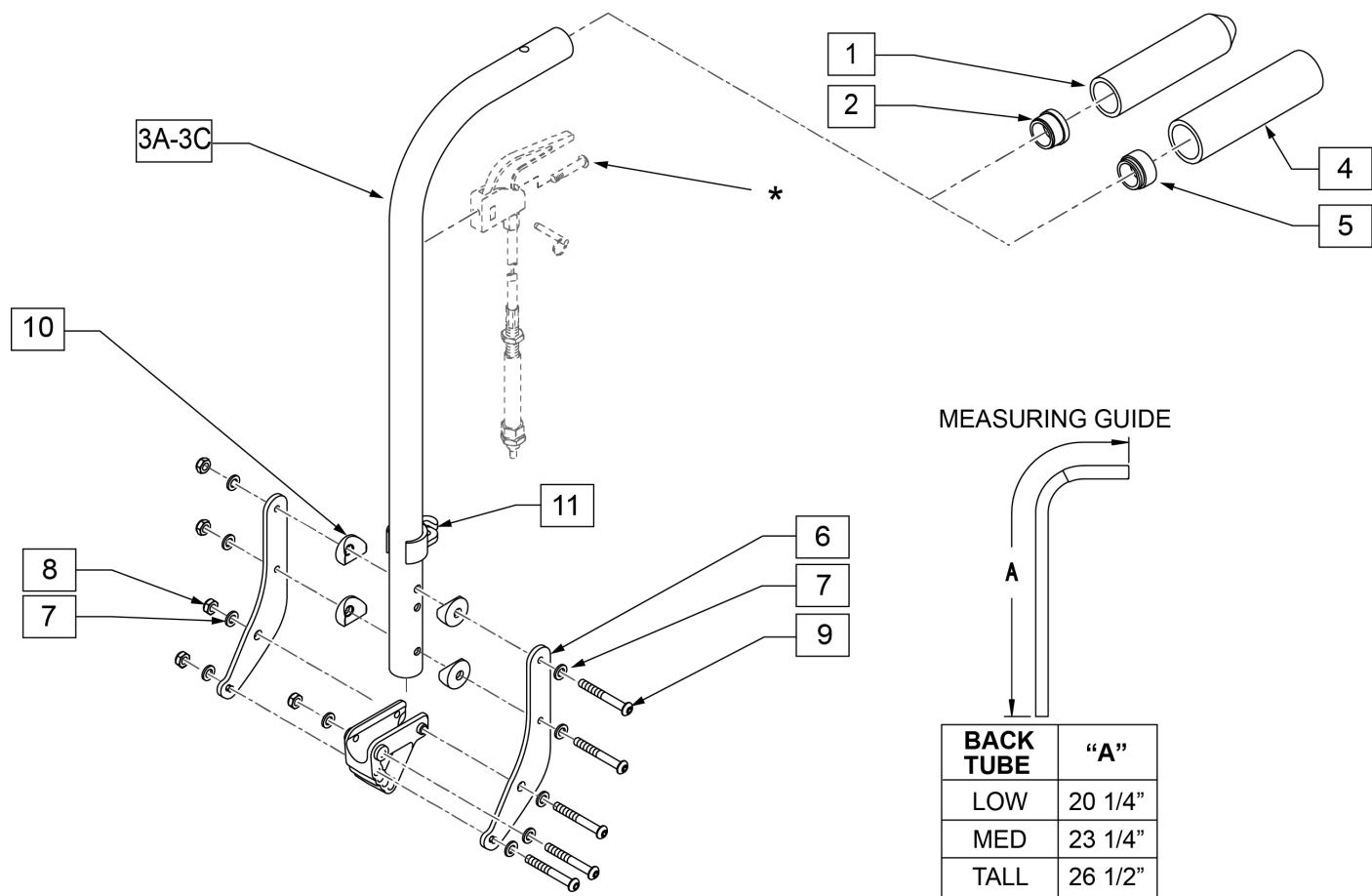
NOTE: For Tilt Cables and Triggers, please refer to "Tilt Handle & Cable.." parts manual pages.



| Pos. | Item Number | Description | Remarks |
|------|-------------|---|--|
| 1 | 920027 | QUICKIE GRIP 1" W/INSTR SHEET | |
| 2 | 561002 | 1" INSERT PLUG .083 | |
| 4 | 920023 | QUICKIE GRIP 1" W/ HOLE W/ INSTRUCTIONS | USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 5 | 117947 | BUSHING REM STROLLER | USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 6 | 126571 | BACK PLATE PED ROUND | |
| 7 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 8 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS | |
| 9 | 106965 | BHCS 1/4 -28 x 2 SHLDR ROHS | |
| 10 | 321110 | S/A LATCH SPRING | |
| 11 | 126238 | PUSH ON ROUND CAP | |
| 12 | 481084 | BACK REL PIN Z2/QT/EX | |
| 13 | 560173 | S-A LATCH .885 OD | |
| 14 | 481042 | BACK REL STOP PIN QTS | |
| 15 | 560517 | BLOCK ANGLE BACKREST MOUNT | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|----------------|
| 16 | 561004 | 1" SADDLE 1/4 HOLE | |
| 17 | 108134 | CLIP CABLE 1" | PACK OF 10 |
| 3A-16 | 117939-001 | BACK CANE ASSY STRL FLDG R LOW | |
| 3B-16 | 117939-002 | BACK CANE ASSY STRL FLDG R MED | |
| 3C-16 | 117939-003 | BACK CANE ASSY STRL FLDG R TLL | |
| 3A-16 | 117940-001 | BACK CANE ASSY STRL FLDG L LOW | |
| 3B-16 | 117940-002 | BACK CANE ASSY STRL FLDG L MED | |
| 3C-16 | 117940-003 | BACK CANE ASSY STRL FLDG L TLL | |
| 1-3A,6-16 | 117935-001 | BACK CANE ASSY FLDG R LOW | |
| 1-3B,6-16 | 117935-002S | BACK CANE ASSY FLDG R MED | |
| 1-3C,6-16 | 117935-003S | BACK CANE ASSY FLDG R TLL | |
| 1-3A,6-16 | 117936-001 | BACK CANE ASSY FLDG L LOW | |
| 1-3B,6-16 | 117936-002S | BACK CANE ASSY FLDG L MED | |
| 1-3C,6-16 | 117936-003S | BACK CANE ASSY FLDG L TLL | |

NOTE: For Tilt Cables and Triggers, please refer to "Tilt Handle & Cable.." parts manual pages.



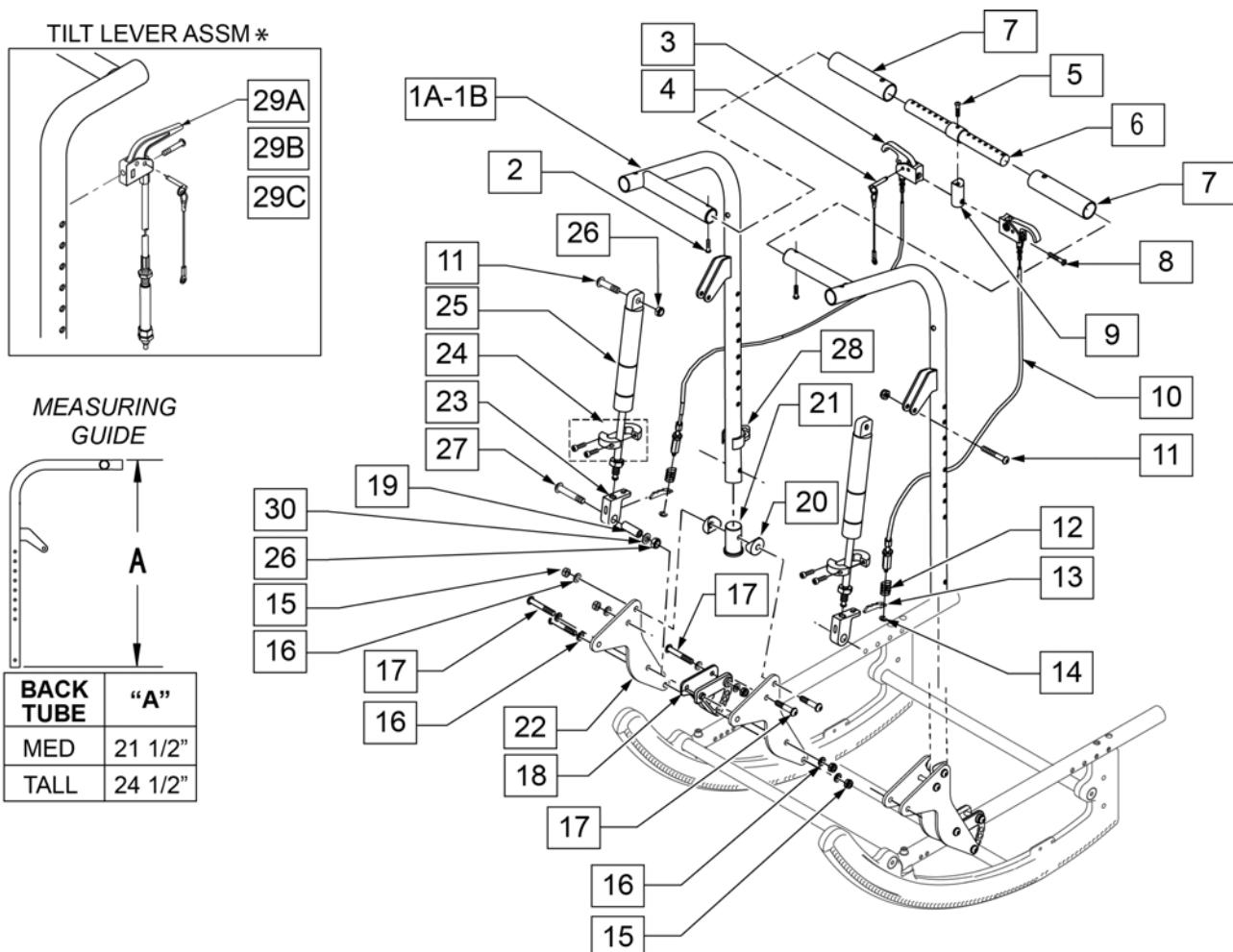
| Pos. | Item Number | Description | Remarks |
|-------------|-------------|---|---|
| 1 | 920027 | QUICKIE GRIP 1" W/INSTR SHEET | |
| 2 | 561002 | 1" INSERT PLUG .083 | |
| 4 | 920023 | QUICKIE GRIP 1" W/ HOLE W/ INSTRUCTIONS | USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 5 | 117947 | BUSHING REM STROLLER | USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 6 | 126571 | BACK PLATE PED ROUND | |
| 7 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 8 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS | |
| 9 | 106965 | BHCS 1/4 -28 x 2 SHLDR ROHS | |
| 10 | 561004 | 1" SADDLE 1/4 HOLE | |
| 11 | 108134 | CLIP CABLE 1" | PACK OF 10 |
| 12 | 560517 | BLOCK ANGLE BACKREST MOUNT | |
| 3A,4-12 | 117937-001 | BACK CANE ASSY STRL FXD R LOW | Right; USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 3B,4-12 | 117937-002 | BACK CANE ASSY STRL FXD R MED | Right; USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 3C,4-12 | 117937-003 | BACK CANE ASSY STRL FXD R TLL | Right; USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 3A,4-12 | 117938-001 | BACK CANE ASSY STRL FXD L LOW | Left; USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 3B,4-12 | 117938-002 | BACK CANE ASSY STRL FXD L MED | Left; USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 3C,4-12 | 117938-003 | BACK CANE ASSY STRL FXD L TLL | Left; USED W/ REMOVABLE STROLLER HANDLE EXT. |
| 1,2,3A,6-12 | 117933-001 | BACK CANE ASSY FXD R LOW | Right |
| 1,2,3B,6-12 | 117933-002 | BACK CANE ASSY FXD R MED | Right |
| 1,2,3C,6-12 | 117933-003 | BACK CANE ASSY FXD R TLL | Right |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------|----------------|
| 1,2,3A,6-12 | 117934-001 | BACK CANE ASSY FXD L LOW | Left |
| 1,2,3B,6-12 | 117934-002 | BACK CANE ASSY FXD L MED | Left |
| 1,2,3C,6-12 | 117934-003 | BACK CANE ASSY FXD L TLL | Left |

Note: only for chairs with 40 degree Tilt Range.

Note: for Tilt Cables and Triggers, refer to TILT HANDLE & CABLE parts pages.

Note: for Iris chairs S/N Prefix IRS & IRSE only, and SR45 chairs.

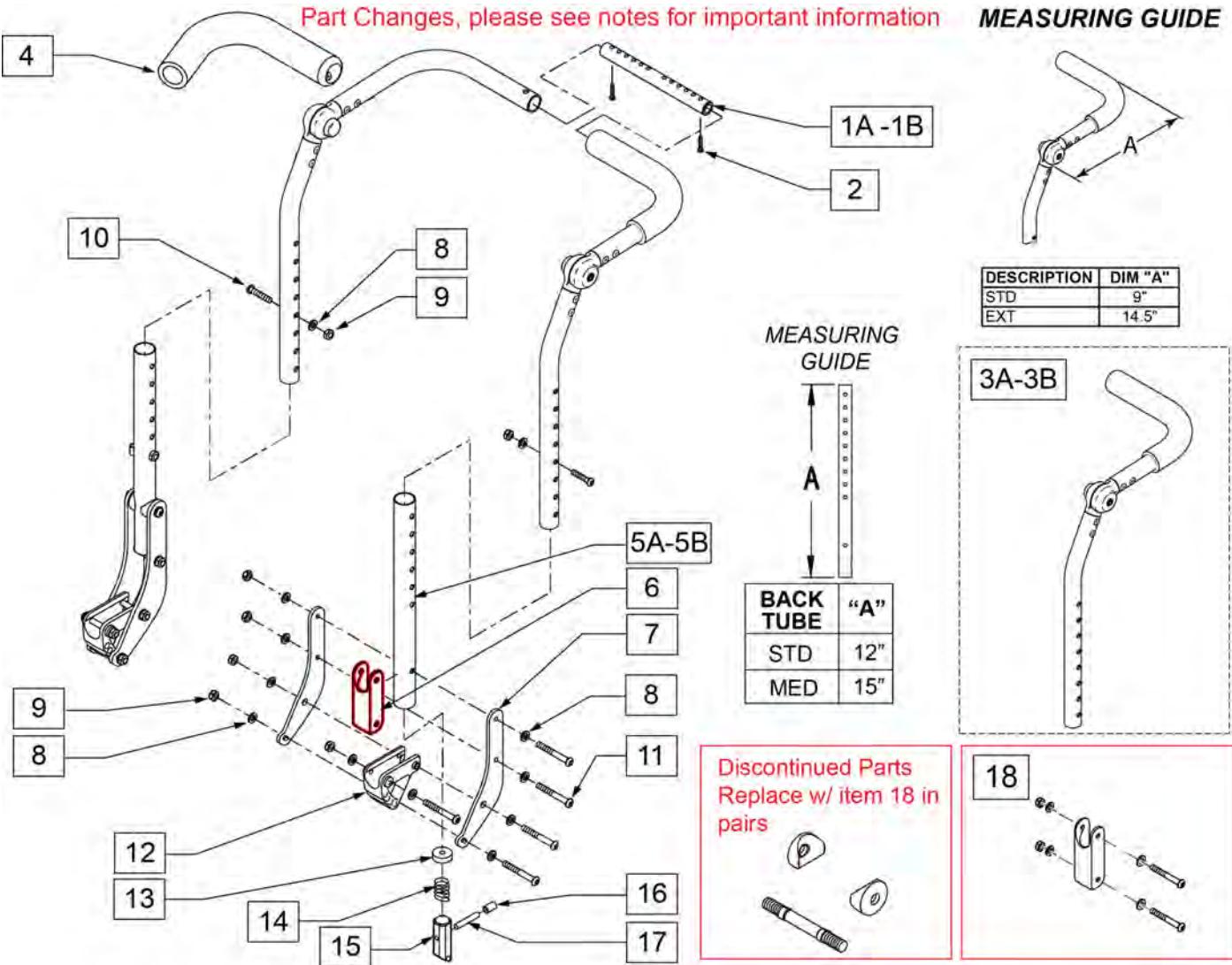


| Pos. | Item Number | Description | Remarks |
|------|-------------|--|----------------|
| 1A | 105869-001 | WELDMOUNT WIDTH ADJ RECLINING BACK -MED | Right |
| 1A | 105870-001 | WELDMOUNT WIDTH ADJ RECLINING BACK -MED | Left |
| 1B | 105869-002 | WELDMOUNT WIDTH ADJ RECLINING BACK -TALL | Right |
| 1B | 105870-002 | WELDMOUNT WIDTH ADJ RECLINING BACK -TALL | Left |
| 2 | 106960 | BHCS 1/4 -28 x 7/8 ROHS | |
| 3,4 | 580111 | CYLINDER LOCK LEVER ASSM RECLINER | Recline Handle |
| 4 | 349021 | TRIGGER RELEASE PIN TS/QT/P5 | |
| 5 | 106981 | 5/16 -18 x 1 1/2 BH C/S | |

| Pos. | Item Number | Description | Remarks |
|------------------------|-------------|----------------------------------|---|
| 6 | 507310 | ADJUSTABLE BAR RELCINING BACK | |
| 7 | 560664 | FOAM GRIP RECLINING BACK QTS | |
| 8 | 281120 | 10-32 x 5/8 PAN HD PHIL | |
| 9 | 483139 | T45 RELEASE LEVER MOUNTING BLOCK | |
| 10 | 342057 | CYLINDER LOCK CABLE ASSM | Recline Cable |
| 11 | 106980 | 5/16 -18 x 1 1/4 BH C/S | |
| 12 | 321141 | .650L x 6 COIL SPRING | |
| 13 | 560686 | GAS SPRING LEVER T45 | |
| 14 | 342000 | 1/4 E-CLIP | |
| 15 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS | |
| 16 | 106943 | WASHER FLAT AN 1/4 ROHS | See BACK PLATE REPLACEMENT BOLT KIT page |
| 17 | 106965 | BHCS 1/4 -28 x 2 SHLDR ROHS | See BACK PLATE REPLACEMENT BOLT KIT page |
| 18 | 560517 | BLOCK ANGLE BACKREST MOUNT | |
| 19 | 483179 | RECLINING BACK PIVOT STUD QTS | |
| 20 | 561004 | 1 SADDLE 1/4 HOLE | |
| 21 | 483169 | RECLINING BACK TUBE PLUG QTS | |
| 22 | 105867 | PLATE BACK RECLINE | |
| 23 | 483147 | T45 GAS SPRING BLOCK | |
| 24 | 342049 | 10mm ID SPLIT COLLAR | |
| 25 | 342065 | BLOC-O-LIFT 200N x 11.58 | |
| 26 | 202117 | 5/16-18 NYLOCK NUT THICK BLK | |
| 27 | 106983 | BHCS 5/16 -18 x 2 SHLDR ROHS | |
| 28 | 108134 | CLIP CABLE 1" (10) | Pack of 10 |
| 29A | 108262 | PH MNT CABLE ASM MED W/ INSTRU. | see TILT HANDLE & CABLE page for Ref. Guide |
| 29B | 108263 | PH MNT CABLE ASM LNG W/ INSTRU. | see TILT HANDLE & CABLE page for Ref. Guide |
| 29C | 108264 | PH MNT CABLE ASM XL W/ INSTRU. | see TILT HANDLE & CABLE page for Ref. Guide |
| 30 | 106946 | WASHER FLAT AN 5/16 ROHS | |
| 1A-27 | 108126 | RECLINING BACK RETRO KIT MED | |
| 1B-27 | 108127 | RECLINING BACK RETRO KIT TALL | |
| 1A,7,11,13,15-17,19-27 | 107253-001 | BKRST RECL ASSY R MED | Right; Med |
| 1A,7,11,13,15-17,19-27 | 107254-001 | BKRST RECL ASSY L MED | Left; Med |
| 1B,7,11,13,15-17,19-27 | 107253-002 | BKRST RECL ASSY R TALL | Right; Tall |
| 1B,7,11,13,15-17,19-27 | 107254-002 | BKRST RECL ASSY L TALL | Left; Tall |

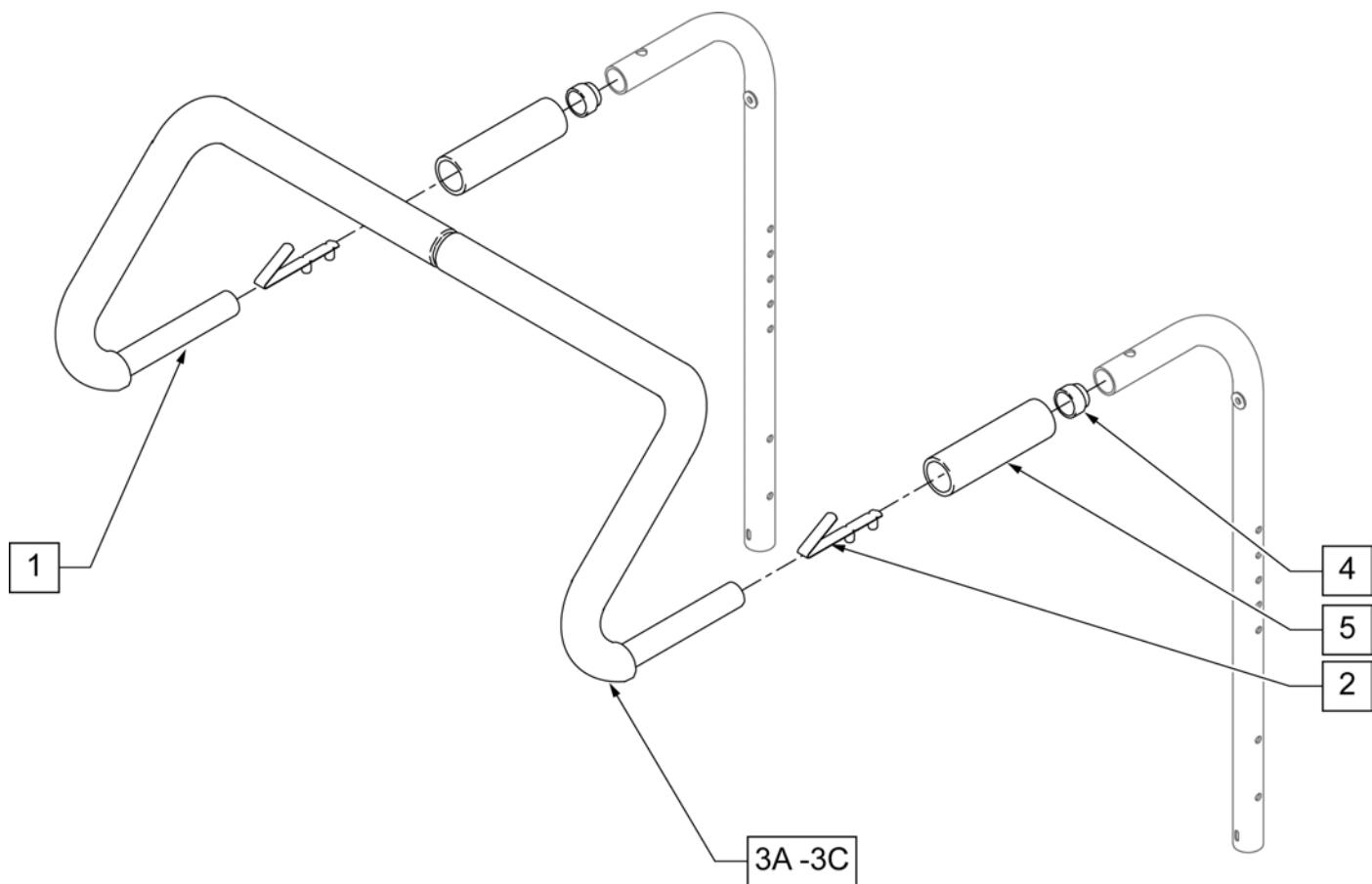
Part Changes, please see notes for important information

MEASURING GUIDE



| Pos. | Item Number | Description | Remarks |
|------|-------------|---------------------------------|----------------|
| 1A | 521272 | SHAFT GROWTH HANDLE SHORT | 14" - 17" Wide |
| 1B | 521392 | SHAFT GROWTH HANDLE LONG | 18" - 20" Wide |
| 2 | 106960 | BHCS 1/4 -28 x 7/8 ROHS | |
| 3A | 110968-001 | BACKREST UPPER HT ADJ R STD | RIGHT |
| 3A | 110969-001 | BACKREST UPPER HT ADJ L STD | LEFT |
| 3B | 110968-002 | BACKREST UPPER HT ADJ R EXT | RIGHT |
| 3B | 110969-002 | BACKREST UPPER HT ADJ L EXT | LEFT |
| 4 | 560638 | FOAM GRIP .840 ID SHORT | |
| 5A | 520757 | TUBE BACK FRAME LOWER | Std |
| 5B | 107171 | TUBE BACK FRAME LOWER TALL | Tall |
| 6 | 124612 | BLOCK-LATCH STOP | |
| 7 | 126571 | BACK PLATE PED ROUND | |
| 8 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 9 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS | |
| 10 | 107027 | BHCS 1/4 -28 x 1 3/4 SHLDR ROHS | |
| 11 | 106965 | BHCS 1/4 -28 x 2 SHLDR ROHS | |
| 12 | 560517 | BLOCK ANGLE BACKREST MOUNT | |
| 13 | 483020 | S/A SPRING RETAINER | |

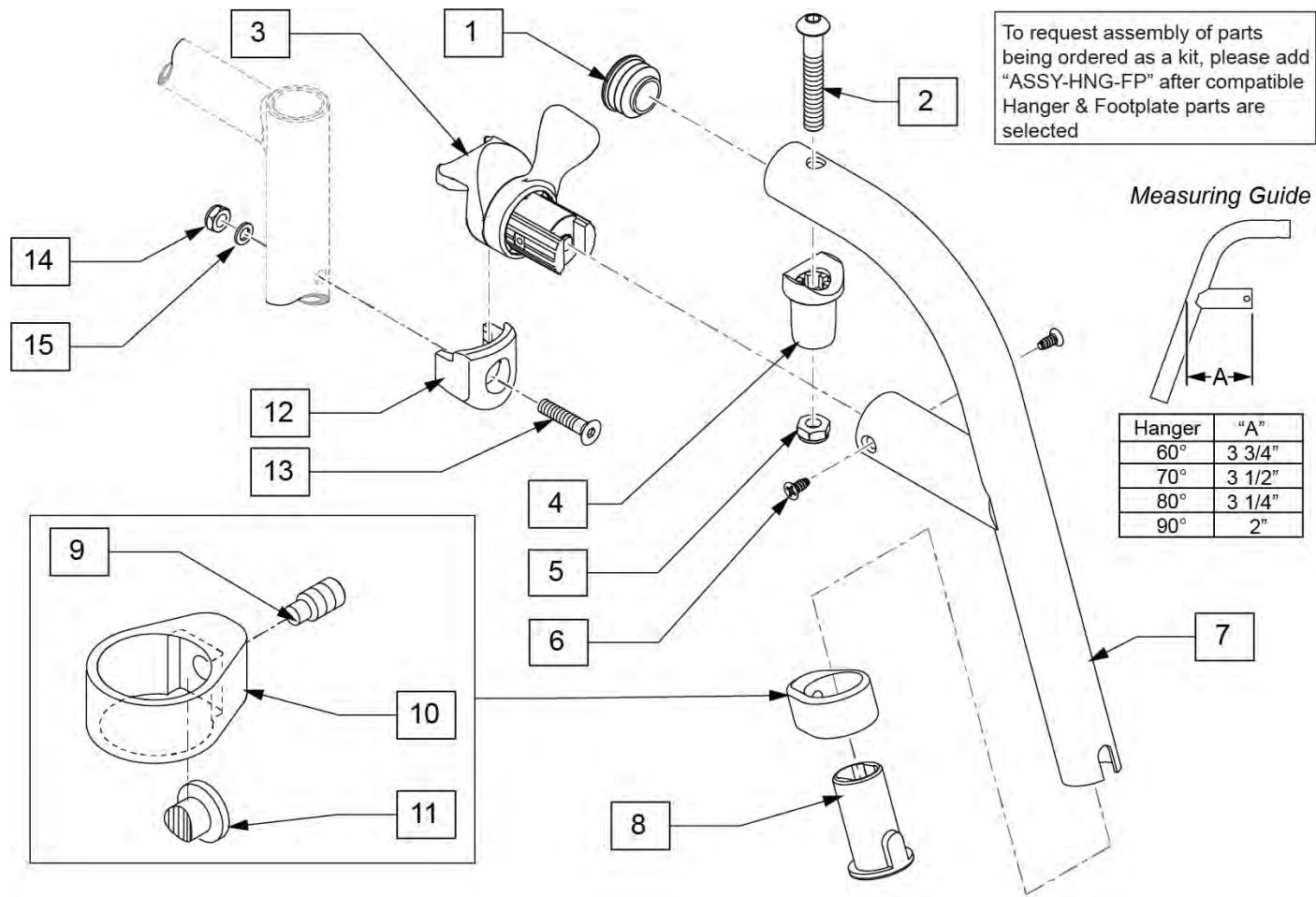
| Pos. | Item Number | Description | Remarks |
|-----------------|--------------------|-------------------------------|---------------------------------|
| 14 | 321110 | S/A LATCH SPRING | |
| 15 | 560173 | S/A LATCH .885 OD | |
| 16 | 126238 | PUSH ON ROUND CAP | |
| 17 | 481084 | BACK RELEASE PIN Z2/QT/EX | |
| 18 | 126099 | BACK REST SADDLE W/ HDWR PAIR | Pair-Replacement Latch Stop Kit |
| 18 | 126100 | BACK REST SADDLE W/ HDWR EACH | Each-Replacement Latch Stop Kit |
| 5A-9,11,14-18 | 107259 | HT ADJ LWR TUBE STD ASSM R | RIGHT, 16-22" Tall |
| 5A-9,11,14-18 | 107260 | HT ADJ LWR TUBE STD ASSM L | LEFT, 16-22" Tall |
| 5B-9,11,14-18 | 107168 | HT ADJ LWRTBE TL ASM R | RIGHT, 19-25" Tall |
| 5B-9,11,14-18 | 107169 | HT ADJ LWRTBE TL ASM L | LEFT, 19-25" Tall |
| 1A-3A,4-5A,6-22 | 118109 | HT ADJ BCK ADULT STDSTD 14-19 | |
| 1B-3A,4-5A,6-22 | 118110 | HT ADJ BCK ADULT STDEXT 14-19 | |
| 1A-3A,4-5B,6-22 | 118111 | HT ADJ BCK ADULT TALSTD 14-19 | |
| 1B-3B,4-5A,6-22 | 118112 | HT ADJ BCK ADULT TALEXT 14-19 | |
| 1A-3B,4-5A,6-22 | 118113 | HT ADJ BCK ADULT STDSTD 17-22 | |
| 1B-3B,4-5B,6-22 | 118114 | HT ADJ BCK ADULT STDEXT 17-22 | |
| 1A-3B,4-5B,6-22 | 118115 | HT ADJ BCK ADULT TALSTD 17-22 | |
| 1B-3B,4-5B,6-22 | 118116 | HT ADJ BCK ADULT TALEXT 17-22 | |



| Pos. | Item Number | Description | Remarks |
|----------|-------------|---------------------------------|--------------|
| 2 | 301108 | 5/16 SNAP BUTTON DUAL ONE SIDE | |
| 3A | 560615 | STROLLER EXTENSION GRIP 10 -13" | 10 -13" WIDE |
| 3B | 560616 | STROLLER EXTENSION GRIP 14 -17" | 14 -17" WIDE |
| 3C | 560617 | STROLLER EXTENSION GRIP 18 -20" | 18 -20" WIDE |
| 4 | 117947 | BUSHING REM STROLLER | |
| 5 | 920023 | QUICKIE GRIP 1 W/ HOLE | |
| 1, 2, 3B | 842054 | STROLLER EXTENSION ASSM 14" | |
| 1, 2, 3B | 842055 | STROLLER EXTENSION ASSM 15" | |
| 1, 2, 3B | 842056 | STROLLER EXTENSION ASSM 16" | |
| 1, 2, 3B | 842057 | STROLLER EXTENSION ASSM 17" | |
| 1, 2, 3C | 842058 | STROLLER EXTENSION ASSM 18" | |
| 1, 2, 3C | 842059 | STROLLER EXTENSION ASSM 19 | |
| 1, 2, 3C | 842063 | STROLLER EXTENSION ASSM 20 | |

70 DEG SWING IN/OUT HANGER

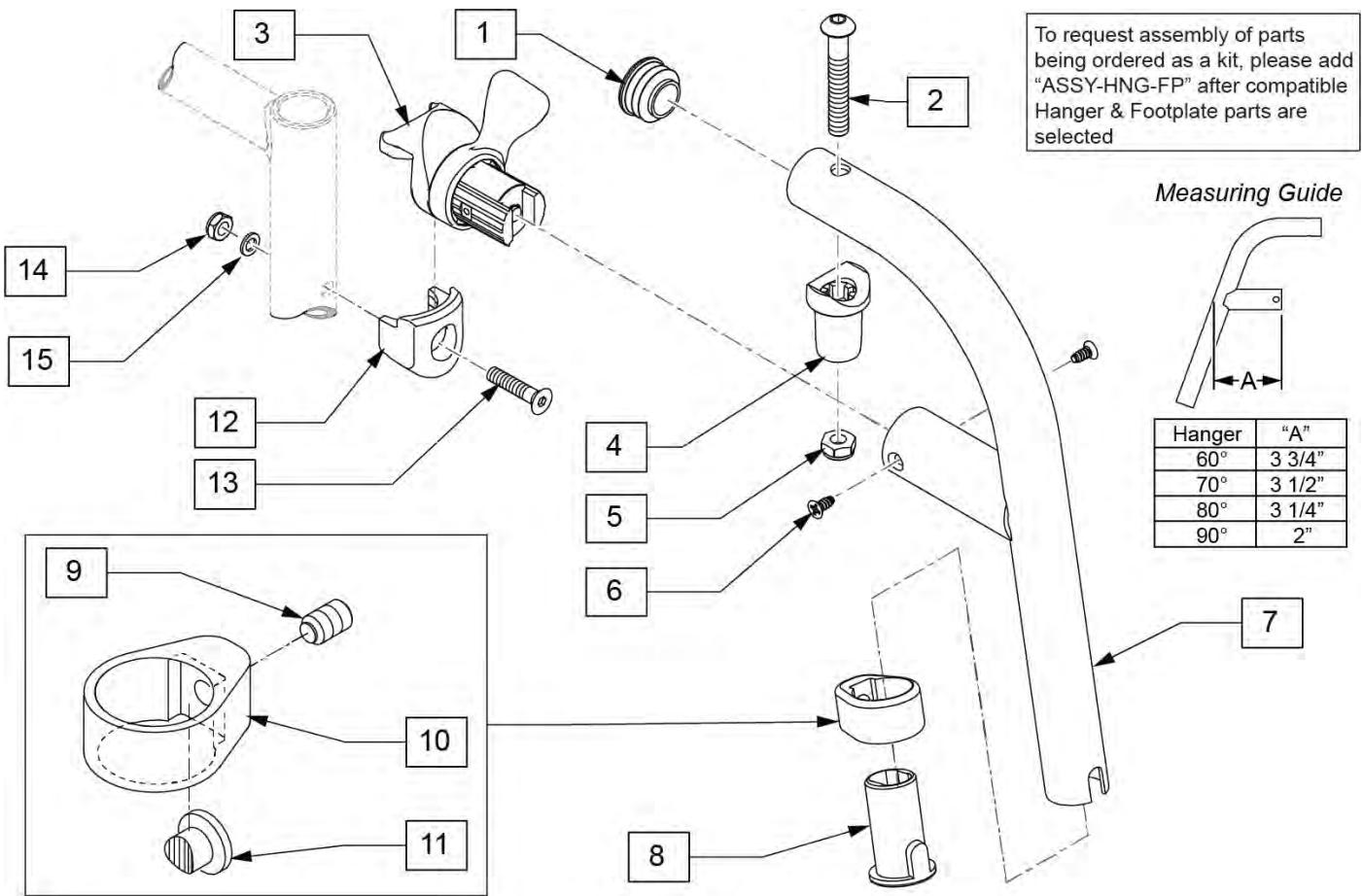
[08/20/2019]



| Pos. | Item Number | Description | Remarks |
|---------|-------------|--------------------------------|---------------------------------|
| 1 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 8 | 104160 | BUSHING FOOTREST | |
| 13 | 103500-010 | FHCSM6X1X35FULLNP | |
| 14 | 104381 | NUT HEX NYLOCK M6X1.0 | |
| 15 | 104414 | WAVE WASHER 6 MM | |
| 1,2,4,5 | 119518 | PIVOT SADDLE KIT | |
| 3,6 | 119509 | HANGER LATCH ASSM W/HDWR L | Left |
| 3,6 | 119510 | HANGER LATCH ASSM W/HDWR R | Right |
| 1-11 | 119458S | 70 D SWING I/O HNGR PNTD L | Left |
| 1-11 | 119459S | 70 D SWING I/O HNGR PNTD R | Right |
| 8-11 | 107485 | FOOTREST CLAMP ASSM | |
| 12-15 | 119514 | LATCH RECEIVER KIT | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

[08/20/2019]

80 DEG SWING IN/OUT HANGER



| Pos. | Item Number | Description | Remarks |
|---------|-------------|--------------------------------|---------------------------------|
| 1 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 8 | 104160 | BUSHING FOOTREST | |
| 13 | 103500-010 | FHCSM6X1X35FULLNP | |
| 14 | 104381 | NUT HEX NYLOCK M6X1.0 | |
| 15 | 104414 | WAVE WASHER 6 MM | |
| 1,2,4,5 | 119518 | PIVOT SADDLE KIT | |
| 3,6 | 119509 | HANGER LATCH ASSM W/HDWR L | Left |
| 3,6 | 119510 | HANGER LATCH ASSM W/HDWR R | Right |
| 1-11 | 119466S | 80 D SWING I/O HNGR PNTD L | Left |
| 1-11 | 119467S | 80 D SWING I/O HNGR PNTD R | Right |
| 8-11 | 107485 | FOOTREST CLAMP ASSM | |
| 12-15 | 119514 | LATCH RECEIVER KIT | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

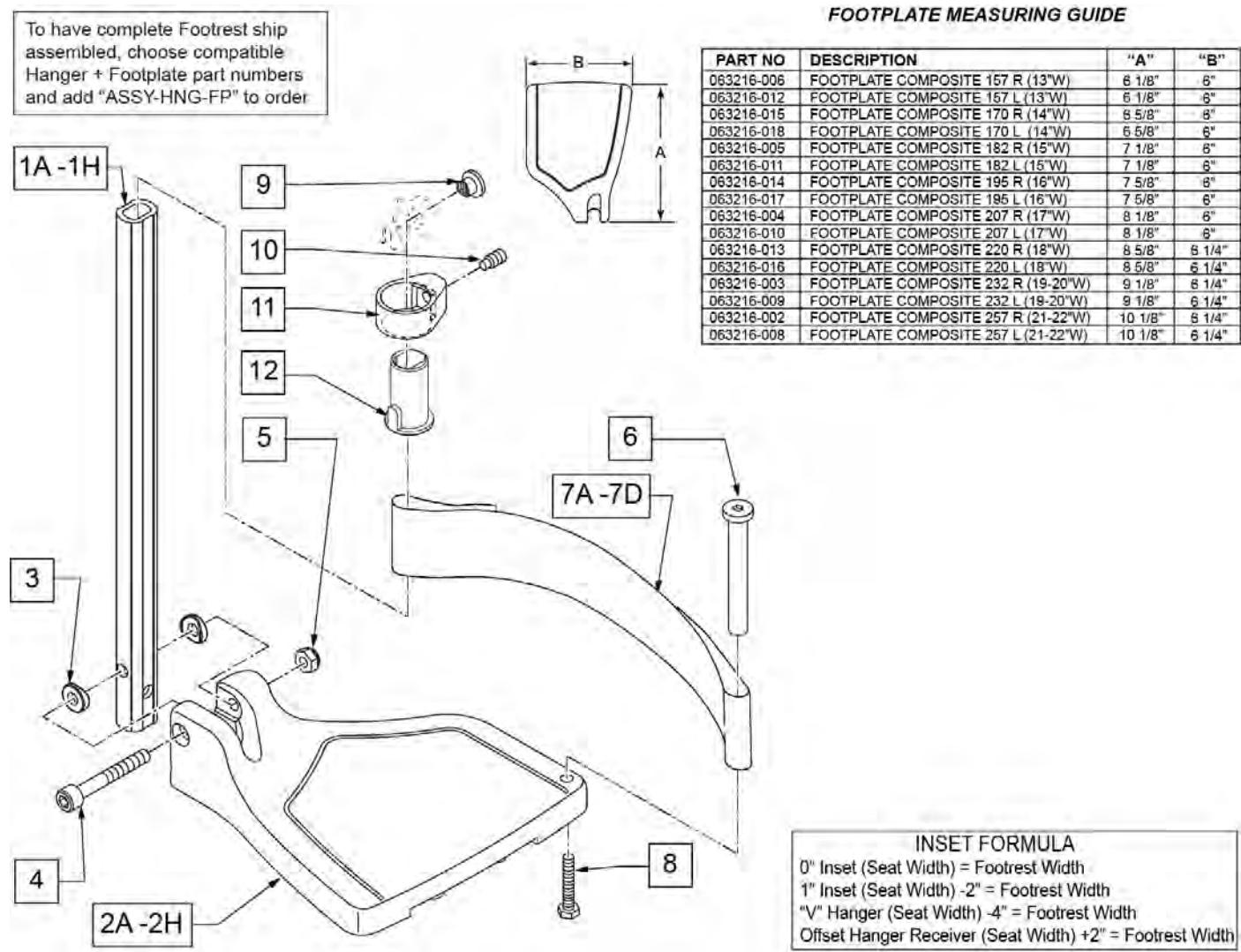
COMPOSITE FOOTPLATE

[03/16/2020]

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.



| Pos. | Item Number | Description | Remarks |
|--------|-------------|------------------------|---------------------------|
| 1A,3-5 | 120660 | SHT STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1B,3-5 | 120661 | MED STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1C,3-5 | 120662 | LNG STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1D,3-5 | 120663 | SHT BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1E,3-5 | 120664 | MED BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1F,3-5 | 120665 | LNG BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|--|----------------------------------|
| 1G,3-5 | 120666 | SHT V EXT R COMP HDWR | 70 deg V hangers only-LEFT |
| 1G,3-5 | 120667 | SHT V EXT L COMP HDWR | 70 deg V hangers only-RIGHT |
| 1H,3-5 | 120668 | LNG V EXT R COMP HDWR | 70 deg V hangers only-LEFT |
| 1H,3-5 | 120669 | LNG V EXT L COMP HDWR | 70 deg V hangers only-RIGHT |
| 2A | 063216-006 | FOOTPLATE COMPOSITE 157 R | RIGHT 13" Footrest Width |
| 2A | 063216-012 | FOOTPLATE COMPOSITE 157 L | LEFT 13" Footrest Width |
| 2B | 063216-015 | FOOTPLATE COMPOSITE 170 R | RIGHT 14" Footrest Width |
| 2B | 063216-018 | FOOTPLATE COMPOSITE 170 L | LEFT 14" Footrest Width |
| 2C | 063216-005 | COMPOSITE FOOTPLATE 182 R | RIGHT 15" Footrest Width |
| 2C | 063216-011 | COMPOSITE FOOTPLATE 182 L | LEFT 15" Footrest Width |
| 2D | 063216-014 | FOOTPLATE COMPOSITE 195 R | RIGHT 16" Footrest Width |
| 2D | 063216-017 | FOOTPLATE COMPOSITE 195 L | LEFT 16" Footrest Width |
| 2E | 063216-004 | COMPOSITE FOOTPLATE 207 R | RIGHT 17" Footrest Width |
| 2E | 063216-010 | COMPOSITE FOOTPLATE 207 L | LEFT 17" Footrest Width |
| 2F | 063216-013 | FOOTPLATE COMPOSITE 220 R | RIGHT 18" Footrest Width |
| 2F | 063216-016 | FOOTPLATE COMPOSITE 220 L | LEFT 18" Footrest Width |
| 2G | 063216-003 | COMPOSITE FOOTPLATE 232 R | RIGHT 19" & 20" Footrest Width |
| 2G | 063216-009 | COMPOSITE FOOTPLATE 232 L | LEFT 19" & 20" Footrest Width |
| 2H | 063216-002 | FOOTPLATE COMPOSITE 257 R | RIGHT 21" & 22" Footrest Width |
| 2H | 063216-008 | FOOTPLATE COMPOSITE 257 L | LEFT 21" & 22" Footrest Width |
| 3 | 104377 | 3/4" SADDLE THIN | |
| 4 | 103175 | SHCS M6 X 1 X 40 INORG | |
| 5 | 132626 | NUT AUTOMATION M6 X 1.0 | Inserted in bottom of footplate. |
| 6 | 104328 | HEEL LOOP PEG | |
| 7A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 14" wide |
| 7B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15-16" wide |
| 7C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17-18" wide |
| 7D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19-22" wide |
| 8 | 102268-001 | HHCS M6 X 1 X 25 | |
| 12 | 104160 | BUSHING FOOTREST | |
| 9-12 | 107485 | FOOTREST CLAMP ASSM | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |
| >>> | | 60°,70°,70° HEMI HANGERS - SHORT EXT - RIGHT | |
| 1D,2A,3-6,7A,8 | 107746 | COMP BNT SHT EXT ASM 13" W R | Right- 70D- 13" W- SHORT |
| 1D,2B,3-6,7A,8 | 107747 | COMP BNT SHT EXT ASM 14" W R | Right- 70D- 14" W- SHORT |
| 1D,2C,3-6,7B,8 | 107748 | COMP BNT SHT EXT ASM 15" W R | Right- 70D- 15" W- SHORT |
| 1D,2D,3-6,7B,8 | 107749 | COMP BNT SHT EXT ASM 16" W R | Right- 70D- 16" W- SHORT |
| 1D,2E,3-6,7C,8 | 107750 | COMP BNT SHT EXT ASM 17" W R | Right- 70D- 17" W- SHORT |
| 1D,2F,3-6,7C,8 | 107751 | COMP BNT SHT EXT ASM 18" W R | Right- 70D- 18" W- SHORT |
| 1D,2G,3-6,7D,8 | 107752 | COMP BNT SHT EXT ASM 19 & 20" W R | Right- 70D- 19 & 20" W- SHORT |
| 1D,2H,3-6,7D,8 | 111528 | COMP BNT SHT EXT ASM 21 & 22" W R | Right- 70D- 21 & 22" W- SHORT |
| >>> | | 60°,70°,70° HEMI HANGERS - SHORT EXT - LEFT | |
| 1D,2A,3-6,7A,8 | 107753 | COMP BNT SHT EXT ASM 13" W L | Left- 70D- 13 W- SHORT |
| 1D,2B,3-6,7A,8 | 107754 | COMP BNT SHT EXT ASM 14" W L | Left- 70D- 14 W- SHORT |
| 1D,2C,3-6,7B,8 | 107755 | COMP BNT SHT EXT ASM 15" W L | Left- 70D- 15 W- SHORT |
| 1D,2D,3-6,7B,8 | 107756 | COMP BNT SHT EXT ASM 16" W L | Left- 70D- 16 W- SHORT |
| 1D,2E,3-6,7C,8 | 107757 | COMP BNT SHT EXT ASM 17" W L | Left- 70D- 17 W- SHORT |
| 1D,2F,3-6,7C,8 | 107758 | COMP BNT SHT EXT ASM 18" W L | Left- 70D- 18 W- SHORT |
| 1D,2G,3-6,7D,8 | 107759 | COMP BNT SHT EXT ASM 19 & 20" W L | Left- 70D- 19 & 20" W- SHORT |
| 1D,2H,3-6,7D,8 | 111529 | COMP BNT SHT EXT ASM 21 & 22" W L | Left- 70D- 21 & 22" W- SHORT |
| >>> | | 60°,70°,70° HEMI HANGERS - MED EXT - RIGHT | |
| 1E,2A,3-6,7A,8 | 107760 | COMP BNT MED EXT ASM 13" W R | Right- 70D- 13" W- MED |
| 1E,2B,3-6,7A,8 | 107761 | COMP BNT MED EXT ASM 14" W R | Right- 70D- 14" W- MED |
| 1E,2C,3-6,7B,8 | 107762 | COMP BNT MED EXT ASM 15" W R | Right- 70D- 15" W- MED |
| 1E,2D,3-6,7B,8 | 107763 | COMP BNT MED EXT ASM 16" W R | Right- 70D- 16" W- MED |
| 1E,2E,3-6,7C,8 | 107764 | COMP BNT MED EXT ASM 17" W R | Right- 70D- 17" W- MED |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|---|--------------------------------------|
| 1E,2F,3-6,7C,8 | 107765 | COMP BNT MED EXT ASM 18" W R | Right- 70D- 18" W- MED |
| 1E,2G,3-6,7D,8 | 107766 | COMP BNT MED EXT ASM 19 & 20"W R | Right- 70D- 19 & 20" W- MED |
| 1E,2H,3-6,7D,8 | 111530 | COMP BNT MED EXT ASM 21 & 22"W R | Right- 70D- 21 & 22" W- MED |
| >>> | | 60°,70°,70° HEMI HANGERS - MED EXT - LEFT | |
| 1E,2A,3-6,7A,8 | 107767 | COMP BNT MED EXT ASM 13" W L | Left- 70D- 13 W- MED |
| 1E,2B,3-6,7A,8 | 107768 | COMP BNT MED EXT ASM 14" W L | Left- 70D- 14 W- MED |
| 1E,2C,3-6,7B,8 | 107769 | COMP BNT MED EXT ASM 15" W L | Left- 70D- 15 W- MED |
| 1E,2D,3-6,7B,8 | 107770 | COMP BNT MED EXT ASM 16" W L | Left- 70D- 16 W- MED |
| 1E,2E,3-6,7C,8 | 107771 | COMP BNT MED EXT ASM 17" W L | Left- 70D- 17 W- MED |
| 1E,2F,3-6,7C,8 | 107772 | COMP BNT MED EXT ASM 18" W L | Left- 70D- 18 W- MED |
| 1E,2G,3-6,7D,8 | 107773 | COMP BNT MED EXT ASM 19 & 20"W L | Left- 70D- 19 & 20" W- MED |
| 1E,2H,3-6,7D,8 | 111531 | COMP BNT MED EXT ASM 21 & 22"W L | Left- 70D- 21 & 22" W- MED |
| >>> | | 60°,70°,70° HEMI HANGERS - LONG EXT - RIGHT | |
| 1F,2A,3-6,7A,8 | 107774 | COMP BNT LONG EXT ASM 13" W R | Right- 70D- 13" W- LONG |
| 1F,2B,3-6,7A,8 | 107775 | COMP BNT LONG EXT ASM 14" W R | Right- 70D- 14" W- LONG |
| 1F,2C,3-6,7B,8 | 107776 | COMP BNT LONG EXT ASM 15" W R | Right- 70D- 15" W- LONG |
| 1F,2D,3-6,7B,8 | 107777 | COMP BNT LONG EXT ASM 16" W R | Right- 70D- 16" W- LONG |
| 1F,2E,3-6,7C,8 | 107778 | COMP BNT LONG EXT ASM 17" W R | Right- 70D- 17" W- LONG |
| 1F,2F,3-6,7C,8 | 107779 | COMP BNT LONG EXT ASM 18" W R | Right- 70D- 18" W- LONG |
| 1F,2G,3-6,7D,8 | 107780 | COMP BNT LONG EXT ASM 19 & 20"W R | Right- 70D- 19 & 20" W- LONG |
| 1F,2H,3-6,7D,8 | 111532 | COMP BNT LONG EXT ASM 21 & 22"W R | Right- 70D- 21 & 22" W- LONG |
| >>> | | 60°,70°,70° HEMI HANGERS - LONG EXT - LEFT | |
| 1F,2A,3-6,7A,8 | 107781 | COMP BNT LONG EXT ASM 13" W L | Left- 70D- 13 W- LONG |
| 1F,2B,3-6,7A,8 | 107782 | COMP BNT LONG EXT ASM 14" W L | Left- 70D- 14 W- LONG |
| 1F,2C,3-6,7B,8 | 107783 | COMP BNT LONG EXT ASM 15" W L | Left- 70D- 15 W- LONG |
| 1F,2D,3-6,7B,8 | 107784 | COMP BNT LONG EXT ASM 16" W L | Left- 70D- 16 W- LONG |
| 1F,2E,3-6,7C,8 | 107785 | COMP BNT LONG EXT ASM 17" W L | Left- 70D- 17 W- LONG |
| 1F,2F,3-6,7C,8 | 107786 | COMP BNT LONG EXT ASM 18" W L | Left- 70D- 18 W- LONG |
| 1F,2G,3-6,7D,8 | 107787 | COMP BNT LONG EXT ASM 19 & 20"W L | Left- 70D- 19 & 20" W- LONG |
| 1F,2H,3-6,7D,8 | 111533 | COMP BNT LONG EXT ASM 21 & 22"W L | Left- 70D- 21 & 22" W- LONG |
| >>> | | 70 DEGREE "V" HANGERS - MED EXT - RIGHT | |
| 1G,2A,3-8 | 107788 | COMP V MED EXT ASM 13W R | Right- 70D V hangers only 13 W- MED |
| 1G,2B,3-8 | 107789 | COMP V MED EXT ASM 14W R | Right- 70D V hangers only 14 W- MED |
| 1G,2C,3-8 | 107790 | COMP V MED EXT ASM 15W R | Right- 70D V hangers only 15 W- MED |
| 1G,2D,3-8 | 107791 | COMP V MED EXT ASM 16W R | Right- 70D V hangers only 16 W- MED |
| 1G,2E,3-8 | 107792 | COMP V MED EXT ASM 17W R | Right- 70D V hangers only 17 W- MED |
| 1G,2F,3-8 | 107793 | COMP V MED EXT ASM 18W R | Right- 70D V hangers only 18 W- MED |
| >>> | | 70 DEGREE "V" HANGERS - MED EXT - LEFT | |
| 1G,2A,3-8 | 107795 | COMP V MED EXT ASM 13W L | Left- 70D V hangers only 13 W- MED |
| 1G,2B,3-8 | 107796 | COMP V MED EXT ASM 14W L | Left- 70D V hangers only 14 W- MED |
| 1G,2C,3-8 | 107797 | COMP V MED EXT ASM 15W L | Left- 70D V hangers only 15 W- MED |
| 1G,2D,3-8 | 107798 | COMP V MED EXT ASM 16W L | Left- 70D V hangers only 16 W- MED |
| 1G,2E,3-8 | 107799 | COMP V MED EXT ASM 17W L | Left- 70D V hangers only 17 W- MED |
| 1G,2F,3-8 | 107800 | COMP V MED EXT ASM 18W L | Left- 70D V hangers only 18 W- MED |
| >>> | | 70 DEGREE "V" HANGERS - LONG EXT - RIGHT | |
| 1H,2A,3-8 | 107802 | COMP V LNG EXT ASM 13W R | Right- 70D V hangers only 13 W- LONG |
| 1H,2B,3-8 | 107803 | COMP V LNG EXT ASM 14W R | Right- 70D V hangers only 14 W- LONG |
| 1H,2C,3-8 | 107804 | COMP V LNG EXT ASM 15W R | Right- 70D V hangers only 15 W- LONG |
| 1H,2D,3-8 | 107805 | COMP V LNG EXT ASM 16W R | Right- 70D V hangers only 16 W- LONG |
| 1H,2E,3-8 | 107806 | COMP V LNG EXT ASM 17W R | Right- 70D V hangers only 17 W- LONG |
| 1H,2F,3-8 | 107807 | COMP V LNG EXT ASM 18W R | Right- 70D V hangers only 18 W- LONG |
| >>> | | 70 DEGREE "V" HANGERS - LONG EXT - LEFT | |
| 1H,2A,3-8 | 107809 | COMP V LNG EXT ASM 13W L | Left- 70D V hangers only 13 W- LONG |
| 1H,2B,3-8 | 107810 | COMP V LNG EXT ASM 14W L | Left- 70D V hangers only 14 W- LONG |
| 1H,2C,3-8 | 107811 | COMP V LNG EXT ASM 15W L | Left- 70D V hangers only 15 W- LONG |
| 1H,2D,3-8 | 107812 | COMP V LNG EXT ASM 16W L | Left- 70D V hangers only 16 W- LONG |
| 1H,2E,3-8 | 107813 | COMP V LNG EXT ASM 17W L | Left- 70D V hangers only 17 W- LONG |

| Pos. | Item Number | Description | Remarks |
|----------------|--------------------|---------------------------------------|-------------------------------------|
| 1H,2F,3-8 | 107814 | COMP V LNG EXT ASM 18W L | Left- 70D V hangers only 18 W- LONG |
| >>> | | 80 DEGREE HANGERS - SHORT EXT - RIGHT | |
| 1A,2A,3-6,7A,8 | 107704 | COMP STRT SHT EXT ASM 13"W R | Right- 80D- 13" W- SHORT |
| 1A,2B,3-6,7A,8 | 107705 | COMP STRT SHT EXT ASM 14"W R | Right- 80D- 14" W- SHORT |
| 1A,2C,3-6,7B,8 | 107706 | COMP STRT SHT EXT ASM 15"W R | Right- 80D- 15" W- SHORT |
| 1A,2D,3-6,7B,8 | 107707 | COMP STRT SHT EXT ASM 16"W R | Right- 80D- 16" W- SHORT |
| 1A,2E,3-6,7C,8 | 107708 | COMP STRT SHT EXT ASM 17"W R | Right- 80D- 17" W- SHORT |
| 1A,2F,3-6,7C,8 | 107709 | COMP STRT SHT EXT ASM 18"W R | Right- 80D- 18" W- SHORT |
| 1A,2G,3-6,7D,8 | 107710 | COMP STRT SHT EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- SHORT |
| 1A,2H,3-6,7D,8 | 111522 | COMP STRT SHT EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- SHORT |
| >>> | | 80 DEGREE HANGERS - SHORT EXT - LEFT | |
| 1A,2A,3-6,7A,8 | 107711 | COMP STRT SHT EXT ASM 13"W L | LEFT- 80D- 13" W- SHORT |
| 1A,2B,3-6,7A,8 | 107712 | COMP STRT SHT EXT ASM 14"W L | LEFT- 80D- 14" W- SHORT |
| 1A,2C,3-6,7B,8 | 107713 | COMP STRT SHT EXT ASM 15"W L | LEFT- 80D- 15" W- SHORT |
| 1A,2D,3-6,7B,8 | 107714 | COMP STRT SHT EXT ASM 16"W L | LEFT- 80D- 16" W- SHORT |
| 1A,2E,3-6,7C,8 | 107715 | COMP STRT SHT EXT ASM 17"W L | LEFT- 80D- 17" W- SHORT |
| 1A,2F,3-6,7C,8 | 107716 | COMP STRT SHT EXT ASM 18"W L | LEFT- 80D- 18" W- SHORT |
| 1A,2G,3-6,7D,8 | 107717 | COMP STRT SHT EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- SHORT |
| 1A,2H,3-6,7D,8 | 111523 | COMP STRT SHT EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- SHORT |
| >>> | | 80 DEGREE HANGERS - MED EXT - RIGHT | |
| 1B,2A,3-6,7A,8 | 107718 | COMP STRT MED EXT ASM 13"W R | Right- 80D- 13" W- MED |
| 1B,2B,3-6,7A,8 | 107719 | COMP STRT MED EXT ASM 14"W R | Right- 80D- 14" W- MED |
| 1B,2C,3-6,7B,8 | 107720 | COMP STRT MED EXT ASM 15"W R | Right- 80D- 15" W- MED |
| 1B,2D,3-6,7B,8 | 107721 | COMP STRT MED EXT ASM 16"W R | Right- 80D- 16" W- MED |
| 1B,2E,3-6,7C,8 | 107722 | COMP STRT MED EXT ASM 17"W R | Right- 80D- 17" W- MED |
| 1B,2F,3-6,7C,8 | 107723 | COMP STRT MED EXT ASM 18"W R | Right- 80D- 18" W- MED |
| 1B,2G,3-6,7D,8 | 107724 | COMP STRT MED EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- MED |
| 1B,2H,3-6,7D,8 | 111524 | COMP STRT MED EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- MED |
| >>> | | 80 DEGREE HANGERS - MED EXT - LEFT | |
| 1B,2A,3-6,7A,8 | 107725 | COMP STRT MED EXT ASM 13"W L | LEFT- 80D- 13" W- MED |
| 1B,2B,3-6,7A,8 | 107726 | COMP STRT MED EXT ASM 14"W L | LEFT- 80D- 14" W- MED |
| 1B,2C,3-6,7B,8 | 107727 | COMP STRT MED EXT ASM 15"W L | LEFT- 80D- 15" W- MED |
| 1B,2D,3-6,7B,8 | 107728 | COMP STRT MED EXT ASM 16"W L | LEFT- 80D- 16" W- MED |
| 1B,2E,3-6,7C,8 | 107729 | COMP STRT MED EXT ASM 17"W L | LEFT- 80D- 17" W- MED |
| 1B,2F,3-6,7C,8 | 107730 | COMP STRT MED EXT ASM 18"W L | LEFT- 80D- 18" W- MED |
| 1B,2G,3-6,7D,8 | 107731 | COMP STRT MED EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- MED |
| 1B,2H,3-6,7D,8 | 111525 | COMP STRT MED EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- MED |
| >>> | | 80 DEGREE HANGERS - LONG EXT - RIGHT | |
| 1C,2A,3-6,7A,8 | 107732 | COMP STRT LONG EXT ASM 13"W R | Right- 80D- 13" W- LONG |
| 1C,2B,3-6,7A,8 | 107733 | COMP STRT LONG EXT ASM 14"W R | Right- 80D- 14" W- LONG |
| 1C,2C,3-6,7B,8 | 107734 | COMP STRT LONG EXT ASM 15"W R | Right- 80D- 15" W- LONG |
| 1C,2D,3-6,7B,8 | 107735 | COMP STRT LONG EXT ASM 16"W R | Right- 80D- 16" W- LONG |
| 1C,2E,3-6,7C,8 | 107736 | COMP STRT LONG EXT ASM 17"W R | Right- 80D- 17" W- LONG |
| 1C,2F,3-6,7C,8 | 107737 | COMP STRT LONG EXT ASM 18"W R | Right- 80D- 18" W- LONG |
| 1C,2G,3-6,7D,8 | 107738 | COMP STRT LONG EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- LONG |
| 1C,2H,3-6,7D,8 | 111526 | COMP STRT LONG EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- LONG |
| >>> | | 80 DEGREE HANGERS - LONG EXT - LEFT | |
| 1C,2A,3-6,7A,8 | 107739 | COMP STRT LONG EXT ASM 13"W L | LEFT- 80D- 13" W- LONG |
| 1C,2B,3-6,7A,8 | 107740 | COMP STRT LONG EXT ASM 14"W L | LEFT- 80D- 14" W- LONG |
| 1C,2C,3-6,7B,8 | 107741 | COMP STRT LONG EXT ASM 15"W L | LEFT- 80D- 15" W- LONG |
| 1C,2D,3-6,7B,8 | 107742 | COMP STRT LONG EXT ASM 16"W L | LEFT- 80D- 16" W- LONG |
| 1C,2E,3-6,7C,8 | 107743 | COMP STRT LONG EXT ASM 17"W L | LEFT- 80D- 17" W- LONG |
| 1C,2F,3-6,7C,8 | 107744 | COMP STRT LONG EXT ASM 18"W L | LEFT- 80D- 18" W- LONG |
| 1C,2G,3-6,7D,8 | 107745 | COMP STRT LONG EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- LONG |
| 1C,2H,3-6,7D,8 | 111527 | COMP STRT LONG EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- LONG |

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

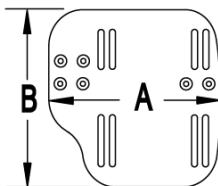
Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

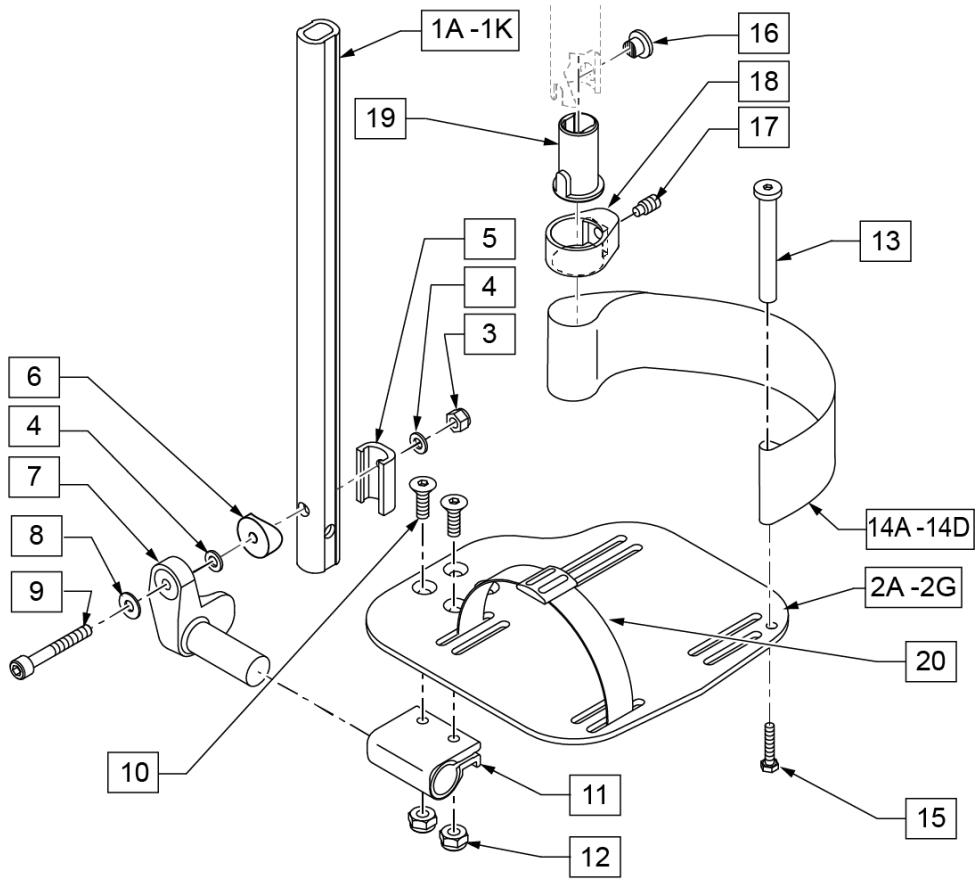
INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width

MEASURING GUIDE



| CHAIR WIDTH | "A" | "B" |
|-------------|--------|--------|
| 10" - 11" | 3 1/2" | 7 1/4" |
| 12" - 13" | 4 1/2" | 7 3/4" |
| 14" - 15" | 5 1/2" | 7 3/4" |
| 16" - 17" | 6 1/2" | 7 3/4" |
| 18" - 20" | 7 1/2" | 7 3/4" |

| 21 EXT MNT HARDWARE 1 SIDE | | | |
|----------------------------|--------------|--------------------------------|-----|
| ITEM # | ILLUSTRATION | DESCRIPTION | QTY |
| 3 | | NUT AUTOMATION M6 X 1.0 ROHS | 1 |
| 4 | | WASHER FLAT THIN AN 1/4 | 2 |
| 5 | | HANGER EXTENSION SADDLE | 1 |
| 6 | | 3/4" SADDLE 1" OD | 1 |
| 8 | | WASHER FLAT SAE 1/4 ROHS | 1 |
| 9 | | SHCS M6 X 1 X 45 12MM PART THD | 1 |

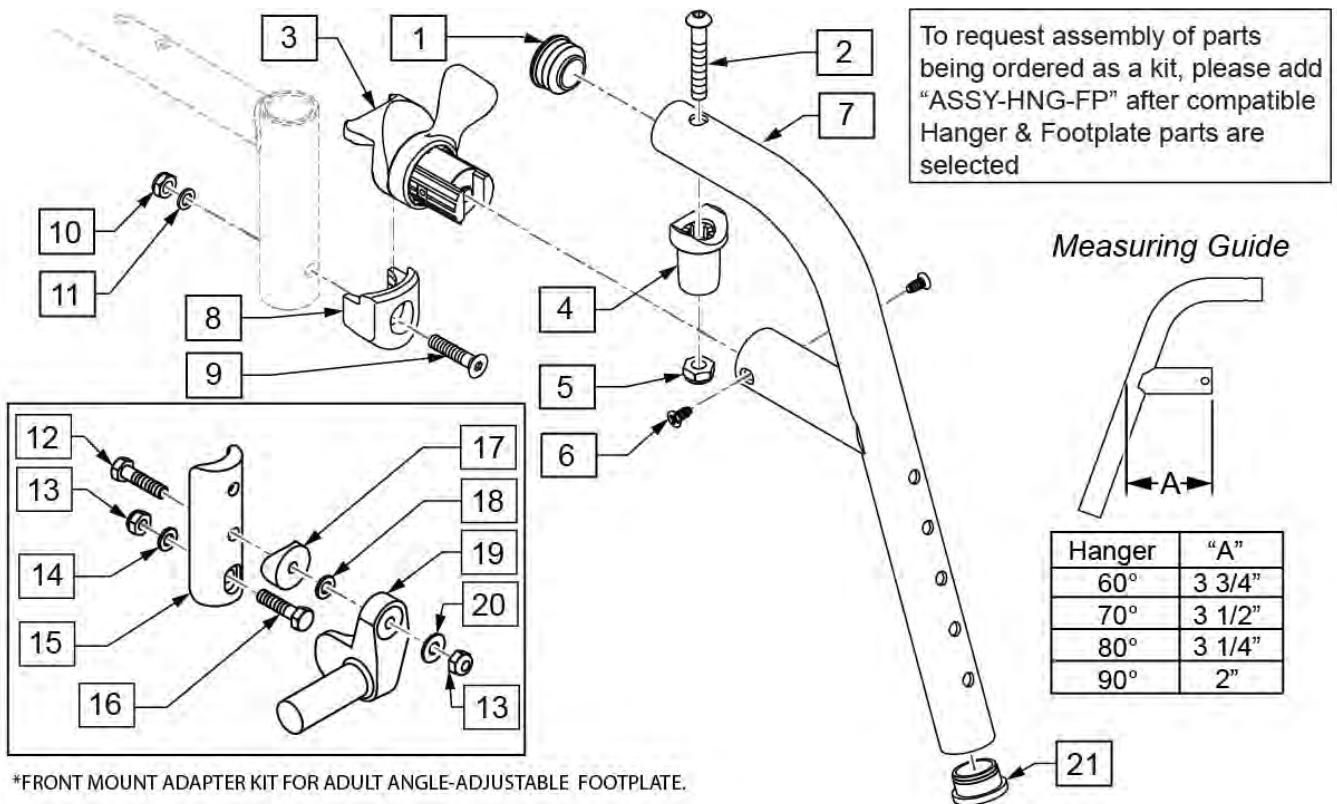


| Pos. | Item Number | Description | Remarks |
|------------|-------------|-----------------------|-----------------------|
| 1A,3-6,8,9 | 120670 | SHT STRT EXT AAA HDWR | 80 deg Hangers Only |
| 1B,3-6,8,9 | 120671 | MED STRT EXT AAA HDWR | 80 deg Hangers Only |
| 1C,3-6,8,9 | 120672 | LNG STRT EXT AAA HDWR | 80 deg Hangers Only |
| 1D,3-6,8,9 | 120673 | SHT BNT EXT AAA HDWR | 60,70,70 Hemi Hangers |
| 1E,3-6,8,9 | 120674 | MED BNT EXT AAA HDWR | 60,70,70 Hemi Hangers |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|-------------------------------------|-------------------------------|
| 1F,3-6,8,9 | 120675 | LNG BNT EXT AAA HDWR | 60,70,70 Hemi Hangers |
| 1G,3-6,8,9 | 120676 | SHT V EXT R AAA HDWR | Left - 70 deg V Hangers Only |
| 1H,3-6,8,9 | 120677 | SHT V EXT L AAA HDWR | Right - 70 deg V Hangers Only |
| 1I,3-6,8,9 | 120678 | LNG V EXT R AAA HDWR | Left - 70 deg V Hangers Only |
| 1J,3-6,8,9 | 120679 | LNG V EXT L AAA HDWR | Right - 70 deg V Hangers Only |
| 2A | 500656 | ADULT ANG ADJ F/PLT 10/11" R | RIGHT 10-11" Footrest Width |
| 2A | 500657 | ADULT ANG ADJ F/PLT 10/11" L | LEFT 10-11" Footrest Width |
| 2B | 500658 | ADULT ANG ADJ F/PLT 12/13" R | RIGHT 12-13" Footrest Width |
| 2B | 500659 | ADULT ANG ADJ F/PLT 12/13" L | LEFT 12-13" Footrest Width |
| 2C | 500660 | ADLT ANGL ADJ F/PLT 14/15 | RIGHT 14-15" Footrest Width |
| 2C | 500661 | ADLT ANGL ADJ F/PLT 14/15 | LEFT 14-15" Footrest Width |
| 2D | 500662 | ADLT ANGL ADJ F/PLT 16/17 | RIGHT 16-17" Footrest Width |
| 2D | 500663 | ADLT ANGL ADJ F/PLT 16/17 | LEFT 16-17" Footrest Width |
| 2E | 500664 | ADLT ANGL ADJ F/PLT 18-20 | RIGHT 18-22" Footrest Width |
| 2E | 500665 | ADLT ANGL ADJ F/PLT 18-20 | LEFT 18-22" Footrest Width |
| 3 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 4 | 106944 | WASHER FLAT THIN AN 1/4 ROHS | |
| 5 | 107199 | HANGER EXTENSION SADDLE | |
| 6 | 104377 | 3/4" SADDLE THIN | |
| 7 | 541002 | FTRST MOUNTING BRKT-3/8 RAD R | RIGHT |
| 7 | 541003 | FTRST MOUNTING BRKT-3/8 RAD L | LEFT |
| 8 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 9 | 104399 | SHCS M6X1X45 12 MM PART THD | |
| 10 | 106978 | FHCS 1/4-28 X 7/8 ROHS | |
| 11 | 550350 | 3/4" CLMP ADJ FT PLT | |
| 12 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 13 | 104328 | POST HEEL LOOP | |
| 14A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 12 - 14" WIDE |
| 14B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15 - 16" WIDE |
| 14C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17 - 18" WIDE |
| 14D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19 - 20" WIDE |
| 15 | 102268-001 | HHCS M6 X 1 X 25 | |
| 16-19 | 107485 | FOOTREST CLAMP ASSM | |
| 20 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 21 | 120659 | EXT MNT HARDWARE 1 SIDE | |
| >>> | | 80° HANGERS - SHORT EXT - RIGHT | |
| 1A,2B,3-14A,15 | 111534 | AAA STRT SHT EXT ASM 12-13" W R | Right- 80D- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107928 | AAA STRT SHT EXT ASM 14-15" W R | Right- 80D- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107930 | AAA STRT SHT EXT ASM 16-17" W R | Right- 80D- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107932 | AAA STRT SHT EXT ASM 18-22" W R | Right- 80D- 18-22" W- SHORT |
| >>> | | 80° HANGERS - SHORT EXT - LEFT | |
| 1A,2B,3-14A,15 | 111535 | AAA STRT SHT EXT ASM 12-13" W L | Left- 80D- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107935 | AAA STRT SHT EXT ASM 14" W L | Left- 80D- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107937 | AAA STRT SHT EXT ASM 16" W L | Left- 80D- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107939 | AAA STRT SHT EXT ASM 18" W L | Left- 80D- 18-22" W- SHORT |
| >>> | | 80° HANGERS - MED EXT - RIGHT | |
| 1B,2B,3-14A,15 | 111536 | AAA STRT MED EXT ASM 12-13" W R | Right- 80D- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107942 | AAA STRT MED EXT ASM 14-15" W R | Right- 80D- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107944 | AAA STRT MED EXT ASM 16-17" W R | Right- 80D- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107946 | AAA STRT MED EXT ASM 18-22" W R | Right- 80D- 18-22" W- MED |
| >>> | | 80° HANGERS - MED EXT - LEFT | |
| 1B,2B,3-14A,15 | 111537 | AAA STRT MED EXT ASM 12-13" W L | Left- 80D- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107949 | AAA STRT MED EXT ASM 14" W L | Left- 80D- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107951 | AAA STRT MED EXT ASM 16" W L | Left- 80D- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107953 | AAA STRT MED EXT ASM 18" W L | Left- 80D- 18-22" W- MED |
| >>> | | 80° HANGERS - LONG EXT - RIGHT | |
| 1C,2B,3-14A,15 | 111538 | AAA STRT LNG EXT ASM 12-13" W R | Right- 80D- 12-13" W- LONG |

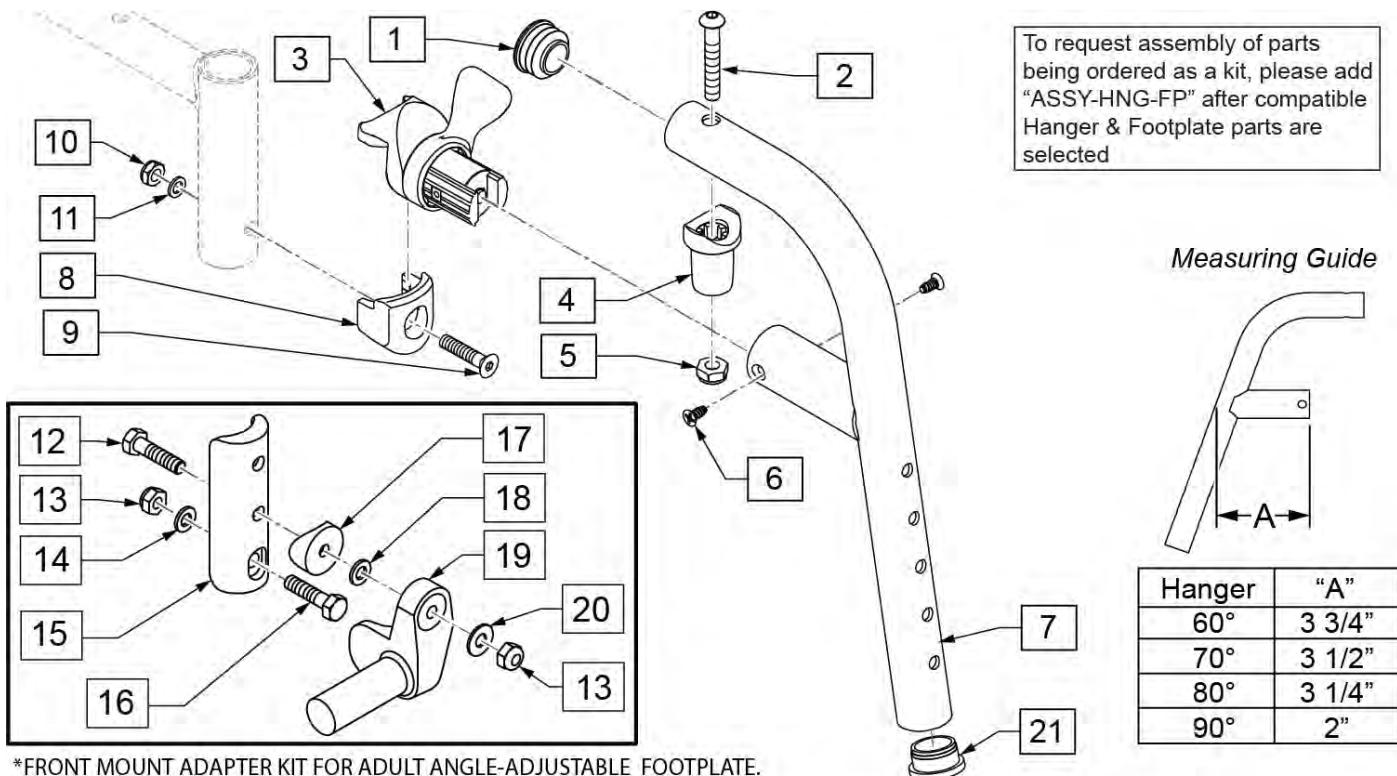
| Pos. | Item Number | Description | Remarks |
|----------------|-------------|------------------------------------|---|
| 1C,2C,3-14B,15 | 107956 | AAA STRT LNG EXT ASM 14 -15" W R | Right- 80D- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107958 | AAA STRT LNG EXT ASM 16 -17" W R | Right- 80D- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107960 | AAA STRT LNG EXT ASM 18 -22" W R | Right- 80D- 18-22" W- LONG |
| >>> | | 80° HANGERS - LONG EXT - LEFT | |
| 1C,2B,3-14A,15 | 111539 | AAA STRT LNG EXT ASM 12-13" W L | Left- 80D- 12-13" W- LONG |
| 1C,2C,3-14B,15 | 107963 | AAA STRT LNG EXT ASM 14W L | Left- 80D- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107965 | AAA STRT LNG EXT ASM 16W L | Left- 80D- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107968 | AAA STRT LNG EXT ASM 18W L | Left- 80D- 18-22" W- LONG |
| >>> | | 70° HANGERS - SHORT EXT - RIGHT | |
| 1D,2B,3-14A,15 | 111540 | AAA BNT SHT EXT ASM 12-13" W R | Right- 60D,70D,70D HEMI - 12-13" W- SHORT |
| 1D,2C,3-14B,15 | 107973 | AAA BNT SHT EXT ASM 14 -15" W R | Right- 60D,70D,70D HEMI - 14-15" W- SHORT |
| 1D,2D,3-14C,15 | 107975 | AAA BNT SHT EXT ASM 16 -17" W R | Right- 60D,70D,70D HEMI - 16-17" W- SHORT |
| 1D,2E,3-14D,15 | 107977 | AAA BNT SHT EXT ASM 18 -22" W R | Right- 60D,70D,70D HEMI - 18-22" W- SHORT |
| >>> | | 70° HANGERS - SHORT EXT - LEFT | |
| 1D,2B,3-14A,15 | 111541 | AAA BNT SHT EXT ASM 12-13" W L | Left- 60D,70D,70D HEMI - 12-13" W- SHORT |
| 1D,2C,3-14B,15 | 107980 | AAA BNT SHT EXT ASM 14 -15" W L | Left- 60D,70D,70D HEMI - 14-15" W- SHORT |
| 1D,2D,3-14C,15 | 107982 | AAA BNT SHT EXT ASM 16 -17" W L | Left- 60D,70D,70D HEMI - 16-17" W- SHORT |
| 1D,2E,3-14D,15 | 107984 | AAA BNT SHT EXT ASM 18 -22" W L | Left- 60D,70D,70D HEMI - 18-22" W- SHORT |
| >>> | | 70° HANGERS - MED EXT - RIGHT | |
| 1E,2B,3-14A,15 | 111542 | AAA BNT MED EXT ASM 12-13" W R | Right- 60D,70D,70D HEMI - 12-13" W- MED |
| 1E,2C,3-14B,15 | 107987 | AAA BNT MED EXT ASM 14 -15" W R | Right- 60D,70D,70D HEMI - 14-15" W- MED |
| 1E,2D,3-14C,15 | 107989 | AAA BNT MED EXT ASM 16 -17" W R | Right- 60D,70D,70D HEMI - 16-17" W- MED |
| 1E,2E,3-14D,15 | 107991 | AAA BNT MED EXT ASM 18 -22" W R | Right- 60D,70D,70D HEMI - 18-22" W- MED |
| >>> | | 70° HANGERS - MED EXT - LEFT | |
| 1E,2B,3-14A,15 | 111543 | AAA BNT MED EXT ASM 12-13" W L | Left- 60D,70D,70D HEMI - 12-13" W- MED |
| 1E,2C,3-14B,15 | 107994 | AAA BNT MED EXT ASM 14 -15" W L | Left- 60D,70D,70D HEMI - 14-15" W- MED |
| 1E,2D,3-14C,15 | 107996 | AAA BNT MED EXT ASM 16 -17" W L | Left- 60D,70D,70D HEMI - 16-17" W- MED |
| 1E,2E,3-14D,15 | 107998 | AAA BNT MED EXT ASM 18 -22" W L | Left- 60D,70D,70D HEMI - 18-22" W- MED |
| >>> | | 70° HANGERS - LONG EXT - RIGHT | |
| 1F,2B,3-14A,15 | 111544 | AAA BNT LONG EXT ASM 12-13" W R | Right- 60D,70D,70D HEMI - 12-13" W- LONG |
| 1F,2C,3-14B,15 | 108001 | AAA BNT LONG EXT ASM 14 -15" W R | Right- 60D,70D,70D HEMI - 14-15" W- LONG |
| 1F,2D,3-14C,15 | 108003 | AAA BNT LONG EXT ASM 16 -17" W R | Right- 60D,70D,70D HEMI - 16-17" W- LONG |
| 1F,2E,3-14D,15 | 108005 | AAA BNT LONG EXT ASM 18 -22" W R | Right- 60D,70D,70D HEMI - 18-22" W- LONG |
| >>> | | 70° HANGERS - LONG EXT - LEFT | |
| 1F,2B,3-14A,15 | 111545 | AAA BNT LONG EXT ASM 12-13" W L | Left- 60D,70D,70D HEMI - 12-13" W- LONG |
| 1F,2C,3-14B,15 | 108008 | AAA BNT LONG EXT ASM 14 -15" W L | Left- 60D,70D,70D HEMI - 14-15" W- LONG |
| 1F,2D,3-14C,15 | 108010 | AAA BNT LONG EXT ASM 16 -17" W L | Left- 60D,70D,70D HEMI - 16-17" W- LONG |
| 1F,2E,3-14D,15 | 108012 | AAA BNT LONG EXT ASM 18 -22" W L | Left- 60D,70D,70D HEMI - 18-22" W- LONG |
| >>> | | 70° "V" HANGERS - MED EXT - RIGHT | |
| 1G,2A,3-15 | 111546 | AAA V MED EXT ASM 10-11" W R | Right- 70D V hangers only 10-11" W- MED |
| 1G,2B,3-15 | 111548 | AAA V MED EXT ASM 12-13" W R | Right- 70D V hangers only 12-13" W- MED |
| 1G,2C,3-15 | 108015 | AAA V MED EXT ASM 14 -15" W R | Right- 70D V hangers only 14-15" W- MED |
| 1G,2D,3-15 | 108017 | AAA V MED EXT ASM 16 -17" W R | Right- 70D V hangers only 16-18" W- MED |
| 1G,2E,3-15 | 108019 | AAA V MED EXT ASM 18 -18" W R | Right- 70D V hangers only 18-22" W- MED |
| >>> | | 70° "V" HANGERS - MED EXT - LEFT | |
| 1G,2A,3-15 | 111547 | AAA V MED EXT ASM 10-11" W L | Left- 70D V hangers only 10-11" W- MED |
| 1G,2B,3-15 | 111549 | AAA V MED EXT ASM 12-13" W L | Left- 70D V hangers only 12-13" W- MED |
| 1G,2C,3-15 | 108022 | AAA V MED EXT ASM 14 -15" W L | Left- 70D V hangers only 14-15" W- MED |
| 1G,2D,3-15 | 108024 | AAA V MED EXT ASM 16 -17" W L | Left- 70D V hangers only 16-18" W- MED |
| 1G,2E,3-15 | 108026 | AAA V MED EXT ASM 18 -22" W L | Left- 70D V hangers only 18-22" W- MED |
| >>> | | 70° "V" HANGERS - LONG EXT - RIGHT | |
| 1H,2A,3-15 | 111550 | AAA V LONG EXT ASM 10-11" W R | Right- 70D V hangers only 10-11" W- LONG |
| 1H,2B,3-15 | 111552 | AAA V LONG EXT ASM 12-13" W R | Right- 70D V hangers only 12-13" W- LONG |
| 1H,2C,3-15 | 108029 | AAA V LONG EXT ASM 14 -15" W R | Right- 70D V hangers only 14-15" W- LONG |
| 1H,2D,3-15 | 108031 | AAA V LONG EXT ASM 16 -17" W R | Right- 70D V hangers only 16-18" W- LONG |
| 1H,2E,3-15 | 108033 | AAA V LONG EXT ASM 18 -22" W R | Right- 70D V hangers only 18-22" W- LONG |
| >>> | | 70° "V" HANGERS - LONG EXT - LEFT | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|---|
| 1H,2A,3-15 | 111551 | AAA V LONG EXT ASM 10-11" W L | Left- 70D V hangers only 10-11" W- LONG |
| 1H,2B,3-15 | 111553 | AAA V LONG EXT ASM 12-13" W L | Left- 70D V hangers only 12-13" W- LONG |
| 1H,2C,3-15 | 108036 | AAA V LONG EXT ASM 14 -15" W L | Left- 70D V hangers only 14-15" W- LONG |
| 1H,2D,3-15 | 108038 | AAA V LONG EXT ASM 16 -17" W L | Left- 70D V hangers only 16-18" W- LONG |
| 1H,2E,3-15 | 108040 | AAA V LONG EXT ASM 18 -22" W L | Left- 70D V hangers only 18-22" W- LONG |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|---------|-------------|-------------------------------------|------------------------------|
| 1 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 2 | 226217 | 5/16-18 X 2" BH C/S BLK | |
| 4 | 561197 | PLASTIC PIVOT SADDLE | |
| 5 | 202102 | 5/16-18 NYLOCK NUT THIN | |
| 6 | 118695 | #8 LOW FLT HD TAP SCREW | |
| 9 | 103500-010 | FHCSM6X1X35FULLNP | |
| 10 | 104381 | NUT HEX NYLOCK M6X1.0 | |
| 11 | 104414 | WAVE WASHER 6 MM | |
| 12 | 102268-001 | HHCS M6 X 1 X 25 | |
| 13 | 104381 | NUT HEX NYLOCK M6 X 1 | |
| 14 | 107383 | WASHER FLAT M6 ROHS | |
| 15 | 119240 | FOOTPLATE ADAPTER FM | 3" tall |
| 16 | 118198 | HHCS M6X1X40 PART NP | |
| 17 | 561004 | 1" SADDLE 1/4" HOLE | |
| 18 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 19 | 541000 | FOOTREST MOUNTING BRKT 1/2" RAD R | Right |
| 19 | 541001 | FOOTREST MOUNTING BRKT 1/2" RAD L | Left |
| 20 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 1,2,4,5 | 119518 | PIVOT SADDLE KIT | |
| 1-7 | 119456S | 70 D FRNT MNT SWING IN/OUT HANGER L | Left |
| 1-7 | 119457S | 70 D FRNT MNT SWING IN/OUT HANGER R | Right |
| 8-11 | 119514 | LATCH RECEIVER KIT | |
| 3,6 | 119509 | HANGER LATCH ASSM W/HDWR L | Left |
| 3,6 | 119510 | HANGER LATCH ASSM W/HDWR R | Right |
| 12-20 | 129764 | AAA FRNT MNT ADAPTER KIT PR | Pair |
| 21 | 561002 | 1" INSERT PLUG .083 | |
| | | Ship assembled part # | Use with multiple assemblies |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



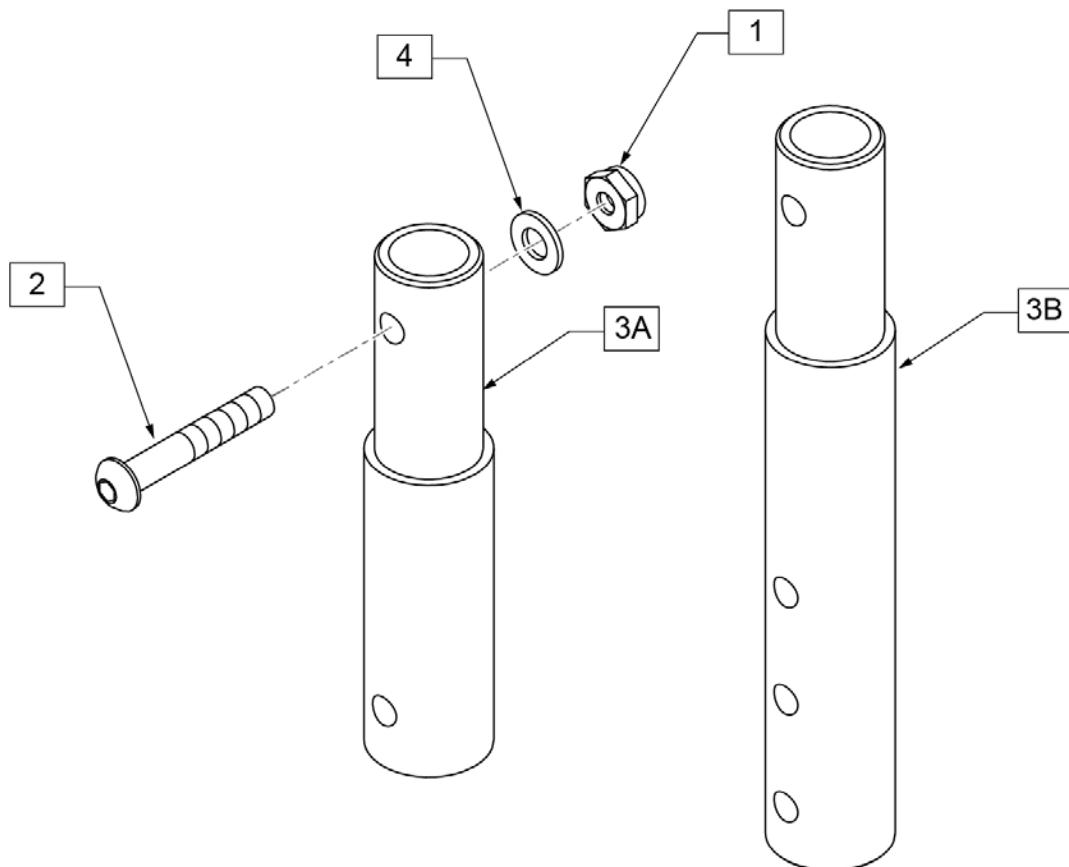
*FRONT MOUNT ADAPTER KIT FOR ADULT ANGLE-ADJUSTABLE FOOTPLATE.

| Pos. | Item Number | Description | Remarks |
|---------|-------------|-------------------------------------|------------------------------|
| 1 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 2 | 226217 | 5/16-18 X 2" BH C/S BLK | |
| 4 | 561197 | PLASTIC PIVOT SADDLE | |
| 5 | 202102 | 5/16-18 NYLOCK NUT THIN | |
| 6 | 118695 | #8 LOW FLT HD TAP SCREW | |
| 9 | 103500-010 | FHCSM6X1X35FULLNP | |
| 10 | 104381 | NUT HEX NYLOCK M6X1.0 | |
| 11 | 104414 | WAVE WASHER 6 MM | |
| 12 | 102268-001 | HHCS M6 X 1 X 25 | |
| 13 | 104381 | NUT HEX NYLOCK M6 X 1 | |
| 14 | 107383 | WASHER FLAT M6 ROHS | |
| 15 | 119240 | FOOTPLATE ADAPTER FM | 3" tall |
| 16 | 118198 | HHCS M6X1X40 PART NP | |
| 17 | 561004 | 1" SADDLE 1/4" HOLE | |
| 18 | 106944 | WASHER FLAT AN 1/4 ROHS | |
| 19 | 541000 | FOOTREST MOUNTING BRKT 1/2" RAD R | Right |
| 19 | 541001 | FOOTREST MOUNTING BRKT 1/2" RAD L | Left |
| 20 | 106944 | WASHER FLAT SAE 1/4 ROHS | |
| 1,2,4,5 | 119518 | PIVOT SADDLE KIT | |
| 1-7 | 119464S | 80 D FRNT MNT SWING IN/OUT HANGER L | Left |
| 1-7 | 119465S | 80 D FRNT MNT SWING IN/OUT HANGER R | Right |
| 8-11 | 119514 | LATCH RECEIVER KIT | |
| 3,6 | 119509 | HANGER LATCH ASSM W/HDWR L | Left |
| 3,6 | 119510 | HANGER LATCH ASSM W/HDWR R | Right |
| 21 | 561002 | 1" INSERT PLUG .083 | |
| 12-20 | 129764 | AAA FRNT MNT ADAPTER KIT PR | Pair |
| 21 | 561002 | 1" INSERT PLUG .083 | |
| | | Ship assembled part # | Use with multiple assemblies |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

FRONT MOUNT HANGER EXTENSIONS SR45

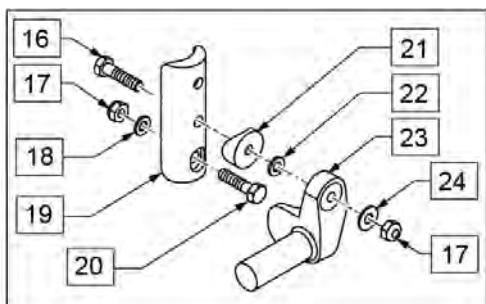
[07/10/2018]



| Pos. | Item Number | Description |
|--------|-------------|------------------------------|
| 1 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS |
| 2 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS |
| 4 | 107383 | WASHER FLAT M6 ROHS |
| 1-3A,4 | 119507 | FRONT MOUNT HANGER EXT 2" |
| 1-3B,4 | 119508 | FRONT MOUNT HANGER EXT 4" |

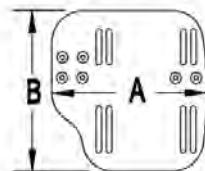
ADULT ANGLE-ADJ FOOTPLATE FRONT MOUNT

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.

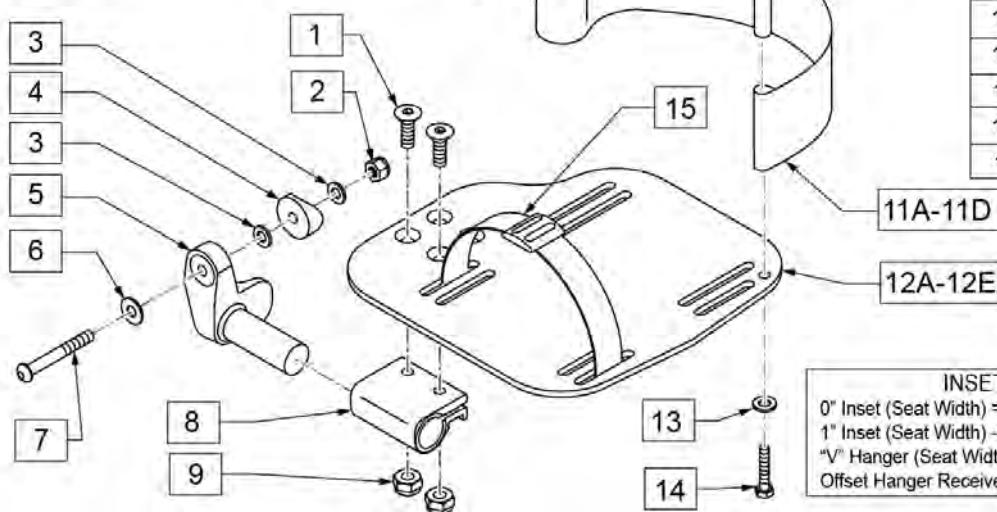


To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

MEASURING GUIDE



| CHAIR WIDTH | "A" | "B" |
|-------------|--------|--------|
| 10" - 11" | 3 1/2" | 7 1/4" |
| 12" - 13" | 4 1/2" | 7 3/4" |
| 14" - 15" | 5 1/2" | 7 3/4" |
| 16" - 17" | 6 1/2" | 7 3/4" |
| 18" - 20" | 7 1/2" | 7 3/4" |

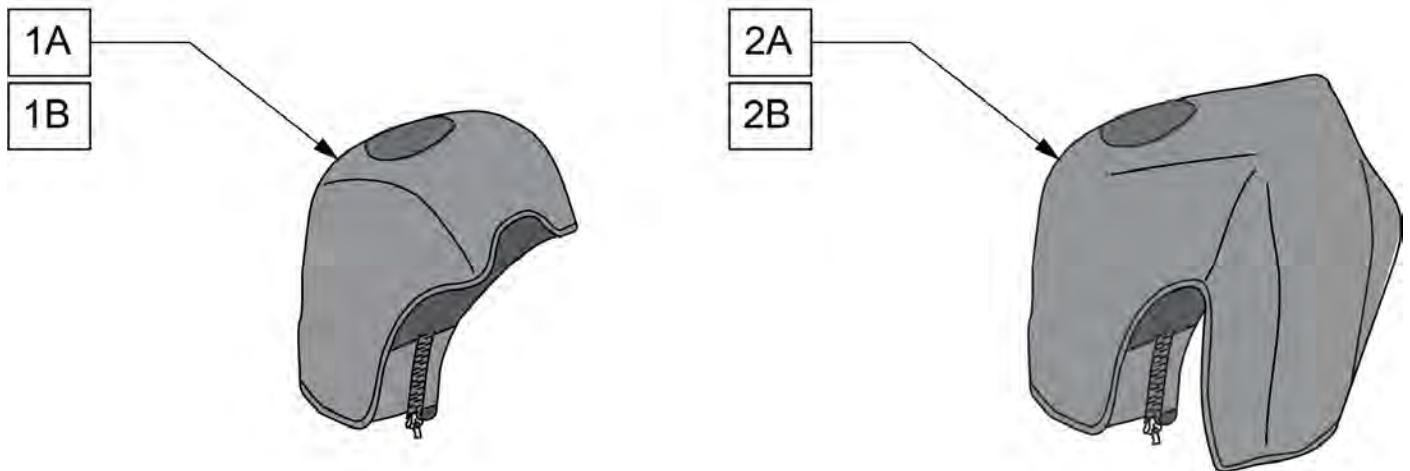


INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|----------------------|
| 1 | 106978 | FHCS 1/4-28 X 7/8 | |
| 2 | 106934 | NUT NYLOCK 1/4-28 | |
| 3 | 106944 | WASHER FLAT THIN AN 1/4 | |
| 4 | 561004 | Q2 SADDLE | |
| 5 | 541000 | FTRST MOUNTING BRKT 1/2" RAD R | Right |
| 5 | 541001 | FTRST MOUNTING BRKT 1/2" RAD L | Left |
| 6 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 7 | 106964 | BHCS 1/4-28 X 2 | |
| 8 | 550350 | 3/4 CLMP ADJ FT PLT | |
| 9 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 10 | 561040 | HEEL LOOP PEG | |
| 11A | 104380-001 | ADJ FOOTREST STRAP 14W | Used on 10"-13" wide |
| 11B | 104380-002 | ADJ FOOTREST STRAP 15-16W | Used on 14"-15" wide |
| 11C | 104380-003 | ADJ FOOTREST STRAP 17-18W | Used on 16"-17" wide |
| 11D | 104380-004 | ADJ FOOTREST STRAP 19-20W | Used on 18"-20" wide |
| 12A | 500656 | ADULT ANGL ADJ F/PLT 10/11 | Right; 10"-11" wide |
| 12A | 500657 | ADULT ANGL ADJ F/PLT 10/11 | Left; 10"-11" wide |

| Pos. | Item Number | Description | Remarks |
|----------------------|-------------|-------------------------------------|---|
| 12B | 500658 | ADULT ANGL ADJ F/PLT 12/13 | Right; 12"-13" wide |
| 12B | 500659 | ADULT ANGL ADJ F/PLT 12/13 | Left; 12"-13" wide |
| 12C | 500660 | ADULT ANGL ADJ F/PLT 14/15 | Right; 14"-15" wide |
| 12C | 500661 | ADULT ANGL ADJ F/PLT 14/15 | Left; 14"-15" wide |
| 12D | 500662 | ADULT ANGL ADJ F/PLT 16/17 | Right; 16"-17" wide |
| 12D | 500663 | ADULT ANGL ADJ F/PLT 16/17 | Left; 16"-17" wide |
| 12E | 500664 | ADULT ANGL ADJ F/PLT 18-20 | Right; 18"-22" wide |
| 12E | 500665 | ADULT ANGL ADJ F/PLT 18-20 | Left; 18"-22" wide |
| 13 | 107383 | WASHER FLAT M6 ROHS | |
| 14 | 102268-001 | HHCS M6 X 1 X 25 | |
| 15 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 16 | 102268-001 | HHCS M6 X 1 X 25 | |
| 17 | 132626 | NUT AUTOMATION M6 X 1 | |
| 18 | 107383 | WASHER FLAT M6 ROHS | |
| 20 | 118198 | HHCS M6X1X40 PART NP | |
| 21 | 561004 | Q2 SADDLE | |
| 22 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 24 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 16-24 | 129764 | AAA FRNT MNT ADAPTER KIT PR | Pair; fits both Kids & Adult Angle Adj Footplates |
| 1,8-10,11A,12A,13,14 | 129765 | AAA F/PLT KIT 10-11 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11A,12A,13,14 | 129766 | AAA F/PLT KIT 10-11 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11A,12B,13,14 | 129767 | AAA F/PLT KIT 12-13 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11A,12B,13,14 | 129768 | AAA F/PLT KIT 12-13 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11B,12C,13,14 | 129769 | AAA F/PLT KIT 14-15 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11B,12C,13,14 | 129770 | AAA F/PLT KIT 14-15 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11C,12D,13,14 | 129771 | AAA F/PLT KIT 16-17 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11C,12D,13,14 | 129772 | AAA F/PLT KIT 16-17 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11D,12E,13,14 | 129773 | AAA F/PLT KIT 18-20 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11D,12E,13,14 | 129774 | AAA F/PLT KIT 18-20 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1-10,11A,12B | 111514 | AAA FTPLT 90D 12/13" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11A,12B | 111515 | AAA FTPLT 90D 12/13" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| 1-10,11B,12C | 111516 | AAA FTPLT 90D 14/15" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11B,12C | 111517 | AAA FTPLT 90D 14/15" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| 1-10,11C,12D | 111518 | AAA FTPLT 90D 16/17" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11C,12D | 111519 | AAA FTPLT 90D 16/17" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| 1-10,11D,12E | 111520 | AAA FTPLT 90D 18/20" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11D,12E | 111521 | AAA FTPLT 90D 18/20" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

Note: For installation instructions please see the informations section to the right of this parts page.



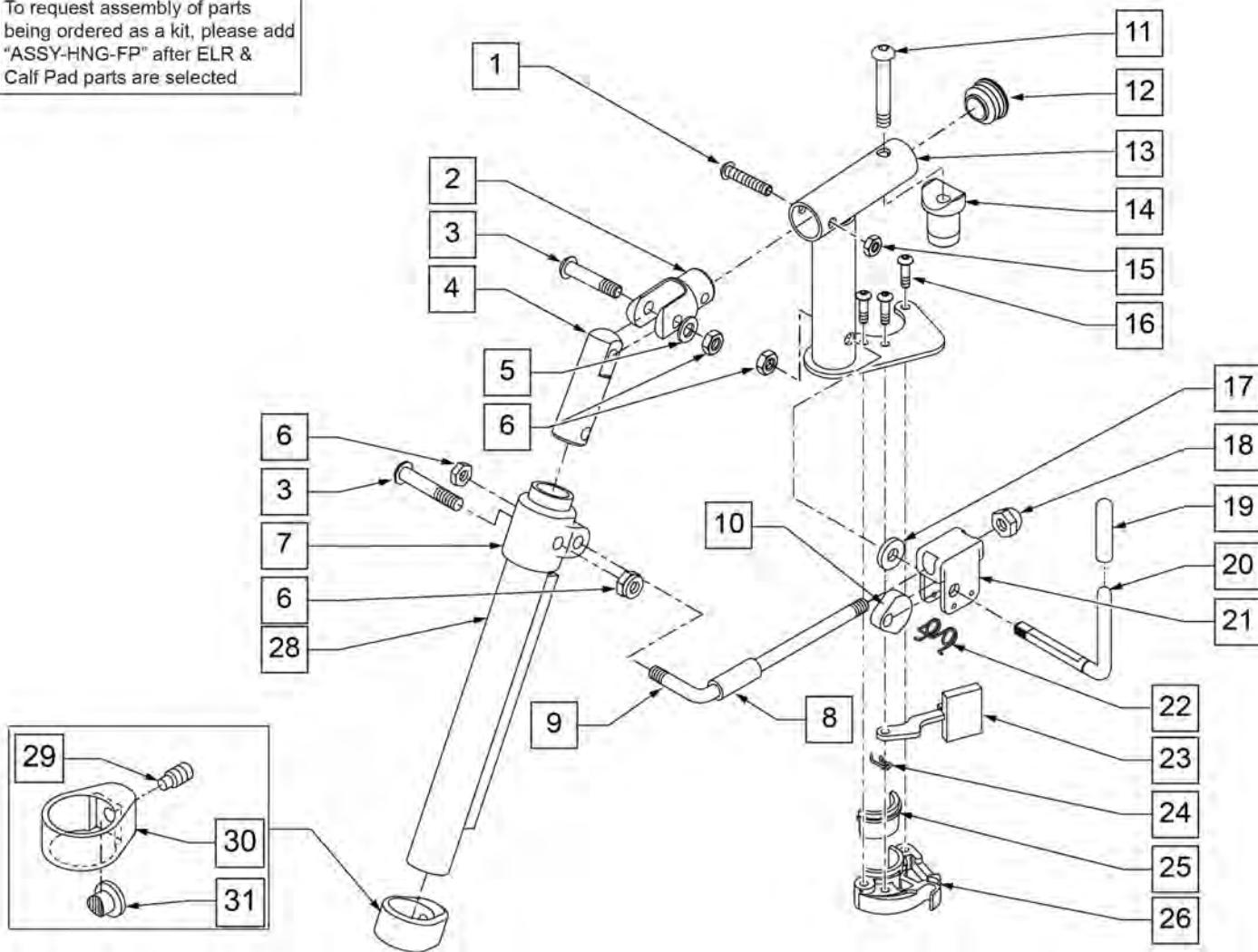
| Pos. | Item Number | Description | Remarks |
|------|-------------|-----------------------|---------|
| 1A | 163881 | ELR NEOPRENE COVER PR | Pair |
| 1B | 163882 | ELR GEL COVER PR | Pair |
| 2A | 163883 | ALR NEOPRENE COVER PR | Pair |
| 2B | 163884 | ALR GEL COVER PR | Pair |

ELEVATING HANGER SR45

(01/2012)

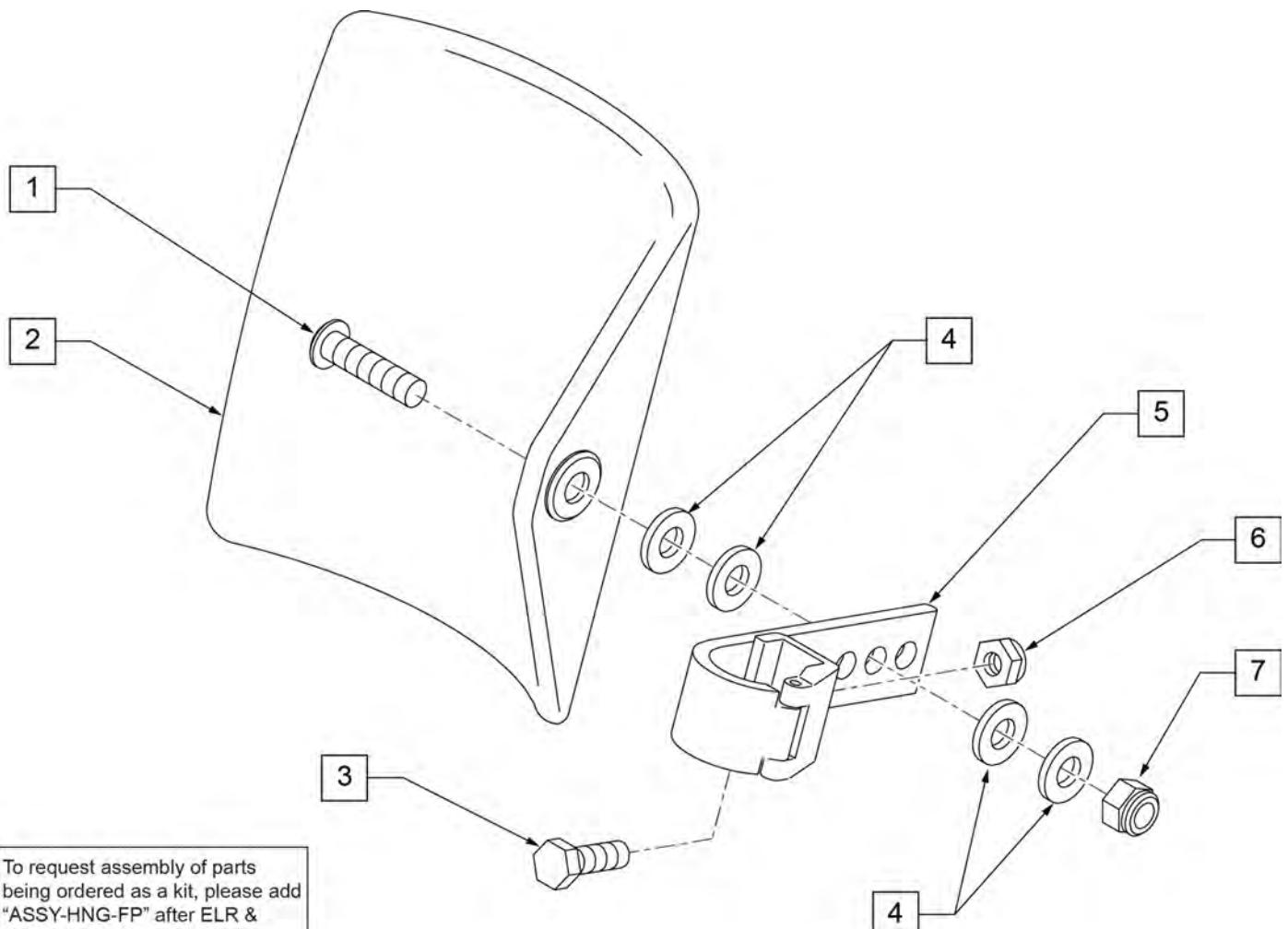
Note: For complete assembly order 881422, 881423, 118060S (2 ea), 106823 (2 ea), 104166 (2 ea) & 104171 (2 ea).

To request assembly of parts being ordered as a kit, please add "ASSY-HNG-FP" after ELR & Calf Pad parts are selected

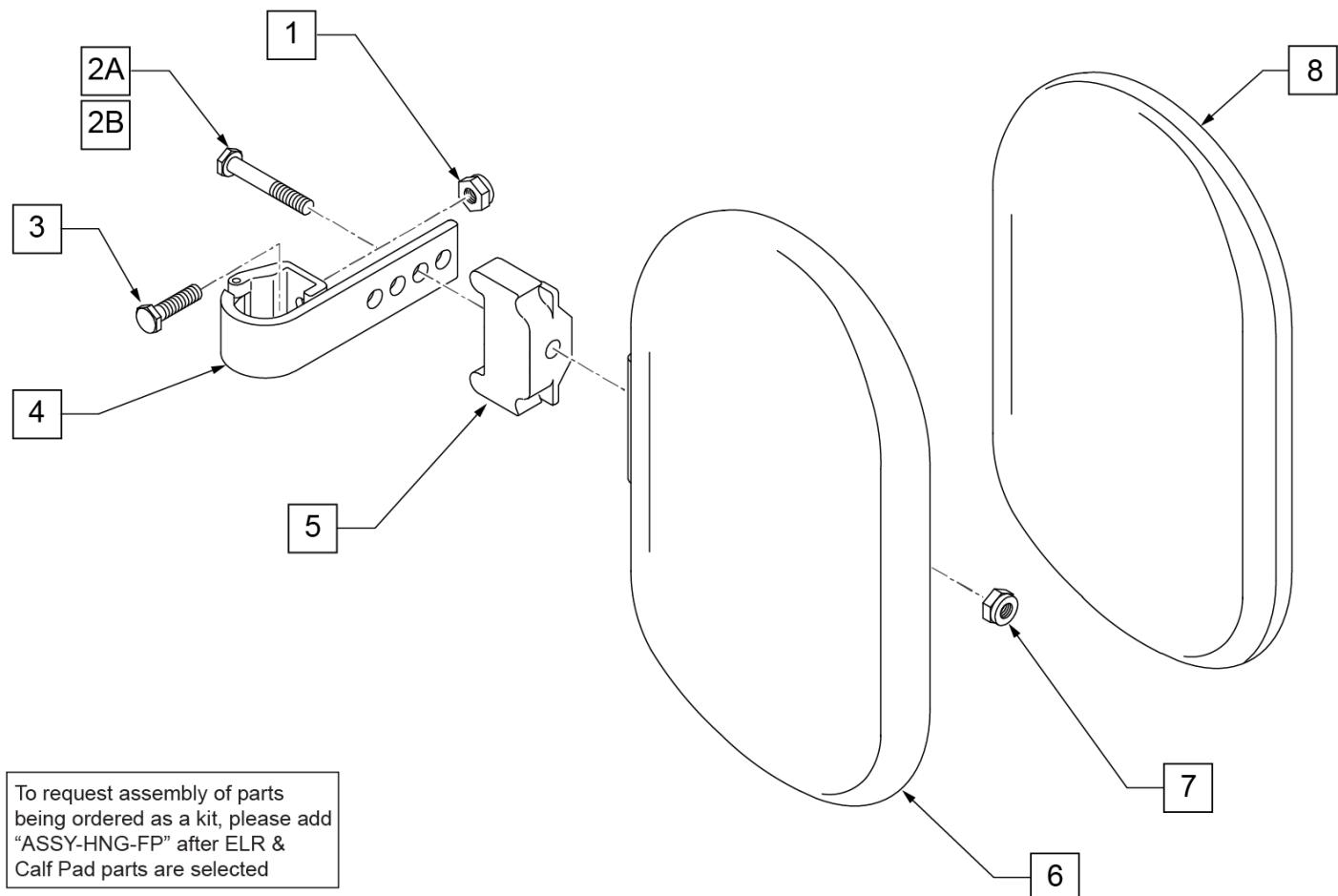


| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------|
| 1 | 106961 | 1/4-28 X 1 1/4 BH C/S | |
| 2 | 505281 | ELR CLEVIS | |
| 3 | 107037 | BHCS 5/16-24 X 1-1/2 SHLD ROHS | |
| 4 | 540252 | ELR PIVOT PRS | |
| 5 | 106946 | WASHER FLAT AN 5/16 ROHS | |
| 6 | 106939 | NUT NYLOCK THIN 5/16-24 ROHS | |
| 7 | 560420 | ELR UPPER PIVOT PLST | |
| 8 | 560784 | ELR ADJUSTMENT STOP | |
| 9 | 481117 | ELR LOCK ROD | |
| 10 | 481119 | ELR CAM LOCKING POWDERED METAL | |
| 11 | 106983 | BHCS 5/16-18 X 2 SHLDR ROHS | |
| 12 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 14 | 561197 | PLASTIC PIVOT SADDLE | |
| 15 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 16 | 107035 | BHCS 10-24 X .725 PL ROHS | |

| Pos. | Item Number | Description | Remarks |
|-----------------|--------------------|--------------------------------|---------------------------------|
| 17 | 561059 | 3/4 OD x .318 ID WASHER | |
| 18 | 202109 | 5/16-24 ACORN NUT HEX | |
| 19 | 561049 | ELR RELEASE ROD COVER | |
| 19,20 | 882410S | ELR ACTUATION ARM ASSEMBLY | |
| 21 | 880990 | ELR LOCK HOUSING W/PIN | |
| 22 | 321106 | ELR TORSION SPRING | |
| 23 | 561079 | S/A LATCH LEVER | |
| 24 | 321136 | S/A SPRING L RED | LEFT |
| 24 | 321137 | S/A SPRING R CLEAR | RIGHT |
| 28 | 118060S | TUBE HANGER ELR | |
| 29 | 106823 | SET SCREW 3/8-24 X 3/8 FLT PT | |
| 30 | 104166 | CLAMP BODY FOOTREST | |
| 31 | 104171 | PAD LOCKING FOOTREST | |
| 6,8-10,17-22 | 881077S | ELR LOCK ROD/ARM ASSEMBLY | |
| 25,26 | 881500 | LATCH BLOCK ASSM | RIGHT |
| 25,26 | 881501 | LATCH BLOCK ASSM | LEFT |
| 1-6,11-16,20-24 | 882413 | ELR PIVOT BLOCK ASSM | RIGHT |
| 1-6,11-16,20-24 | 882414 | ELR PIVOT BLOCK ASSM | LEFT |
| 1-26 | 881422 | ELR PIVOT ASSM RIGHT | RIGHT |
| 1-26 | 881423 | ELR PIVOT ASSM LEFT | LEFT |
| 16,23-26 | 881521 | S/A LATCH KIT CASTING RIGHT | RIGHT |
| 16,23-26 | 881522 | S/A LATCH KIT CASTING LEFT | LEFT |
| 29-31 | 119495 | EXTENSION CLAMP KIT | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|------|-------------|----------------------------------|---------------------------------|
| 1 | 106980 | BHCS 5/16-18 X 1-1/4 ROHS | |
| 2 | 755014 | CALF PAD TROUGH STYLE 14"/16" | |
| 3 | 221097 | 1/4-28 X 5/8 HEX C/S BZ | |
| 4 | 561016 | 1" WASHER 5/16" HOLE | |
| 5 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 6 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 7 | 106937 | NUT NYLOCK THIN 5/16-18 | |
| 1-7 | 881414 | CALF PAD J-HOOK 14"-15" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|--------------|-------------|----------------------------------|---------------------------------|
| 1 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 2A | 107018 | HHCS 5/16-18 X 2-1/2 ROHS | 16"-17" wide only |
| 2B | 107019 | HHCS 5/16-18 X 3-1/2 ROHS | 18"-20" wide only |
| 3 | 107013 | HHCS 1/4-28 X 5/8 ROHS | |
| 4 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 5 | 560199 | ELR CALF HINGE SPACER | 18"-20" wide only |
| 6 | 560108 | CALF PAD MOLDED 16"-20" | |
| 7 | 106936 | NUT NYLOCK 5/16-18 ROHS | |
| 8 | 751045 | CALF PAD COVER | |
| 1,2A,3,4,6-8 | 881416 | CALF MOLDED 16"-17" ASSEMBLY | |
| 1,2B,3-7,8 | 881412 | CALF PAD MOLDED 18"-20" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

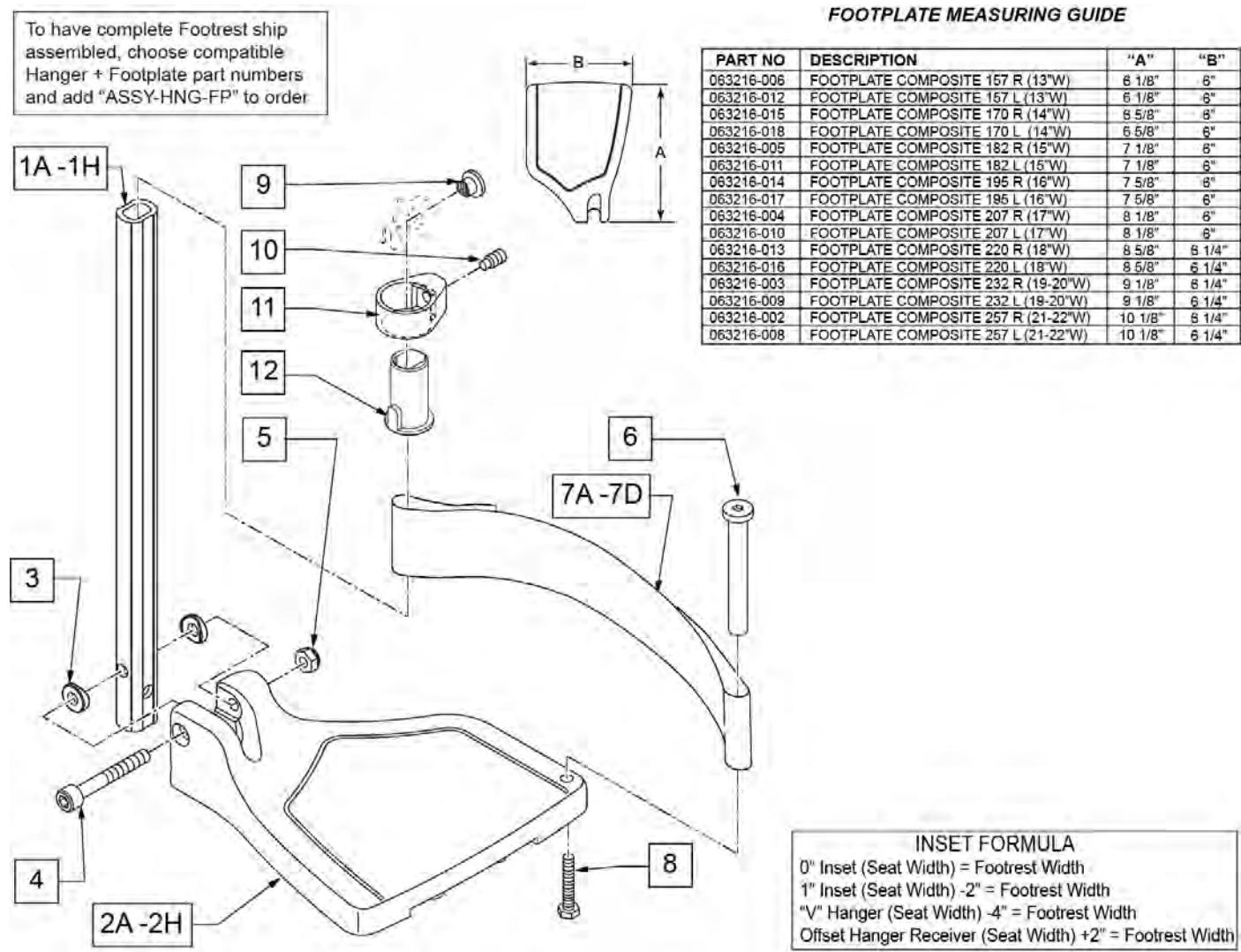
COMPOSITE FOOTPLATE

[03/16/2020]

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.



| Pos. | Item Number | Description | Remarks |
|--------|-------------|------------------------|---------------------------|
| 1A,3-5 | 120660 | SHT STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1B,3-5 | 120661 | MED STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1C,3-5 | 120662 | LNG STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1D,3-5 | 120663 | SHT BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1E,3-5 | 120664 | MED BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1F,3-5 | 120665 | LNG BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|--|----------------------------------|
| 1G,3-5 | 120666 | SHT V EXT R COMP HDWR | 70 deg V hangers only-LEFT |
| 1G,3-5 | 120667 | SHT V EXT L COMP HDWR | 70 deg V hangers only-RIGHT |
| 1H,3-5 | 120668 | LNG V EXT R COMP HDWR | 70 deg V hangers only-LEFT |
| 1H,3-5 | 120669 | LNG V EXT L COMP HDWR | 70 deg V hangers only-RIGHT |
| 2A | 063216-006 | FOOTPLATE COMPOSITE 157 R | RIGHT 13" Footrest Width |
| 2A | 063216-012 | FOOTPLATE COMPOSITE 157 L | LEFT 13" Footrest Width |
| 2B | 063216-015 | FOOTPLATE COMPOSITE 170 R | RIGHT 14" Footrest Width |
| 2B | 063216-018 | FOOTPLATE COMPOSITE 170 L | LEFT 14" Footrest Width |
| 2C | 063216-005 | COMPOSITE FOOTPLATE 182 R | RIGHT 15" Footrest Width |
| 2C | 063216-011 | COMPOSITE FOOTPLATE 182 L | LEFT 15" Footrest Width |
| 2D | 063216-014 | FOOTPLATE COMPOSITE 195 R | RIGHT 16" Footrest Width |
| 2D | 063216-017 | FOOTPLATE COMPOSITE 195 L | LEFT 16" Footrest Width |
| 2E | 063216-004 | COMPOSITE FOOTPLATE 207 R | RIGHT 17" Footrest Width |
| 2E | 063216-010 | COMPOSITE FOOTPLATE 207 L | LEFT 17" Footrest Width |
| 2F | 063216-013 | FOOTPLATE COMPOSITE 220 R | RIGHT 18" Footrest Width |
| 2F | 063216-016 | FOOTPLATE COMPOSITE 220 L | LEFT 18" Footrest Width |
| 2G | 063216-003 | COMPOSITE FOOTPLATE 232 R | RIGHT 19" & 20" Footrest Width |
| 2G | 063216-009 | COMPOSITE FOOTPLATE 232 L | LEFT 19" & 20" Footrest Width |
| 2H | 063216-002 | FOOTPLATE COMPOSITE 257 R | RIGHT 21" & 22" Footrest Width |
| 2H | 063216-008 | FOOTPLATE COMPOSITE 257 L | LEFT 21" & 22" Footrest Width |
| 3 | 104377 | 3/4" SADDLE THIN | |
| 4 | 103175 | SHCS M6 X 1 X 40 INORG | |
| 5 | 132626 | NUT AUTOMATION M6 X 1.0 | Inserted in bottom of footplate. |
| 6 | 104328 | HEEL LOOP PEG | |
| 7A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 14" wide |
| 7B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15-16" wide |
| 7C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17-18" wide |
| 7D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19-22" wide |
| 8 | 102268-001 | HHCS M6 X 1 X 25 | |
| 12 | 104160 | BUSHING FOOTREST | |
| 9-12 | 107485 | FOOTREST CLAMP ASSM | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |
| >>> | | 60°,70°,70° HEMI HANGERS - SHORT EXT - RIGHT | |
| 1D,2A,3-6,7A,8 | 107746 | COMP BNT SHT EXT ASM 13" W R | Right- 70D- 13" W- SHORT |
| 1D,2B,3-6,7A,8 | 107747 | COMP BNT SHT EXT ASM 14" W R | Right- 70D- 14" W- SHORT |
| 1D,2C,3-6,7B,8 | 107748 | COMP BNT SHT EXT ASM 15" W R | Right- 70D- 15" W- SHORT |
| 1D,2D,3-6,7B,8 | 107749 | COMP BNT SHT EXT ASM 16" W R | Right- 70D- 16" W- SHORT |
| 1D,2E,3-6,7C,8 | 107750 | COMP BNT SHT EXT ASM 17" W R | Right- 70D- 17" W- SHORT |
| 1D,2F,3-6,7C,8 | 107751 | COMP BNT SHT EXT ASM 18" W R | Right- 70D- 18" W- SHORT |
| 1D,2G,3-6,7D,8 | 107752 | COMP BNT SHT EXT ASM 19 & 20" W R | Right- 70D- 19 & 20" W- SHORT |
| 1D,2H,3-6,7D,8 | 111528 | COMP BNT SHT EXT ASM 21 & 22" W R | Right- 70D- 21 & 22" W- SHORT |
| >>> | | 60°,70°,70° HEMI HANGERS - SHORT EXT - LEFT | |
| 1D,2A,3-6,7A,8 | 107753 | COMP BNT SHT EXT ASM 13" W L | Left- 70D- 13 W- SHORT |
| 1D,2B,3-6,7A,8 | 107754 | COMP BNT SHT EXT ASM 14" W L | Left- 70D- 14 W- SHORT |
| 1D,2C,3-6,7B,8 | 107755 | COMP BNT SHT EXT ASM 15" W L | Left- 70D- 15 W- SHORT |
| 1D,2D,3-6,7B,8 | 107756 | COMP BNT SHT EXT ASM 16" W L | Left- 70D- 16 W- SHORT |
| 1D,2E,3-6,7C,8 | 107757 | COMP BNT SHT EXT ASM 17" W L | Left- 70D- 17 W- SHORT |
| 1D,2F,3-6,7C,8 | 107758 | COMP BNT SHT EXT ASM 18" W L | Left- 70D- 18 W- SHORT |
| 1D,2G,3-6,7D,8 | 107759 | COMP BNT SHT EXT ASM 19 & 20" W L | Left- 70D- 19 & 20" W- SHORT |
| 1D,2H,3-6,7D,8 | 111529 | COMP BNT SHT EXT ASM 21 & 22" W L | Left- 70D- 21 & 22" W- SHORT |
| >>> | | 60°,70°,70° HEMI HANGERS - MED EXT - RIGHT | |
| 1E,2A,3-6,7A,8 | 107760 | COMP BNT MED EXT ASM 13" W R | Right- 70D- 13" W- MED |
| 1E,2B,3-6,7A,8 | 107761 | COMP BNT MED EXT ASM 14" W R | Right- 70D- 14" W- MED |
| 1E,2C,3-6,7B,8 | 107762 | COMP BNT MED EXT ASM 15" W R | Right- 70D- 15" W- MED |
| 1E,2D,3-6,7B,8 | 107763 | COMP BNT MED EXT ASM 16" W R | Right- 70D- 16" W- MED |
| 1E,2E,3-6,7C,8 | 107764 | COMP BNT MED EXT ASM 17" W R | Right- 70D- 17" W- MED |

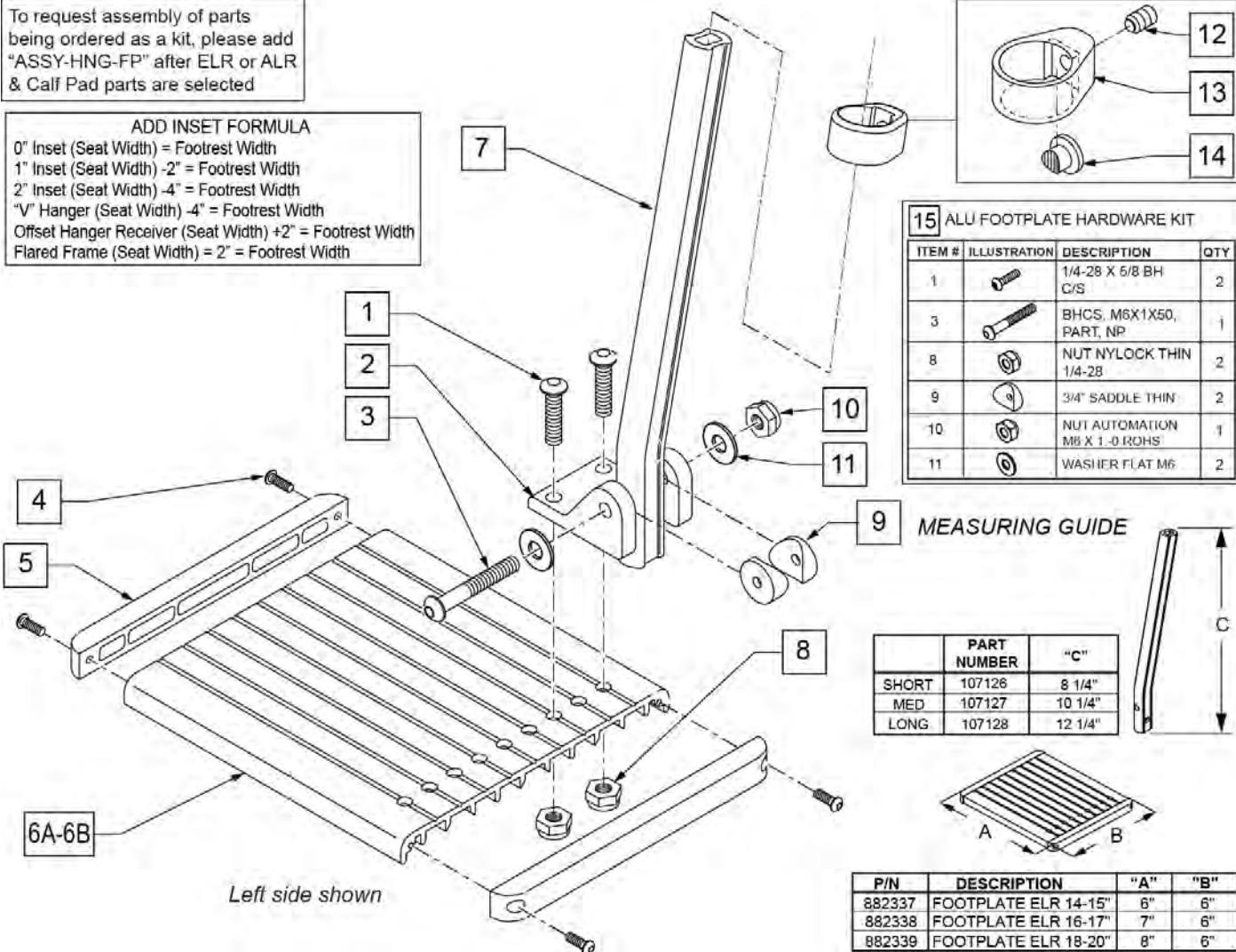
| Pos. | Item Number | Description | Remarks |
|----------------|-------------|---|--------------------------------------|
| 1E,2F,3-6,7C,8 | 107765 | COMP BNT MED EXT ASM 18" W R | Right- 70D- 18" W- MED |
| 1E,2G,3-6,7D,8 | 107766 | COMP BNT MED EXT ASM 19 & 20"W R | Right- 70D- 19 & 20" W- MED |
| 1E,2H,3-6,7D,8 | 111530 | COMP BNT MED EXT ASM 21 & 22"W R | Right- 70D- 21 & 22" W- MED |
| >>> | | 60°,70°,70° HEMI HANGERS - MED EXT - LEFT | |
| 1E,2A,3-6,7A,8 | 107767 | COMP BNT MED EXT ASM 13" W L | Left- 70D- 13 W- MED |
| 1E,2B,3-6,7A,8 | 107768 | COMP BNT MED EXT ASM 14" W L | Left- 70D- 14 W- MED |
| 1E,2C,3-6,7B,8 | 107769 | COMP BNT MED EXT ASM 15" W L | Left- 70D- 15 W- MED |
| 1E,2D,3-6,7B,8 | 107770 | COMP BNT MED EXT ASM 16" W L | Left- 70D- 16 W- MED |
| 1E,2E,3-6,7C,8 | 107771 | COMP BNT MED EXT ASM 17" W L | Left- 70D- 17 W- MED |
| 1E,2F,3-6,7C,8 | 107772 | COMP BNT MED EXT ASM 18" W L | Left- 70D- 18 W- MED |
| 1E,2G,3-6,7D,8 | 107773 | COMP BNT MED EXT ASM 19 & 20"W L | Left- 70D- 19 & 20" W- MED |
| 1E,2H,3-6,7D,8 | 111531 | COMP BNT MED EXT ASM 21 & 22"W L | Left- 70D- 21 & 22" W- MED |
| >>> | | 60°,70°,70° HEMI HANGERS - LONG EXT - RIGHT | |
| 1F,2A,3-6,7A,8 | 107774 | COMP BNT LONG EXT ASM 13" W R | Right- 70D- 13" W- LONG |
| 1F,2B,3-6,7A,8 | 107775 | COMP BNT LONG EXT ASM 14" W R | Right- 70D- 14" W- LONG |
| 1F,2C,3-6,7B,8 | 107776 | COMP BNT LONG EXT ASM 15" W R | Right- 70D- 15" W- LONG |
| 1F,2D,3-6,7B,8 | 107777 | COMP BNT LONG EXT ASM 16" W R | Right- 70D- 16" W- LONG |
| 1F,2E,3-6,7C,8 | 107778 | COMP BNT LONG EXT ASM 17" W R | Right- 70D- 17" W- LONG |
| 1F,2F,3-6,7C,8 | 107779 | COMP BNT LONG EXT ASM 18" W R | Right- 70D- 18" W- LONG |
| 1F,2G,3-6,7D,8 | 107780 | COMP BNT LONG EXT ASM 19 & 20"W R | Right- 70D- 19 & 20" W- LONG |
| 1F,2H,3-6,7D,8 | 111532 | COMP BNT LONG EXT ASM 21 & 22"W R | Right- 70D- 21 & 22" W- LONG |
| >>> | | 60°,70°,70° HEMI HANGERS - LONG EXT - LEFT | |
| 1F,2A,3-6,7A,8 | 107781 | COMP BNT LONG EXT ASM 13" W L | Left- 70D- 13 W- LONG |
| 1F,2B,3-6,7A,8 | 107782 | COMP BNT LONG EXT ASM 14" W L | Left- 70D- 14 W- LONG |
| 1F,2C,3-6,7B,8 | 107783 | COMP BNT LONG EXT ASM 15" W L | Left- 70D- 15 W- LONG |
| 1F,2D,3-6,7B,8 | 107784 | COMP BNT LONG EXT ASM 16" W L | Left- 70D- 16 W- LONG |
| 1F,2E,3-6,7C,8 | 107785 | COMP BNT LONG EXT ASM 17" W L | Left- 70D- 17 W- LONG |
| 1F,2F,3-6,7C,8 | 107786 | COMP BNT LONG EXT ASM 18" W L | Left- 70D- 18 W- LONG |
| 1F,2G,3-6,7D,8 | 107787 | COMP BNT LONG EXT ASM 19 & 20"W L | Left- 70D- 19 & 20" W- LONG |
| 1F,2H,3-6,7D,8 | 111533 | COMP BNT LONG EXT ASM 21 & 22"W L | Left- 70D- 21 & 22" W- LONG |
| >>> | | 70 DEGREE "V" HANGERS - MED EXT - RIGHT | |
| 1G,2A,3-8 | 107788 | COMP V MED EXT ASM 13W R | Right- 70D V hangers only 13 W- MED |
| 1G,2B,3-8 | 107789 | COMP V MED EXT ASM 14W R | Right- 70D V hangers only 14 W- MED |
| 1G,2C,3-8 | 107790 | COMP V MED EXT ASM 15W R | Right- 70D V hangers only 15 W- MED |
| 1G,2D,3-8 | 107791 | COMP V MED EXT ASM 16W R | Right- 70D V hangers only 16 W- MED |
| 1G,2E,3-8 | 107792 | COMP V MED EXT ASM 17W R | Right- 70D V hangers only 17 W- MED |
| 1G,2F,3-8 | 107793 | COMP V MED EXT ASM 18W R | Right- 70D V hangers only 18 W- MED |
| >>> | | 70 DEGREE "V" HANGERS - MED EXT - LEFT | |
| 1G,2A,3-8 | 107795 | COMP V MED EXT ASM 13W L | Left- 70D V hangers only 13 W- MED |
| 1G,2B,3-8 | 107796 | COMP V MED EXT ASM 14W L | Left- 70D V hangers only 14 W- MED |
| 1G,2C,3-8 | 107797 | COMP V MED EXT ASM 15W L | Left- 70D V hangers only 15 W- MED |
| 1G,2D,3-8 | 107798 | COMP V MED EXT ASM 16W L | Left- 70D V hangers only 16 W- MED |
| 1G,2E,3-8 | 107799 | COMP V MED EXT ASM 17W L | Left- 70D V hangers only 17 W- MED |
| 1G,2F,3-8 | 107800 | COMP V MED EXT ASM 18W L | Left- 70D V hangers only 18 W- MED |
| >>> | | 70 DEGREE "V" HANGERS - LONG EXT - RIGHT | |
| 1H,2A,3-8 | 107802 | COMP V LNG EXT ASM 13W R | Right- 70D V hangers only 13 W- LONG |
| 1H,2B,3-8 | 107803 | COMP V LNG EXT ASM 14W R | Right- 70D V hangers only 14 W- LONG |
| 1H,2C,3-8 | 107804 | COMP V LNG EXT ASM 15W R | Right- 70D V hangers only 15 W- LONG |
| 1H,2D,3-8 | 107805 | COMP V LNG EXT ASM 16W R | Right- 70D V hangers only 16 W- LONG |
| 1H,2E,3-8 | 107806 | COMP V LNG EXT ASM 17W R | Right- 70D V hangers only 17 W- LONG |
| 1H,2F,3-8 | 107807 | COMP V LNG EXT ASM 18W R | Right- 70D V hangers only 18 W- LONG |
| >>> | | 70 DEGREE "V" HANGERS - LONG EXT - LEFT | |
| 1H,2A,3-8 | 107809 | COMP V LNG EXT ASM 13W L | Left- 70D V hangers only 13 W- LONG |
| 1H,2B,3-8 | 107810 | COMP V LNG EXT ASM 14W L | Left- 70D V hangers only 14 W- LONG |
| 1H,2C,3-8 | 107811 | COMP V LNG EXT ASM 15W L | Left- 70D V hangers only 15 W- LONG |
| 1H,2D,3-8 | 107812 | COMP V LNG EXT ASM 16W L | Left- 70D V hangers only 16 W- LONG |
| 1H,2E,3-8 | 107813 | COMP V LNG EXT ASM 17W L | Left- 70D V hangers only 17 W- LONG |

| Pos. | Item Number | Description | Remarks |
|----------------|--------------------|---------------------------------------|-------------------------------------|
| 1H,2F,3-8 | 107814 | COMP V LNG EXT ASM 18W L | Left- 70D V hangers only 18 W- LONG |
| >>> | | 80 DEGREE HANGERS - SHORT EXT - RIGHT | |
| 1A,2A,3-6,7A,8 | 107704 | COMP STRT SHT EXT ASM 13"W R | Right- 80D- 13" W- SHORT |
| 1A,2B,3-6,7A,8 | 107705 | COMP STRT SHT EXT ASM 14"W R | Right- 80D- 14" W- SHORT |
| 1A,2C,3-6,7B,8 | 107706 | COMP STRT SHT EXT ASM 15"W R | Right- 80D- 15" W- SHORT |
| 1A,2D,3-6,7B,8 | 107707 | COMP STRT SHT EXT ASM 16"W R | Right- 80D- 16" W- SHORT |
| 1A,2E,3-6,7C,8 | 107708 | COMP STRT SHT EXT ASM 17"W R | Right- 80D- 17" W- SHORT |
| 1A,2F,3-6,7C,8 | 107709 | COMP STRT SHT EXT ASM 18"W R | Right- 80D- 18" W- SHORT |
| 1A,2G,3-6,7D,8 | 107710 | COMP STRT SHT EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- SHORT |
| 1A,2H,3-6,7D,8 | 111522 | COMP STRT SHT EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- SHORT |
| >>> | | 80 DEGREE HANGERS - SHORT EXT - LEFT | |
| 1A,2A,3-6,7A,8 | 107711 | COMP STRT SHT EXT ASM 13"W L | LEFT- 80D- 13" W- SHORT |
| 1A,2B,3-6,7A,8 | 107712 | COMP STRT SHT EXT ASM 14"W L | LEFT- 80D- 14" W- SHORT |
| 1A,2C,3-6,7B,8 | 107713 | COMP STRT SHT EXT ASM 15"W L | LEFT- 80D- 15" W- SHORT |
| 1A,2D,3-6,7B,8 | 107714 | COMP STRT SHT EXT ASM 16"W L | LEFT- 80D- 16" W- SHORT |
| 1A,2E,3-6,7C,8 | 107715 | COMP STRT SHT EXT ASM 17"W L | LEFT- 80D- 17" W- SHORT |
| 1A,2F,3-6,7C,8 | 107716 | COMP STRT SHT EXT ASM 18"W L | LEFT- 80D- 18" W- SHORT |
| 1A,2G,3-6,7D,8 | 107717 | COMP STRT SHT EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- SHORT |
| 1A,2H,3-6,7D,8 | 111523 | COMP STRT SHT EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- SHORT |
| >>> | | 80 DEGREE HANGERS - MED EXT - RIGHT | |
| 1B,2A,3-6,7A,8 | 107718 | COMP STRT MED EXT ASM 13"W R | Right- 80D- 13" W- MED |
| 1B,2B,3-6,7A,8 | 107719 | COMP STRT MED EXT ASM 14"W R | Right- 80D- 14" W- MED |
| 1B,2C,3-6,7B,8 | 107720 | COMP STRT MED EXT ASM 15"W R | Right- 80D- 15" W- MED |
| 1B,2D,3-6,7B,8 | 107721 | COMP STRT MED EXT ASM 16"W R | Right- 80D- 16" W- MED |
| 1B,2E,3-6,7C,8 | 107722 | COMP STRT MED EXT ASM 17"W R | Right- 80D- 17" W- MED |
| 1B,2F,3-6,7C,8 | 107723 | COMP STRT MED EXT ASM 18"W R | Right- 80D- 18" W- MED |
| 1B,2G,3-6,7D,8 | 107724 | COMP STRT MED EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- MED |
| 1B,2H,3-6,7D,8 | 111524 | COMP STRT MED EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- MED |
| >>> | | 80 DEGREE HANGERS - MED EXT - LEFT | |
| 1B,2A,3-6,7A,8 | 107725 | COMP STRT MED EXT ASM 13"W L | LEFT- 80D- 13" W- MED |
| 1B,2B,3-6,7A,8 | 107726 | COMP STRT MED EXT ASM 14"W L | LEFT- 80D- 14" W- MED |
| 1B,2C,3-6,7B,8 | 107727 | COMP STRT MED EXT ASM 15"W L | LEFT- 80D- 15" W- MED |
| 1B,2D,3-6,7B,8 | 107728 | COMP STRT MED EXT ASM 16"W L | LEFT- 80D- 16" W- MED |
| 1B,2E,3-6,7C,8 | 107729 | COMP STRT MED EXT ASM 17"W L | LEFT- 80D- 17" W- MED |
| 1B,2F,3-6,7C,8 | 107730 | COMP STRT MED EXT ASM 18"W L | LEFT- 80D- 18" W- MED |
| 1B,2G,3-6,7D,8 | 107731 | COMP STRT MED EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- MED |
| 1B,2H,3-6,7D,8 | 111525 | COMP STRT MED EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- MED |
| >>> | | 80 DEGREE HANGERS - LONG EXT - RIGHT | |
| 1C,2A,3-6,7A,8 | 107732 | COMP STRT LONG EXT ASM 13"W R | Right- 80D- 13" W- LONG |
| 1C,2B,3-6,7A,8 | 107733 | COMP STRT LONG EXT ASM 14"W R | Right- 80D- 14" W- LONG |
| 1C,2C,3-6,7B,8 | 107734 | COMP STRT LONG EXT ASM 15"W R | Right- 80D- 15" W- LONG |
| 1C,2D,3-6,7B,8 | 107735 | COMP STRT LONG EXT ASM 16"W R | Right- 80D- 16" W- LONG |
| 1C,2E,3-6,7C,8 | 107736 | COMP STRT LONG EXT ASM 17"W R | Right- 80D- 17" W- LONG |
| 1C,2F,3-6,7C,8 | 107737 | COMP STRT LONG EXT ASM 18"W R | Right- 80D- 18" W- LONG |
| 1C,2G,3-6,7D,8 | 107738 | COMP STRT LONG EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- LONG |
| 1C,2H,3-6,7D,8 | 111526 | COMP STRT LONG EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- LONG |
| >>> | | 80 DEGREE HANGERS - LONG EXT - LEFT | |
| 1C,2A,3-6,7A,8 | 107739 | COMP STRT LONG EXT ASM 13"W L | LEFT- 80D- 13" W- LONG |
| 1C,2B,3-6,7A,8 | 107740 | COMP STRT LONG EXT ASM 14"W L | LEFT- 80D- 14" W- LONG |
| 1C,2C,3-6,7B,8 | 107741 | COMP STRT LONG EXT ASM 15"W L | LEFT- 80D- 15" W- LONG |
| 1C,2D,3-6,7B,8 | 107742 | COMP STRT LONG EXT ASM 16"W L | LEFT- 80D- 16" W- LONG |
| 1C,2E,3-6,7C,8 | 107743 | COMP STRT LONG EXT ASM 17"W L | LEFT- 80D- 17" W- LONG |
| 1C,2F,3-6,7C,8 | 107744 | COMP STRT LONG EXT ASM 18"W L | LEFT- 80D- 18" W- LONG |
| 1C,2G,3-6,7D,8 | 107745 | COMP STRT LONG EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- LONG |
| 1C,2H,3-6,7D,8 | 111527 | COMP STRT LONG EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- LONG |

To request assembly of parts being ordered as a kit, please add "ASSY-HNG-FP" after ELR or ALR & Calf Pad parts are selected

ADD INSET FORMULA

0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width



| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|--|
| 1 | 226090 | 1/4-28 x 5/8 BH C/S | |
| 2 | 118093 | BRACKET FOOTPLATE ALUM | |
| 3 | 102262-008 | BHCS M6 X 1 X 50 INORGANIC | |
| 4 | 281043 | #4 x 5/8 PAN PHIL S/TAP | |
| 5 | 560101 | END CAPS FOOTREST | |
| 7 | 107126 | SHORT BENT | |
| 7 | 107127 | MED BENT | |
| 7 | 107128 | LONG BENT | |
| 7 | 128078 | TUBE FOOTREST EXT SHT HEMI | Use for Hemi Extension option |
| 8 | 106935 | 1/4-28 NYLOCK NUT THIN | |
| 9 | 561003 | 3/4" SADDLE THIN | |
| 10 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 11 | 107383 | WASHER FLAT M6 ROHS | |
| 4,5,6A | 882337 | ELR FOOTPLATE ASSEMBLY 14 -15" | |
| 4,5,6B | 882338 | ELR FOOTPLATE ASSEMBLY 16 -17" | |
| 4,5,6C | 882339 | ELR FOOTPLATE ASSEMBLY 18 -20" | |
| 12-14 | 119495 | EXTENSION CLAMP KIT | |
| 15 | 129775 | ALU FOOTPLATE HDWARE KIT | Ext tube not included; bracket (118093) not included |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/Footplate ASSY REQUIRED | add with Hanger & Footplate kit |

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

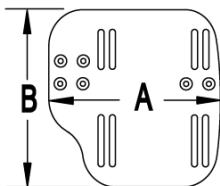
Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

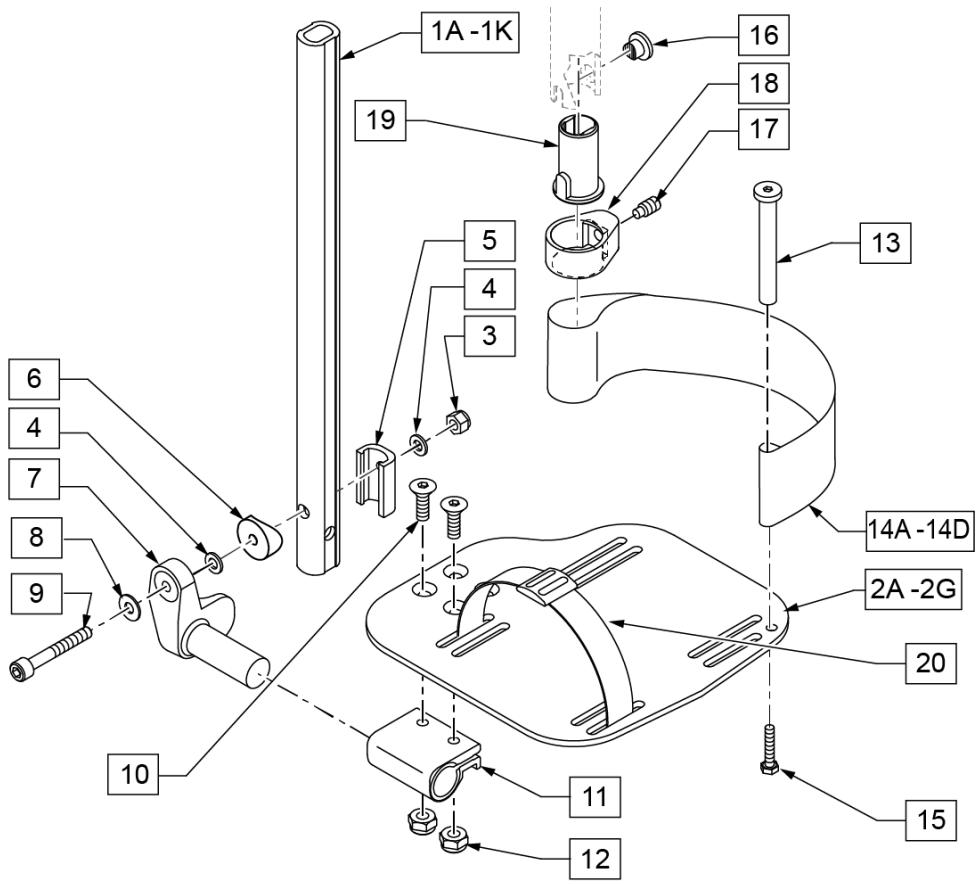
INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width

MEASURING GUIDE



| CHAIR WIDTH | "A" | "B" |
|-------------|--------|--------|
| 10" - 11" | 3 1/2" | 7 1/4" |
| 12" - 13" | 4 1/2" | 7 3/4" |
| 14" - 15" | 5 1/2" | 7 3/4" |
| 16" - 17" | 6 1/2" | 7 3/4" |
| 18" - 20" | 7 1/2" | 7 3/4" |

| 21 EXT MNT HARDWARE 1 SIDE | | | |
|----------------------------|--------------|--------------------------------|-----|
| ITEM # | ILLUSTRATION | DESCRIPTION | QTY |
| 3 | | NUT AUTOMATION M6 X 1.0 ROHS | 1 |
| 4 | | WASHER FLAT THIN AN 1/4 | 2 |
| 5 | | HANGER EXTENSION SADDLE | 1 |
| 6 | | 3/4" SADDLE 1" OD | 1 |
| 8 | | WASHER FLAT SAE 1/4 ROHS | 1 |
| 9 | | SHCS M6 X 1 X 45 12MM PART THD | 1 |



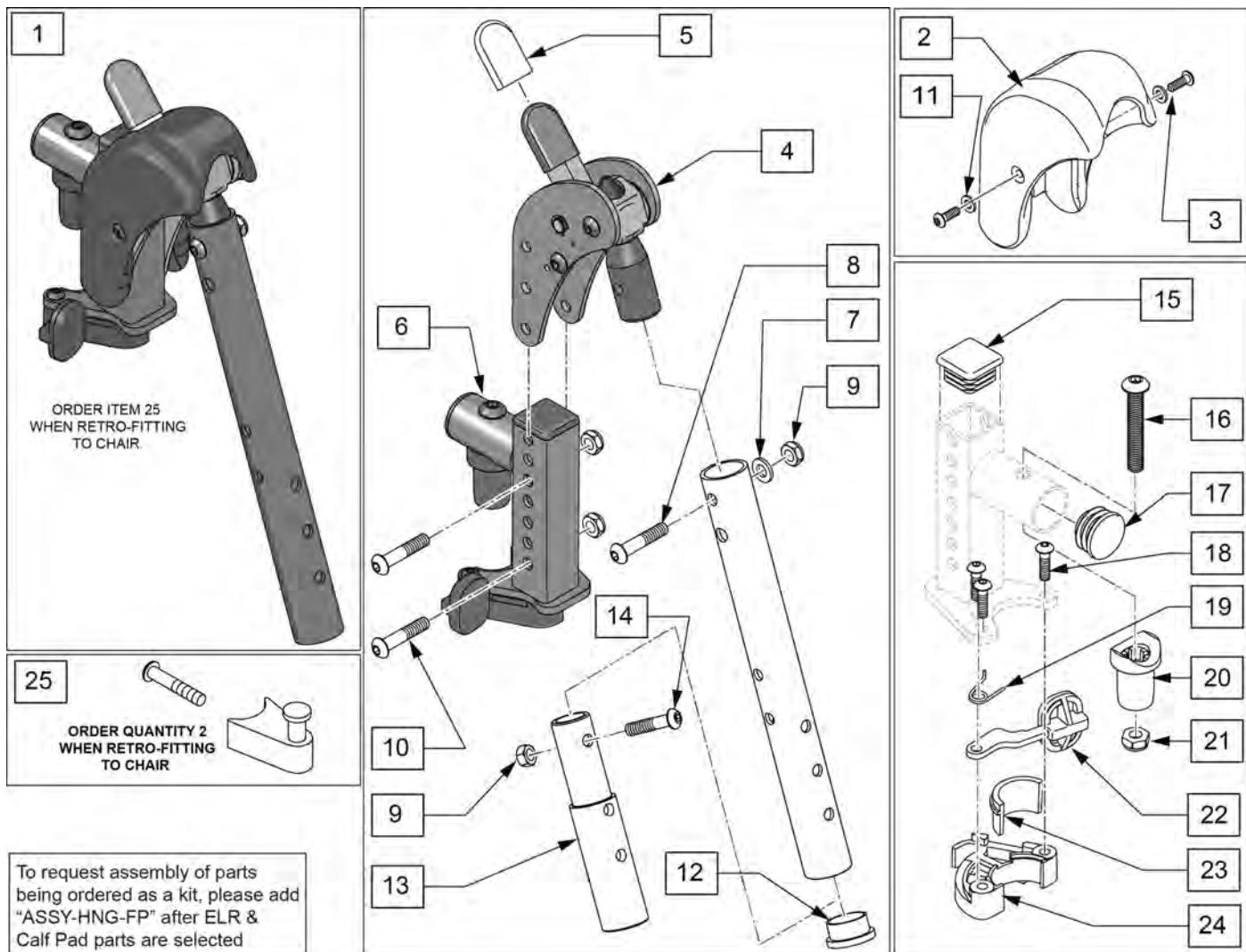
| Pos. | Item Number | Description | Remarks |
|------------|-------------|-----------------------|-----------------------|
| 1A,3-6,8,9 | 120670 | SHT STRT EXT AAA HDWR | 80 deg Hangers Only |
| 1B,3-6,8,9 | 120671 | MED STRT EXT AAA HDWR | 80 deg Hangers Only |
| 1C,3-6,8,9 | 120672 | LNG STRT EXT AAA HDWR | 80 deg Hangers Only |
| 1D,3-6,8,9 | 120673 | SHT BNT EXT AAA HDWR | 60,70,70 Hemi Hangers |
| 1E,3-6,8,9 | 120674 | MED BNT EXT AAA HDWR | 60,70,70 Hemi Hangers |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|-------------------------------------|-------------------------------|
| 1F,3-6,8,9 | 120675 | LNG BNT EXT AAA HDWR | 60,70,70 Hemi Hangers |
| 1G,3-6,8,9 | 120676 | SHT V EXT R AAA HDWR | Left - 70 deg V Hangers Only |
| 1H,3-6,8,9 | 120677 | SHT V EXT L AAA HDWR | Right - 70 deg V Hangers Only |
| 1I,3-6,8,9 | 120678 | LNG V EXT R AAA HDWR | Left - 70 deg V Hangers Only |
| 1J,3-6,8,9 | 120679 | LNG V EXT L AAA HDWR | Right - 70 deg V Hangers Only |
| 2A | 500656 | ADULT ANG ADJ F/PLT 10/11" R | RIGHT 10-11" Footrest Width |
| 2A | 500657 | ADULT ANG ADJ F/PLT 10/11" L | LEFT 10-11" Footrest Width |
| 2B | 500658 | ADULT ANG ADJ F/PLT 12/13" R | RIGHT 12-13" Footrest Width |
| 2B | 500659 | ADULT ANG ADJ F/PLT 12/13" L | LEFT 12-13" Footrest Width |
| 2C | 500660 | ADLT ANGL ADJ F/PLT 14/15 | RIGHT 14-15" Footrest Width |
| 2C | 500661 | ADLT ANGL ADJ F/PLT 14/15 | LEFT 14-15" Footrest Width |
| 2D | 500662 | ADLT ANGL ADJ F/PLT 16/17 | RIGHT 16-17" Footrest Width |
| 2D | 500663 | ADLT ANGL ADJ F/PLT 16/17 | LEFT 16-17" Footrest Width |
| 2E | 500664 | ADLT ANGL ADJ F/PLT 18-20 | RIGHT 18-22" Footrest Width |
| 2E | 500665 | ADLT ANGL ADJ F/PLT 18-20 | LEFT 18-22" Footrest Width |
| 3 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 4 | 106944 | WASHER FLAT THIN AN 1/4 ROHS | |
| 5 | 107199 | HANGER EXTENSION SADDLE | |
| 6 | 104377 | 3/4" SADDLE THIN | |
| 7 | 541002 | FTRST MOUNTING BRKT-3/8 RAD R | RIGHT |
| 7 | 541003 | FTRST MOUNTING BRKT-3/8 RAD L | LEFT |
| 8 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 9 | 104399 | SHCS M6X1X45 12 MM PART THD | |
| 10 | 106978 | FHCS 1/4-28 X 7/8 ROHS | |
| 11 | 550350 | 3/4" CLMP ADJ FT PLT | |
| 12 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 13 | 104328 | POST HEEL LOOP | |
| 14A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 12 - 14" WIDE |
| 14B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15 - 16" WIDE |
| 14C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17 - 18" WIDE |
| 14D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19 - 20" WIDE |
| 15 | 102268-001 | HHCS M6 X 1 X 25 | |
| 16-19 | 107485 | FOOTREST CLAMP ASSM | |
| 20 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 21 | 120659 | EXT MNT HARDWARE 1 SIDE | |
| >>> | | 80° HANGERS - SHORT EXT - RIGHT | |
| 1A,2B,3-14A,15 | 111534 | AAA STRT SHT EXT ASM 12-13" W R | Right- 80D- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107928 | AAA STRT SHT EXT ASM 14-15" W R | Right- 80D- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107930 | AAA STRT SHT EXT ASM 16-17" W R | Right- 80D- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107932 | AAA STRT SHT EXT ASM 18-22" W R | Right- 80D- 18-22" W- SHORT |
| >>> | | 80° HANGERS - SHORT EXT - LEFT | |
| 1A,2B,3-14A,15 | 111535 | AAA STRT SHT EXT ASM 12-13" W L | Left- 80D- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107935 | AAA STRT SHT EXT ASM 14" W L | Left- 80D- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107937 | AAA STRT SHT EXT ASM 16" W L | Left- 80D- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107939 | AAA STRT SHT EXT ASM 18" W L | Left- 80D- 18-22" W- SHORT |
| >>> | | 80° HANGERS - MED EXT - RIGHT | |
| 1B,2B,3-14A,15 | 111536 | AAA STRT MED EXT ASM 12-13" W R | Right- 80D- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107942 | AAA STRT MED EXT ASM 14-15" W R | Right- 80D- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107944 | AAA STRT MED EXT ASM 16-17" W R | Right- 80D- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107946 | AAA STRT MED EXT ASM 18-22" W R | Right- 80D- 18-22" W- MED |
| >>> | | 80° HANGERS - MED EXT - LEFT | |
| 1B,2B,3-14A,15 | 111537 | AAA STRT MED EXT ASM 12-13" W L | Left- 80D- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107949 | AAA STRT MED EXT ASM 14" W L | Left- 80D- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107951 | AAA STRT MED EXT ASM 16" W L | Left- 80D- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107953 | AAA STRT MED EXT ASM 18" W L | Left- 80D- 18-22" W- MED |
| >>> | | 80° HANGERS - LONG EXT - RIGHT | |
| 1C,2B,3-14A,15 | 111538 | AAA STRT LNG EXT ASM 12-13" W R | Right- 80D- 12-13" W- LONG |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|------------------------------------|---|
| 1C,2C,3-14B,15 | 107956 | AAA STRT LNG EXT ASM 14 -15" W R | Right- 80D- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107958 | AAA STRT LNG EXT ASM 16 -17" W R | Right- 80D- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107960 | AAA STRT LNG EXT ASM 18 -22" W R | Right- 80D- 18-22" W- LONG |
| >>> | | 80° HANGERS - LONG EXT - LEFT | |
| 1C,2B,3-14A,15 | 111539 | AAA STRT LNG EXT ASM 12-13" W L | Left- 80D- 12-13" W- LONG |
| 1C,2C,3-14B,15 | 107963 | AAA STRT LNG EXT ASM 14W L | Left- 80D- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107965 | AAA STRT LNG EXT ASM 16W L | Left- 80D- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107968 | AAA STRT LNG EXT ASM 18W L | Left- 80D- 18-22" W- LONG |
| >>> | | 70° HANGERS - SHORT EXT - RIGHT | |
| 1D,2B,3-14A,15 | 111540 | AAA BNT SHT EXT ASM 12-13" W R | Right- 60D,70D,70D HEMI - 12-13" W- SHORT |
| 1D,2C,3-14B,15 | 107973 | AAA BNT SHT EXT ASM 14 -15" W R | Right- 60D,70D,70D HEMI - 14-15" W- SHORT |
| 1D,2D,3-14C,15 | 107975 | AAA BNT SHT EXT ASM 16 -17" W R | Right- 60D,70D,70D HEMI - 16-17" W- SHORT |
| 1D,2E,3-14D,15 | 107977 | AAA BNT SHT EXT ASM 18 -22" W R | Right- 60D,70D,70D HEMI - 18-22" W- SHORT |
| >>> | | 70° HANGERS - SHORT EXT - LEFT | |
| 1D,2B,3-14A,15 | 111541 | AAA BNT SHT EXT ASM 12-13" W L | Left- 60D,70D,70D HEMI - 12-13" W- SHORT |
| 1D,2C,3-14B,15 | 107980 | AAA BNT SHT EXT ASM 14 -15" W L | Left- 60D,70D,70D HEMI - 14-15" W- SHORT |
| 1D,2D,3-14C,15 | 107982 | AAA BNT SHT EXT ASM 16 -17" W L | Left- 60D,70D,70D HEMI - 16-17" W- SHORT |
| 1D,2E,3-14D,15 | 107984 | AAA BNT SHT EXT ASM 18 -22" W L | Left- 60D,70D,70D HEMI - 18-22" W- SHORT |
| >>> | | 70° HANGERS - MED EXT - RIGHT | |
| 1E,2B,3-14A,15 | 111542 | AAA BNT MED EXT ASM 12-13" W R | Right- 60D,70D,70D HEMI - 12-13" W- MED |
| 1E,2C,3-14B,15 | 107987 | AAA BNT MED EXT ASM 14 -15" W R | Right- 60D,70D,70D HEMI - 14-15" W- MED |
| 1E,2D,3-14C,15 | 107989 | AAA BNT MED EXT ASM 16 -17" W R | Right- 60D,70D,70D HEMI - 16-17" W- MED |
| 1E,2E,3-14D,15 | 107991 | AAA BNT MED EXT ASM 18 -22" W R | Right- 60D,70D,70D HEMI - 18-22" W- MED |
| >>> | | 70° HANGERS - MED EXT - LEFT | |
| 1E,2B,3-14A,15 | 111543 | AAA BNT MED EXT ASM 12-13" W L | Left- 60D,70D,70D HEMI - 12-13" W- MED |
| 1E,2C,3-14B,15 | 107994 | AAA BNT MED EXT ASM 14 -15" W L | Left- 60D,70D,70D HEMI - 14-15" W- MED |
| 1E,2D,3-14C,15 | 107996 | AAA BNT MED EXT ASM 16 -17" W L | Left- 60D,70D,70D HEMI - 16-17" W- MED |
| 1E,2E,3-14D,15 | 107998 | AAA BNT MED EXT ASM 18 -22" W L | Left- 60D,70D,70D HEMI - 18-22" W- MED |
| >>> | | 70° HANGERS - LONG EXT - RIGHT | |
| 1F,2B,3-14A,15 | 111544 | AAA BNT LONG EXT ASM 12-13" W R | Right- 60D,70D,70D HEMI - 12-13" W- LONG |
| 1F,2C,3-14B,15 | 108001 | AAA BNT LONG EXT ASM 14 -15" W R | Right- 60D,70D,70D HEMI - 14-15" W- LONG |
| 1F,2D,3-14C,15 | 108003 | AAA BNT LONG EXT ASM 16 -17" W R | Right- 60D,70D,70D HEMI - 16-17" W- LONG |
| 1F,2E,3-14D,15 | 108005 | AAA BNT LONG EXT ASM 18 -22" W R | Right- 60D,70D,70D HEMI - 18-22" W- LONG |
| >>> | | 70° HANGERS - LONG EXT - LEFT | |
| 1F,2B,3-14A,15 | 111545 | AAA BNT LONG EXT ASM 12-13" W L | Left- 60D,70D,70D HEMI - 12-13" W- LONG |
| 1F,2C,3-14B,15 | 108008 | AAA BNT LONG EXT ASM 14 -15" W L | Left- 60D,70D,70D HEMI - 14-15" W- LONG |
| 1F,2D,3-14C,15 | 108010 | AAA BNT LONG EXT ASM 16 -17" W L | Left- 60D,70D,70D HEMI - 16-17" W- LONG |
| 1F,2E,3-14D,15 | 108012 | AAA BNT LONG EXT ASM 18 -22" W L | Left- 60D,70D,70D HEMI - 18-22" W- LONG |
| >>> | | 70° "V" HANGERS - MED EXT - RIGHT | |
| 1G,2A,3-15 | 111546 | AAA V MED EXT ASM 10-11" W R | Right- 70D V hangers only 10-11" W- MED |
| 1G,2B,3-15 | 111548 | AAA V MED EXT ASM 12-13" W R | Right- 70D V hangers only 12-13" W- MED |
| 1G,2C,3-15 | 108015 | AAA V MED EXT ASM 14 -15" W R | Right- 70D V hangers only 14-15" W- MED |
| 1G,2D,3-15 | 108017 | AAA V MED EXT ASM 16 -17" W R | Right- 70D V hangers only 16-18" W- MED |
| 1G,2E,3-15 | 108019 | AAA V MED EXT ASM 18 -18" W R | Right- 70D V hangers only 18-22" W- MED |
| >>> | | 70° "V" HANGERS - MED EXT - LEFT | |
| 1G,2A,3-15 | 111547 | AAA V MED EXT ASM 10-11" W L | Left- 70D V hangers only 10-11" W- MED |
| 1G,2B,3-15 | 111549 | AAA V MED EXT ASM 12-13" W L | Left- 70D V hangers only 12-13" W- MED |
| 1G,2C,3-15 | 108022 | AAA V MED EXT ASM 14 -15" W L | Left- 70D V hangers only 14-15" W- MED |
| 1G,2D,3-15 | 108024 | AAA V MED EXT ASM 16 -17" W L | Left- 70D V hangers only 16-18" W- MED |
| 1G,2E,3-15 | 108026 | AAA V MED EXT ASM 18 -22" W L | Left- 70D V hangers only 18-22" W- MED |
| >>> | | 70° "V" HANGERS - LONG EXT - RIGHT | |
| 1H,2A,3-15 | 111550 | AAA V LONG EXT ASM 10-11" W R | Right- 70D V hangers only 10-11" W- LONG |
| 1H,2B,3-15 | 111552 | AAA V LONG EXT ASM 12-13" W R | Right- 70D V hangers only 12-13" W- LONG |
| 1H,2C,3-15 | 108029 | AAA V LONG EXT ASM 14 -15" W R | Right- 70D V hangers only 14-15" W- LONG |
| 1H,2D,3-15 | 108031 | AAA V LONG EXT ASM 16 -17" W R | Right- 70D V hangers only 16-18" W- LONG |
| 1H,2E,3-15 | 108033 | AAA V LONG EXT ASM 18 -22" W R | Right- 70D V hangers only 18-22" W- LONG |
| >>> | | 70° "V" HANGERS - LONG EXT - LEFT | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|---|
| 1H,2A,3-15 | 111551 | AAA V LONG EXT ASM 10-11" W L | Left- 70D V hangers only 10-11" W- LONG |
| 1H,2B,3-15 | 111553 | AAA V LONG EXT ASM 12-13" W L | Left- 70D V hangers only 12-13" W- LONG |
| 1H,2C,3-15 | 108036 | AAA V LONG EXT ASM 14 -15" W L | Left- 70D V hangers only 14-15" W- LONG |
| 1H,2D,3-15 | 108038 | AAA V LONG EXT ASM 16 -17" W L | Left- 70D V hangers only 16-18" W- LONG |
| 1H,2E,3-15 | 108040 | AAA V LONG EXT ASM 18 -22" W L | Left- 70D V hangers only 18-22" W- LONG |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

Note: When retrofitting ELR to a chair with S/A Hangers please order Qty 2 of p/n 107491(Item 25).

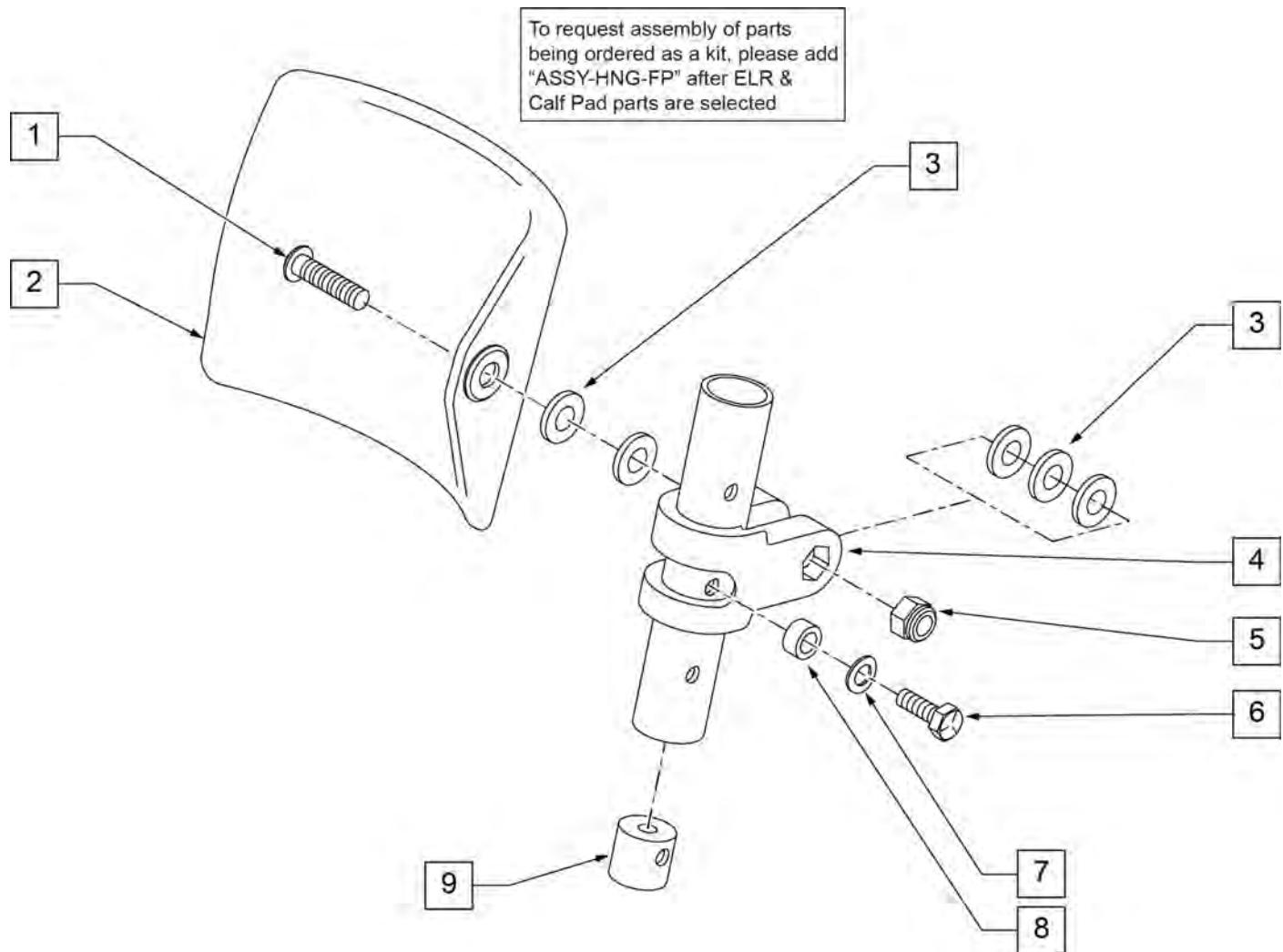


| Pos. | Item Number | Description | Remarks |
|--------|-------------|-------------------------------|---|
| 1 | 129635S | DIRECT MOUNT ELR KIT R | Right-order item 25 when retro-fitting to chair |
| 1 | 129636S | DIRECT MOUNT ELR KIT L | Left-order item 25 when retro-fitting to chair |
| 1 | 129634S | DIRECT MOUNT ELR PAIR KIT | Pair-order item 25 when retro-fitting to chair |
| 2,3,25 | 129640 | ELR SHROUD KIT | Kit w/ 2 screws |
| 3 | 127135 | BHCS 8-32 X 1/2 BLK | |
| 4 | 126992 | HEMI ELR SUB ASSM | |
| 5 | 560501 | ALR REL LEVER COVER | |
| 6 | 127114 | HEMI RECEIVER ASSM ELR ALR R | Right |
| 6 | 127115 | HEMI RECEIVER ASSM ELR ALR L | Left |
| 7 | 104414 | WAVE WASHER 6 MM | |
| 8 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS | |
| 9 | 106935 | 1/4-28 NYLOCK NUT THIN BLK ZN | |
| 10 | 108623 | BHCS 1/4-28 x 1-1/2 | |
| 11 | 113282 | WASHER FLAT AN #10 ROHS | |
| 12 | 561002 | 1" INSERT PLUG .083 | |

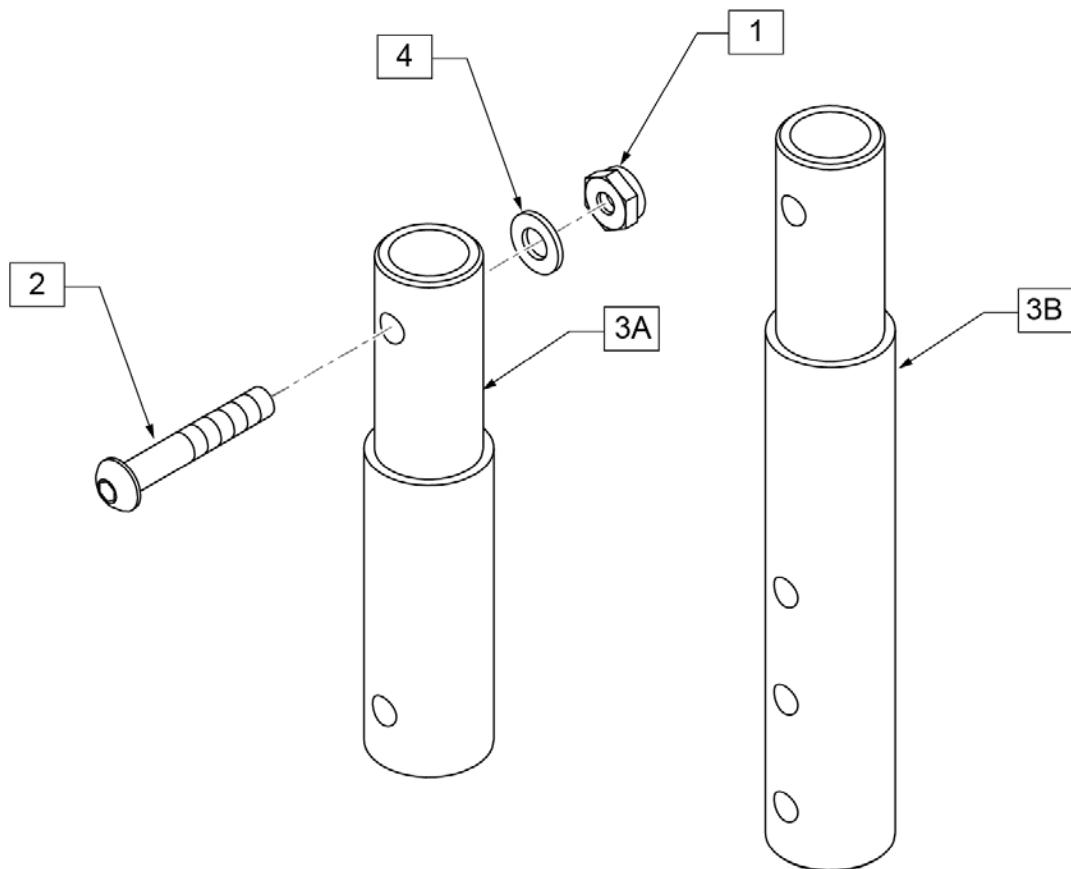
| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|---------------------------------|---|
| 13 | 500150 | 2" FOOTREST EXT TUBE | |
| 14 | 106961 | 1/4-28 x 1 1/4 BH C/S | |
| 15 | 010615 | SQUARE END CAP CNTR LEG | |
| 17 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 18 | 226057 | BHCS 10-24 X .725 PL | |
| 16,17,20,21 | 119518 | PIVOT SADDLE KIT | |
| 23,24 | 881500 | LATCH BLOCK ASSM R | Right |
| 23,24 | 881501 | LATCH BLOCK ASSM L | Left |
| 18,19,22-24 | 881521 | S/A LATCH KIT CASTING RIGHT | Right |
| 18,19,22-24 | 881522 | S/A LATCH KIT CASTING LEFT | Left |
| 25 | 107491 | LATCH STUD KIT | order qty 2 when retro-fitting to chair |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUESTED | add with Hanger & Footplate kit |

90 DEG ELEVATING CALF PAD

[09/2011]



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| 1 | 226217 | 5/16-18 x 2" BH C/S BLK | |
| 2 | 755013 | CALF PAD TROUGH STYLE KIDS | |
| 3 | 561016 | 1" WASHER 5/16" HOLE | |
| 4 | 561097 | ELR ELEVATING TUBE CLAMP | |
| 5 | 106937 | 5/16 -18 NYLOCK NUT THIN | |
| 6 | 106958 | HHCS 1/4-20 X 1 ROHS | |
| 7 | 262130 | 6mm WASHER WAVE | |
| 8 | 483027 | 1/4 x 1/4 ALUMINUM SPACER | |
| 9 | 500151 | KIDS ALR RETAINING PLUG | |
| 1-9 | 880533 | ELR TROUGH PAD ASSM KIDS | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

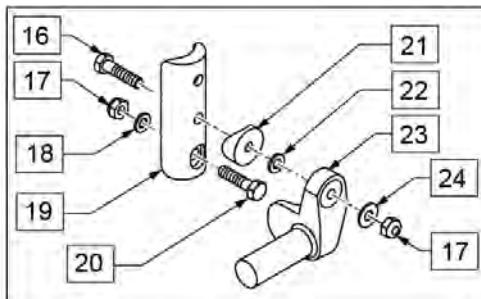


| Pos. | Item Number | Description |
|--------|-------------|------------------------------|
| 1 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS |
| 2 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS |
| 4 | 107383 | WASHER FLAT M6 ROHS |
| 1-3A,4 | 119507 | FRONT MOUNT HANGER EXT 2" |
| 1-3B,4 | 119508 | FRONT MOUNT HANGER EXT 4" |

ADULT ANGLE-ADJ FOOTPLATE FRONT MOUNT

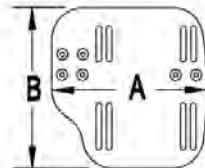
[10/26/2018]

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.

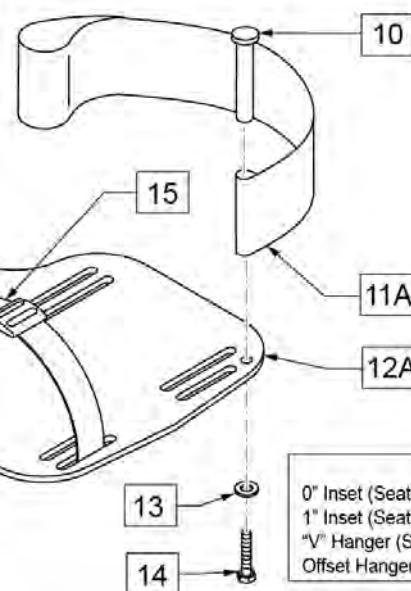
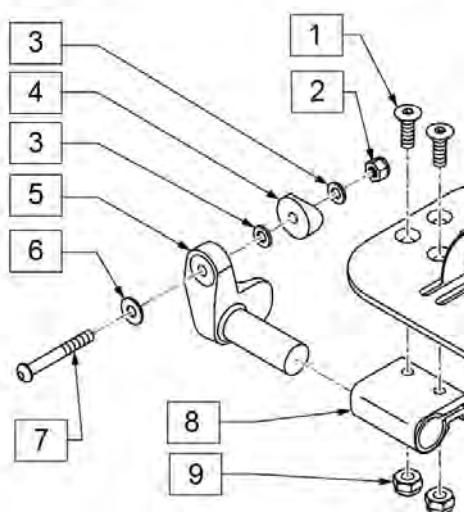


To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

MEASURING GUIDE



| CHAIR WIDTH | "A" | "B" |
|-------------|--------|--------|
| 10" - 11" | 3 1/2" | 7 1/4" |
| 12" - 13" | 4 1/2" | 7 3/4" |
| 14" - 15" | 5 1/2" | 7 3/4" |
| 16" - 17" | 6 1/2" | 7 3/4" |
| 18" - 20" | 7 1/2" | 7 3/4" |



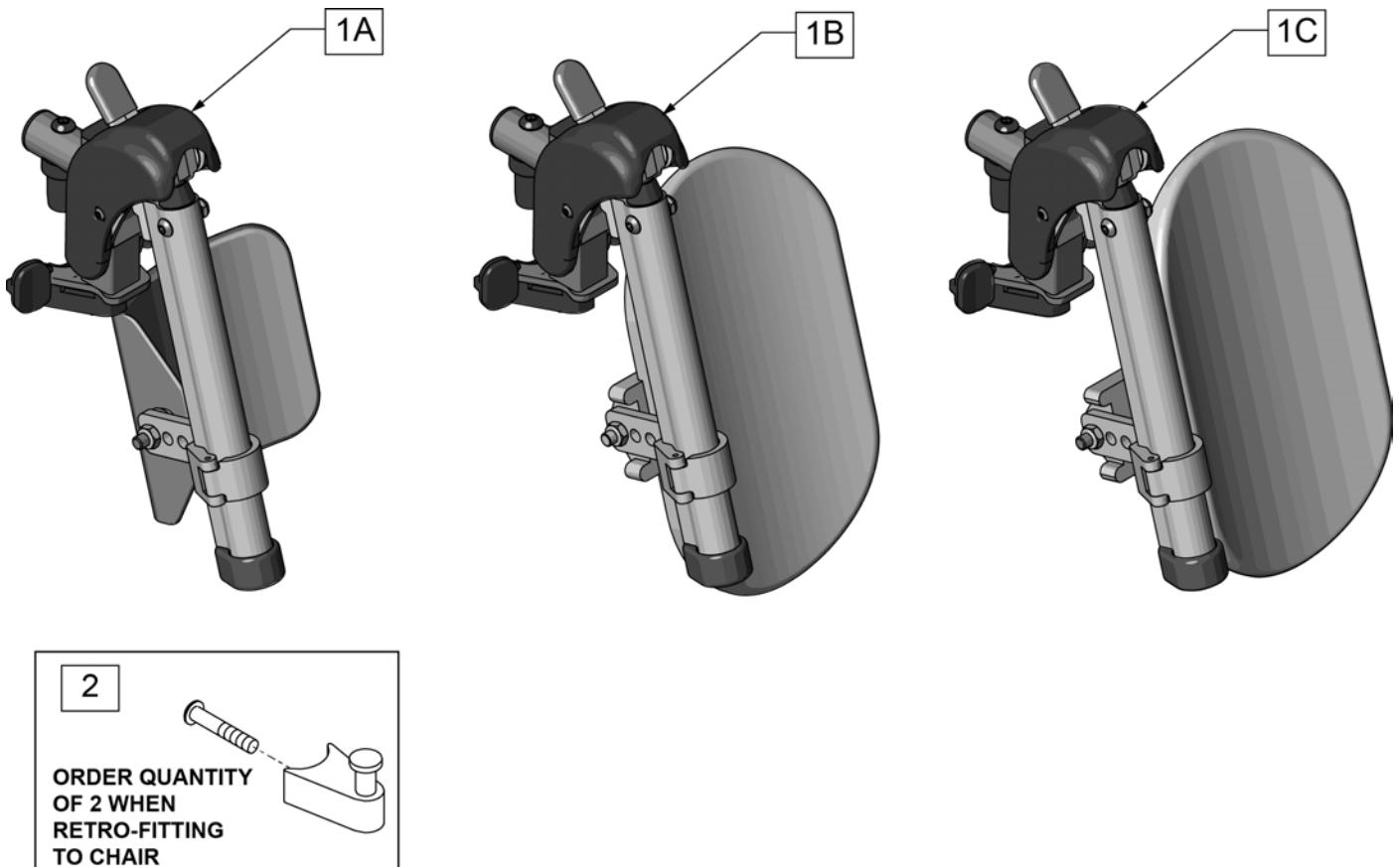
INSERT FORMULA
0" Inset (Seat Width) = Footrest Width
1" Inset (Seat Width) -2" = Footrest Width
"V" Hanger (Seat Width) -4" = Footrest Width
Offset Hanger Receiver (Seat Width) +2" = Footrest Width

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|----------------------|
| 1 | 106978 | FHCS 1/4-28 X 7/8 | |
| 2 | 106934 | NUT NYLOCK 1/4-28 | |
| 3 | 106944 | WASHER FLAT THIN AN 1/4 | |
| 4 | 561004 | Q2 SADDLE | |
| 5 | 541000 | FTRST MOUNTING BRKT 1/2" RAD R | Right |
| 5 | 541001 | FTRST MOUNTING BRKT 1/2" RAD L | Left |
| 6 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 7 | 106964 | BHCS 1/4-28 X 2 | |
| 8 | 550350 | 3/4 CLMP ADJ FT PLT | |
| 9 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 10 | 561040 | HEEL LOOP PEG | |
| 11A | 104380-001 | ADJ FOOTREST STRAP 14W | Used on 10"-13" wide |
| 11B | 104380-002 | ADJ FOOTREST STRAP 15-16W | Used on 14"-15" wide |
| 11C | 104380-003 | ADJ FOOTREST STRAP 17-18W | Used on 16"-17" wide |
| 11D | 104380-004 | ADJ FOOTREST STRAP 19-20W | Used on 18"-20" wide |
| 12A | 500656 | ADULT ANGL ADJ F/PLT 10/11 | Right; 10"-11" wide |
| 12A | 500657 | ADULT ANGL ADJ F/PLT 10/11 | Left; 10"-11" wide |

| Pos. | Item Number | Description | Remarks |
|----------------------|-------------|-------------------------------------|---|
| 12B | 500658 | ADULT ANGL ADJ F/PLT 12/13 | Right; 12"-13" wide |
| 12B | 500659 | ADULT ANGL ADJ F/PLT 12/13 | Left; 12"-13" wide |
| 12C | 500660 | ADULT ANGL ADJ F/PLT 14/15 | Right; 14"-15" wide |
| 12C | 500661 | ADULT ANGL ADJ F/PLT 14/15 | Left; 14"-15" wide |
| 12D | 500662 | ADULT ANGL ADJ F/PLT 16/17 | Right; 16"-17" wide |
| 12D | 500663 | ADULT ANGL ADJ F/PLT 16/17 | Left; 16"-17" wide |
| 12E | 500664 | ADULT ANGL ADJ F/PLT 18-20 | Right; 18"-22" wide |
| 12E | 500665 | ADULT ANGL ADJ F/PLT 18-20 | Left; 18"-22" wide |
| 13 | 107383 | WASHER FLAT M6 ROHS | |
| 14 | 102268-001 | HHCS M6 X 1 X 25 | |
| 15 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 16 | 102268-001 | HHCS M6 X 1 X 25 | |
| 17 | 132626 | NUT AUTOMATION M6 X 1 | |
| 18 | 107383 | WASHER FLAT M6 ROHS | |
| 20 | 118198 | HHCS M6X1X40 PART NP | |
| 21 | 561004 | Q2 SADDLE | |
| 22 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 24 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 16-24 | 129764 | AAA FRNT MNT ADAPTER KIT PR | Pair; fits both Kids & Adult Angle Adj Footplates |
| 1,8-10,11A,12A,13,14 | 129765 | AAA F/PLT KIT 10-11 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11A,12A,13,14 | 129766 | AAA F/PLT KIT 10-11 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11A,12B,13,14 | 129767 | AAA F/PLT KIT 12-13 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11A,12B,13,14 | 129768 | AAA F/PLT KIT 12-13 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11B,12C,13,14 | 129769 | AAA F/PLT KIT 14-15 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11B,12C,13,14 | 129770 | AAA F/PLT KIT 14-15 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11C,12D,13,14 | 129771 | AAA F/PLT KIT 16-17 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11C,12D,13,14 | 129772 | AAA F/PLT KIT 16-17 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11D,12E,13,14 | 129773 | AAA F/PLT KIT 18-20 RT | Right; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1,8-10,11D,12E,13,14 | 129774 | AAA F/PLT KIT 18-20 LFT | Left; used w/ 129764 on Plunger-Style Swing In/Out Hangers |
| 1-10,11A,12B | 111514 | AAA FTPLT 90D 12/13" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11A,12B | 111515 | AAA FTPLT 90D 12/13" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| 1-10,11B,12C | 111516 | AAA FTPLT 90D 14/15" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11B,12C | 111517 | AAA FTPLT 90D 14/15" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| 1-10,11C,12D | 111518 | AAA FTPLT 90D 16/17" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11C,12D | 111519 | AAA FTPLT 90D 16/17" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| 1-10,11D,12E | 111520 | AAA FTPLT 90D 18/20" R | Right; used w/ Old-Style Latch Block Swing In/Out & S/A Hngrs |
| 1-10,11D,12E | 111521 | AAA FTPLT 90D 18/20" L | Left; used w/ Old-Style Latch Block Swing IO & S/A Hngrs |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

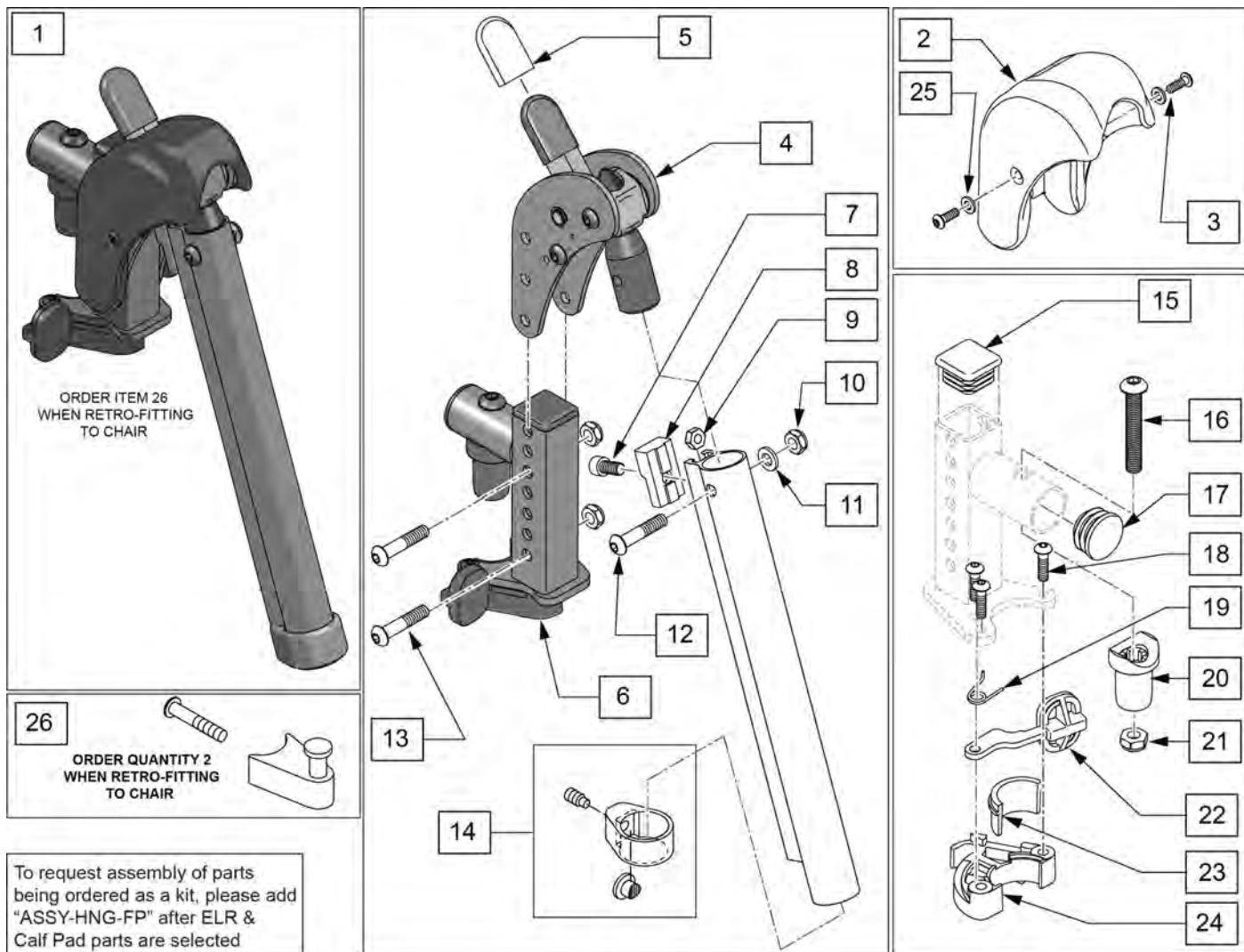
[06/2017]

EXTENSION MOUNT ELR RETROFIT (LATCH STUD STYLE) (DISC. 2/6/17)



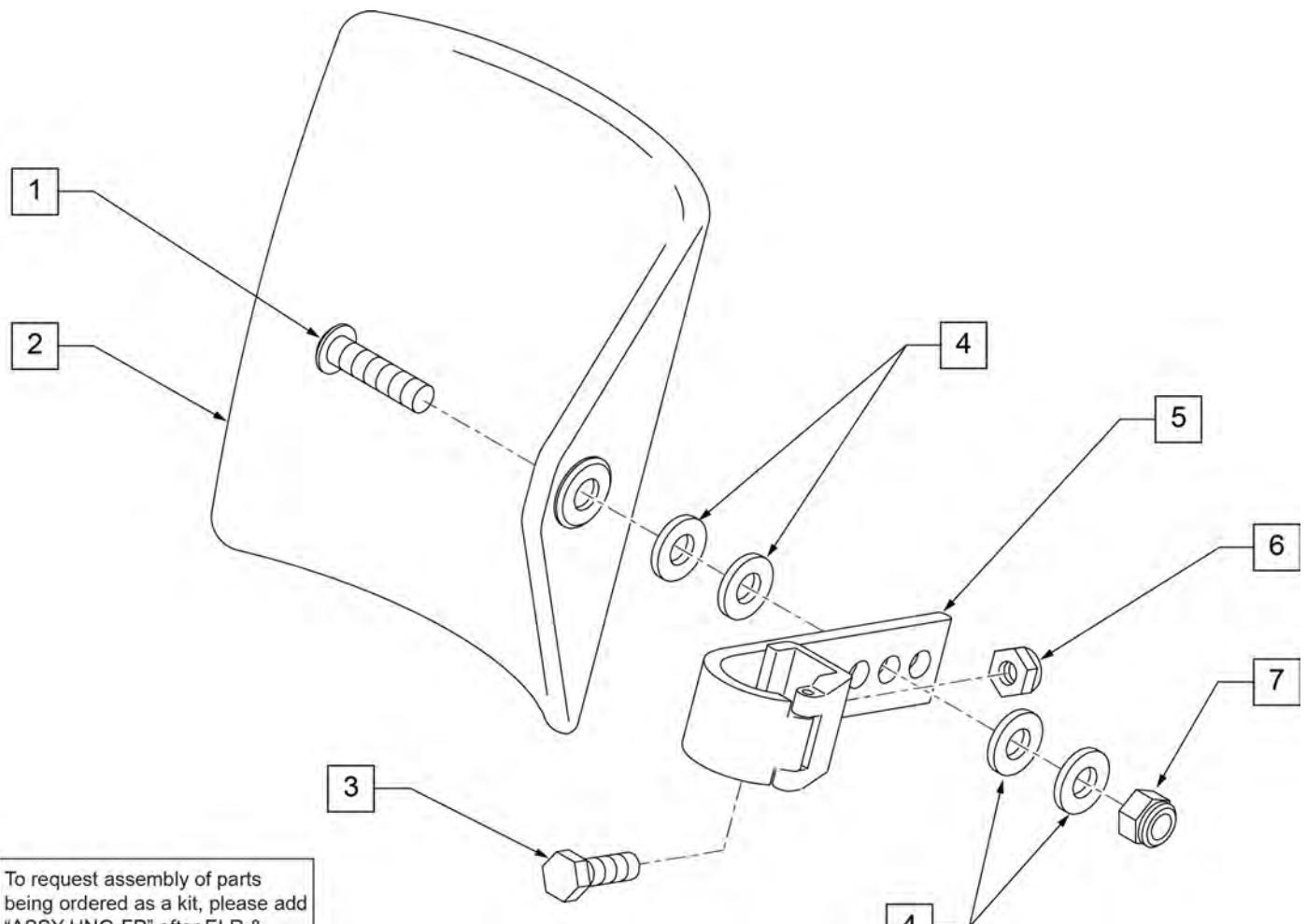
| Pos. | Item Number | Description | Remarks |
|------|-------------|---|---|
| 1A | 131774S | HEMI ELR HNGR ASM 14-15 W/PAD | |
| 1B | 131775S | HEMI ELR HNGR ASM 16-17 W/PAD | |
| 1C | 131776S | HEMI ELR HNGR ASM 18-20 W/PAD | |
| 2 | 107491 | LATCH STUD KIT Ship assembled part # | order qty 2 when retro-fitting to chair Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

Note: When retrofitting existing chair with S/A Legrests please order Qty 2 of p/n 107491.(Item 26)

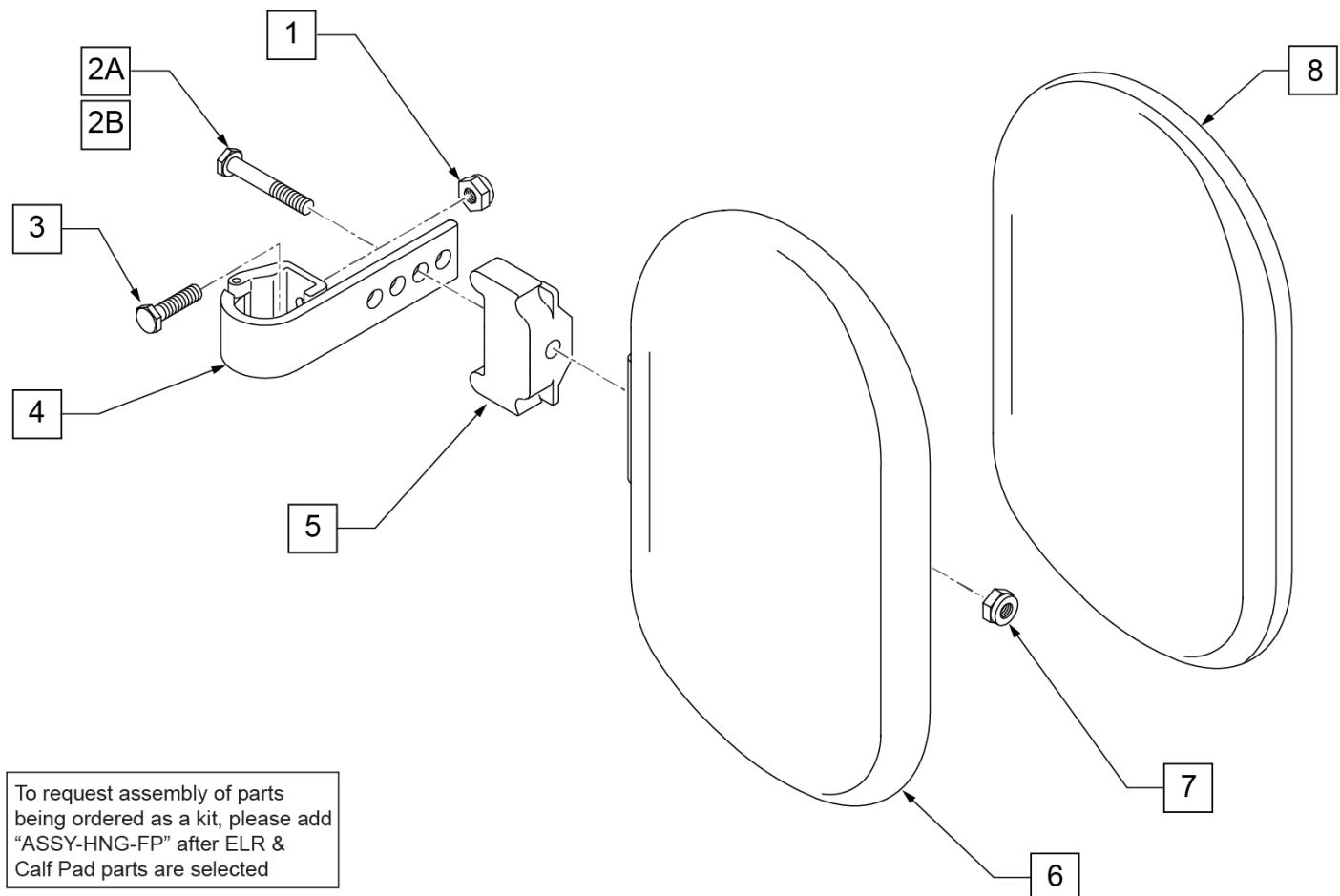


| Pos. | Item Number | Description | Remarks |
|--------|-------------|-------------------------------|---|
| 1 | 129638S | EXTENSION MOUNT ELR KIT R | Right-order item 26 when retro-fitting to chair |
| 1 | 129639S | EXTENSION MOUNT ELR KIT L | Left-order item 26 when retro-fitting to chair |
| 1 | 129637S | EXTENSION MOUNT ELR PAIR KIT | Pair-order item 26 when retro-fitting to chair |
| 2,3,25 | 129640 | ELR SHROUD KIT | Kit w/ 2 screws |
| 3 | 127135 | BHCS 8-32 X 1 1/2 BLK | |
| 4 | 126992 | HEMI ELR SUB ASSM | |
| 5 | 560501 | ALR REL LEVER COVER | |
| 6 | 127114 | HEMI RECEIVER ASSM ELR ALR R | Right |
| 6 | 127115 | HEMI RECEIVER ASSM ELR ALR L | Left |
| 7 | 107350 | SHCS 1/4-28 x 1/2 | |
| 8 | 127129 | ANGLE STOP ELR | |
| 9 | 107249 | NUT HEX THIN 1/4-28 | |
| 10 | 106935 | 1/4-28 NYLOCK NUT THIN BLK ZN | |
| 11 | 104414 | WAVE WASHER 6 MM | |
| 12 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|--|
| 13 | 108623 | BHCS 1/4-28 x 1-1/2 | |
| 14 | 119495 | EXTENSION CLAMP KIT | |
| 15 | 010615 | SQUARE END CAP CNTR LEG | |
| 16 | 226217 | 5/16-18 X 2" BH C/S BLK | |
| 17 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 18 | 226057 | BHCS 10-24 X .725 PL | |
| 20 | 561197 | PLASTIC PIVOT SADDLE | |
| 21 | 202102 | 5/16-18 NYLOCK NUT THIN | |
| 23,24 | 881500 | LATCH BLOCK ASSM R | Right |
| 23,24 | 881501 | LATCH BLOCK ASSM L | Left |
| 25 | 113282 | WASHER FLAT AN #10 ROHS | |
| 18,19,22-24 | 881521 | S/A LATCH KIT CASTING RIGHT | Right |
| 18,19,22-24 | 881522 | S/A LATCH KIT CASTING LEFT | Left |
| 26 | 107491 | LATCH STUD KIT | order qty 2 when retro-fitting to chair Ship assembled part # Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|------|-------------|----------------------------------|---------------------------------|
| 1 | 106980 | BHCS 5/16-18 X 1-1/4 ROHS | |
| 2 | 755014 | CALF PAD TROUGH STYLE 14"/16" | |
| 3 | 221097 | 1/4-28 X 5/8 HEX C/S BZ | |
| 4 | 561016 | 1" WASHER 5/16" HOLE | |
| 5 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 6 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 7 | 106937 | NUT NYLOCK THIN 5/16-18 | |
| 1-7 | 881414 | CALF PAD J-HOOK 14"-15" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

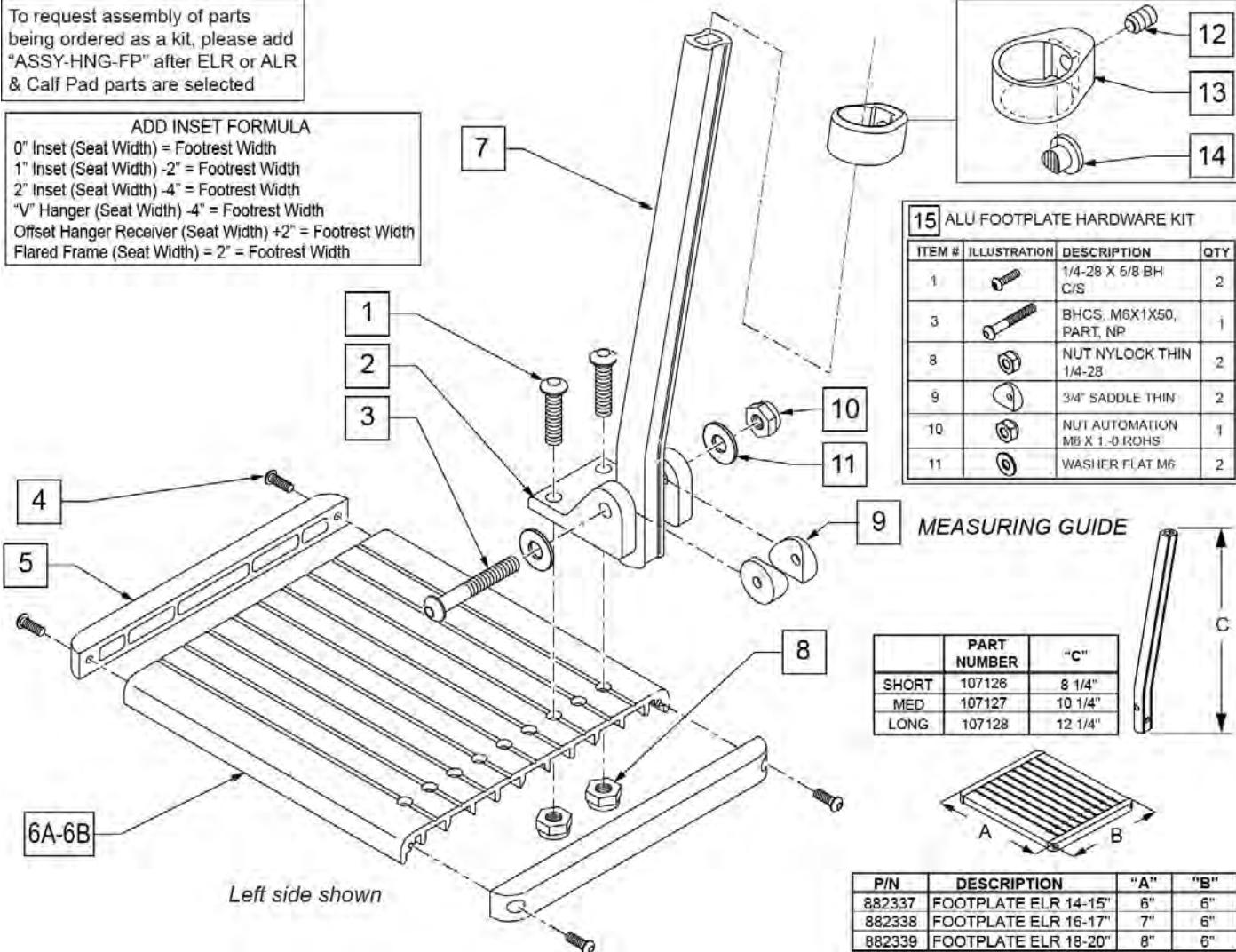


| Pos. | Item Number | Description | Remarks |
|--------------|-------------|----------------------------------|---------------------------------|
| 1 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 2A | 107018 | HHCS 5/16-18 X 2-1/2 ROHS | 16"-17" wide only |
| 2B | 107019 | HHCS 5/16-18 X 3-1/2 ROHS | 18"-20" wide only |
| 3 | 107013 | HHCS 1/4-28 X 5/8 ROHS | |
| 4 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 5 | 560199 | ELR CALF HINGE SPACER | 18"-20" wide only |
| 6 | 560108 | CALF PAD MOLDED 16"-20" | |
| 7 | 106936 | NUT NYLOCK 5/16-18 ROHS | |
| 8 | 751045 | CALF PAD COVER | |
| 1,2A,3,4,6-8 | 881416 | CALF MOLDED 16"-17" ASSEMBLY | |
| 1,2B,3-7,8 | 881412 | CALF PAD MOLDED 18"-20" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

To request assembly of parts being ordered as a kit, please add "ASSY-HNG-FP" after ELR or ALR & Calf Pad parts are selected

ADD INSET FORMULA

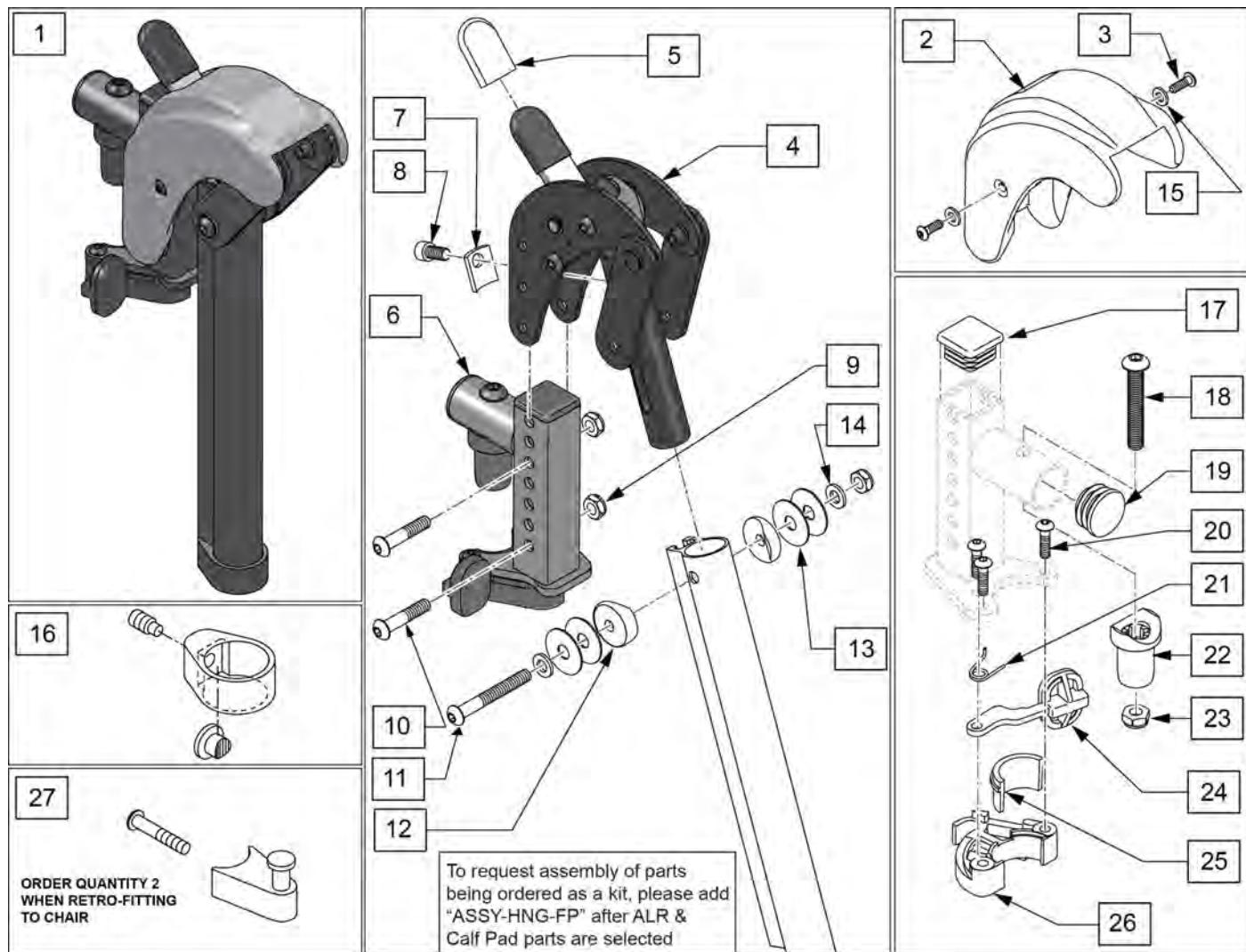
0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width



| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|--|
| 1 | 226090 | 1/4-28 x 5/8 BH C/S | |
| 2 | 118093 | BRACKET FOOTPLATE ALUM | |
| 3 | 102262-008 | BHCS M6 X 1 X 50 INORGANIC | |
| 4 | 281043 | #4 x 5/8 PAN PHIL S/TAP | |
| 5 | 560101 | END CAPS FOOTREST | |
| 7 | 107126 | SHORT BENT | |
| 7 | 107127 | MED BENT | |
| 7 | 107128 | LONG BENT | |
| 7 | 128078 | TUBE FOOTREST EXT SHT HEMI | Use for Hemi Extension option |
| 8 | 106935 | 1/4-28 NYLOCK NUT THIN | |
| 9 | 561003 | 3/4" SADDLE THIN | |
| 10 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 11 | 107383 | WASHER FLAT M6 ROHS | |
| 4,5,6A | 882337 | ELR FOOTPLATE ASSEMBLY 14 -15" | |
| 4,5,6B | 882338 | ELR FOOTPLATE ASSEMBLY 16 -17" | |
| 4,5,6C | 882339 | ELR FOOTPLATE ASSEMBLY 18 -20" | |
| 12-14 | 119495 | EXTENSION CLAMP KIT | |
| 15 | 129775 | ALU FOOTPLATE HDWARE KIT | Ext tube not included; bracket (118093) not included |

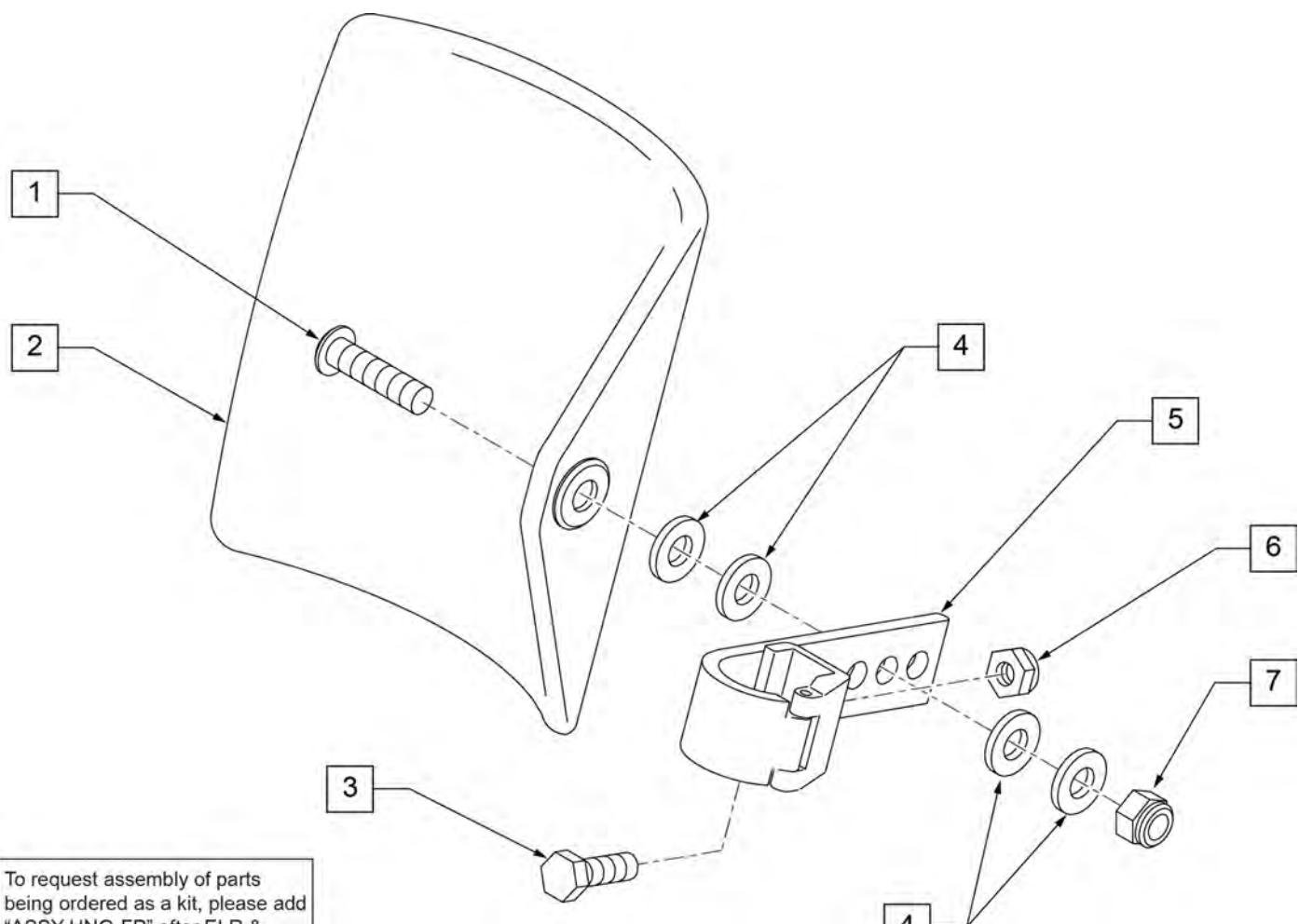
| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/Footplate ASSY REQUIRED | add with Hanger & Footplate kit |

Note: When retrofitting ALR to a chair with S/A Hangers please order Qty 2 of p/n 107491(Item 27).

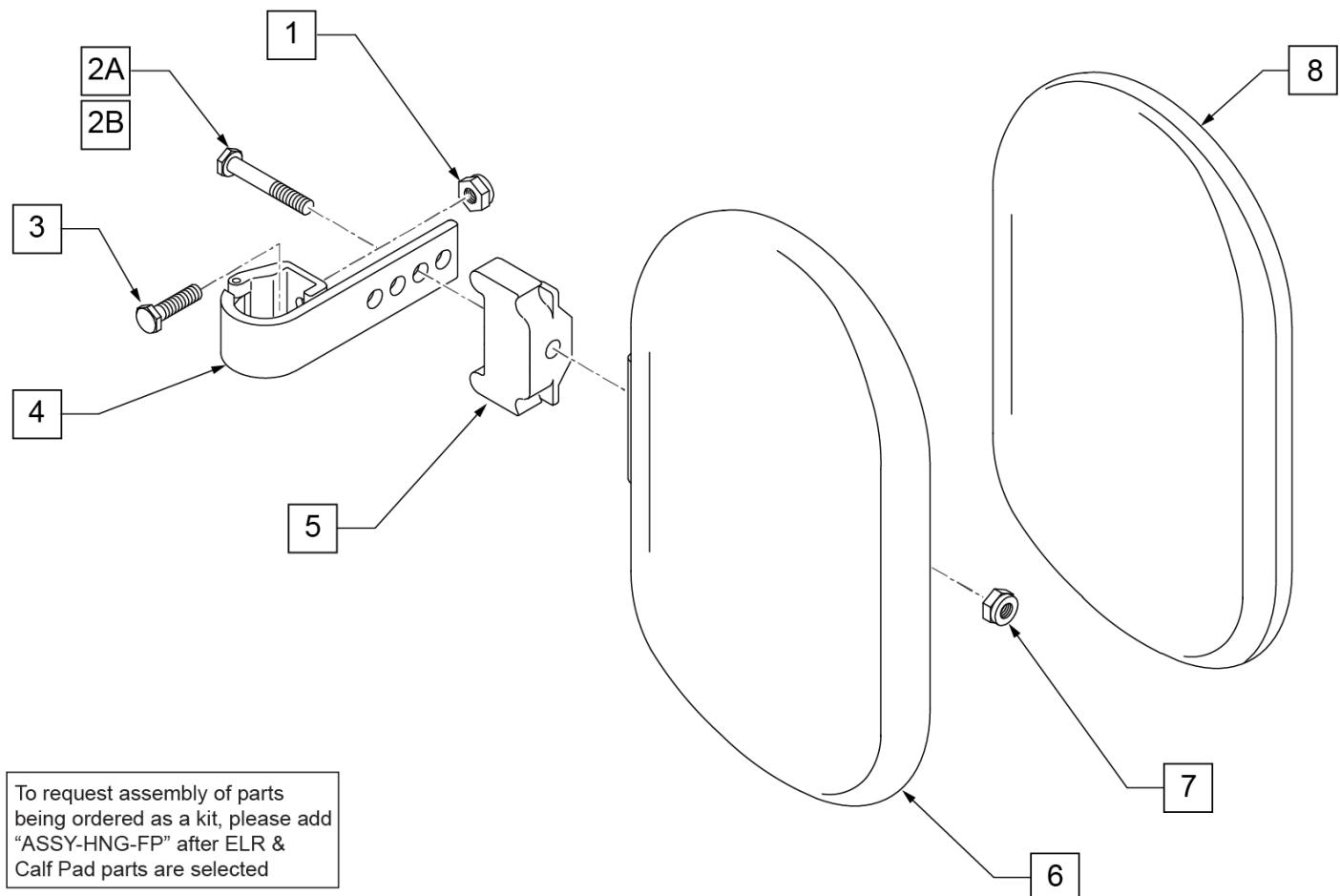


| Pos. | Item Number | Description | Remarks |
|--------|-------------|-------------------------------|---|
| 1 | 129631S | ALR KIT R | Right-order item 27 when retro-fitting to chair |
| 1 | 129632S | ALR KIT L | Left-order item 27 when retro-fitting to chair |
| 1 | 129630S | ALR PAIR KIT | Pair-order item 27 when retro-fitting to chair |
| 2,3,15 | 129633 | ALR SHROUD KIT | 1 side |
| 3 | 127135 | BHCS 8-32 X 1/2 BLK | |
| 4 | 127153 | HEMI ALR SUB ASSM | |
| 5 | 560501 | ALR REL LEVER COVER | |
| 6 | 127114 | HEMI RECEIVER ASSM ELR ALR R | Right |
| 6 | 127115 | HEMI RECEIVER ASSM ELR ALR L | Left |
| 7 | 127129 | ANGLE STOP ELR | |
| 8 | 107350 | SHCS 1/4-28 x 1/2 | |
| 9 | 106935 | 1/4-28 NYLOCK NUT THIN BLK ZN | |
| 10 | 108623 | BHCS 1/4-28 x 1-1/2 | |
| 11 | 106964 | BHCS 1/4-28 X 2 | |
| 12 | 561086 | 1" HALF SADDLE 1/4" HOLE | |

| Pos. | Item Number | Description | Remarks |
|-------------|-------------|--------------------------------|---|
| 13 | 113268 | WASHER NYLON 1IN OD X .312 ID | |
| 14 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 15 | 113282 | WASHER FLAT AN #10 ROHS | |
| 16 | 119495 | EXTENSION CLAMP KIT | |
| 17 | 010615 | SQUARE END CAP CNTR LEG | |
| 18 | 226217 | 5/16-18 X 2" BH C/S BLK | |
| 19 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 20 | 226057 | BHCS 10-24 X .725 PL | |
| 22 | 561197 | PLASTIC PIVOT SADDLE | |
| 23 | 202102 | 5/16-18 NYLOCK NUT THIN | |
| 25,26 | 881500 | LATCH BLOCK ASSM R | Right |
| 25,26 | 881501 | LATCH BLOCK ASSM L | Left |
| 20,21,24-26 | 881521 | S/A LATCH KIT CASTING RIGHT | Right |
| 20,21,24-26 | 881522 | S/A LATCH KIT CASTING LEFT | Left |
| 27 | 107491 | LATCH STUD KIT | order qty 2 when retro-fitting to chair |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|------|-------------|----------------------------------|---------------------------------|
| 1 | 106980 | BHCS 5/16-18 X 1-1/4 ROHS | |
| 2 | 755014 | CALF PAD TROUGH STYLE 14"/16" | |
| 3 | 221097 | 1/4-28 X 5/8 HEX C/S BZ | |
| 4 | 561016 | 1" WASHER 5/16" HOLE | |
| 5 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 6 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 7 | 106937 | NUT NYLOCK THIN 5/16-18 | |
| 1-7 | 881414 | CALF PAD J-HOOK 14"-15" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|--------------|-------------|----------------------------------|---------------------------------|
| 1 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 2A | 107018 | HHCS 5/16-18 X 2-1/2 ROHS | 16"-17" wide only |
| 2B | 107019 | HHCS 5/16-18 X 3-1/2 ROHS | 18"-20" wide only |
| 3 | 107013 | HHCS 1/4-28 X 5/8 ROHS | |
| 4 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 5 | 560199 | ELR CALF HINGE SPACER | 18"-20" wide only |
| 6 | 560108 | CALF PAD MOLDED 16"-20" | |
| 7 | 106936 | NUT NYLOCK 5/16-18 ROHS | |
| 8 | 751045 | CALF PAD COVER | |
| 1,2A,3,4,6-8 | 881416 | CALF MOLDED 16"-17" ASSEMBLY | |
| 1,2B,3-7,8 | 881412 | CALF PAD MOLDED 18"-20" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

COMPOSITE ANGLE ADJUSTABLE FOOT PLATE

[02/19/2020]

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: If using Short Ext Tube & Hemi Hanger with Composite Angle Adjustable Footplate use 1D (straight).

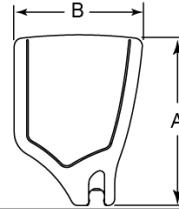
Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

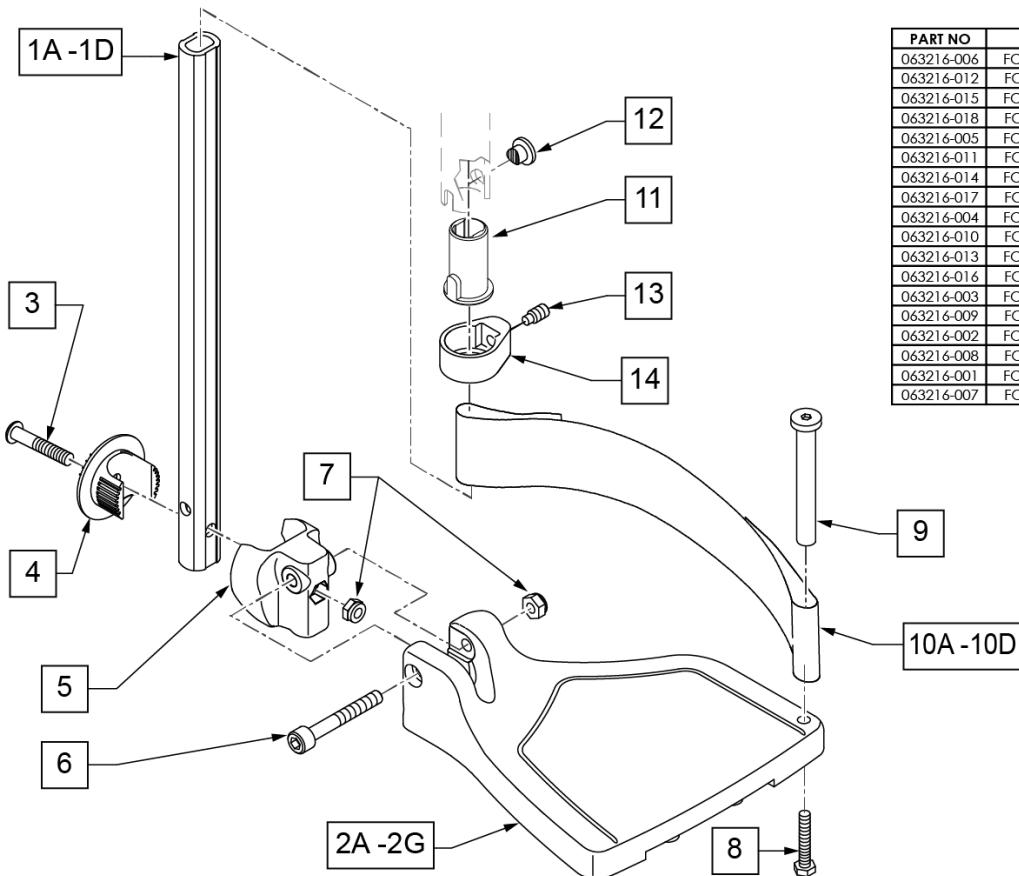
ADD INSET FORMULA

0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width

FOOTPLATE MEASURING GUIDE



| PART NO | DESCRIPTION | DIM -A- | DIM -B- |
|------------|---------------------------|---------|---------|
| 063216-006 | FOOTPLATE COMPOSITE 157 R | 6 1/8" | 6" |
| 063216-012 | FOOTPLATE COMPOSITE 157 L | 6 1/8" | 6" |
| 063216-015 | FOOTPLATE COMPOSITE 170 R | 6 5/8" | 6" |
| 063216-018 | FOOTPLATE COMPOSITE 170 L | 6 5/8" | 6" |
| 063216-005 | FOOTPLATE COMPOSITE 182 R | 7 1/8" | 6" |
| 063216-011 | FOOTPLATE COMPOSITE 182 L | 7 1/8" | 6" |
| 063216-014 | FOOTPLATE COMPOSITE 195 R | 7 5/8" | 6" |
| 063216-017 | FOOTPLATE COMPOSITE 195 L | 7 5/8" | 6" |
| 063216-004 | FOOTPLATE COMPOSITE 207 R | 8 1/8" | 6" |
| 063216-010 | FOOTPLATE COMPOSITE 207 L | 8 1/8" | 6" |
| 063216-013 | FOOTPLATE COMPOSITE 220 R | 8 5/8" | 6 1/4" |
| 063216-016 | FOOTPLATE COMPOSITE 220 L | 8 5/8" | 6 1/4" |
| 063216-003 | FOOTPLATE COMPOSITE 232 R | 9 1/8" | 6 1/4" |
| 063216-009 | FOOTPLATE COMPOSITE 232 L | 9 1/8" | 6 1/4" |
| 063216-002 | FOOTPLATE COMPOSITE 257 R | 10 1/8" | 6 1/4" |
| 063216-008 | FOOTPLATE COMPOSITE 257 L | 10 1/8" | 6 1/4" |
| 063216-001 | FOOTPLATE COMPOSITE 282 R | 11 1/8" | 6 1/4" |
| 063216-007 | FOOTPLATE COMPOSITE 282 L | 11 1/8" | 6 1/4" |



| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|------------------------------|
| 1A,6,7 | 120660 | SHT STRT EXT COMP HDWR | |
| 1B,6,7 | 120661 | MED STRT EXT COMP HDWR | |
| 1C,6,7 | 120662 | LNG STRT EXT COMP HDWR | |
| 1D | 128079 | TUBE FTRST EXT STRGHT SHT HEMI | Use for Hemi Ext Tube option |
| 2A | 063216-006 | COMPOSITE FOOTPLATE RIGHT | RIGHT 15" Footrest Width |

| Pos. | Item Number | Description | Remarks |
|--|--------------------|-------------------------------|----------------------------------|
| 2A | 063216-012 | COMPOSITE FOOTPLATE LEFT | LEFT 15" Footrest Width |
| 2B | 063216-015 | COMPOSITE FOOTPLATE RIGHT | RIGHT 16" Footrest Width |
| 2B | 063216-018 | COMPOSITE FOOTPLATE LEFT | LEFT 16" Footrest Width |
| 2C | 063216-005 | COMPOSITE FOOTPLATE RIGHT | RIGHT 17" Footrest Width |
| 2C | 063216-011 | COMPOSITE FOOTPLATE LEFT | LEFT 17" Footrest Width |
| 2D | 063216-014 | COMPOSITE FOOTPLATE RIGHT | RIGHT 18" Footrest Width |
| 2D | 063216-017 | COMPOSITE FOOTPLATE LEFT | LEFT 18" Footrest Width |
| 2E | 063216-004 | COMPOSITE FOOTPLATE RIGHT | RIGHT 19" Footrest Width |
| 2E | 063216-010 | COMPOSITE FOOTPLATE LEFT | LEFT 19" Footrest Width |
| 2F | 063216-013 | COMPOSITE FOOTPLATE RIGHT | RIGHT 20" Footrest Width |
| 2F | 063216-016 | COMPOSITE FOOTPLATE LEFT | LEFT 20" Footrest Width |
| 2G | 063216-003 | COMPOSITE FOOTPLATE RIGHT | RIGHT 21" & 22" Footrest Width |
| 2G | 063216-009 | COMPOSITE FOOTPLATE LEFT | LEFT 21" & 22" Footrest Width |
| 3 | 108233 | BHCS M6 X 1 X 40 | |
| 4 | 054242 | ANGLE COVER | |
| 5 | 054241 | ANGLE SEGMENT | |
| 6 | 103175 | SHCS M6 X 1 X 40 INORG | |
| 7 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 8 | 102268-001 | HHCS M6X1X25 | Inserted in bottom of footplate. |
| 9 | 104328 | HEEL LOOP PEG | |
| 10A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 15" Footrest Width |
| 10B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 16" Footrest Width |
| 10C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17-18" Footrest Width |
| 10D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19-22" Footrest Width |
| 11 | 104160 | BUSHING FOOTREST | |
| 11-14 | 107485 | FOOTREST CLAMP ASSM | |
| >>> 60,70,80 HANGERS - SHORT EXT - RIGHT | | | |
| 1A,2A,3-10A | 107816 | CAA STRT SHT EXT ASM 15W R | Right- 15 W- SHORT |
| 1A,2B,3-10B | 107817 | CAA STRT SHT EXT ASM 16W R | Right- 16 W- SHORT |
| 1A,2C,3-10B | 107818 | CAA STRT SHT EXT ASM 17W R | Right- 17 W- SHORT |
| 1A,2D,3-10C | 107819 | CAA STRT SHT EXT ASM 18W R | Right- 18 W- SHORT |
| 1A,2E,3-10C | 107820 | CAA STRT SHT EXT ASM 19W R | Right- 19 W- SHORT |
| 1A,2F,3-10D | 107821 | CAA STRT SHT EXT ASM 20W R | Right- 20 W- SHORT |
| 1A,2G,3-10D | 107822 | CAA STRT SHT EXT ASM 21&22W R | Right- 21&22 W- SHORT |
| >>> 60,70,80 HANGERS - SHORT EXT - LEFT | | | |
| 1A,2A,3-10A | 107823 | CAA STRT SHT EXT ASM 15W L | Left- 15 W- SHORT |
| 1A,2B,3-10B | 107824 | CAA STRT SHT EXT ASM 16W L | Left- 16 W- SHORT |
| 1A,2C,3-10B | 107825 | CAA STRT SHT EXT ASM 17W L | Left- 17 W- SHORT |
| 1A,2D,3-10C | 107826 | CAA STRT SHT EXT ASM 18W L | Left- 18 W- SHORT |
| 1A,2E,3-10C | 107827 | CAA STRT SHT EXT ASM 19W L | Left- 19 W- SHORT |
| 1A,2F,3-10D | 107828 | CAA STRT SHT EXT ASM 20W L | Left- 20 W- SHORT |
| 1A,2G,3-10D | 107829 | CAA STRT SHT EXT ASM 21&22W L | Left- 21&22 W- SHORT |
| >>> 60,70,80 & 60,70 HEMI HANGER- RIGHT | | | |
| 1B,2A,3-10A | 107830 | CAA STRT MED EXT ASM 15W R | Right- 15 W- MED |
| 1B,2B,3-10B | 107831 | CAA STRT MED EXT ASM 16W R | Right- 16 W- MED |
| 1B,2C,3-10B | 107832 | CAA STRT MED EXT ASM 17W R | Right- 17 W- MED |
| 1B,2D,3-10C | 107833 | CAA STRT MED EXT ASM 18W R | Right- 18 W- MED |
| 1B,2E,3-10C | 107834 | CAA STRT MED EXT ASM 19W R | Right- 19 W- MED |
| 1B,2F,3-10D | 107835 | CAA STRT MED EXT ASM 20W R | Right- 20 W- MED |
| 1B,2G,3-10D | 107836 | CAA STRT MED EXT ASM 21&22W R | Right- 21&22 W- MED |
| >>> 60,70,80 & 60,70 HEMI HANGER- LEFT | | | |
| 1B,2A,3-10A | 107837 | CAA STRT MED EXT ASM 15W L | Left- 15 W- MED |
| 1B,2B,3-10B | 107838 | CAA STRT MED EXT ASM 16W L | Left- 16 W- MED |
| 1B,2C,3-10B | 107839 | CAA STRT MED EXT ASM 17W L | Left- 17 W- MED |
| 1B,2D,3-10C | 107840 | CAA STRT MED EXT ASM 18W L | Left- 18 W- MED |
| 1B,2E,3-10C | 107841 | CAA STRT MED EXT ASM 19W L | Left- 19 W- MED |
| 1B,2F,3-10D | 107842 | CAA STRT MED EXT ASM 20W L | Left- 20 W- MED |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------------|--|
| 1B,2G,3-10D | 107843 | CAA STRT MED EXT ASM 21&22W L | Left- 21&22 W- MED |
| >>> | | 60,70,80& 60,70 HEMI HANGER- RIGHT | |
| 1C,2A,3-10A | 107844 | CAA STRT LNG EXT ASM 15W R | Right- 15 W- LONG |
| 1C,2B,3-10B | 107845 | CAA STRT LNG EXT ASM 16W R | Right- 16 W- LONG |
| 1C,2C,3-10B | 107846 | CAA STRT LNG EXT ASM 17W R | Right- 17 W- LONG |
| 1C,2D,3-10C | 107847 | CAA STRT LNG EXT ASM 18W R | Right- 18 W- LONG |
| 1C,2E,3-10C | 107848 | CAA STRT LNG EXT ASM 19W R | Right- 19 W- LONG |
| 1C,2F,3-10D | 107849 | CAA STRT LNG EXT ASM 20W R | Right- 20 W- LONG |
| 1C,2G,3-10D | 107850 | CAA STRT LNG EXT ASM 21&22W R | Right- 21&22 W- LONG |
| >>> | | 60,70,80& 60,70 HEMI HANGER- LEFT | |
| 1C,2A,3-10A | 107851 | CAA STRT LNG EXT ASM 15W L | Left- 15 W- LONG |
| 1C,2B,3-10B | 107852 | CAA STRT LNG EXT ASM 16W L | Left- 16 W- LONG |
| 1C,2C,3-10B | 107853 | CAA STRT LNG EXT ASM 17W L | Left- 17 W- LONG |
| 1C,2D,3-10C | 107854 | CAA STRT LNG EXT ASM 18W L | Left- 18 W- LONG |
| 1C,2E,3-10C | 107855 | CAA STRT LNG EXT ASM 19W L | Left- 19 W- LONG |
| 1C,2F,3-10D | 107856 | CAA STRT LNG EXT ASM 20W L | Left- 20 W- LONG |
| 1C,2G,3-10D | 107857 | CAA STRT LNG EXT ASM 21&22W L | Left- 21&22 W- LONG |
| >>> | | 60&70 HEMI HANGERS- SHORT EXT- RIGHT | |
| 1D,2A,3-10A | 129710 | CAA FOOT KIT SHT HNGR 15W R | Right-Hemi-15W; add Ext behind the Hemi |
| 1D,2B,3-10B | 129712 | CAA FOOT KIT SHT HNGR 16W R | Right-Hemi-16W; add Ext behind the Hemi |
| 1D,2C,3-10B | 129714 | CAA FOOT KIT SHT HNGR 17W R | Right-Hemi-17W; add Ext behind the Hemi |
| 1D,2D,3-10C | 129716 | CAA FOOT KIT SHT HNGR 18W R | Right-Hemi-18W; add Ext behind the Hemi |
| 1D,2E,3-10C | 129718 | CAA FOOT KIT SHT HNGR 19W R | Right-Hemi-19W; add Ext behind the Hemi |
| 1D,2F,3-10D | 129720 | CAA FOOT KIT SHT HNGR 20W R | Right-Hemi-20W; add Ext behind the Hemi |
| 1D,2G,3-10D | 129722 | CAA FOOT KIT SHT HNGR 22W R | Right-Hemi-21&22W; add Ext behind the Hemi |
| >>> | | 60&70 HEMI HANGERS- SHORT EXT - LEFT | |
| 1D,2A,3-10A | 129711 | CAA FOOT KIT SHT HNGR 15W L | Left-Hemi-15W; add Ext behind the Hemi |
| 1D,2B,3-10B | 129713 | CAA FOOT KIT SHT HNGR 16W L | Left-Hemi-16W; add Ext behind the Hemi |
| 1D,2C,3-10B | 129715 | CAA FOOT KIT SHT HNGR 17W L | Left-Hemi-17W; add Ext behind the Hemi |
| 1D,2D,3-10C | 129717 | CAA FOOT KIT SHT HNGR 18W L | Left-Hemi-18W; add Ext behind the Hemi |
| 1D,2E,3-10C | 129719 | CAA FOOT KIT SHT HNGR 19W L | Left-Hemi-19W; add Ext behind the Hemi |
| 1D,2F,3-10D | 129721 | CAA FOOT KIT SHT HNGR 20W L | Left-Hemi-20W; add Ext behind the Hemi |
| 1D,2G,3-10D | 129723 | CAA FOOT KIT SHT HNGR 22W L | Left-Hemi-21&22W; add Ext behind the Hemi |
| | | Ship assembled part # | Use with multiple assemblies |
| ASSY-HNG-FP | | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

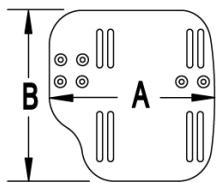
Note: If using Short Ext Tube & Hemi Hanger with Adult Angle Adjustable Footplate use 1D (straight) .

Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

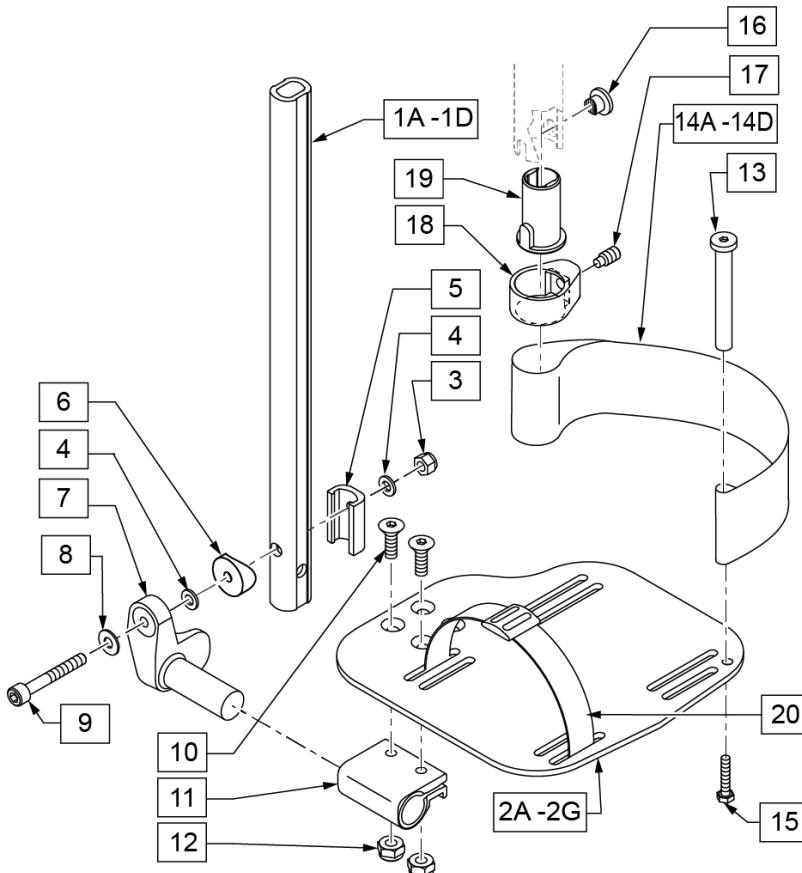
Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.

Note: if chair has High Mount Ext Tubes or if switching to High Mount Ext Tubes, see AAA Footplate w/ High Mount Extension Ordering Guide.

MEASURING GUIDE



| CHAIR WIDTH | "A" | "B" |
|-------------|--------|--------|
| 10" - 11" | 3 1/2" | 7 1/4" |
| 12" - 13" | 4 1/2" | 7 3/4" |
| 14" - 15" | 5 1/2" | 7 3/4" |
| 16" - 17" | 6 1/2" | 7 3/4" |
| 18" - 20" | 7 1/2" | 7 3/4" |



| 21 EXT MNT HARDWARE 1 SIDE | | | |
|----------------------------|--------------|------------------------------|-----|
| ITEM # | ILLUSTRATION | DESCRIPTION | QTY |
| 3 | | NUT AUTOMATION M6 X 1.0 ROHS | 1 |
| 4 | | WASHER FLAT THIN AN 1/4 | 2 |
| 5 | | HANGER EXTENSION SADDLE | 1 |
| 6 | | 3/4" SADDLE 1" OD | 1 |
| 8 | | WASHER FLAT SAE 1/4 ROHS | 1 |
| 9 | | SHCS M6X1X45 12MM PART THD | 1 |

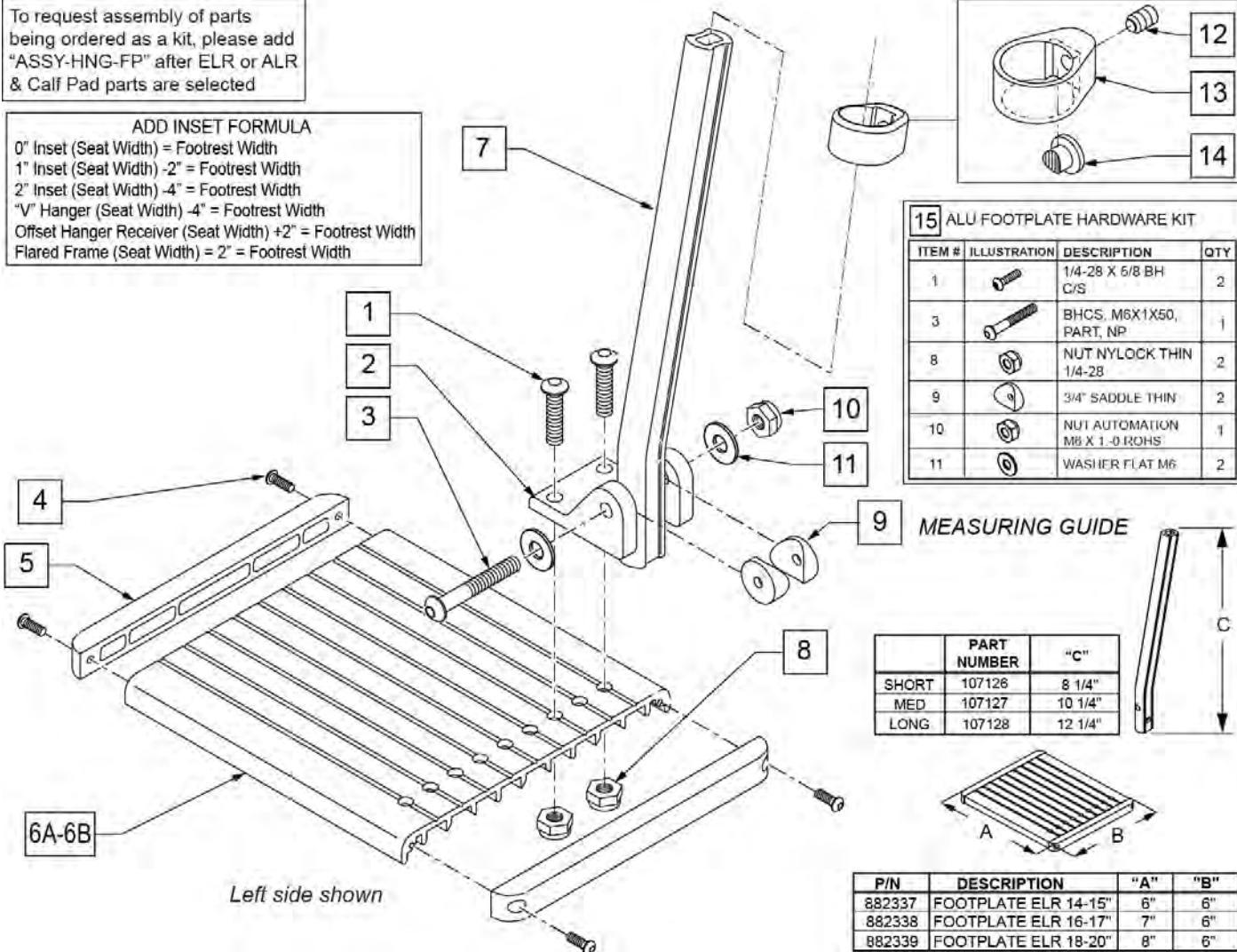
| Pos. | Item Number | Description | Remarks |
|------------|-------------|--------------------------------|------------------------------|
| 1A,3-6,8,9 | 120670 | SHT STRT EXT AAA HDWR | |
| 1B,3-6,8,9 | 120671 | MED STRT EXT AAA HDWR | |
| 1C,3-6,8,9 | 120672 | LNG STRT EXT AAA HDWR | |
| 1D | 128079 | TUBE FTRST EXT STRGHT SHT HEMI | Use for Hemi Ext Tube option |
| 2A | 500656 | ADULT ANG ADJ F/PLT 10/11" R | RIGHT 10-11" Footrest Width |
| 2A | 500657 | ADULT ANG ADJ F/PLT 10/11" L | LEFT 10-11" Footrest Width |
| 2B | 500658 | ADULT ANG ADJ F/PLT 12/13" R | RIGHT 12-13" Footrest Width |
| 2B | 500659 | ADULT ANG ADJ F/PLT 12/13" L | LEFT 12-13" Footrest Width |
| 2C | 500660 | ADLT ANGL ADJ F/PLT 14/15 | RIGHT 14-15" Footrest Width |
| 2C | 500661 | ADLT ANGL ADJ F/PLT 14/15 | LEFT 14-15" Footrest Width |
| 2D | 500662 | ADLT ANGL ADJ F/PLT 16/17 | RIGHT 16-17" Footrest Width |
| 2D | 500663 | ADLT ANGL ADJ F/PLT 16/17 | LEFT 16-17" Footrest Width |
| 2E | 500664 | ADLT ANGL ADJ F/PLT 18-20 | RIGHT 18-22" Footrest Width |
| 2E | 500665 | ADLT ANGL ADJ F/PLT 18-20 | LEFT 18-22" Footrest Width |
| 3 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 4 | 106944 | WASHER FLAT THIN AN 1/4 ROHS | |
| 5 | 107199 | HANGER EXTENSION SADDLE | |
| 6 | 104377 | 3/4" SADDLE THIN | |
| 7 | 541002 | FTRST MOUNTING BRKT-3/8 RAD R | RIGHT |
| 7 | 541003 | FTRST MOUNTING BRKT-3/8 RAD L | LEFT |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|--|---|
| 8 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 9 | 104399 | SHCS M6X1X45 12 MM PART THD | |
| 10 | 106978 | FHCS 1/4-28 X 7/8 ROHS | |
| 11 | 550350 | 3/4" CLMP ADJ FT PLT | |
| 12 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 13 | 104328 | POST HEEL LOOP | |
| 14A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 12 - 14" WIDE |
| 14B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15 - 16" WIDE |
| 14C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17 - 18" WIDE |
| 14D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19 - 20" WIDE |
| 15 | 102268-001 | HHCS M6 X 1 X 25 | |
| 16-19 | 107485 | FOOTREST CLAMP ASSM | |
| 20 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 21 | 120659 | EXT MNT HARDWARE 1 SIDE | |
| >>> | | 60,70,80 STD HANGERS - RIGHT | |
| 1A,2B,3-14A,15 | 111534 | AAA STRT SHT EXT ASM 12-13" W R | Right- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107928 | AAA STRT SHT EXT ASM 14-15" W R | Right- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107930 | AAA STRT SHT EXT ASM 16-17" W R | Right- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107932 | AAA STRT SHT EXT ASM 18-22" W R | Right- 18-22" W- SHORT |
| >>> | | 60,70,80 STD HANGERS - LEFT | |
| 1A,2B,3-14A,15 | 111535 | AAA STRT SHT EXT ASM 12-13" W L | Left- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107935 | AAA STRT SHT EXT ASM 14" W L | Left- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107937 | AAA STRT SHT EXT ASM 16" W L | Left- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107939 | AAA STRT SHT EXT ASM 18" W L | Left- 18-22" W- SHORT |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - RIGHT | |
| 1B,2B,3-14A,15 | 111536 | AAA STRT MED EXT ASM 12-13" W R | Right- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107942 | AAA STRT MED EXT ASM 14-15" W R | Right- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107944 | AAA STRT MED EXT ASM 16-17" W R | Right- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107946 | AAA STRT MED EXT ASM 18-22" W R | Right- 18-22" W- MED |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - LEFT | |
| 1B,2B,3-14A,15 | 111537 | AAA STRT MED EXT ASM 12-13" W L | Left- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107949 | AAA STRT MED EXT ASM 14" W L | Left- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107951 | AAA STRT MED EXT ASM 16" W L | Left- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107953 | AAA STRT MED EXT ASM 18" W L | Left- 18-22" W- MED |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - RIGHT | |
| 1C,2B,3-14A,15 | 111538 | AAA STRT LNG EXT ASM 12-13" W R | Right- 12-13" W- LONG |
| 1C,2C,3-14B,15 | 107956 | AAA STRT LNG EXT ASM 14-15" W R | Right- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107958 | AAA STRT LNG EXT ASM 16-17" W R | Right- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107960 | AAA STRT LNG EXT ASM 18-22" W R | Right- 18-22" W- LONG |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - LEFT | |
| 1C,2B,3-14A,15 | 111539 | AAA STRT LNG EXT ASM 12-13" W L | Left- 12-13" W- LONG |
| 1C,2C,3-14B,15 | 107963 | AAA STRT LNG EXT ASM 14W L | Left- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107965 | AAA STRT LNG EXT ASM 16W L | Left- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107968 | AAA STRT LNG EXT ASM 18W L | Left- 18-22" W- LONG |
| >>> | | 60&70 HEMI HANGERS - SHORT EXT - RIGHT | |
| 1D,2B,3-14A,15 | 129756 | AAA FOOT KIT SHT HNGR 12W R | Right- 12-13" W- SHORT; add Ext behind the Hemi |
| 1D,2C,3-14B,15 | 129758 | AAA FOOT KIT SHT HNGR 14W R | Right- 14-15" W- SHORT; add Ext behind the Hemi |
| 1D,2D,3-14C,15 | 129760 | AAA FOOT KIT SHT HNGR 16W R | Right- 16-17" W- SHORT; add Ext behind the Hemi |
| 1D,2E,3-14D,15 | 129762 | AAA FOOT KIT SHT HNGR 18W R | Right- 18-22" W- SHORT; add Ext behind the Hemi |
| >>> | | 60&70 HEMI HANGERS - SHORT EXT -LEFT | |
| 1D,2B,3-14A,15 | 129757 | AAA FOOT KIT SHT HNGR 12W L | Left- 12-13" W-SHORT; add Ext behind the Hemi |
| 1D,2C,3-14B,15 | 129759 | AAA FOOT KIT SHT HNGR 14W L | Left- 14-15" W- SHORT; add Ext behind the Hemi |
| 1D,2D,3-14C,15 | 129761 | AAA FOOT KIT SHT HNGR 16W L | Left- 16-17" W- SHORT; add Ext behind the Hemi |
| 1D,2E,3-14D,15 | 129763 | AAA FOOT KIT SHT HNGR 18W L | Left- 18-22" W- SHORT; add Ext behind the Hemi |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

To request assembly of parts being ordered as a kit, please add "ASSY-HNG-FP" after ELR or ALR & Calf Pad parts are selected

ADD INSET FORMULA

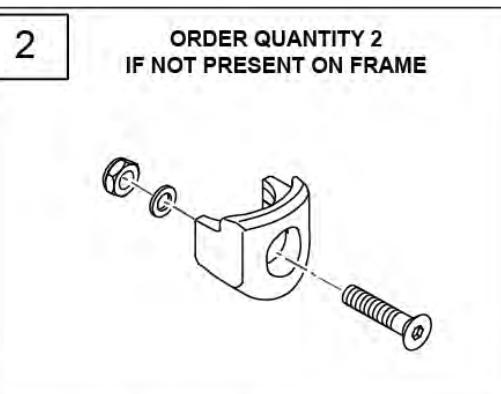
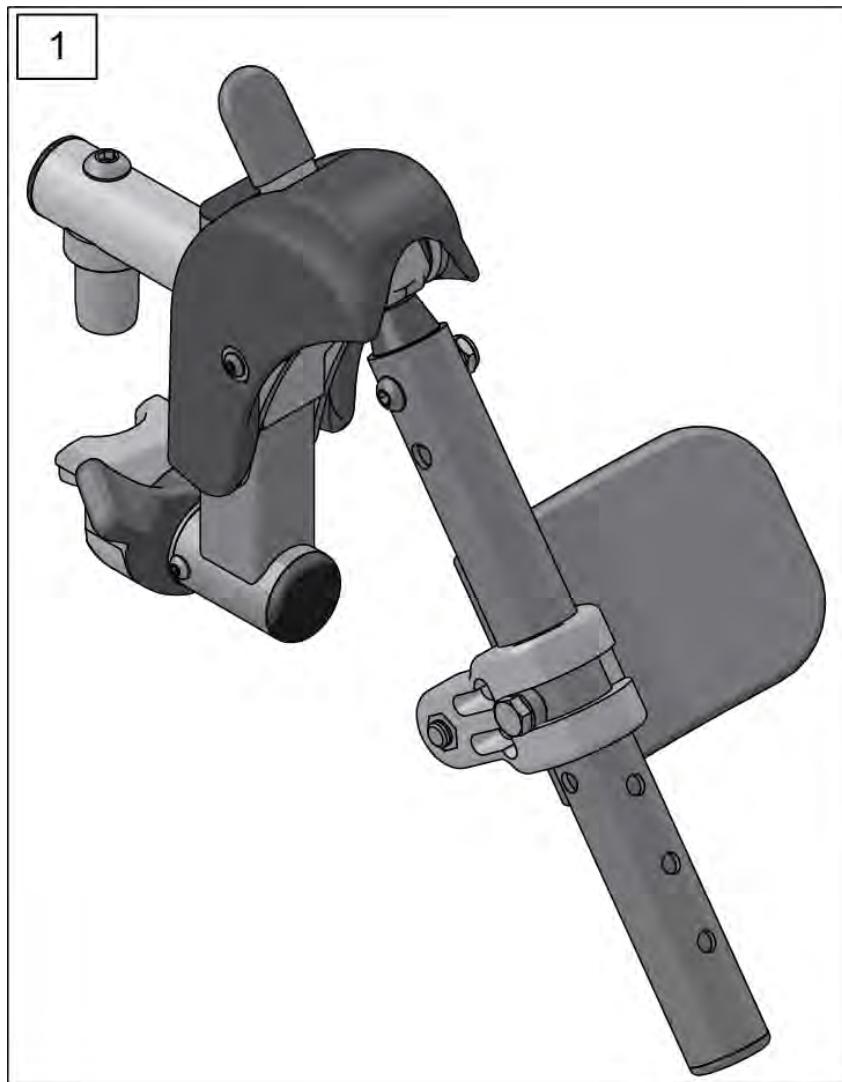
0" Inset (Seat Width) = Footrest Width
1" Inset (Seat Width) -2" = Footrest Width
2" Inset (Seat Width) -4" = Footrest Width
"V" Hanger (Seat Width) -4" = Footrest Width
Offset Hanger Receiver (Seat Width) +2" = Footrest Width
Flared Frame (Seat Width) = 2" = Footrest Width



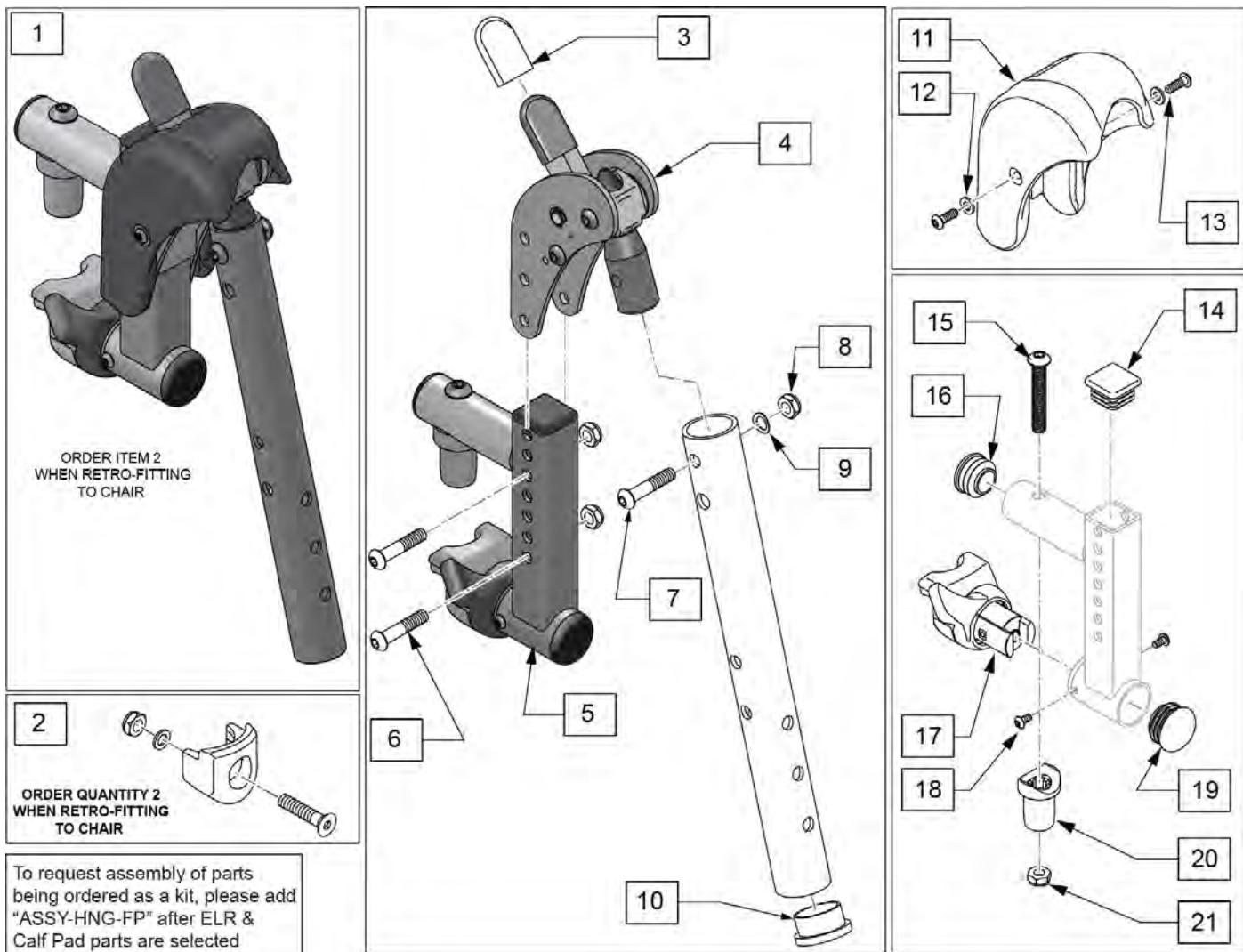
| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|--|
| 1 | 226090 | 1/4-28 x 5/8 BH C/S | |
| 2 | 118093 | BRACKET FOOTPLATE ALUM | |
| 3 | 102262-008 | BHCS M6 X 1 X 50 INORGANIC | |
| 4 | 281043 | #4 x 5/8 PAN PHIL S/TAP | |
| 5 | 560101 | END CAPS FOOTREST | |
| 7 | 107126 | SHORT BENT | |
| 7 | 107127 | MED BENT | |
| 7 | 107128 | LONG BENT | |
| 7 | 128078 | TUBE FOOTREST EXT SHT HEMI | Use for Hemi Extension option |
| 8 | 106935 | 1/4-28 NYLOCK NUT THIN | |
| 9 | 561003 | 3/4" SADDLE THIN | |
| 10 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 11 | 107383 | WASHER FLAT M6 ROHS | |
| 4,5,6A | 882337 | ELR FOOTPLATE ASSEMBLY 14 -15" | |
| 4,5,6B | 882338 | ELR FOOTPLATE ASSEMBLY 16 -17" | |
| 4,5,6C | 882339 | ELR FOOTPLATE ASSEMBLY 18 -20" | |
| 12-14 | 119495 | EXTENSION CLAMP KIT | |
| 15 | 129775 | ALU FOOTPLATE HDWARE KIT | Ext tube not included; bracket (118093) not included |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/Footplate ASSY REQUIRED | add with Hanger & Footplate kit |

SWING IN-OUT FRONT MOUNT ELR RETRO KITS (PLUNGER STYLE) (EFFECTIVE 2/6/17) [1/17/2019]

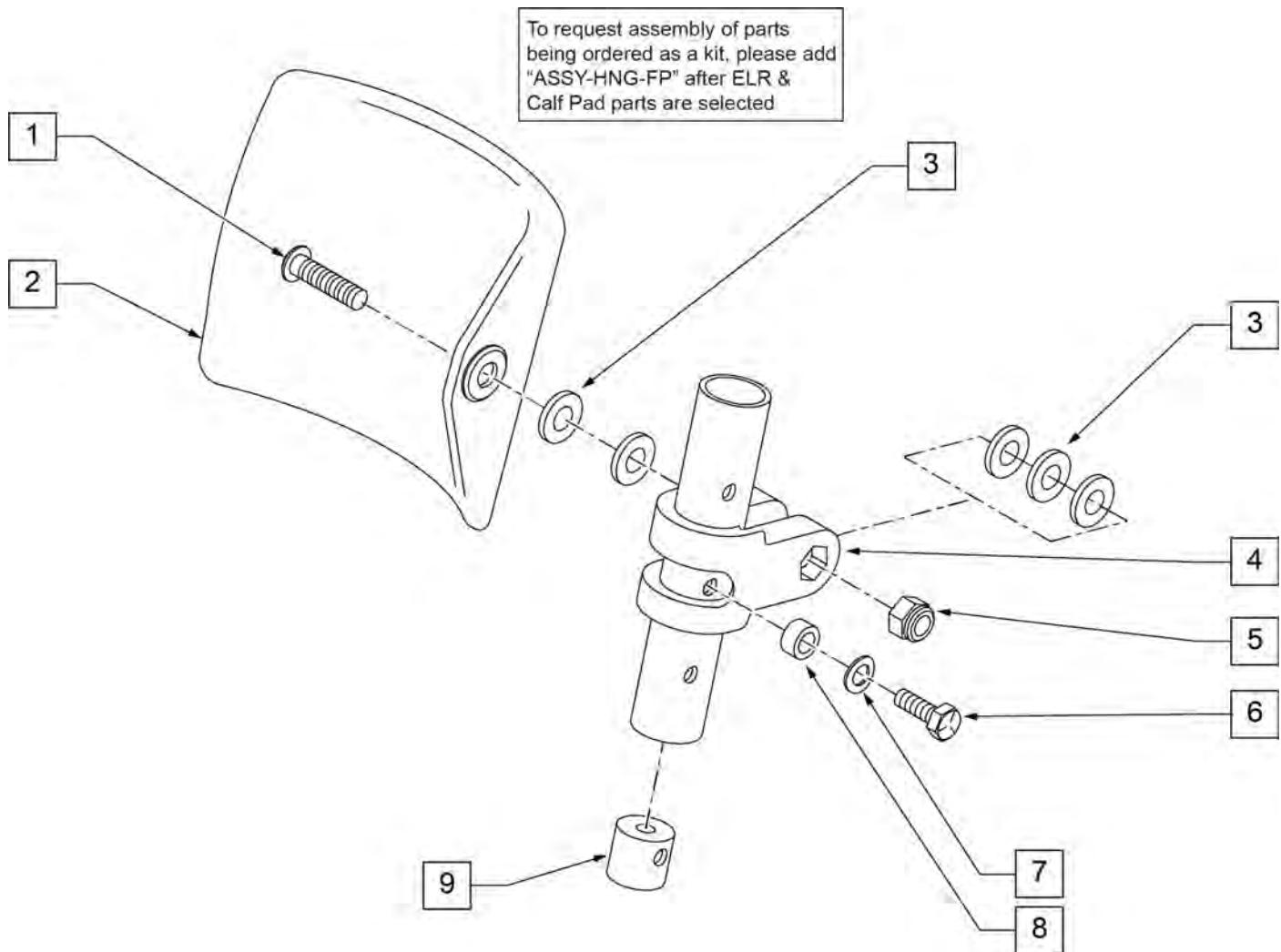


| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---|
| 1 | 162048S | SWNG I/O ELR ASSM FM W/PAD | Kit includes both right & left sides with calf pads |
| 2 | 119514 | LATCH RECEIVER KIT | order qty 2 when retro-fitting to chair |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|-------|-------------|-------------------------------|---|
| 1 | 162049S | SWNG I/O ELR ASSM FM LH | Left |
| 1 | 162050S | SWNG I/O ELR ASSM FM RH | Right |
| 2 | 119514 | LATCH RECEIVER KIT | order qty 2 when retro-fitting to chair |
| 3 | 560501 | ALR REL LEVER COVER | |
| 4 | 126992 | HEMI ELR SUB ASSM | |
| 5 | 134188 | RECEIVER ASSY ELR ALR RH | |
| 5 | 134186 | RECEIVER ASSY ELR ALR LH | |
| 6 | 108623 | BHCS 1/4-28 x 1-1/2 | |
| 7 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS | |
| 8 | 106935 | 1/4-28 NYLOCK NUT THIN BLK ZN | |
| 9 | 104414 | WAVE WASHER 6 MM | |
| 10 | 561002 | 1" INSERT PLUG .083 | |
| 12 | 113282 | WASHER FLAT AN #10 ROHS | |
| 13 | 127135 | BHCS 8-32 X 1/2 BLK | |
| 11-13 | 129640 | ELR SHROUD KIT | Kit w/ 2 screws |
| 14 | 010615 | SQUARE END CAP CNTR LEG | |
| 15 | 226217 | 5/16-18 X 2" BH C/S BLK | |
| 16 | 560110 | ENDPLUG BACKREST TNT | |
| 17,18 | 161243 | ELR/ALR HANGER LATCH KIT LH | Left |

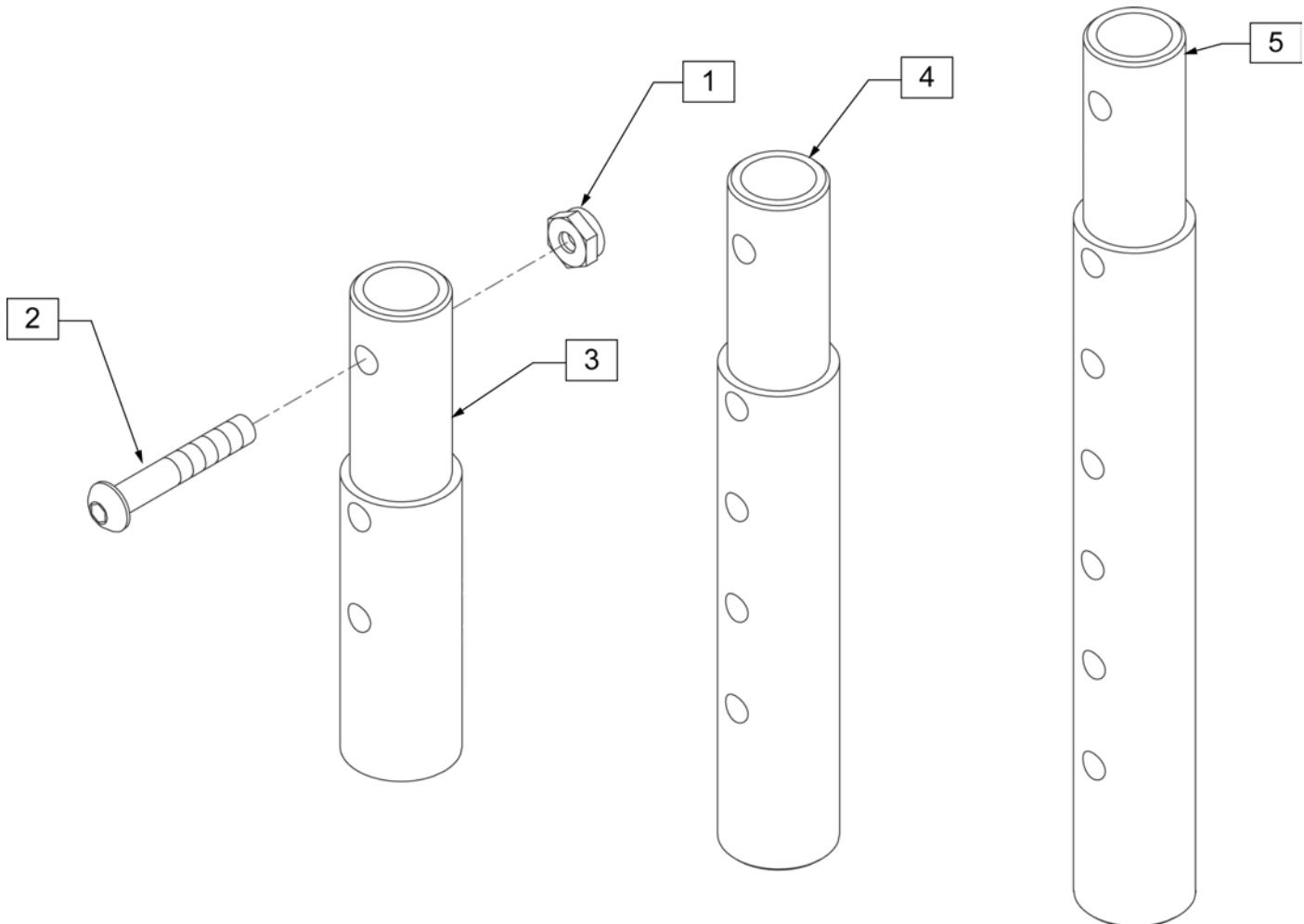
| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--|---|
| 17,18 | 161242 | ELR/ALR HANGER LATCH KIT RH | Right |
| 19 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 20 | 561197 | PLASTIC PIVOT SADDLE | |
| 21 | 202102 | 5/16-18 NYLOCK NUT THIN Ship assembled part # | Use with multiple assemblies add with Hanger & Footplate kit |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | |



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| 1 | 226217 | 5/16-18 x 2" BH C/S BLK | |
| 2 | 755013 | CALF PAD TROUGH STYLE KIDS | |
| 3 | 561016 | 1" WASHER 5/16" HOLE | |
| 4 | 561097 | ELR ELEVATING TUBE CLAMP | |
| 5 | 106937 | 5/16 -18 NYLOCK NUT THIN | |
| 6 | 106958 | HHCS 1/4-20 X 1 ROHS | |
| 7 | 262130 | 6mm WASHER WAVE | |
| 8 | 483027 | 1/4 x 1/4 ALUMINUM SPACER | |
| 9 | 500151 | KIDS ALR RETAINING PLUG | |
| 1-9 | 880533 | ELR TROUGH PAD ASSM KIDS | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

FRONT MOUNT HANGER EXT

[02/2010]

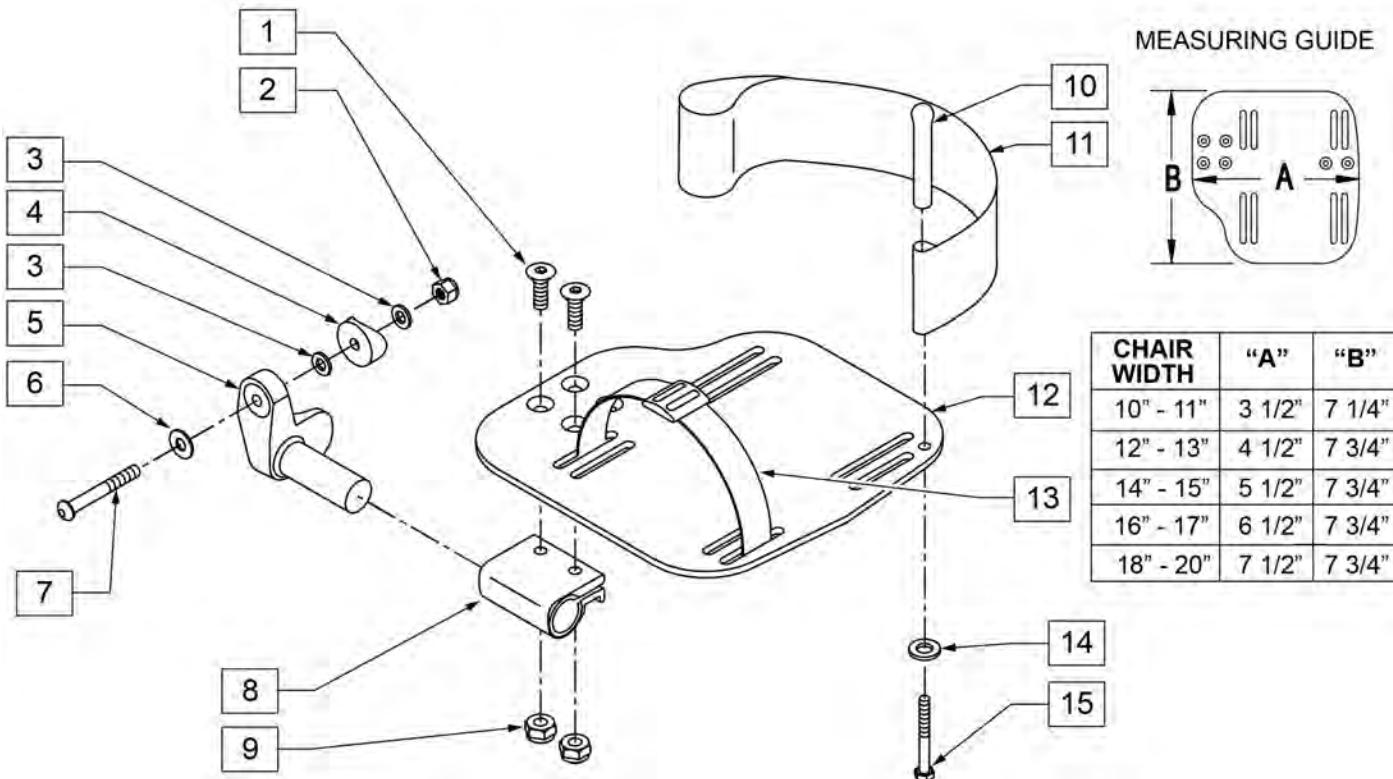


| Pos. | Item Number | Description | Remarks |
|---------|-------------|---|---------------|
| 1 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS | |
| 2 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS | |
| 1-3 | 111505 | 2" FOOTREST EXTENSION TUBE W/ HDWR ASSM | 2" EXT (PAIR) |
| 1, 2, 4 | 111506 | 4" FOOTREST EXTENSION TUBE W/ HDWR ASSM | 4" EXT (PAIR) |
| 1, 2, 5 | 111507 | 6" FOOTREST EXTENSION TUBE W/ HDWR ASSM | 6" EXT (PAIR) |

ADULT ANGLE-ADJ FOOTPLATE FRONT MOUNT

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width



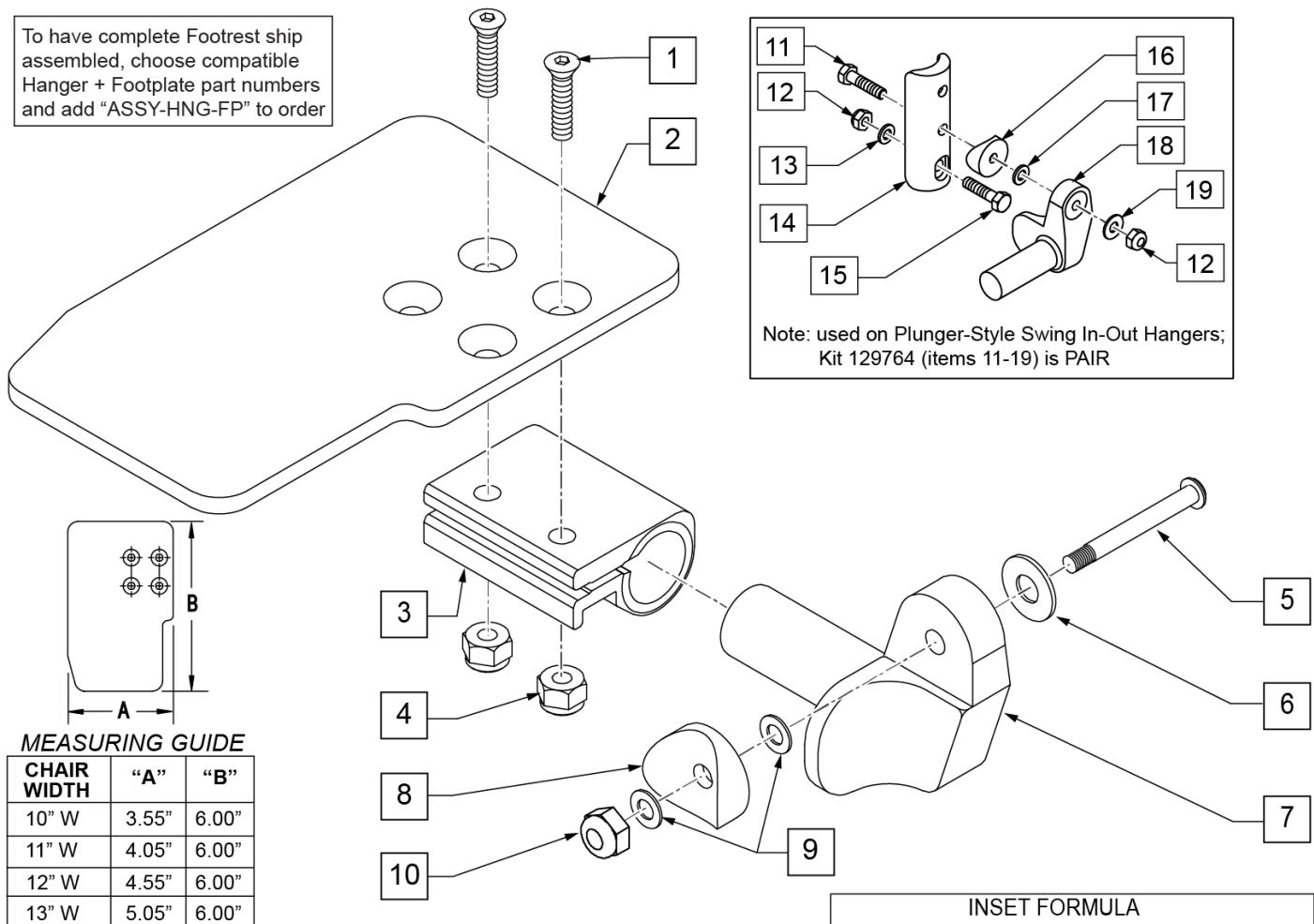
| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------------------------|--|
| 1 | 106978 | FHCS 1/4-28 X 7/8 ROHS | |
| 2 | 106941 | NUT AUTOMATION 1/4-28 ROHS | |
| 3 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 4 | 561004 | 1" SADDLE 1/4" HOLE | |
| 5 | 541000 | FOOTREST MOUNTING BRKT 1/2" RAD R | RIGHT |
| 5 | 541001 | FOOTREST MOUNTING BRKT 1/2" RAD L | LEFT |
| 6 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 7 | 106964 | BHCS 1/4-28 X 2 | |
| 8 | 550350 | 3/4" CLAMP ADJ FOOTPLATE | |
| 9 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 10 | 561040 | HEEL LOOP PEG | |
| 11 | 741153 | HEEL LOOP 18-20 CMPST/14-15 ANG ADJ | USED W/ 14-15"/16-17" ADULT ANG ADJ FTPLTS |
| 11 | 741253 | HEEL LOOP ADLT ADJ F/PLT 18-20 | USED W/ 18-20" ADULT ANG ADJ FTPLTS |
| 12 | 500656 | ADULT ANGL ADJ F/PLT 10/11 | RIGHT |
| 12 | 500657 | ADULT ANGL ADJ F/PLT 10/11 | LEFT |
| 12 | 500658 | ADULT ANGL ADJ F/PLT 12/13 | RIGHT |
| 12 | 500659 | ADULT ANGL ADJ F/PLT 12/13 | LEFT |
| 12 | 500660 | ADULT ANGL ADJ F/PLT 14/15 | RIGHT |
| 12 | 500661 | ADULT ANGL ADJ F/PLT 14/15 | LEFT |
| 12 | 500662 | ADULT ANGL ADJ F/PLT 16/17 | RIGHT |
| 12 | 500663 | ADULT ANGL ADJ F/PLT 16/17 | LEFT |
| 12 | 500664 | ADULT ANGL ADJ F/PLT 18-20 | RIGHT |

| Pos. | Item Number | Description | Remarks |
|------------|-------------|-------------------------------------|---------------------------------|
| 12 | 500665 | ADULT ANGL ADJ F/PLT 18-20 | LEFT |
| 13 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 14 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 15 | 106958 | HHCS 1/4-20 X 1 ROHS | |
| 1-9,12 | 820544 | FP ADULT ADJ 90D 10/11 R | RIGHT |
| 1-9,12 | 820554 | FP ADULT ADJ 90D 10/11 L | LEFT |
| 1-9,12 | 820546 | FP ADULT ADJ 90D 12/13 R | RIGHT |
| 1-9,12 | 820556 | FP ADULT ADJ 90D 12/13 L | LEFT |
| 1-9,12 | 820472 | FP ADULT ADJ 90D 14/15 R | RIGHT |
| 1-9,12 | 820473 | FP ADULT ADJ 90D 14/15 L | LEFT |
| 1-9,12 | 820474 | FP ADULT ADJ 90D 16/17 R | RIGHT |
| 1-9,12 | 820475 | FP ADULT ADJ 90D 16/17 L | LEFT |
| 1-9,12 | 820476 | FP ADULT ADJ 90D 18-20 R | RIGHT |
| 1-9,12 | 820477 | FP ADULT ADJ 90D 18-20 L | LEFT |
| 1-9,12 | 921474 | ADULT ANGL ADJ 90D 10/11 OMIT H/L | PAIR |
| 1-9,12 | 921476 | ADULT ANGL ADJ 90D 12/13 OMIT H/L | PAIR |
| 1-9,12 | 921330 | ADULT ANGL ADJ 90D 14/15 OMIT H/L | PAIR |
| 1-9,12 | 921331 | ADULT ANGL ADJ 90D 16/17 OMIT H/L | PAIR |
| 1-9,12 | 921332 | ADULT ANGL ADJ 90D 18-20 OMIT H/L | PAIR |
| 1-12,14,15 | 820540 | F/PLT ADULT ADJ 90D 10/11 R W/ HL | RIGHT |
| 1-12,14,15 | 820550 | F/PLT ADULT ADJ 90D 10/11 L W/ HL | LEFT |
| 1-12,14,15 | 820542 | F/PLT ADULT ADJ 90D 12/13 R W/ HL | RIGHT |
| 1-12,14,15 | 820552 | F/PLT ADULT ADJ 90D 12/13 L W/ HL | LEFT |
| 1-12,14,15 | 820478 | F/PLT ADULT ADJ 90D 14/15 R W/ HL | RIGHT |
| 1-12,14,15 | 820479 | F/PLT ADULT ADJ 90D 14/15 L W/ HL | LEFT |
| 1-12,14,15 | 820480 | F/PLT ADULT ADJ 90D 16/17 R W/ HL | RIGHT |
| 1-12,14,15 | 820481 | F/PLT ADULT ADJ 90D 16/17 L W/ HL | LEFT |
| 1-12,14,15 | 820482 | F/PLT ADULT ADJ 90D 18-20 R W/ HL | RIGHT |
| 1-12,14,15 | 820483 | F/PLT ADULT ADJ 90D 18-20 L W/ HL | LEFT |
| 1-12,14,15 | 921470 | F/PLT ADULT ADJ 90D 10/11 W/ HL | PAIR |
| 1-12,14,15 | 921472 | F/PLT ADULT ADJ 90D 12/13 W/ HL | PAIR |
| 1-12,14,15 | 921333 | F/PLT ADULT ADJ 90D 14/15 W/ HL | PAIR |
| 1-12,14,15 | 921334 | F/PLT ADULT ADJ 90D 16/17 W/ HL | PAIR |
| 1-12,14,15 | 921335 | F/PLT ADULT ADJ 90D 18-20 W/ HL | PAIR |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

[02/20/2019]

KIDS ANGLE ADJ FOOTPLATE FRONT MOUNT

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order



MEASURING GUIDE

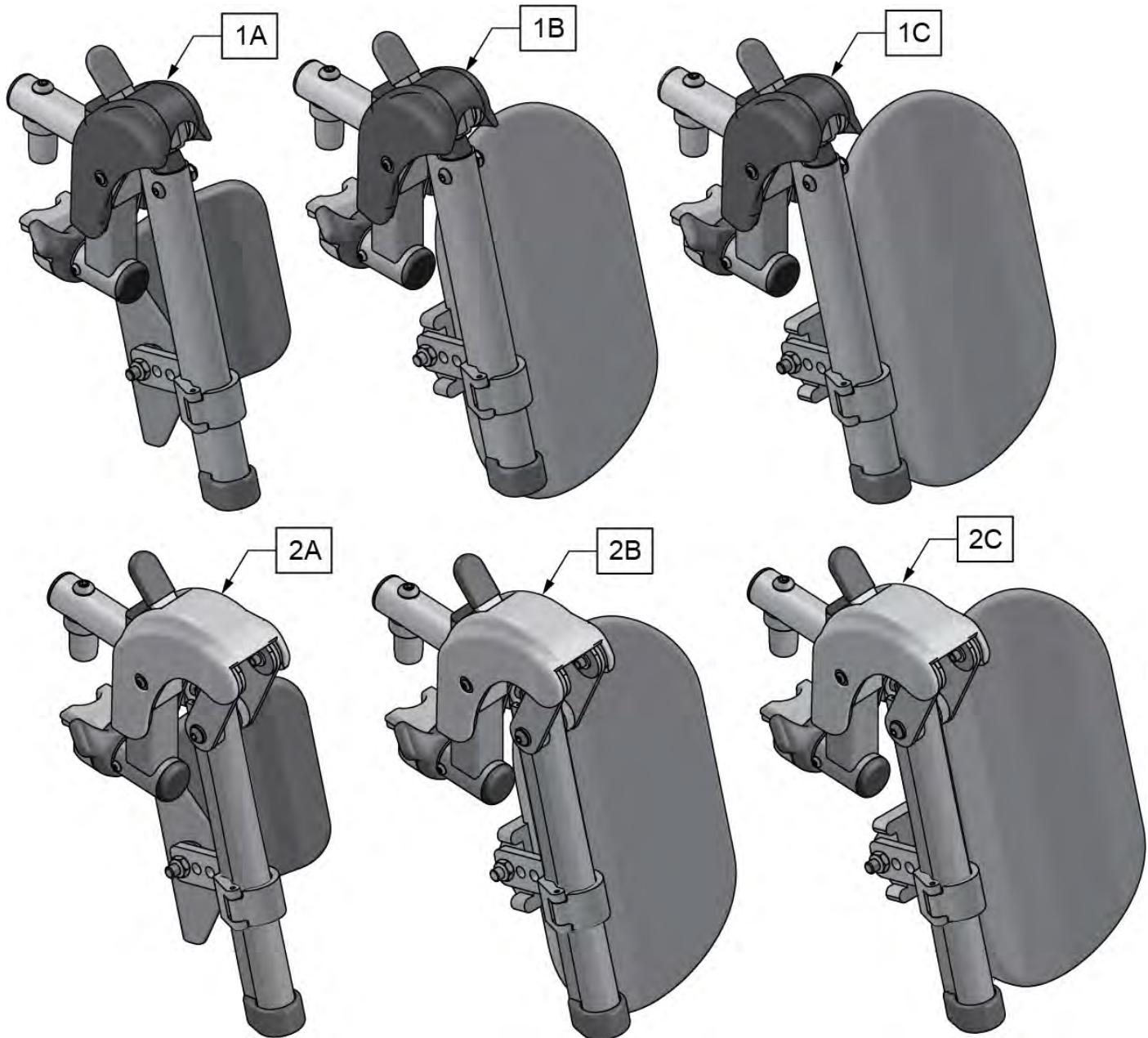
| CHAIR WIDTH | "A" | "B" |
|-------------|-------|-------|
| 10" W | 3.55" | 6.00" |
| 11" W | 4.05" | 6.00" |
| 12" W | 4.55" | 6.00" |
| 13" W | 5.05" | 6.00" |
| 14" W | 5.55" | 6.00" |
| 15" W | 6.05" | 6.00" |
| 16" W | 6.55" | 6.00" |

INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width

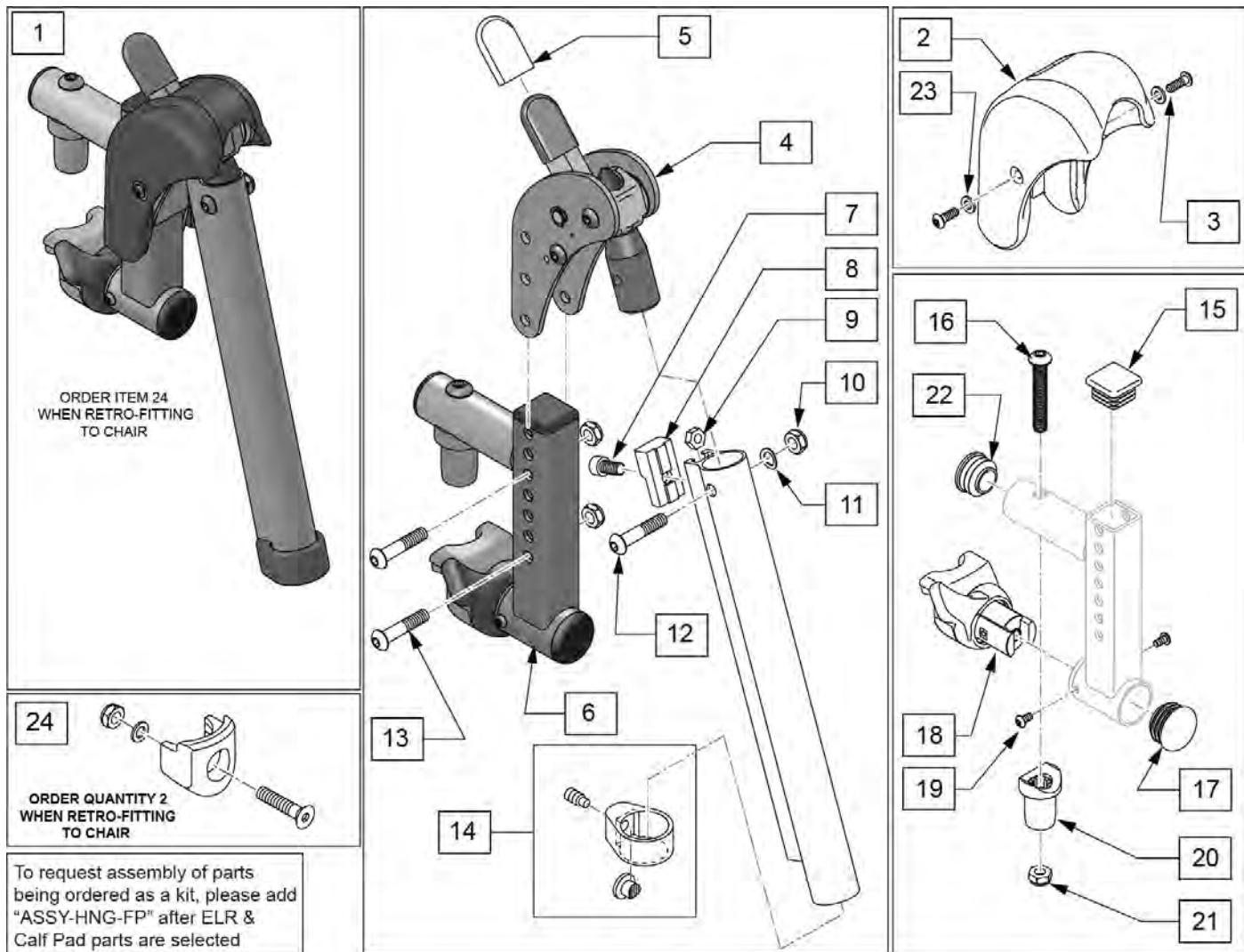
| Pos. | Item Number | Description | Remarks |
|------|-------------|-----------------------------|---------|
| 1 | 106978 | FHCS 1/4-28 X 7/8 ROHS | |
| 2 | 500635 | KIDS ANGL ADJ F/PLT 10 | RIGHT |
| 2 | 500636 | KIDS ANGL ADJ F/PLT 10 | LEFT |
| 2 | 500637 | KIDS ANGL ADJ F/PLT 11 | RIGHT |
| 2 | 500638 | KIDS ANGL ADJ F/PLT 11 | LEFT |
| 2 | 500639 | KIDS ANGL ADJ F/PLT 12 | RIGHT |
| 2 | 500640 | KIDS ANGL ADJ F/PLT 12 | LEFT |
| 2 | 500641 | KIDS ANGL ADJ F/PLT 13 | RIGHT |
| 2 | 500642 | KIDS ANGL ADJ F/PLT 13 | LEFT |
| 2 | 500643 | KIDS ANGL ADJ F/PLT 14 | RIGHT |
| 2 | 500644 | KIDS ANGL ADJ F/PLT 14 | LEFT |
| 2 | 500645 | KIDS ANGL ADJ F/PLT 15 | RIGHT |
| 2 | 500646 | KIDS ANGL ADJ F/PLT 15 | LEFT |
| 2 | 500647 | KIDS ANGL ADJ F/PLT 16 | RIGHT |
| 2 | 500648 | KIDS ANGL ADJ F/PLT 16 | LEFT |
| 3 | 550350 | 3/4 CLAMP ADJ FOOTPLATE | |
| 4 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 5 | 226147 | 1/4-28 X 1.85 BH C/S BLK ZN | |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|--|
| 6 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 7 | 541000 | FTRST MOUNTING BRKT 1/2" RAD R | RIGHT |
| 7 | 541001 | FTRST MOUNTING BRKT 1/2" RAD L | LEFT |
| 8 | 561004 | 1" SADDLE 1/4" HOLE | |
| 9 | 106943 | WASHER FLAT THIN AN 1/4 | |
| 10 | 106941 | NUT AUTOMATION 1/4-28 ROHS | |
| 11 | 102268-001 | HHCS M6 X 1 X 25 | |
| 12 | 132626 | NUT AUTOMATION M6 X 1.0 ROHS | |
| 13 | 107383 | WASHER FLAT M6 ROHS | |
| 15 | 118198 | HHCS M6 X 1 X 40 PART NP | |
| 16 | 561004 | 1" SADDLE 1/4" HOLE | |
| 17 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 19 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 1-4 | 158632 | KAA F/PLT KIT 10 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158633 | KAA F/PLT KIT 10 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158634 | KAA F/PLT KIT 11 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158635 | KAA F/PLT KIT 11 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158636 | KAA F/PLT KIT 12 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158637 | KAA F/PLT KIT 12 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158638 | KAA F/PLT KIT 13 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158639 | KAA F/PLT KIT 13 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158640 | KAA F/PLT KIT 14 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158641 | KAA F/PLT KIT 14 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158642 | KAA F/PLT KIT 15 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158643 | KAA F/PLT KIT 15 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158644 | KAA F/PLT KIT 16 RT | RIGHT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-4 | 158645 | KAA F/PLT KIT 16 LT | LEFT; used with Front Mount Adapter Kit on Plunger-Style Swing In/Out Hangers |
| 1-10 | 828821 | KIDS ANG ADJ F/PLT ASSM 10 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828822 | KIDS ANG ADJ F/PLT ASSM 10 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828823 | KIDS ANG ADJ F/PLT ASSM 11 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828824 | KIDS ANG ADJ F/PLT ASSM 11 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828825 | KIDS ANG ADJ F/PLT ASSM 12 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828826 | KIDS ANG ADJ F/PLT ASSM 12 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828827 | KIDS ANG ADJ F/PLT ASSM 13 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828828 | KIDS ANG ADJ F/PLT ASSM 13 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828829 | KIDS ANG ADJ F/PLT ASSM 14 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828830 | KIDS ANG ADJ F/PLT ASSM 14 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828831 | KIDS ANG ADJ F/PLT ASSM 15 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828832 | KIDS ANG ADJ F/PLT ASSM 15 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |

| Pos. | Item Number | Description | Remarks |
|-------|-------------|--------------------------------|---|
| 1-10 | 828833 | KIDS ANG ADJ F/PLT ASSM 16 | RIGHT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 828834 | KIDS ANG ADJ F/PLT ASSM 16 | LEFT; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921226 | KIDS ANG ADJ F/PLT ASSM 10 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921227 | KIDS ANG ADJ F/PLT ASSM 11 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921228 | KIDS ANG ADJ F/PLT ASSM 12 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921229 | KIDS ANG ADJ F/PLT ASSM 13 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921230 | KIDS ANG ADJ F/PLT ASSM 14 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921231 | KIDS ANG ADJ F/PLT ASSM 15 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 1-10 | 921232 | KIDS ANG ADJ F/PLT ASSM 16 | PAIR; used with Old-Style Latch Block Swing In/Out & S/A Hangers |
| 11-19 | 129764 | AAA FRNT MNT ADAPTER KIT PR | AAA FRNT MNT fits both Kids and Adult Angle Adjustable Footplates |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

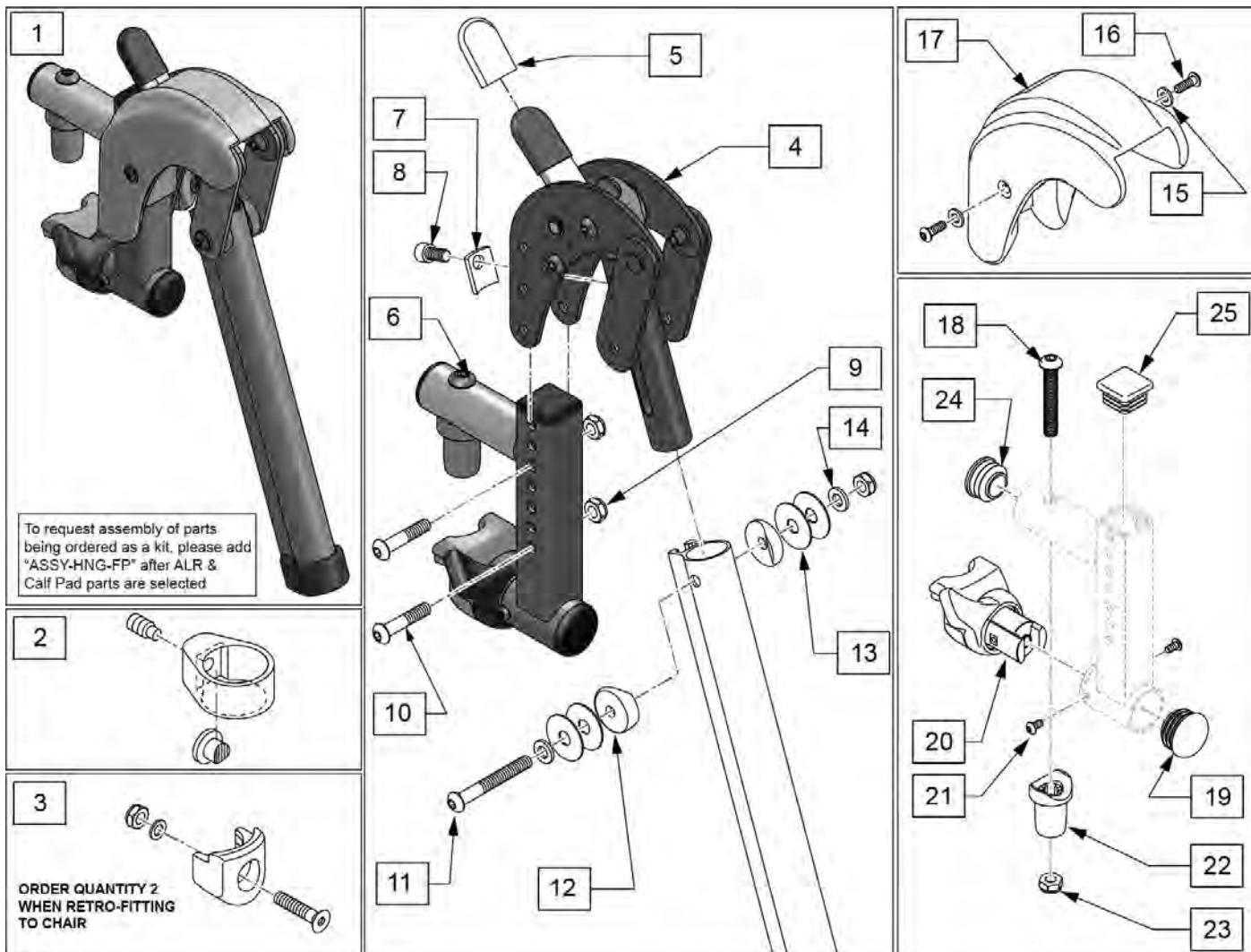


| Pos. | Item Number | Description | Remarks |
|-----------------------|-------------|------------------------------|---------------------------------|
| 1A | 161233S | SWNG I/O ELR ASM 14-15 W/PAD | Pair |
| 1B | 161234S | SWNG I/O ELR ASM 16-17 W/PAD | Pair |
| 1C | 161235S | SWNG I/O ELR ASM 18-20 W/PAD | Pair |
| 2A | 161236S | SWNG I/O ALR ASM 14-15 W/PAD | Pair |
| 2B | 161237S | SWNG I/O ALR ASM 16-17 W/PAD | Pair |
| 2C | 161238S | SWNG I/O ALR ASM 18-20 W/PAD | Pair |
| Ship assembled part # | | | Use with multiple assemblies |
| ASSY-HNG-FP | | | add with Hanger & Footplate kit |



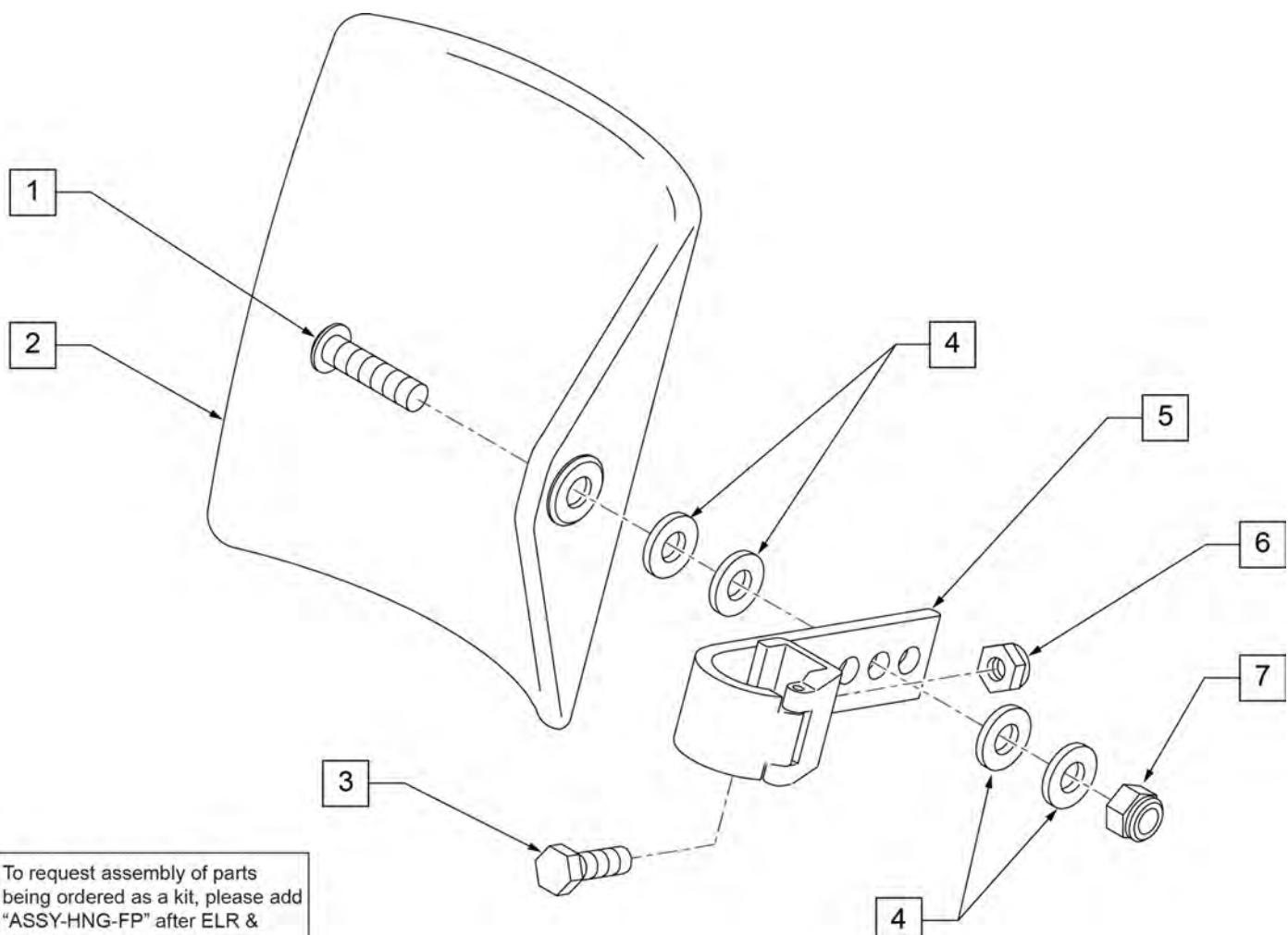
| Pos. | Item Number | Description | Remarks |
|--------|-------------|-------------------------------|-----------------|
| 1 | 161239S | SWNG I/O ELR ASSM RH | Right |
| 1 | 161240S | SWNG I/O ELR ASSM LH | Left |
| 1 | 161241S | SWNG I/O ELR ASSM PR | Pair |
| 2,3,23 | 129640 | ELR SHROUD KIT | Kit w/ 2 screws |
| 3 | 127135 | BHCS 8-32 X 1/2 BLK | |
| 4 | 126992 | HEMI ELR SUB ASSM | |
| 5 | 560501 | ALR REL LEVER COVER | |
| 6 | 134188 | RECEIVER ASSY ELR ALR RH | |
| 6 | 134186 | RECEIVER ASSY ELR ALR LH | |
| 7 | 107350 | SHCS 1/4-28 x 1/2 | |
| 8 | 127129 | ANGLE STOP ELR | |
| 9 | 107249 | NUT HEX THIN 1/4-28 | |
| 10 | 106935 | 1/4-28 NYLOCK NUT THIN BLK ZN | |
| 11 | 104414 | WAVE WASHER 6 MM | |
| 12 | 106961 | BHCS 1/4 -28 x 1 1/4 ROHS | |
| 13 | 108623 | BHCS 1/4-28 x 1-1/2 | |
| 14 | 119495 | EXTENSION CLAMP KIT | |
| 15 | 010615 | SQUARE END CAP CNTR LEG | |
| 16 | 226217 | 5/16-18 X 2" BH C/S BLK | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|---|---|
| 17 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 18,19 | 161242 | ELR/ALR HANGER LATCH KIT RH | Right |
| 18,19 | 161243 | ELR/ALR HANGER LATCH KIT LH | Left |
| 20 | 561197 | PLASTIC PIVOT SADDLE | |
| 21 | 202102 | 5/16-18 NYLOCK NUT THIN | |
| 22 | 560110 | ENDPLUG BACKREST TNT | |
| 23 | 113282 | WASHER FLAT AN #10 ROHS | |
| 24 | 119514 | LATCH RECEIVER KIT Ship assembled part # | order qty 2 when retro-fitting to chair Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

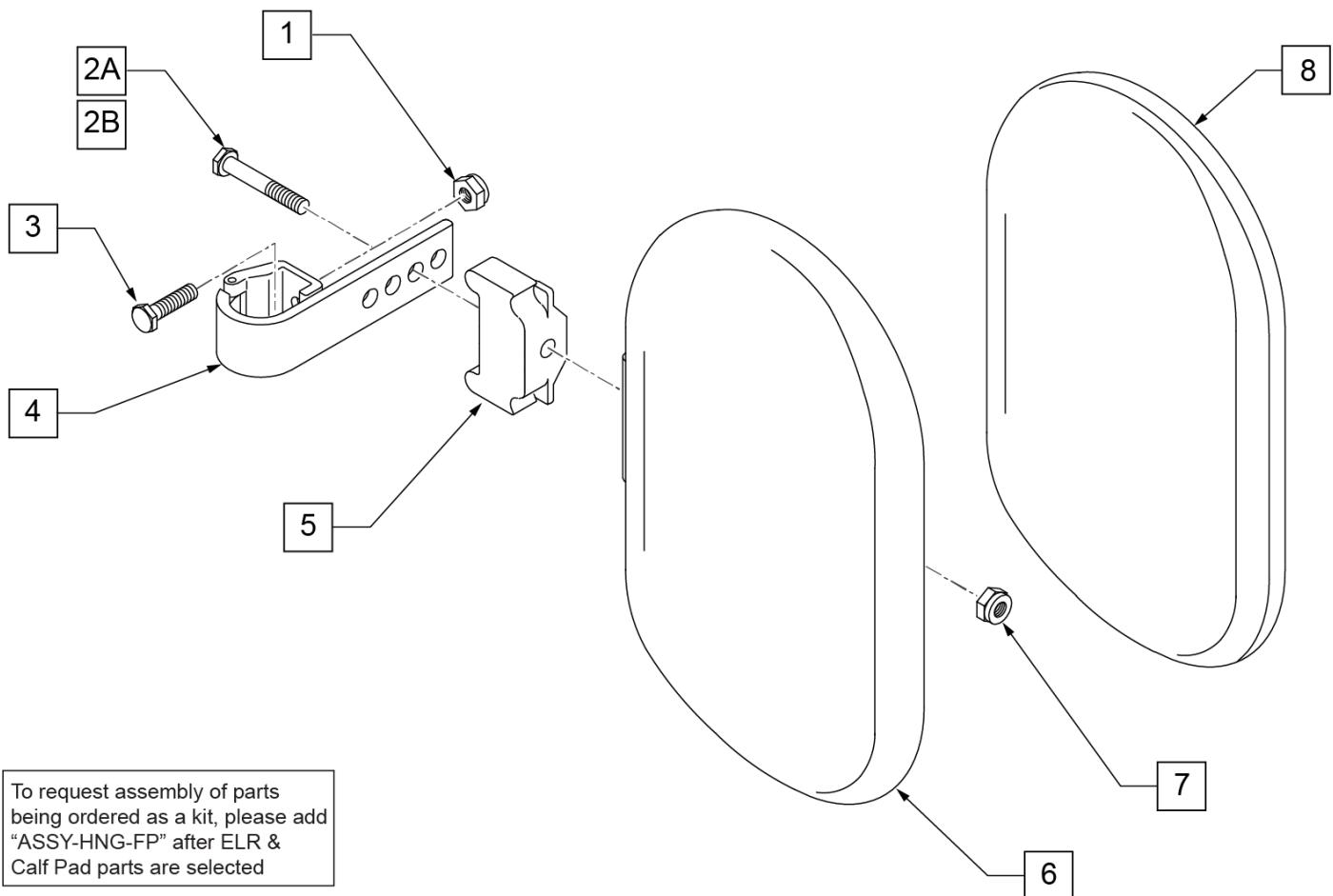


| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------------------|---|
| 1 | 161244S | SWNG I/O ALR ASSM RH KIT | Right |
| 1 | 161245S | SWNG I/O ALR ASSM LH KIT | Left |
| 1 | 161246S | SWNG I/O ALR ASSM PR KIT | Pair |
| 2 | 119495 | EXTENSION CLAMP KIT | |
| 3 | 119514 | LATCH RECEIVER KIT | order qty 2 when retro-fitting to chair |
| 4 | 127153 | HEMI ALR SUB ASSM | |
| 5 | 560501 | ALR REL LEVER COVER | |
| 6 | 134188 | RECEIVER ASSY ELR ALR RH | |
| 6 | 134186 | RECEIVER ASSY ELR ALR LH | |
| 7 | 127129 | ANGLE STOP ELR | |
| 8 | 107350 | SHCS 1/4-28 x 1/2 | |
| 9 | 106935 | 1/4-28 NYLOCK NUT THIN BLK ZN | |
| 10 | 108623 | BHCS 1/4-28 x 1-1/2 | |
| 11 | 106964 | BHCS 1/4-28 X 2 | |
| 12 | 561086 | 1" HALF SADDLE 1/4" HOLE | |
| 13 | 113268 | WASHER NYLON 1IN OD X .312 ID | |
| 14 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 15 | 113282 | WASHER FLAT AN #10 ROHS | |
| 16 | 127135 | BHCS 8-32 X 1/2 BLK | |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------|---------------------------------|
| 15-17 | 129633 | ALR SHROUD KIT | 1 side |
| 18 | 226217 | 5/16-18 X 2" BH C/S BLK | |
| 19 | 560110 | ENDPLUG BACKREST TNT | |
| 20,21 | 161242 | ELR/ALR HANGER LATCH KIT RH | Right |
| 20,21 | 161243 | ELR/ALR HANGER LATCH KIT LH | Left |
| 22 | 561197 | PLASTIC PIVOT SADDLE | |
| 23 | 202102 | 5/16-18 NYLOCK NUT THIN | |
| 24 | 561062 | 1" INSERT PLUG .065 RIBS | |
| 25 | 010615 | SQUARE END CAP CNTR LEG | |
| | | Ship assembled part # | Use with multiple assemblies |
| ASSY-HNG-FP | | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



| Pos. | Item Number | Description | Remarks |
|------|-------------|----------------------------------|---------------------------------|
| 1 | 106980 | BHCS 5/16-18 X 1-1/4 ROHS | |
| 2 | 755014 | CALF PAD TROUGH STYLE 14"/16" | |
| 3 | 221097 | 1/4-28 X 5/8 HEX C/S BZ | |
| 4 | 561016 | 1" WASHER 5/16" HOLE | |
| 5 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 6 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 7 | 106937 | NUT NYLOCK THIN 5/16-18 | |
| 1-7 | 881414 | CALF PAD J-HOOK 14"-15" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |



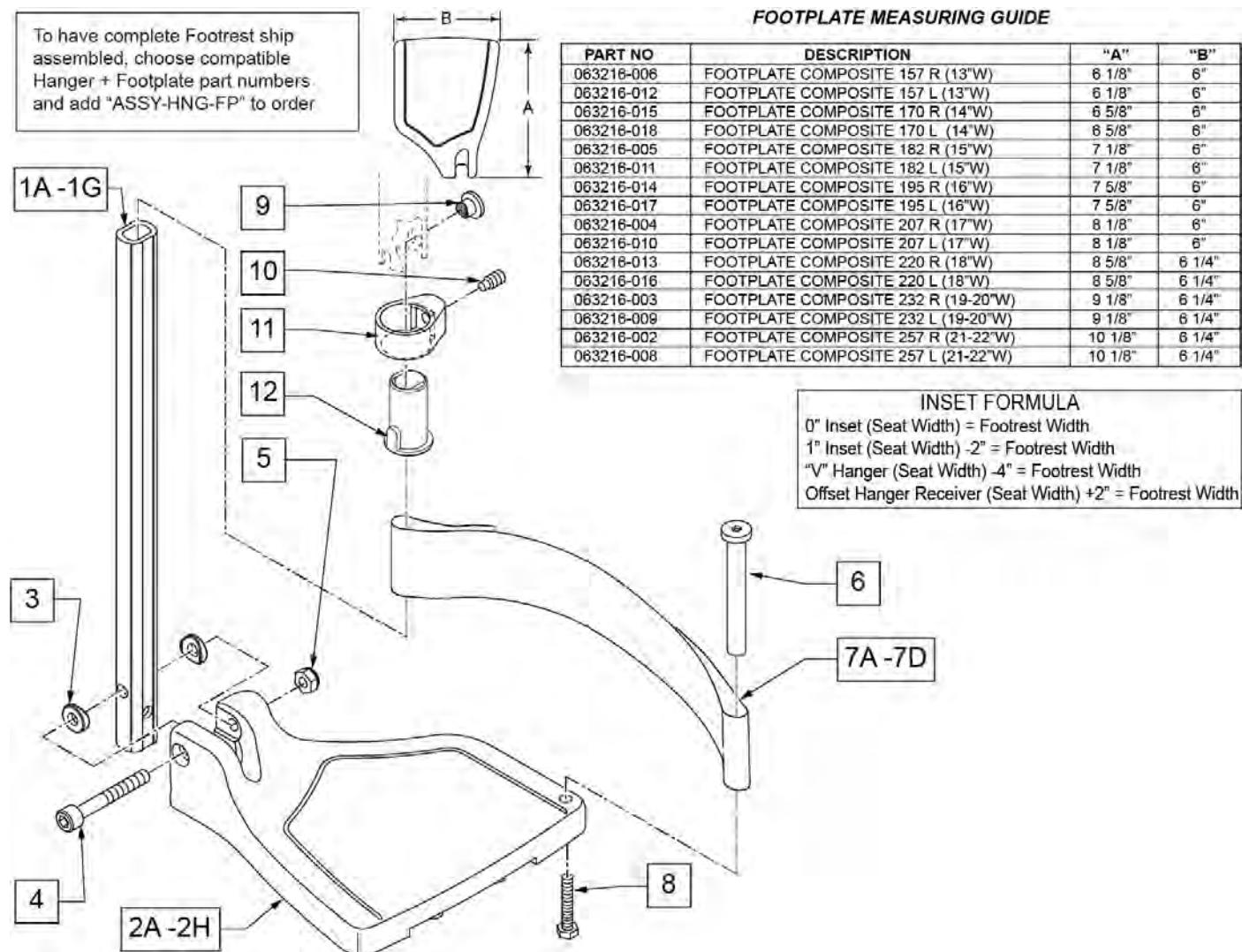
| Pos. | Item Number | Description | Remarks |
|--------------|-------------|----------------------------------|---------------------------------|
| 1 | 106934 | NUT NYLOCK 1/4-28 ROHS | |
| 2A | 107018 | HHCS 5/16-18 X 2-1/2 ROHS | 16"-17" wide only |
| 2B | 107019 | HHCS 5/16-18 X 3-1/2 ROHS | 18"-20" wide only |
| 3 | 107013 | HHCS 1/4-28 X 5/8 ROHS | |
| 4 | 881413 | CALF PAD BRACKET ASSEMBLY | |
| 5 | 560199 | ELR CALF HINGE SPACER | 18"-20" wide only |
| 6 | 560108 | CALF PAD MOLDED 16"-20" | |
| 7 | 106936 | NUT NYLOCK 5/16-18 ROHS | |
| 8 | 751045 | CALF PAD COVER | |
| 1,2A,3,4,6-8 | 881416 | CALF MOLDED 16"-17" ASSEMBLY | |
| 1,2B,3-7,8 | 881412 | CALF PAD MOLDED 18"-20" ASSEMBLY | |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: If using Short Ext Tube & Hemi Hanger with Composite Footplate use 1G (bent) .

Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: see Informations Panel for appropriate ordering guide; for QX Series or SR45 footplate replacement parts see ordering guide marked specifically for these two models.



| Pos. | Item Number | Description | Remarks |
|--------|-------------|------------------------|---------------------------|
| 1A,3-5 | 120660 | SHT STRT EXT COMP HDWR | 80 deg hangers + ELR only |

| Pos. | Item Number | Description | Remarks |
|----------------|--------------------|---------------------------------------|----------------------------------|
| 1B,3-5 | 120661 | MED STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1C,3-5 | 120662 | LNG STRT EXT COMP HDWR | 80 deg hangers + ELR only |
| 1D,3-5 | 120663 | SHT BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1E,3-5 | 120664 | MED BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1F,3-5 | 120665 | LNG BNT EXT COMP HDWR | 60,70,70 Hemi Hangers |
| 1G | 128078 | TUBE FOOTREST EXT SHT HEMI | use for Hemi Ext Tube option |
| 2A | 063216-006 | COMPOSITE FOOTPLATE RIGHT | RIGHT 13" Footrest Width |
| 2A | 063216-012 | COMPOSITE FOOTPLATE LEFT | LEFT 13" Footrest Width |
| 2B | 063216-015 | FOOTPLATE COMPOSITE RIGHT | RIGHT 14" Footrest Width |
| 2B | 063216-018 | FOOTPLATE COMPOSITE LEFT | LEFT 14" Footrest Width |
| 2C | 063216-005 | COMPOSITE FOOTPLATE RIGHT | RIGHT 15" Footrest Width |
| 2C | 063216-011 | COMPOSITE FOOTPLATE LEFT | LEFT 15" Footrest Width |
| 2D | 063216-014 | FOOTPLATE COMPOSITE RIGHT | RIGHT 16" Footrest Width |
| 2D | 063216-017 | FOOTPLATE COMPOSITE LEFT | LEFT 16" Footrest Width |
| 2E | 063216-004 | COMPOSITE FOOTPLATE RIGHT | RIGHT 17" Footrest Width |
| 2E | 063216-010 | COMPOSITE FOOTPLATE LEFT | LEFT 17" Footrest Width |
| 2F | 063216-013 | FOOTPLATE COMPOSITE RIGHT | RIGHT 18" Footrest Width |
| 2F | 063216-016 | FOOTPLATE COMPOSITE LEFT | LEFT 18" Footrest Width |
| 2G | 063216-003 | COMPOSITE FOOTPLATE RIGHT | RIGHT 19" & 20" Footrest Width |
| 2G | 063216-009 | COMPOSITE FOOTPLATE LEFT | LEFT 19" & 20" Footrest Width |
| 2H | 063216-002 | FOOTPLATE COMPOSITE RIGHT | RIGHT 21" & 22" Footrest Width |
| 2H | 063216-008 | FOOTPLATE COMPOSITE LEFT | LEFT 21" & 22" Footrest Width |
| 3 | 104377 | 3/4" SADDLE THIN | |
| 4 | 103175 | SHCS M6 X 1 X 40 INORG | |
| 5 | 132626 | NUT AUTOMATION M6 X 1.0 | Inserted in bottom of footplate. |
| 6 | 104328 | HEEL LOOP PEG | |
| 7A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 14" wide |
| 7B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15-16" wide |
| 7C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17-18" wide |
| 7D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19-22" wide |
| 8 | 102268-001 | HHCS M6 X 1 X 25 | |
| 12 | 104160 | BUSHING FOOTREST | |
| 9-12 | 107485 | FOOTREST CLAMP ASSM | |
| >>> | | 80 DEGREE HANGERS - SHORT EXT - RIGHT | |
| 1A,2A,3-6,7A,8 | 107704 | COMP STRT SHT EXT ASM 13"W R | Right- 80D- 13" W- SHORT |
| 1A,2B,3-6,7A,8 | 107705 | COMP STRT SHT EXT ASM 14"W R | Right- 80D- 14" W- SHORT |
| 1A,2C,3-6,7B,8 | 107706 | COMP STRT SHT EXT ASM 15"W R | Right- 80D- 15" W- SHORT |
| 1A,2D,3-6,7B,8 | 107707 | COMP STRT SHT EXT ASM 16"W R | Right- 80D- 16" W- SHORT |
| 1A,2E,3-6,7C,8 | 107708 | COMP STRT SHT EXT ASM 17"W R | Right- 80D- 17" W- SHORT |
| 1A,2F,3-6,7C,8 | 107709 | COMP STRT SHT EXT ASM 18"W R | Right- 80D- 18" W- SHORT |
| 1A,2G,3-6,7D,8 | 107710 | COMP STRT SHT EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- SHORT |
| 1A,2H,3-6,7D,8 | 111522 | COMP STRT SHT EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- SHORT |
| >>> | | 80 DEGREE HANGERS - SHORT EXT - LEFT | |
| 1A,2A,3-6,7A,8 | 107711 | COMP STRT SHT EXT ASM 13"W L | LEFT- 80D- 13" W- SHORT |
| 1A,2B,3-6,7A,8 | 107712 | COMP STRT SHT EXT ASM 14"W L | LEFT- 80D- 14" W- SHORT |
| 1A,2C,3-6,7B,8 | 107713 | COMP STRT SHT EXT ASM 15"W L | LEFT- 80D- 15" W- SHORT |
| 1A,2D,3-6,7B,8 | 107714 | COMP STRT SHT EXT ASM 16"W L | LEFT- 80D- 16" W- SHORT |
| 1A,2E,3-6,7C,8 | 107715 | COMP STRT SHT EXT ASM 17"W L | LEFT- 80D- 17" W- SHORT |
| 1A,2F,3-6,7C,8 | 107716 | COMP STRT SHT EXT ASM 18"W L | LEFT- 80D- 18" W- SHORT |
| 1A,2G,3-6,7D,8 | 107717 | COMP STRT SHT EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- SHORT |
| 1A,2H,3-6,7D,8 | 111523 | COMP STRT SHT EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- SHORT |
| >>> | | 80 DEGREE HANGERS - MED EXT - RIGHT | |
| 1B,2A,3-6,7A,8 | 107718 | COMP STRT MED EXT ASM 13"W R | Right- 80D- 13" W- MED |
| 1B,2B,3-6,7A,8 | 107719 | COMP STRT MED EXT ASM 14"W R | Right- 80D- 14" W- MED |
| 1B,2C,3-6,7B,8 | 107720 | COMP STRT MED EXT ASM 15"W R | Right- 80D- 15" W- MED |
| 1B,2D,3-6,7B,8 | 107721 | COMP STRT MED EXT ASM 16"W R | Right- 80D- 16" W- MED |
| 1B,2E,3-6,7C,8 | 107722 | COMP STRT MED EXT ASM 17"W R | Right- 80D- 17" W- MED |

| Pos. | Item Number | Description | Remarks |
|----------------|--------------------|--|-------------------------------|
| 1B,2F,3-6,7C,8 | 107723 | COMP STRT MED EXT ASM 18"W R | Right- 80D- 18" W- MED |
| 1B,2G,3-6,7D,8 | 107724 | COMP STRT MED EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- MED |
| 1B,2H,3-6,7D,8 | 111524 | COMP STRT MED EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- MED |
| >>> | | 80 DEGREE HANGERS - MED EXT - LEFT | |
| 1B,2A,3-6,7A,8 | 107725 | COMP STRT MED EXT ASM 13"W L | LEFT- 80D- 13" W- MED |
| 1B,2B,3-6,7A,8 | 107726 | COMP STRT MED EXT ASM 14"W L | LEFT- 80D- 14" W- MED |
| 1B,2C,3-6,7B,8 | 107727 | COMP STRT MED EXT ASM 15"W L | LEFT- 80D- 15" W- MED |
| 1B,2D,3-6,7B,8 | 107728 | COMP STRT MED EXT ASM 16"W L | LEFT- 80D- 16" W- MED |
| 1B,2E,3-6,7C,8 | 107729 | COMP STRT MED EXT ASM 17"W L | LEFT- 80D- 17" W- MED |
| 1B,2F,3-6,7C,8 | 107730 | COMP STRT MED EXT ASM 18"W L | LEFT- 80D- 18" W- MED |
| 1B,2G,3-6,7D,8 | 107731 | COMP STRT MED EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- MED |
| 1B,2H,3-6,7D,8 | 111525 | COMP STRT MED EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- MED |
| >>> | | 80 DEGREE HANGERS - LONG EXT - RIGHT | |
| 1C,2A,3-6,7A,8 | 107732 | COMP STRT LONG EXT ASM 13"W R | Right- 80D- 13" W- LONG |
| 1C,2B,3-6,7A,8 | 107733 | COMP STRT LONG EXT ASM 14"W R | Right- 80D- 14" W- LONG |
| 1C,2C,3-6,7B,8 | 107734 | COMP STRT LONG EXT ASM 15"W R | Right- 80D- 15" W- LONG |
| 1C,2D,3-6,7B,8 | 107735 | COMP STRT LONG EXT ASM 16"W R | Right- 80D- 16" W- LONG |
| 1C,2E,3-6,7C,8 | 107736 | COMP STRT LONG EXT ASM 17"W R | Right- 80D- 17" W- LONG |
| 1C,2F,3-6,7C,8 | 107737 | COMP STRT LONG EXT ASM 18"W R | Right- 80D- 18" W- LONG |
| 1C,2G,3-6,7D,8 | 107738 | COMP STRT LONG EXT ASM 19 & 20"W R | Right- 80D- 19 & 20" W- LONG |
| 1C,2H,3-6,7D,8 | 111526 | COMP STRT LONG EXT ASM 21 & 22"W R | Right- 80D- 21 & 22" W- LONG |
| >>> | | 80 DEGREE HANGERS - LONG EXT - LEFT | |
| 1C,2A,3-6,7A,8 | 107739 | COMP STRT LONG EXT ASM 13"W L | LEFT- 80D- 13" W- LONG |
| 1C,2B,3-6,7A,8 | 107740 | COMP STRT LONG EXT ASM 14"W L | LEFT- 80D- 14" W- LONG |
| 1C,2C,3-6,7B,8 | 107741 | COMP STRT LONG EXT ASM 15"W L | LEFT- 80D- 15" W- LONG |
| 1C,2D,3-6,7B,8 | 107742 | COMP STRT LONG EXT ASM 16"W L | LEFT- 80D- 16" W- LONG |
| 1C,2E,3-6,7C,8 | 107743 | COMP STRT LONG EXT ASM 17"W L | LEFT- 80D- 17" W- LONG |
| 1C,2F,3-6,7C,8 | 107744 | COMP STRT LONG EXT ASM 18"W L | LEFT- 80D- 18" W- LONG |
| 1C,2G,3-6,7D,8 | 107745 | COMP STRT LONG EXT ASM 19 & 20"W L | LEFT- 80D- 19 & 20" W- LONG |
| 1C,2H,3-6,7D,8 | 111527 | COMP STRT LONG EXT ASM 21 & 22"W L | LEFT- 80D- 21 & 22" W- LONG |
| >>> | | 60°,70° SHORT EXT - RIGHT | |
| 1D,2A,3-6,7A,8 | 107746 | COMP BNT SHT EXT ASM 13" W R | Right- 70D- 13" W- SHORT |
| 1D,2B,3-6,7A,8 | 107747 | COMP BNT SHT EXT ASM 14" W R | Right- 70D- 14" W- SHORT |
| 1D,2C,3-6,7B,8 | 107748 | COMP BNT SHT EXT ASM 15" W R | Right- 70D- 15" W- SHORT |
| 1D,2D,3-6,7B,8 | 107749 | COMP BNT SHT EXT ASM 16" W R | Right- 70D- 16" W- SHORT |
| 1D,2E,3-6,7C,8 | 107750 | COMP BNT SHT EXT ASM 17" W R | Right- 70D- 17" W- SHORT |
| 1D,2F,3-6,7C,8 | 107751 | COMP BNT SHT EXT ASM 18" W R | Right- 70D- 18" W- SHORT |
| 1D,2G,3-6,7D,8 | 107752 | COMP BNT SHT EXT ASM 19 & 20"W R | Right- 70D- 19 & 20" W- SHORT |
| 1D,2H,3-6,7D,8 | 111528 | COMP BNT SHT EXT ASM 21 & 22"W R | Right- 70D- 21 & 22" W- SHORT |
| >>> | | 60°,70° - SHORT EXT - LEFT | |
| 1D,2A,3-6,7A,8 | 107753 | COMP BNT SHT EXT ASM 13" W L | Left- 70D- 13 W- SHORT |
| 1D,2B,3-6,7A,8 | 107754 | COMP BNT SHT EXT ASM 14" W L | Left- 70D- 14 W- SHORT |
| 1D,2C,3-6,7B,8 | 107755 | COMP BNT SHT EXT ASM 15" W L | Left- 70D- 15 W- SHORT |
| 1D,2D,3-6,7B,8 | 107756 | COMP BNT SHT EXT ASM 16" W L | Left- 70D- 16 W- SHORT |
| 1D,2E,3-6,7C,8 | 107757 | COMP BNT SHT EXT ASM 17" W L | Left- 70D- 17 W- SHORT |
| 1D,2F,3-6,7C,8 | 107758 | COMP BNT SHT EXT ASM 18" W L | Left- 70D- 18 W- SHORT |
| 1D,2G,3-6,7D,8 | 107759 | COMP BNT SHT EXT ASM 19 & 20"W L | Left- 70D- 19 & 20" W- SHORT |
| 1D,2H,3-6,7D,8 | 111529 | COMP BNT SHT EXT ASM 21 & 22"W L | Left- 70D- 21 & 22" W- SHORT |
| >>> | | 60°,70°,60°&70° HEMI HANGERS - MED EXT - RIGHT | |
| 1E,2A,3-6,7A,8 | 107760 | COMP BNT MED EXT ASM 13" W R | Right- 70D- 13" W- MED |
| 1E,2B,3-6,7A,8 | 107761 | COMP BNT MED EXT ASM 14" W R | Right- 70D- 14" W- MED |
| 1E,2C,3-6,7B,8 | 107762 | COMP BNT MED EXT ASM 15" W R | Right- 70D- 15" W- MED |
| 1E,2D,3-6,7B,8 | 107763 | COMP BNT MED EXT ASM 16" W R | Right- 70D- 16" W- MED |
| 1E,2E,3-6,7C,8 | 107764 | COMP BNT MED EXT ASM 17" W R | Right- 70D- 17" W- MED |
| 1E,2F,3-6,7C,8 | 107765 | COMP BNT MED EXT ASM 18" W R | Right- 70D- 18" W- MED |
| 1E,2G,3-6,7D,8 | 107766 | COMP BNT MED EXT ASM 19 & 20"W R | Right- 70D- 19 & 20" W- MED |
| 1E,2H,3-6,7D,8 | 111530 | COMP BNT MED EXT ASM 21 & 22"W R | Right- 70D- 21 & 22" W- MED |

| Pos. | Item Number | Description | Remarks |
|----------------|--------------------|---|--|
| >>> | | 60°,70°,60°&70° HEMI HANGERS - MED EXT - LEFT | |
| 1E,2A,3-6,7A,8 | 107767 | COMP BNT MED EXT ASM 13" W L | Left- 70D- 13 W- MED |
| 1E,2B,3-6,7A,8 | 107768 | COMP BNT MED EXT ASM 14" W L | Left- 70D- 14 W- MED |
| 1E,2C,3-6,7B,8 | 107769 | COMP BNT MED EXT ASM 15" W L | Left- 70D- 15 W- MED |
| 1E,2D,3-6,7B,8 | 107770 | COMP BNT MED EXT ASM 16" W L | Left- 70D- 16 W- MED |
| 1E,2E,3-6,7C,8 | 107771 | COMP BNT MED EXT ASM 17" W L | Left- 70D- 17 W- MED |
| 1E,2F,3-6,7C,8 | 107772 | COMP BNT MED EXT ASM 18" W L | Left- 70D- 18 W- MED |
| 1E,2G,3-6,7D,8 | 107773 | COMP BNT MED EXT ASM 19 & 20" W L | Left- 70D- 19 & 20" W- MED |
| 1E,2H,3-6,7D,8 | 111531 | COMP BNT MED EXT ASM 21 & 22" W L | Left- 70D- 21 & 22" W- MED |
| >>> | | 60°,70°,60°&70° HEMI HANGERS - LONG EXT - RIGHT | |
| 1F,2A,3-6,7A,8 | 107774 | COMP BNT LONG EXT ASM 13" W R | Right- 70D- 13" W- LONG |
| 1F,2B,3-6,7A,8 | 107775 | COMP BNT LONG EXT ASM 14" W R | Right- 70D- 14" W- LONG |
| 1F,2C,3-6,7B,8 | 107776 | COMP BNT LONG EXT ASM 15" W R | Right- 70D- 15" W- LONG |
| 1F,2D,3-6,7B,8 | 107777 | COMP BNT LONG EXT ASM 16" W R | Right- 70D- 16" W- LONG |
| 1F,2E,3-6,7C,8 | 107778 | COMP BNT LONG EXT ASM 17" W R | Right- 70D- 17" W- LONG |
| 1F,2F,3-6,7C,8 | 107779 | COMP BNT LONG EXT ASM 18" W R | Right- 70D- 18" W- LONG |
| 1F,2G,3-6,7D,8 | 107780 | COMP BNT LONG EXT ASM 19 & 20" W R | Right- 70D- 19 & 20" W- LONG |
| 1F,2H,3-6,7D,8 | 111532 | COMP BNT LONG EXT ASM 21 & 22" W R | Right- 70D- 21 & 22" W- LONG |
| >>> | | 60°,70°,60°&70° HEMI HANGERS - LONG EXT - LEFT | |
| 1F,2A,3-6,7A,8 | 107781 | COMP BNT LONG EXT ASM 13" W L | Left- 70D- 13 W- LONG |
| 1F,2B,3-6,7A,8 | 107782 | COMP BNT LONG EXT ASM 14" W L | Left- 70D- 14 W- LONG |
| 1F,2C,3-6,7B,8 | 107783 | COMP BNT LONG EXT ASM 15" W L | Left- 70D- 15 W- LONG |
| 1F,2D,3-6,7B,8 | 107784 | COMP BNT LONG EXT ASM 16" W L | Left- 70D- 16 W- LONG |
| 1F,2E,3-6,7C,8 | 107785 | COMP BNT LONG EXT ASM 17" W L | Left- 70D- 17 W- LONG |
| 1F,2F,3-6,7C,8 | 107786 | COMP BNT LONG EXT ASM 18" W L | Left- 70D- 18 W- LONG |
| 1F,2G,3-6,7D,8 | 107787 | COMP BNT LONG EXT ASM 19 & 20" W L | Left- 70D- 19 & 20" W- LONG |
| 1F,2H,3-6,7D,8 | 111533 | COMP BNT LONG EXT ASM 21 & 22" W L | Left- 70D- 21 & 22" W- LONG |
| >>> | | 60°&70° HEMI HANGER SHORT EXT- RIGHT | |
| 1G,2A,3-6,7A,8 | 129724 | CMP FT BNT KIT SHT HNGR 13W R | Right-Hemi-13W; add Ext behind the Hemi |
| 1G,2B,3-6,7A,8 | 129726 | CMP FT BNT KIT SHT HNGR 14W R | Right-Hemi-14W; add Ext behind the Hemi |
| 1G,2C,3-6,7B,8 | 129728 | CMP FT BNT KIT SHT HNGR 15W R | Right-Hemi-15W; add Ext behind the Hemi |
| 1G,2D,3-6,7B,8 | 129730 | CMP FT BNT KIT SHT HNGR 16W R | Right-Hemi-16W; add Ext behind the Hemi |
| 1G,2E,3-6,7C,8 | 129732 | CMP FT BNT KIT SHT HNGR 17W R | Right-Hemi-17W; add Ext behind the Hemi |
| 1G,2F,3-6,7C,8 | 129734 | CMP FT BNT KIT SHT HNGR 18W R | Right-Hemi-18W; add Ext behind the Hemi |
| 1G,2G,3-6,7D,8 | 129736 | CMP FT BNT KIT SHT HNGR 19-20W R | Right-Hemi-19-20W; add Ext behind the Hemi |
| 1G,2H,3-6,7D,8 | 129738 | CMP FT BNT KIT SHT HNGR 21-22W R | Right-Hemi-21-22W; add Ext behind the Hemi |
| >>> | | 60°&70° HEMI HANGER SHORT EXT- LEFT | |
| 1G,2A,3-6,7A,8 | 129725 | CMP FT BNT KIT SHT HNGR 13W L | Left-Hemi-13W; add Ext behind the Hemi |
| 1G,2B,3-6,7A,8 | 129727 | CMP FT BNT KIT SHT HNGR 14W L | Left-Hemi-14W; add Ext behind the Hemi |
| 1G,2C,3-6,7B,8 | 129729 | CMP FT BNT KIT SHT HNGR 15W L | Left-Hemi-15W; add Ext behind the Hemi |
| 1G,2D,3-6,7B,8 | 129731 | CMP FT BNT KIT SHT HNGR 16W L | Left-Hemi-16W; add Ext behind the Hemi |
| 1G,2E,3-6,7C,8 | 129733 | CMP FT BNT KIT SHT HNGR 17W L | Left-Hemi-17W; add Ext behind the Hemi |
| 1G,2F,3-6,7C,8 | 129735 | CMP FT BNT KIT SHT HNGR 18W L | Left-Hemi-18W; add Ext behind the Hemi |
| 1G,2G,3-6,7D,8 | 129737 | CMP FT BNT KIT SHT HNGR 19-20W L | Left-Hemi-19-20W; add Ext behind the Hemi |
| 1G,2H,3-6,7D,8 | 129739 | CMP FT BNT KIT SHT HNGR 21-22W L | Left-Hemi-21-22W; add Ext behind the Hemi |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

COMPOSITE ANGLE ADJUSTABLE FOOT PLATE

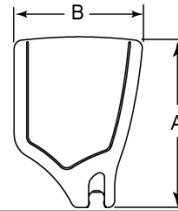
Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: If using Short Ext Tube & Hemi Hanger with Composite Angle Adjustable Footplate use 1D (straight).

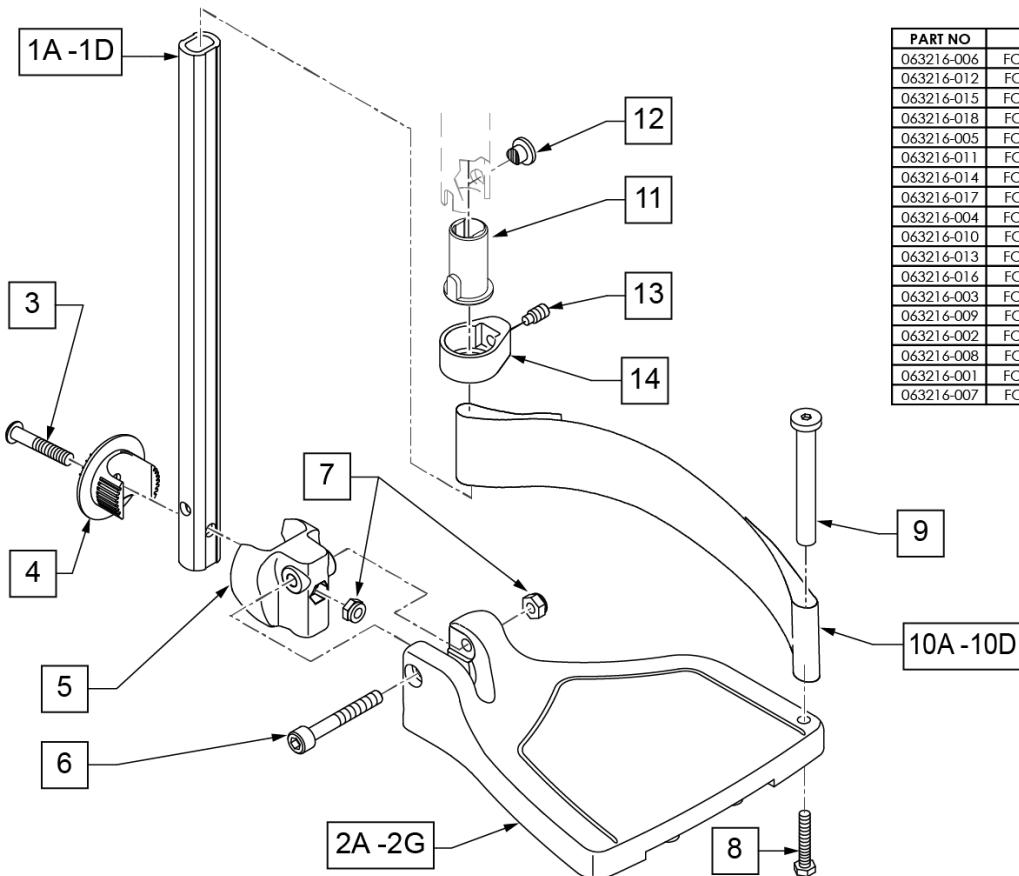
Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

ADD INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width

FOOTPLATE MEASURING GUIDE

| PART NO | DESCRIPTION | DIM -A- | DIM -B- |
|------------|---------------------------|---------|---------|
| 063216-006 | FOOTPLATE COMPOSITE 157 R | 6 1/8" | 6" |
| 063216-012 | FOOTPLATE COMPOSITE 157 L | 6 1/8" | 6" |
| 063216-015 | FOOTPLATE COMPOSITE 170 R | 6 5/8" | 6" |
| 063216-018 | FOOTPLATE COMPOSITE 170 L | 6 5/8" | 6" |
| 063216-005 | FOOTPLATE COMPOSITE 182 R | 7 1/8" | 6" |
| 063216-011 | FOOTPLATE COMPOSITE 182 L | 7 1/8" | 6" |
| 063216-014 | FOOTPLATE COMPOSITE 195 R | 7 5/8" | 6" |
| 063216-017 | FOOTPLATE COMPOSITE 195 L | 7 5/8" | 6" |
| 063216-004 | FOOTPLATE COMPOSITE 207 R | 8 1/8" | 6" |
| 063216-010 | FOOTPLATE COMPOSITE 207 L | 8 1/8" | 6" |
| 063216-013 | FOOTPLATE COMPOSITE 220 R | 8 5/8" | 6 1/4" |
| 063216-016 | FOOTPLATE COMPOSITE 220 L | 8 5/8" | 6 1/4" |
| 063216-003 | FOOTPLATE COMPOSITE 232 R | 9 1/8" | 6 1/4" |
| 063216-009 | FOOTPLATE COMPOSITE 232 L | 9 1/8" | 6 1/4" |
| 063216-002 | FOOTPLATE COMPOSITE 257 R | 10 1/8" | 6 1/4" |
| 063216-008 | FOOTPLATE COMPOSITE 257 L | 10 1/8" | 6 1/4" |
| 063216-001 | FOOTPLATE COMPOSITE 282 R | 11 1/8" | 6 1/4" |
| 063216-007 | FOOTPLATE COMPOSITE 282 L | 11 1/8" | 6 1/4" |



| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|------------------------------|
| 1A,6,7 | 120660 | SHT STRT EXT COMP HDWR | |
| 1B,6,7 | 120661 | MED STRT EXT COMP HDWR | |
| 1C,6,7 | 120662 | LNG STRT EXT COMP HDWR | |
| 1D | 128079 | TUBE FTRST EXT STRGHT SHT HEMI | Use for Hemi Ext Tube option |
| 2A | 063216-006 | COMPOSITE FOOTPLATE RIGHT | RIGHT 15" Footrest Width |

| Pos. | Item Number | Description | Remarks |
|--|--------------------|-------------------------------|----------------------------------|
| 2A | 063216-012 | COMPOSITE FOOTPLATE LEFT | LEFT 15" Footrest Width |
| 2B | 063216-015 | COMPOSITE FOOTPLATE RIGHT | RIGHT 16" Footrest Width |
| 2B | 063216-018 | COMPOSITE FOOTPLATE LEFT | LEFT 16" Footrest Width |
| 2C | 063216-005 | COMPOSITE FOOTPLATE RIGHT | RIGHT 17" Footrest Width |
| 2C | 063216-011 | COMPOSITE FOOTPLATE LEFT | LEFT 17" Footrest Width |
| 2D | 063216-014 | COMPOSITE FOOTPLATE RIGHT | RIGHT 18" Footrest Width |
| 2D | 063216-017 | COMPOSITE FOOTPLATE LEFT | LEFT 18" Footrest Width |
| 2E | 063216-004 | COMPOSITE FOOTPLATE RIGHT | RIGHT 19" Footrest Width |
| 2E | 063216-010 | COMPOSITE FOOTPLATE LEFT | LEFT 19" Footrest Width |
| 2F | 063216-013 | COMPOSITE FOOTPLATE RIGHT | RIGHT 20" Footrest Width |
| 2F | 063216-016 | COMPOSITE FOOTPLATE LEFT | LEFT 20" Footrest Width |
| 2G | 063216-003 | COMPOSITE FOOTPLATE RIGHT | RIGHT 21" & 22" Footrest Width |
| 2G | 063216-009 | COMPOSITE FOOTPLATE LEFT | LEFT 21" & 22" Footrest Width |
| 3 | 108233 | BHCS M6 X 1 X 40 | |
| 4 | 054242 | ANGLE COVER | |
| 5 | 054241 | ANGLE SEGMENT | |
| 6 | 103175 | SHCS M6 X 1 X 40 INORG | |
| 7 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 8 | 102268-001 | HHCS M6X1X25 | Inserted in bottom of footplate. |
| 9 | 104328 | HEEL LOOP PEG | |
| 10A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 15" Footrest Width |
| 10B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 16" Footrest Width |
| 10C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17-18" Footrest Width |
| 10D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19-22" Footrest Width |
| 11 | 104160 | BUSHING FOOTREST | |
| 11-14 | 107485 | FOOTREST CLAMP ASSM | |
| >>> 60,70,80 HANGERS - SHORT EXT - RIGHT | | | |
| 1A,2A,3-10A | 107816 | CAA STRT SHT EXT ASM 15W R | Right- 15 W- SHORT |
| 1A,2B,3-10B | 107817 | CAA STRT SHT EXT ASM 16W R | Right- 16 W- SHORT |
| 1A,2C,3-10B | 107818 | CAA STRT SHT EXT ASM 17W R | Right- 17 W- SHORT |
| 1A,2D,3-10C | 107819 | CAA STRT SHT EXT ASM 18W R | Right- 18 W- SHORT |
| 1A,2E,3-10C | 107820 | CAA STRT SHT EXT ASM 19W R | Right- 19 W- SHORT |
| 1A,2F,3-10D | 107821 | CAA STRT SHT EXT ASM 20W R | Right- 20 W- SHORT |
| 1A,2G,3-10D | 107822 | CAA STRT SHT EXT ASM 21&22W R | Right- 21&22 W- SHORT |
| >>> 60,70,80 HANGERS - SHORT EXT - LEFT | | | |
| 1A,2A,3-10A | 107823 | CAA STRT SHT EXT ASM 15W L | Left- 15 W- SHORT |
| 1A,2B,3-10B | 107824 | CAA STRT SHT EXT ASM 16W L | Left- 16 W- SHORT |
| 1A,2C,3-10B | 107825 | CAA STRT SHT EXT ASM 17W L | Left- 17 W- SHORT |
| 1A,2D,3-10C | 107826 | CAA STRT SHT EXT ASM 18W L | Left- 18 W- SHORT |
| 1A,2E,3-10C | 107827 | CAA STRT SHT EXT ASM 19W L | Left- 19 W- SHORT |
| 1A,2F,3-10D | 107828 | CAA STRT SHT EXT ASM 20W L | Left- 20 W- SHORT |
| 1A,2G,3-10D | 107829 | CAA STRT SHT EXT ASM 21&22W L | Left- 21&22 W- SHORT |
| >>> 60,70,80 & 60,70 HEMI HANGER- RIGHT | | | |
| 1B,2A,3-10A | 107830 | CAA STRT MED EXT ASM 15W R | Right- 15 W- MED |
| 1B,2B,3-10B | 107831 | CAA STRT MED EXT ASM 16W R | Right- 16 W- MED |
| 1B,2C,3-10B | 107832 | CAA STRT MED EXT ASM 17W R | Right- 17 W- MED |
| 1B,2D,3-10C | 107833 | CAA STRT MED EXT ASM 18W R | Right- 18 W- MED |
| 1B,2E,3-10C | 107834 | CAA STRT MED EXT ASM 19W R | Right- 19 W- MED |
| 1B,2F,3-10D | 107835 | CAA STRT MED EXT ASM 20W R | Right- 20 W- MED |
| 1B,2G,3-10D | 107836 | CAA STRT MED EXT ASM 21&22W R | Right- 21&22 W- MED |
| >>> 60,70,80 & 60,70 HEMI HANGER- LEFT | | | |
| 1B,2A,3-10A | 107837 | CAA STRT MED EXT ASM 15W L | Left- 15 W- MED |
| 1B,2B,3-10B | 107838 | CAA STRT MED EXT ASM 16W L | Left- 16 W- MED |
| 1B,2C,3-10B | 107839 | CAA STRT MED EXT ASM 17W L | Left- 17 W- MED |
| 1B,2D,3-10C | 107840 | CAA STRT MED EXT ASM 18W L | Left- 18 W- MED |
| 1B,2E,3-10C | 107841 | CAA STRT MED EXT ASM 19W L | Left- 19 W- MED |
| 1B,2F,3-10D | 107842 | CAA STRT MED EXT ASM 20W L | Left- 20 W- MED |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|--------------------------------------|--|
| 1B,2G,3-10D | 107843 | CAA STRT MED EXT ASM 21&22W L | Left- 21&22 W- MED |
| >>> | | 60,70,80& 60,70 HEMI HANGER- RIGHT | |
| 1C,2A,3-10A | 107844 | CAA STRT LNG EXT ASM 15W R | Right- 15 W- LONG |
| 1C,2B,3-10B | 107845 | CAA STRT LNG EXT ASM 16W R | Right- 16 W- LONG |
| 1C,2C,3-10B | 107846 | CAA STRT LNG EXT ASM 17W R | Right- 17 W- LONG |
| 1C,2D,3-10C | 107847 | CAA STRT LNG EXT ASM 18W R | Right- 18 W- LONG |
| 1C,2E,3-10C | 107848 | CAA STRT LNG EXT ASM 19W R | Right- 19 W- LONG |
| 1C,2F,3-10D | 107849 | CAA STRT LNG EXT ASM 20W R | Right- 20 W- LONG |
| 1C,2G,3-10D | 107850 | CAA STRT LNG EXT ASM 21&22W R | Right- 21&22 W- LONG |
| >>> | | 60,70,80& 60,70 HEMI HANGER- LEFT | |
| 1C,2A,3-10A | 107851 | CAA STRT LNG EXT ASM 15W L | Left- 15 W- LONG |
| 1C,2B,3-10B | 107852 | CAA STRT LNG EXT ASM 16W L | Left- 16 W- LONG |
| 1C,2C,3-10B | 107853 | CAA STRT LNG EXT ASM 17W L | Left- 17 W- LONG |
| 1C,2D,3-10C | 107854 | CAA STRT LNG EXT ASM 18W L | Left- 18 W- LONG |
| 1C,2E,3-10C | 107855 | CAA STRT LNG EXT ASM 19W L | Left- 19 W- LONG |
| 1C,2F,3-10D | 107856 | CAA STRT LNG EXT ASM 20W L | Left- 20 W- LONG |
| 1C,2G,3-10D | 107857 | CAA STRT LNG EXT ASM 21&22W L | Left- 21&22 W- LONG |
| >>> | | 60&70 HEMI HANGERS- SHORT EXT- RIGHT | |
| 1D,2A,3-10A | 129710 | CAA FOOT KIT SHT HNGR 15W R | Right-Hemi-15W; add Ext behind the Hemi |
| 1D,2B,3-10B | 129712 | CAA FOOT KIT SHT HNGR 16W R | Right-Hemi-16W; add Ext behind the Hemi |
| 1D,2C,3-10B | 129714 | CAA FOOT KIT SHT HNGR 17W R | Right-Hemi-17W; add Ext behind the Hemi |
| 1D,2D,3-10C | 129716 | CAA FOOT KIT SHT HNGR 18W R | Right-Hemi-18W; add Ext behind the Hemi |
| 1D,2E,3-10C | 129718 | CAA FOOT KIT SHT HNGR 19W R | Right-Hemi-19W; add Ext behind the Hemi |
| 1D,2F,3-10D | 129720 | CAA FOOT KIT SHT HNGR 20W R | Right-Hemi-20W; add Ext behind the Hemi |
| 1D,2G,3-10D | 129722 | CAA FOOT KIT SHT HNGR 22W R | Right-Hemi-21&22W; add Ext behind the Hemi |
| >>> | | 60&70 HEMI HANGERS- SHORT EXT - LEFT | |
| 1D,2A,3-10A | 129711 | CAA FOOT KIT SHT HNGR 15W L | Left-Hemi-15W; add Ext behind the Hemi |
| 1D,2B,3-10B | 129713 | CAA FOOT KIT SHT HNGR 16W L | Left-Hemi-16W; add Ext behind the Hemi |
| 1D,2C,3-10B | 129715 | CAA FOOT KIT SHT HNGR 17W L | Left-Hemi-17W; add Ext behind the Hemi |
| 1D,2D,3-10C | 129717 | CAA FOOT KIT SHT HNGR 18W L | Left-Hemi-18W; add Ext behind the Hemi |
| 1D,2E,3-10C | 129719 | CAA FOOT KIT SHT HNGR 19W L | Left-Hemi-19W; add Ext behind the Hemi |
| 1D,2F,3-10D | 129721 | CAA FOOT KIT SHT HNGR 20W L | Left-Hemi-20W; add Ext behind the Hemi |
| 1D,2G,3-10D | 129723 | CAA FOOT KIT SHT HNGR 22W L | Left-Hemi-21&22W; add Ext behind the Hemi |
| | | Ship assembled part # | Use with multiple assemblies |
| ASSY-HNG-FP | | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: If using Short Ext Tube & Hemi Hanger with Adult Angle Adjustable Footplate use 1D (straight) .

Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: for QX Series or SR45 footplate replacement parts see the ordering guide marked specifically for these two models in the informations panel.

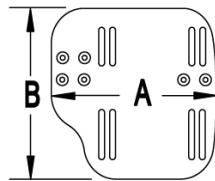
Note: if chair has High Mount Ext Tubes or if switching to High Mount Ext Tubes, see AAA Footplate w/ High Mount Extension Ordering Guide.

[02/19/2020]

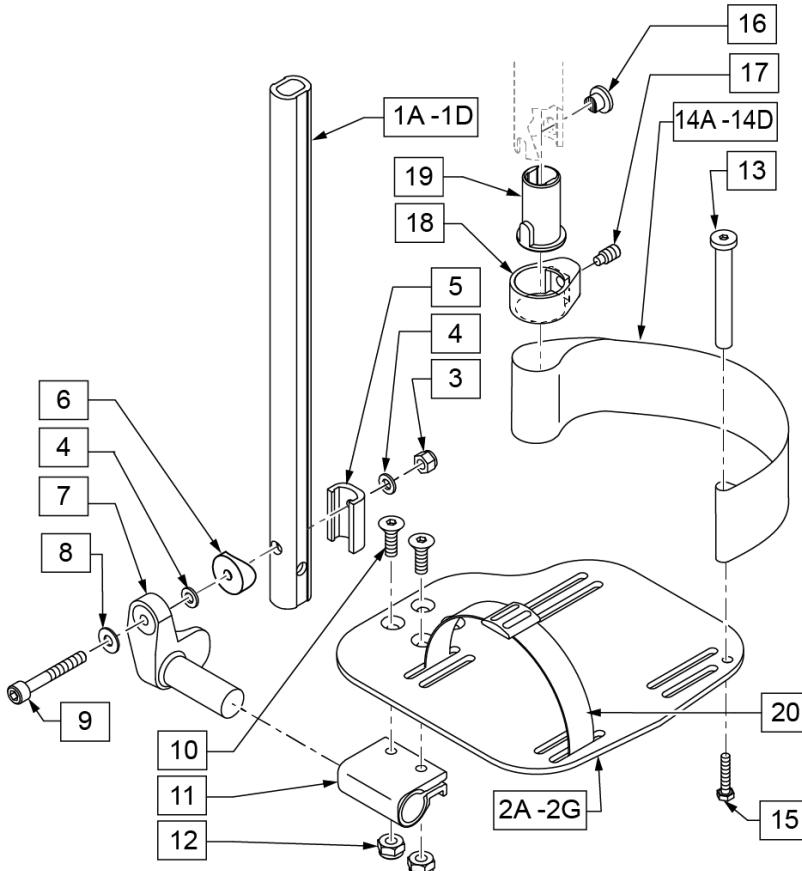
To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

ADD INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width

MEASURING GUIDE



| CHAIR WIDTH | "A" | "B" |
|-------------|--------|--------|
| 10" - 11" | 3 1/2" | 7 1/4" |
| 12" - 13" | 4 1/2" | 7 3/4" |
| 14" - 15" | 5 1/2" | 7 3/4" |
| 16" - 17" | 6 1/2" | 7 3/4" |
| 18" - 20" | 7 1/2" | 7 3/4" |



| 21 EXT MNT HARDWARE 1 SIDE | | | |
|----------------------------|--------------|------------------------------|-----|
| ITEM # | ILLUSTRATION | DESCRIPTION | QTY |
| 3 | | NUT AUTOMATION M6 X 1.0 ROHS | 1 |
| 4 | | WASHER FLAT THIN AN 1/4 | 2 |
| 5 | | HANGER EXTENSION SADDLE | 1 |
| 6 | | 3/4" SADDLE 1" OD | 1 |
| 8 | | WASHER FLAT SAE 1/4 ROHS | 1 |
| 9 | | SHCS M6X1X45 12MM PART THD | 1 |

| Pos. | Item Number | Description | Remarks |
|------------|-------------|--------------------------------|------------------------------|
| 1A,3-6,8,9 | 120670 | SHT STRT EXT AAA HDWR | |
| 1B,3-6,8,9 | 120671 | MED STRT EXT AAA HDWR | |
| 1C,3-6,8,9 | 120672 | LNG STRT EXT AAA HDWR | |
| 1D | 128079 | TUBE FTRST EXT STRGHT SHT HEMI | Use for Hemi Ext Tube option |
| 2A | 500656 | ADULT ANG ADJ F/PLT 10/11" R | RIGHT 10-11" Footrest Width |
| 2A | 500657 | ADULT ANG ADJ F/PLT 10/11" L | LEFT 10-11" Footrest Width |
| 2B | 500658 | ADULT ANG ADJ F/PLT 12/13" R | RIGHT 12-13" Footrest Width |
| 2B | 500659 | ADULT ANG ADJ F/PLT 12/13" L | LEFT 12-13" Footrest Width |
| 2C | 500660 | ADLT ANGL ADJ F/PLT 14/15 | RIGHT 14-15" Footrest Width |
| 2C | 500661 | ADLT ANGL ADJ F/PLT 14/15 | LEFT 14-15" Footrest Width |
| 2D | 500662 | ADLT ANGL ADJ F/PLT 16/17 | RIGHT 16-17" Footrest Width |
| 2D | 500663 | ADLT ANGL ADJ F/PLT 16/17 | LEFT 16-17" Footrest Width |
| 2E | 500664 | ADLT ANGL ADJ F/PLT 18-20 | RIGHT 18-22" Footrest Width |
| 2E | 500665 | ADLT ANGL ADJ F/PLT 18-20 | LEFT 18-22" Footrest Width |
| 3 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 4 | 106944 | WASHER FLAT THIN AN 1/4 ROHS | |
| 5 | 107199 | HANGER EXTENSION SADDLE | |
| 6 | 104377 | 3/4" SADDLE THIN | |
| 7 | 541002 | FTRST MOUNTING BRKT-3/8 RAD R | RIGHT |
| 7 | 541003 | FTRST MOUNTING BRKT-3/8 RAD L | LEFT |

| Pos. | Item Number | Description | Remarks |
|----------------|-------------|--|---|
| 8 | 106945 | WASHER FLAT SAE 1/4 ROHS | |
| 9 | 104399 | SHCS M6X1X45 12 MM PART THD | |
| 10 | 106978 | FHCS 1/4-28 X 7/8 ROHS | |
| 11 | 550350 | 3/4" CLMP ADJ FT PLT | |
| 12 | 106935 | NUT NYLOCK THIN 1/4-28 ROHS | |
| 13 | 104328 | POST HEEL LOOP | |
| 14A | 104380-001 | ADJUSTABLE FOOT REST STRAP | 12 - 14" WIDE |
| 14B | 104380-002 | ADJUSTABLE FOOT REST STRAP | 15 - 16" WIDE |
| 14C | 104380-003 | ADJUSTABLE FOOT REST STRAP | 17 - 18" WIDE |
| 14D | 104380-004 | ADJUSTABLE FOOT REST STRAP | 19 - 20" WIDE |
| 15 | 102268-001 | HHCS M6 X 1 X 25 | |
| 16-19 | 107485 | FOOTREST CLAMP ASSM | |
| 20 | 740260 | TOE-ANKLE STRAP ADJ ADULT FOOTPLATE | |
| 21 | 120659 | EXT MNT HARDWARE 1 SIDE | |
| >>> | | 60,70,80 STD HANGERS - RIGHT | |
| 1A,2B,3-14A,15 | 111534 | AAA STRT SHT EXT ASM 12-13" W R | Right- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107928 | AAA STRT SHT EXT ASM 14-15" W R | Right- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107930 | AAA STRT SHT EXT ASM 16-17" W R | Right- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107932 | AAA STRT SHT EXT ASM 18-22" W R | Right- 18-22" W- SHORT |
| >>> | | 60,70,80 STD HANGERS - LEFT | |
| 1A,2B,3-14A,15 | 111535 | AAA STRT SHT EXT ASM 12-13" W L | Left- 12-13" W- SHORT |
| 1A,2C,3-14B,15 | 107935 | AAA STRT SHT EXT ASM 14" W L | Left- 14-15" W- SHORT |
| 1A,2D,3-14C,15 | 107937 | AAA STRT SHT EXT ASM 16" W L | Left- 16-17" W- SHORT |
| 1A,2E,3-14D,15 | 107939 | AAA STRT SHT EXT ASM 18" W L | Left- 18-22" W- SHORT |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - RIGHT | |
| 1B,2B,3-14A,15 | 111536 | AAA STRT MED EXT ASM 12-13" W R | Right- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107942 | AAA STRT MED EXT ASM 14-15" W R | Right- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107944 | AAA STRT MED EXT ASM 16-17" W R | Right- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107946 | AAA STRT MED EXT ASM 18-22" W R | Right- 18-22" W- MED |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - LEFT | |
| 1B,2B,3-14A,15 | 111537 | AAA STRT MED EXT ASM 12-13" W L | Left- 12-13" W- MED |
| 1B,2C,3-14B,15 | 107949 | AAA STRT MED EXT ASM 14" W L | Left- 14-15" W- MED |
| 1B,2D,3-14C,15 | 107951 | AAA STRT MED EXT ASM 16" W L | Left- 16-17" W- MED |
| 1B,2E,3-14D,15 | 107953 | AAA STRT MED EXT ASM 18" W L | Left- 18-22" W- MED |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - RIGHT | |
| 1C,2B,3-14A,15 | 111538 | AAA STRT LNG EXT ASM 12-13" W R | Right- 12-13" W- LONG |
| 1C,2C,3-14B,15 | 107956 | AAA STRT LNG EXT ASM 14-15" W R | Right- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107958 | AAA STRT LNG EXT ASM 16-17" W R | Right- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107960 | AAA STRT LNG EXT ASM 18-22" W R | Right- 18-22" W- LONG |
| >>> | | 60,70,80 & 60,70 HEMI HANGERS - LEFT | |
| 1C,2B,3-14A,15 | 111539 | AAA STRT LNG EXT ASM 12-13" W L | Left- 12-13" W- LONG |
| 1C,2C,3-14B,15 | 107963 | AAA STRT LNG EXT ASM 14W L | Left- 14-15" W- LONG |
| 1C,2D,3-14C,15 | 107965 | AAA STRT LNG EXT ASM 16W L | Left- 16-17" W- LONG |
| 1C,2E,3-14D,15 | 107968 | AAA STRT LNG EXT ASM 18W L | Left- 18-22" W- LONG |
| >>> | | 60&70 HEMI HANGERS - SHORT EXT - RIGHT | |
| 1D,2B,3-14A,15 | 129756 | AAA FOOT KIT SHT Hngr 12W R | Right- 12-13" W- SHORT; add Ext behind the Hemi |
| 1D,2C,3-14B,15 | 129758 | AAA FOOT KIT SHT Hngr 14W R | Right- 14-15" W- SHORT; add Ext behind the Hemi |
| 1D,2D,3-14C,15 | 129760 | AAA FOOT KIT SHT Hngr 16W R | Right- 16-17" W- SHORT; add Ext behind the Hemi |
| 1D,2E,3-14D,15 | 129762 | AAA FOOT KIT SHT Hngr 18W R | Right- 18-22" W- SHORT; add Ext behind the Hemi |
| >>> | | 60&70 HEMI HANGERS - SHORT EXT -LEFT | |
| 1D,2B,3-14A,15 | 129757 | AAA FOOT KIT SHT Hngr 12W L | Left- 12-13" W-SHORT; add Ext behind the Hemi |
| 1D,2C,3-14B,15 | 129759 | AAA FOOT KIT SHT Hngr 14W L | Left- 14-15" W- SHORT; add Ext behind the Hemi |
| 1D,2D,3-14C,15 | 129761 | AAA FOOT KIT SHT Hngr 16W L | Left- 16-17" W- SHORT; add Ext behind the Hemi |
| 1D,2E,3-14D,15 | 129763 | AAA FOOT KIT SHT Hngr 18W L | Left- 18-22" W- SHORT; add Ext behind the Hemi |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

[08/22/2019]

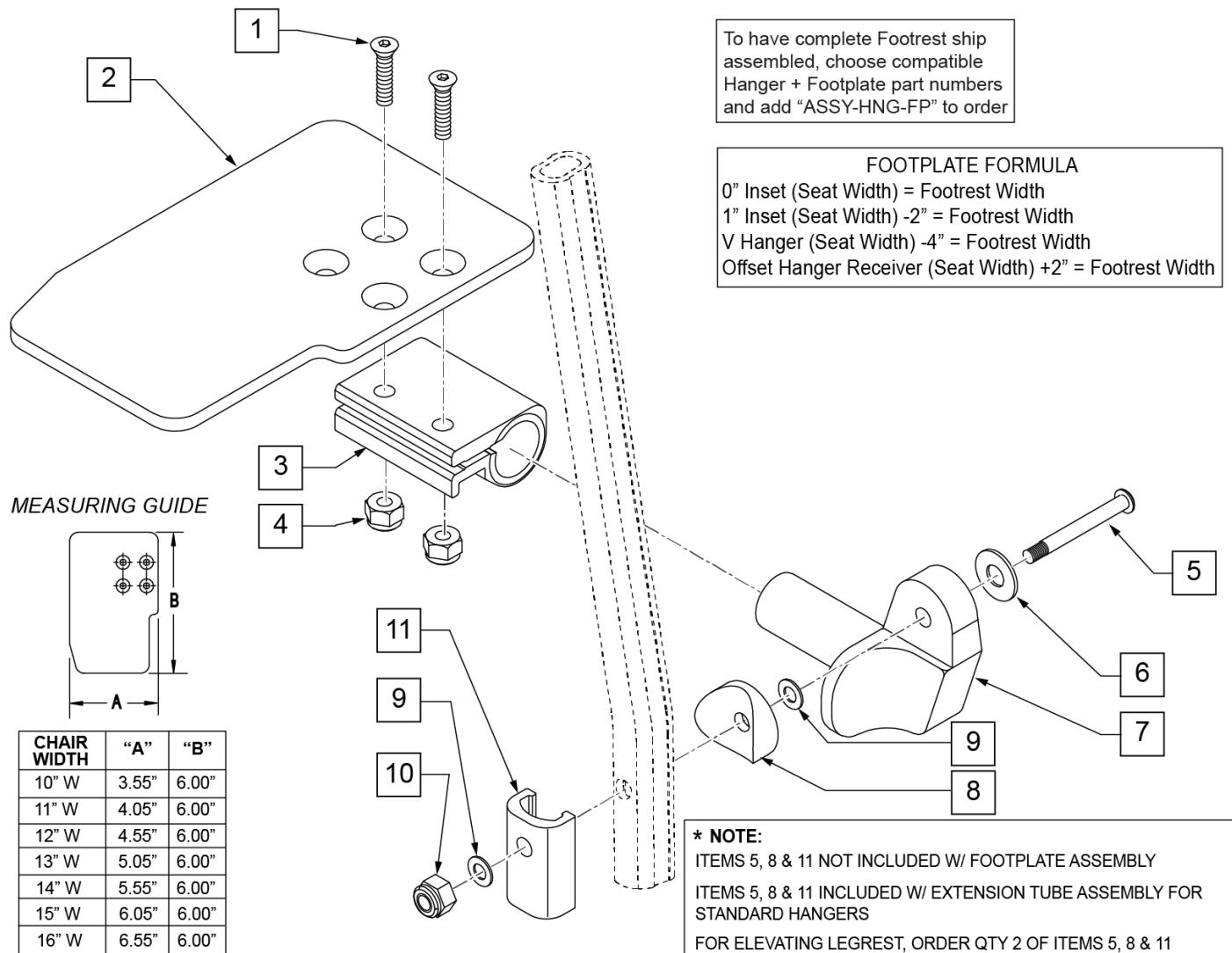
KIDS ANGLE ADJUSTABLE FOOTPLATE EXT MOUNT

Note: Footplate Assemblies are set to footrest width; please see "Footplate Formula" table for seat width conversion.

Note: V Style Hangers are not available on Swing Away Style chairs effective 7/14/14; see the "Prior To" ordering guide for V Style footplate assemblies.

Note: Zippie Iris (ZRS&ZRSE) and Zippie TS (Z1A&Z1SE) only use Straight Extension Tube.

Note: if chair has High Mount Ext Tubes or if switching to High Mount Ext Tubes, see KAA Footplate w/ High Mount Extension Ordering Guide.



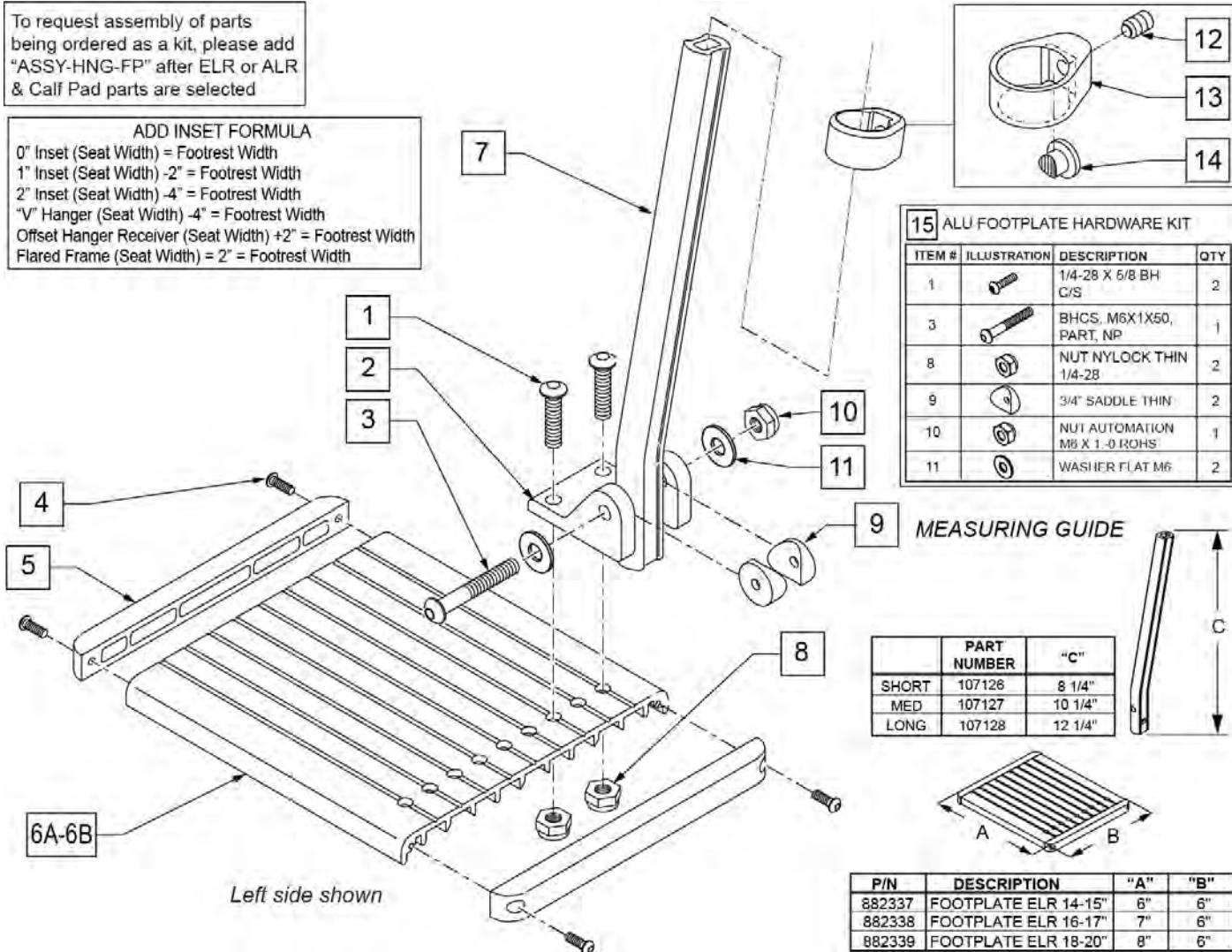
| Pos. | Item Number | Description | Remarks |
|------|-------------|-------------------------|---------|
| 1 | 106978 | FHCS 1/4 -28 x 7/8 ROHS | |

| Pos. | Item Number | Description | Remarks |
|--------------|-------------|---|---------------------------------|
| 2 | 500635 | KIDS ANGL ADJ F/PLT 10" R | Right |
| 2 | 500636 | KIDS ANGL ADJ F/PLT 10" L | Left |
| 2 | 500637 | KIDS ANGL ADJ F/PLT 11" R | Right |
| 2 | 500638 | KIDS ANGL ADJ F/PLT 11" L | Left |
| 2 | 500639 | KIDS ANGL ADJ F/PLT 12" R | Right |
| 2 | 500640 | KIDS ANGL ADJ F/PLT 12" L | Left |
| 2 | 500641 | KIDS ANGL ADJ F/PLT 13" R | Right |
| 2 | 500642 | KIDS ANGL ADJ F/PLT 13" L | Left |
| 2 | 500643 | KIDS ANGL ADJ F/PLT 14" R | Right |
| 2 | 500644 | KIDS ANGL ADJ F/PLT 14" L | Left |
| 2 | 500645 | KIDS ANGL ADJ F/PLT 15" R | Right |
| 2 | 500646 | KIDS ANGL ADJ F/PLT 15" L | Left |
| 2 | 500647 | KIDS ANGL ADJ F/PLT 16" R | Right |
| 2 | 500648 | KIDS ANGL ADJ F/PLT 16" L | Left |
| 3 | 550350 | 3/4" CLAMP ADJ FOOTPLATE | |
| 4 | 106935 | NUT NYLOCK THIN 1/4 -28 ROHS | |
| 5 | 106962 | 1/4-28 x 1 3/4 BH C/S BLK ZN (D2 EXTENSION TUBES) | |
| 5 | 226167 | 1/4-28 x 1.625 BH C/S BLK (ROUND EXTENSION TUBES) | |
| 6 | 106945 | 1/4 SAE WASHER | |
| 7 | 541002 | FTRST MOUNTING BRKT-3/8 RAD R | |
| 7 | 541003 | FTRST MOUNTING BRKT-3/8 RAD L | |
| 8 | 561055 | 3/4" SADDLE 1" OD | |
| 9 | 106944 | WASHER FLAT THIN AN 1/4 ROHS | |
| 10 | 106941 | NUT AUTOMATION 1/4 -28 ROHS | |
| 11 | 483720 | HANGER EXTENSION SADDLE LONG | Use with Double D Ext Tube |
| 1-4,6,7,9,10 | 828850 | KIDS ANG ADJ F/PLT EXT-MNT 10"R | Right |
| 1-4,6,7,9,10 | 828851 | KIDS ANG ADJ F/PLT EXT-MNT 10"L | Left |
| 1-4,6,7,9,10 | 828852 | KIDS ANG ADJ F/PLT EXT-MNT 11"R | Right |
| 1-4,6,7,9,10 | 828853 | KIDS ANG ADJ F/PLT EXT-MNT 11"L | Left |
| 1-4,6,7,9,10 | 828854 | KIDS ANG ADJ F/PLT EXT-MNT 12"R | Right |
| 1-4,6,7,9,10 | 828855 | KIDS ANG ADJ F/PLT EXT-MNT 12"L | Left |
| 1-4,6,7,9,10 | 828856 | KIDS ANG ADJ F/PLT EXT-MNT 13"R | Right |
| 1-4,6,7,9,10 | 828857 | KIDS ANG ADJ F/PLT EXT-MNT 13"L | Left |
| 1-4,6,7,9,10 | 828858 | KIDS ANG ADJ F/PLT EXT-MNT 14"R | Right |
| 1-4,6,7,9,10 | 828859 | KIDS ANG ADJ F/PLT EXT-MNT 14"L | Left |
| 1-4,6,7,9,10 | 828860 | KIDS ANG ADJ F/PLT EXT-MNT 15"R | Right |
| 1-4,6,7,9,10 | 828861 | KIDS ANG ADJ F/PLT EXT-MNT 15"L | Left |
| 1-4,6,7,9,10 | 828862 | KIDS ANG ADJ F/PLT EXT-MNT 16"R | Right |
| 1-4,6,7,9,10 | 828863 | KIDS ANG ADJ F/PLT EXT-MNT 16"L | Left |
| 1-4,6,7,9,10 | 921280 | KIDS ANG ADJ F/PLT EXT-MNT 10" | Pair |
| 1-4,6,7,9,10 | 921281 | KIDS ANG ADJ F/PLT EXT-MNT 11" | Pair |
| 1-4,6,7,9,10 | 921282 | KIDS ANG ADJ F/PLT EXT-MNT 12" | Pair |
| 1-4,6,7,9,10 | 921283 | KIDS ANG ADJ F/PLT EXT-MNT 13" | Pair |
| 1-4,6,7,9,10 | 921284 | KIDS ANG ADJ F/PLT EXT-MNT 14" | Pair |
| 1-4,6,7,9,10 | 921285 | KIDS ANG ADJ F/PLT EXT-MNT 15" | Pair |
| 1-4,6,7,9,10 | 921286 | KIDS ANG ADJ F/PLT EXT-MNT 16" | Pair |
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/FOOTPLATE ASSY REQUIRED | add with Hanger & Footplate kit |

To request assembly of parts being ordered as a kit, please add "ASSY-HNG-FP" after ELR or ALR & Calf Pad parts are selected

ADD INSET FORMULA

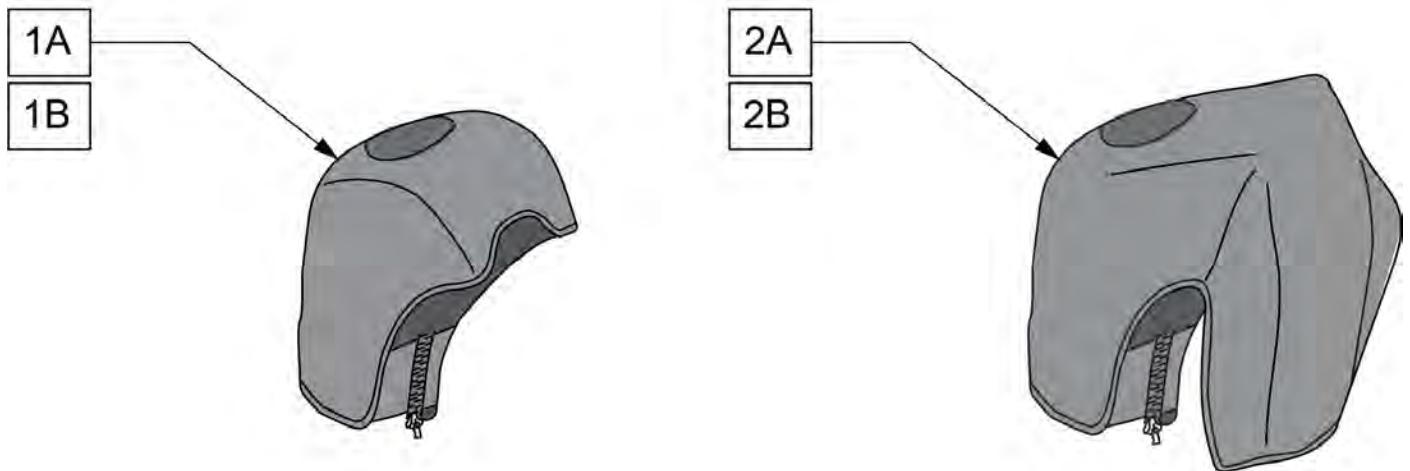
0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 2" Inset (Seat Width) -4" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width



| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|--|
| 1 | 226090 | 1/4-28 x 5/8 BH C/S | |
| 2 | 118093 | BRACKET FOOTPLATE ALUM | |
| 3 | 102262-008 | BHCS M6 X 1 X 50 INORGANIC | |
| 4 | 281043 | #4 x 5/8 PAN PHIL S/TAP | |
| 5 | 560101 | END CAPS FOOTREST | |
| 7 | 107126 | SHORT BENT | |
| 7 | 107127 | MED BENT | |
| 7 | 107128 | LONG BENT | |
| 7 | 128078 | TUBE FOOTREST EXT SHT HEMI | Use for Hemi Extension option |
| 8 | 106935 | 1/4-28 NYLOCK NUT THIN | |
| 9 | 561003 | 3/4" SADDLE THIN | |
| 10 | 132626 | NUT AUTOMATION M6 X 1.0 | |
| 11 | 107383 | WASHER FLAT M6 ROHS | |
| 4,5,6A | 882337 | ELR FOOTPLATE ASSEMBLY 14 -15" | |
| 4,5,6B | 882338 | ELR FOOTPLATE ASSEMBLY 16 -17" | |
| 4,5,6C | 882339 | ELR FOOTPLATE ASSEMBLY 18 -20" | |
| 12-14 | 119495 | EXTENSION CLAMP KIT | |
| 15 | 129775 | ALU FOOTPLATE HDWARE KIT | Ext tube not included; bracket (118093) not included |

| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------------------------------|
| | | Ship assembled part # | Use with multiple assemblies |
| | ASSY-HNG-FP | HANGER/Footplate ASSY REQUIRED | add with Hanger & Footplate kit |

Note: For installation instructions please see the informations section to the right of this parts page.



| Pos. | Item Number | Description | Remarks |
|------|-------------|-----------------------|---------|
| 1A | 163881 | ELR NEOPRENE COVER PR | Pair |
| 1B | 163882 | ELR GEL COVER PR | Pair |
| 2A | 163883 | ALR NEOPRENE COVER PR | Pair |
| 2B | 163884 | ALR GEL COVER PR | Pair |

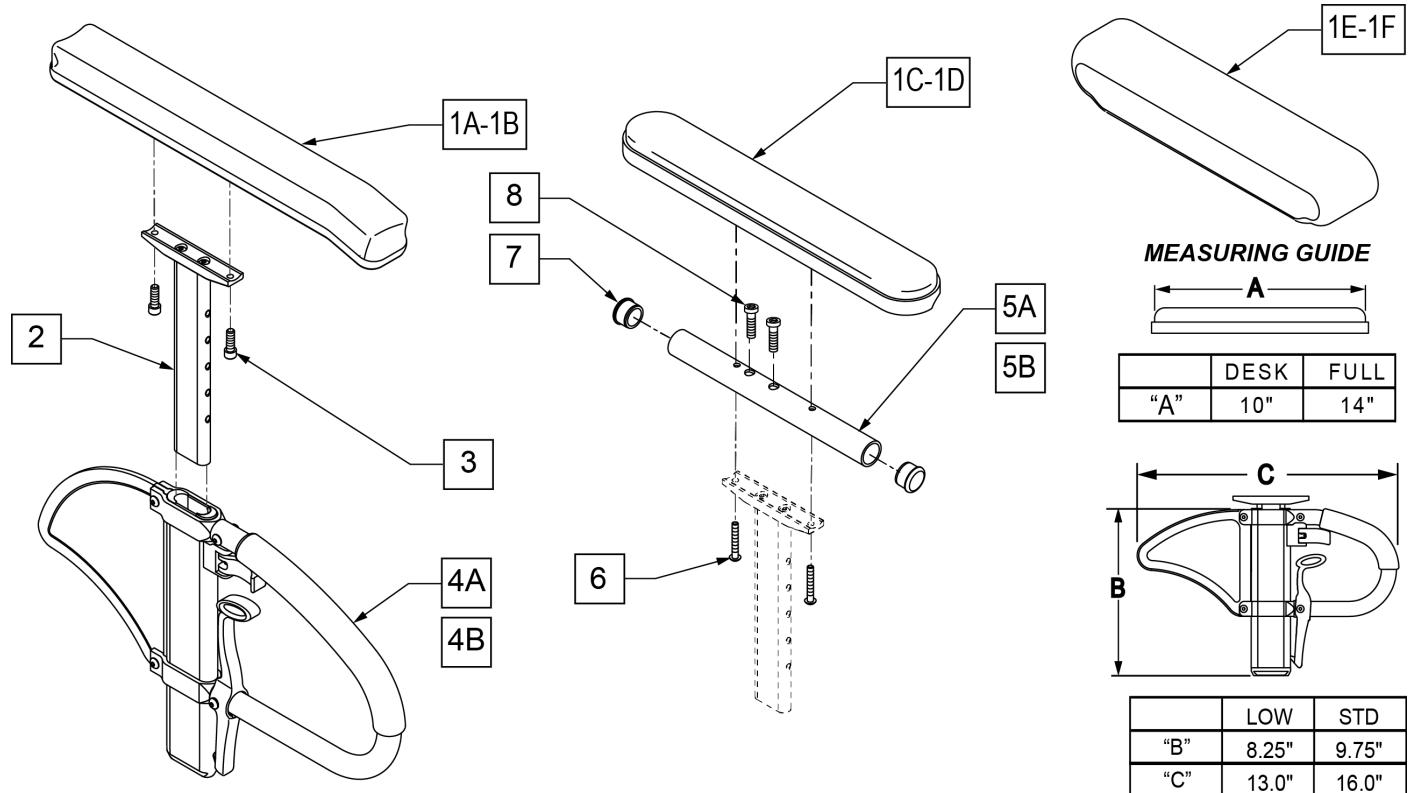
SINGLE POST HEIGHT ADJUSTABLE ARMREST

[12/23/2019]

Note: Fits most Manual Products, not all Armrest Pads are offered on all chairs, consult product order form for compatibility.

Note: available on Quickie Iris after S/N IRS-007726 & IRSE-008701 and prior to IRS-063000 & IRSE-083000, and Zippie Iris prior to ZRS-051000 & ZRSE-058000.

Note: if switching from Desk to Full Length Armrest Pad OR switching from Full Length to Desk Armrest Pad, the following items are required: 1C/1D, 5A/5B, and 6-8.

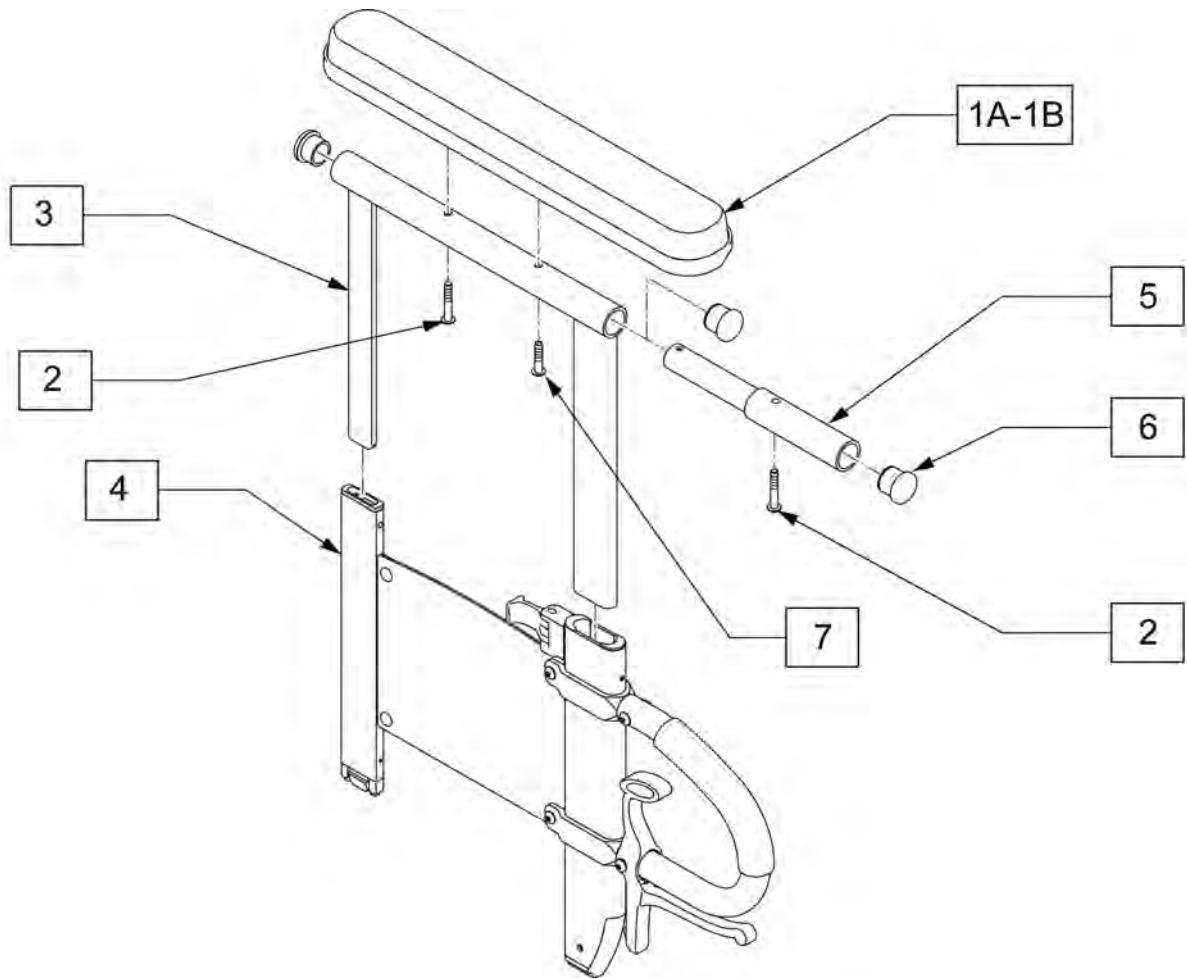


| Pos. | Item Number | Description | Remarks |
|------|-------------|---------------------------|-----------------------|
| 1A | 104568-001 | SPHA PAD DESK | CONTOUR DESK |
| 1B | 104568-002 | SPHA PAD FULL | CONTOUR FULL |
| 1C | 561024 | ARMREST PAD 10" DESK | CLASSIC DESK |
| 1D | 561031 | ARMREST PAD 14" FULL | CLASSIC FULL |
| 1E | 561280 | ARMREST PAD 10" LEFT W/F | Left-Waterfall Desk |
| 1E | 561281 | ARMREST PAD 10" RIGHT W/F | Rightt-Waterfall Desk |
| 1F | 561284 | ARMREST PAD 14" LEFT W/F | Left-Waterfall Full |
| 1F | 561285 | ARMREST PAD 14" RIGHT W/F | Rightt-Waterfall Full |
| 2 | 116312 | SNGL POST UPPR ASSM LOW | LOW/SMALL |
| 2 | 116313 | SNGL POST UPPR ASSM STD | STANDARD |
| 3 | 106956 | SHCS 10-32 X 3/4 ROHS | |
| 2,4A | 104509-001 | SPHA ARMREST ASSY STD | STANDARD |
| 2,4B | 104509-002 | SPHA ARMREST ASSY LOW | LOW/SMALL |

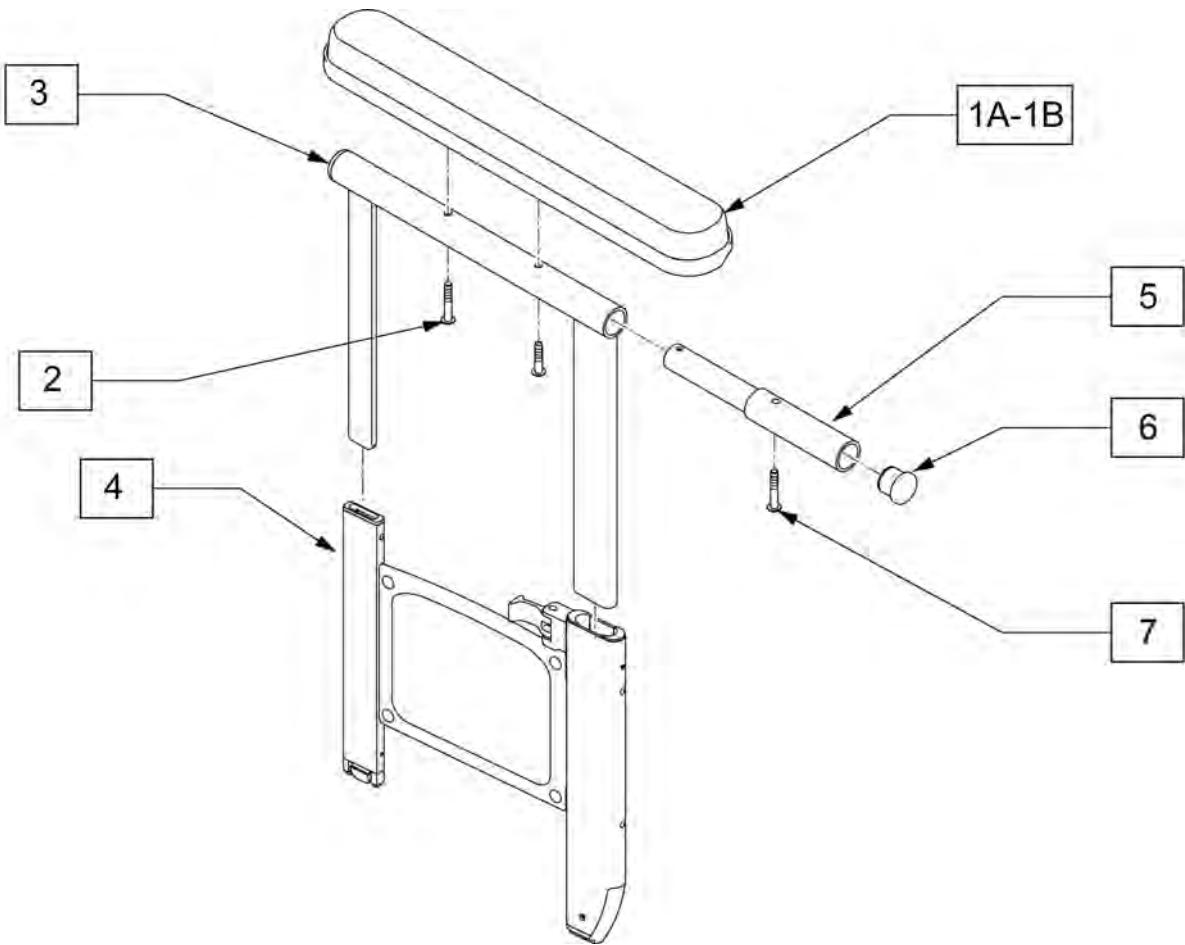
| Pos. | Item Number | Description | Remarks |
|------------------|--------------------|-------------------------------|-----------------------------------|
| 5A | 521812 | HT ADJ PD TUBE 10IN DESK POWE | Desk |
| 5B | 521813 | HT ADJ PD TUBE 14IN FULL POWE | Full |
| 6 | 107024 | BHCS 10-32 X 1 1/2 ROHS | |
| 7 | 560735 | 7/8" ROUND TUBE PLUG | |
| 8 | 108534 | SHCS 10-32 X 1-1/4 PL | Used with Full Length & Waterfall |
| 1C,2,3,4A,5A,6,7 | 108599 | SPHA STD CLASIC DESK PAD R | Right |
| 1C,2,3,4A,5A,6,7 | 108603 | SPHA STD CLASIC DESK PAD L | Left |
| 1D,2,3,4A,5B,6-8 | 108601 | SPHA STD CLASIC FULL PAD R | Right |
| 1D,2,3,4A,5B,6-8 | 108605 | SPHA STD CLASIC FULL PAD L | Left |
| 1A,2,3,4A | 108595 | SPHA STD CNTUR DESK PAD | |
| 1B,2,3,4A | 108597 | SPHA STD CNTUR FULL PAD | |
| 1C,2,3,4B,5A,6,7 | 108600 | SPHA LOW CLASIC DESK PAD R | Right |
| 1C,2,3,4B,5A,6,7 | 108604 | SPHA LOW CLASIC DESK PAD L | Left |
| 1D,2,3,4B,5B,6-8 | 108602 | SPHA LOW CLASIC FULL PAD R | Right |
| 1D,2,3,4B,5B,6-8 | 108606 | SPHA LOW CLASIC FULL PAD L | Left |
| 1A,2,3,4B | 108596 | SPHA LOW CNTUR DESK PAD | |
| 1B,2,3,4B | 108598 | SPHA LOW CNTUR FULL PAD | |
| 1C,2,5A,6,7 | 159600 | SPHA STD CLAS DESK UPPR R | |
| 1C,2,5A,6,7 | 159601 | SPHA STD CLAS DESK UPPR L | |
| 1D,2,5B,6-8 | 159602 | SPHA STD CLAS FULL UPPR R | |
| 1D,2,5B,6-8 | 159603 | SPHA STD CLAS FULL UPPR L | |
| 1C,2,5A,6,7 | 159604 | SPHA LOW CLAS DESK UPPR R | |
| 1C,2,5A,6,7 | 159605 | SPHA LOW CLAS DESK UPPR L | |
| 1D,2,5B,6-8 | 159606 | SPHA LOW CLAS FULL UPPR R | |
| 1D,2,5B,6-8 | 159607 | SPHA LOW CLAS FULL UPPR L | |

DUAL POST ARMREST (TRANSFER)

[09/2011]



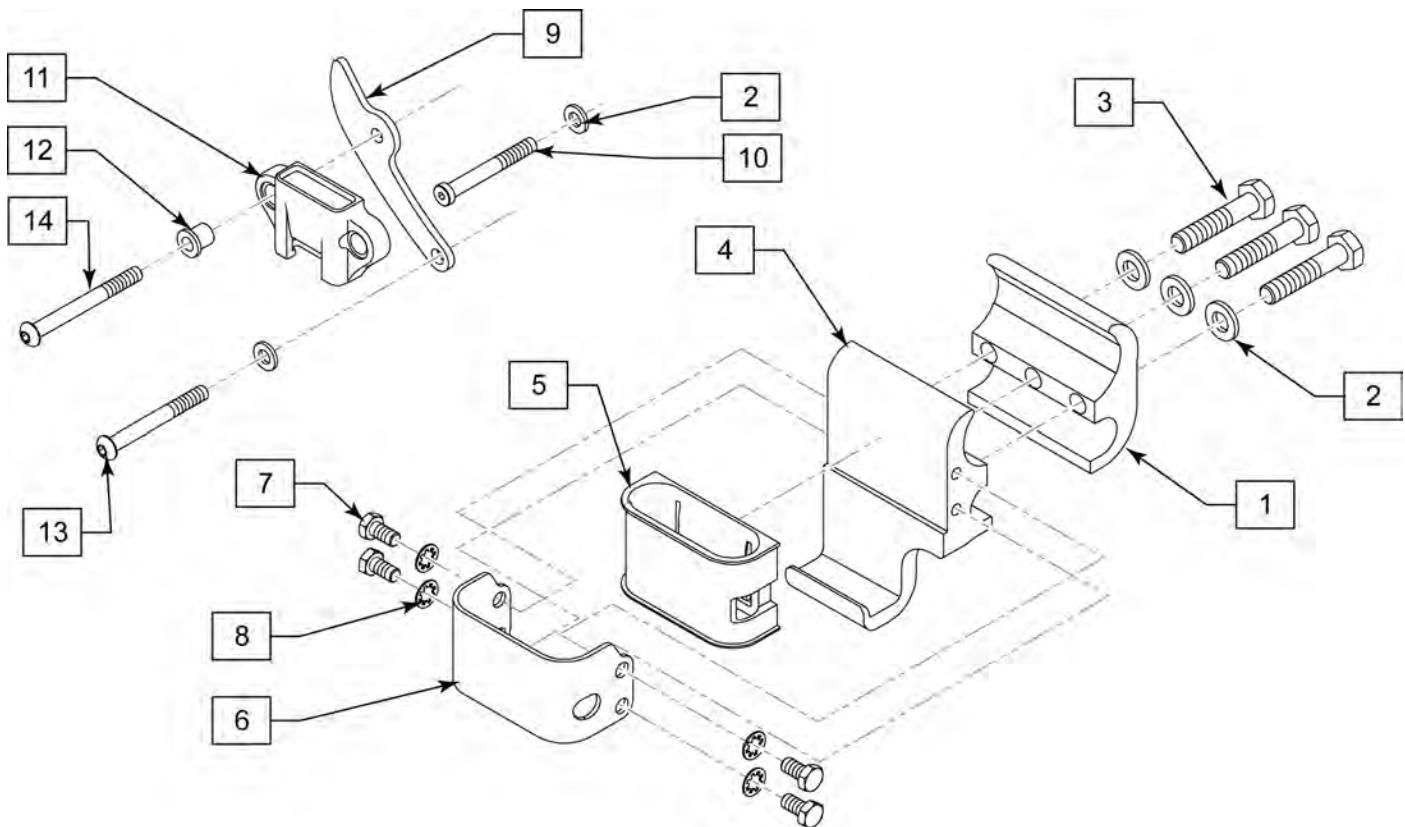
| Pos. | Item Number | Description | Remarks |
|----------|-------------|-------------------------------|---------|
| 1A | 561024 | ARMREST PAD 10" DESK | |
| 1B | 561031 | ARMREST PAD 14" FULL | |
| 2 | 107023 | BHCS 10-32 X 1-3/8 ROHS | |
| 7 | 118182 | BHCS 10-32 X 7/8 ROHS | |
| 1A-3 | 119558 | UPPER DP DESK L | Left |
| 1A-3 | 119559 | UPPER DP DESK R | Right |
| 1B-3,5-7 | 119560 | UPPER DP FULL L | Left |
| 1B-3,5-7 | 119561 | UPPER DP FULL R | Right |
| 1A-4,6 | 119490 | DUAL POST ARM TRANSFER DESK L | Left |
| 1A-4,6 | 119491 | DUAL POST ARM TRANSFER DESK R | Right |
| 1B-7 | 119492 | DUAL POST ARM TRANSFER FULL L | Left |
| 1B-7 | 119493 | DUAL POST ARM TRANSFER FULL R | Right |

DUAL POST ARMREST (NON-TRANSFER)

| Pos. | Item Number | Description | Remarks |
|----------|-------------|-------------------------------|---------|
| 1A | 561024 | ARMREST PAD 10" DESK | |
| 1B | 561031 | ARMREST PAD 14" FULL | |
| 2 | 107023 | BHCS 10-32 X 1-3/8 ROHS | |
| 1A-3 | 119558 | UPPER DP DESK L | |
| 1A-3 | 119559 | UPPER DP DESK R | |
| 5 | 117958 | EXTENSION ARMPAD FULL DPA | |
| 6 | 561007 | 7/8" INSERT PLUG .083 | |
| 7 | 118182 | BHCS 10-32 X 7/8 ROHS | |
| 1B-3,5,6 | 119560 | UPPER DP FULL L | Left |
| 1B-3,5,6 | 119561 | UPPER DP FULL R | Right |
| 1A-4,6 | 119486 | DUAL POST ARM NO-TRANS DESK L | Left |
| 1A-4,6 | 119487 | DUAL POST ARM NO-TRANS DESK R | Right |
| 1B-6 | 119488 | DUAL POST ARM NO-TRANS FULL L | Left |
| 1B-6 | 119489 | DUAL POST ARM NO-TRANS FULL R | Right |

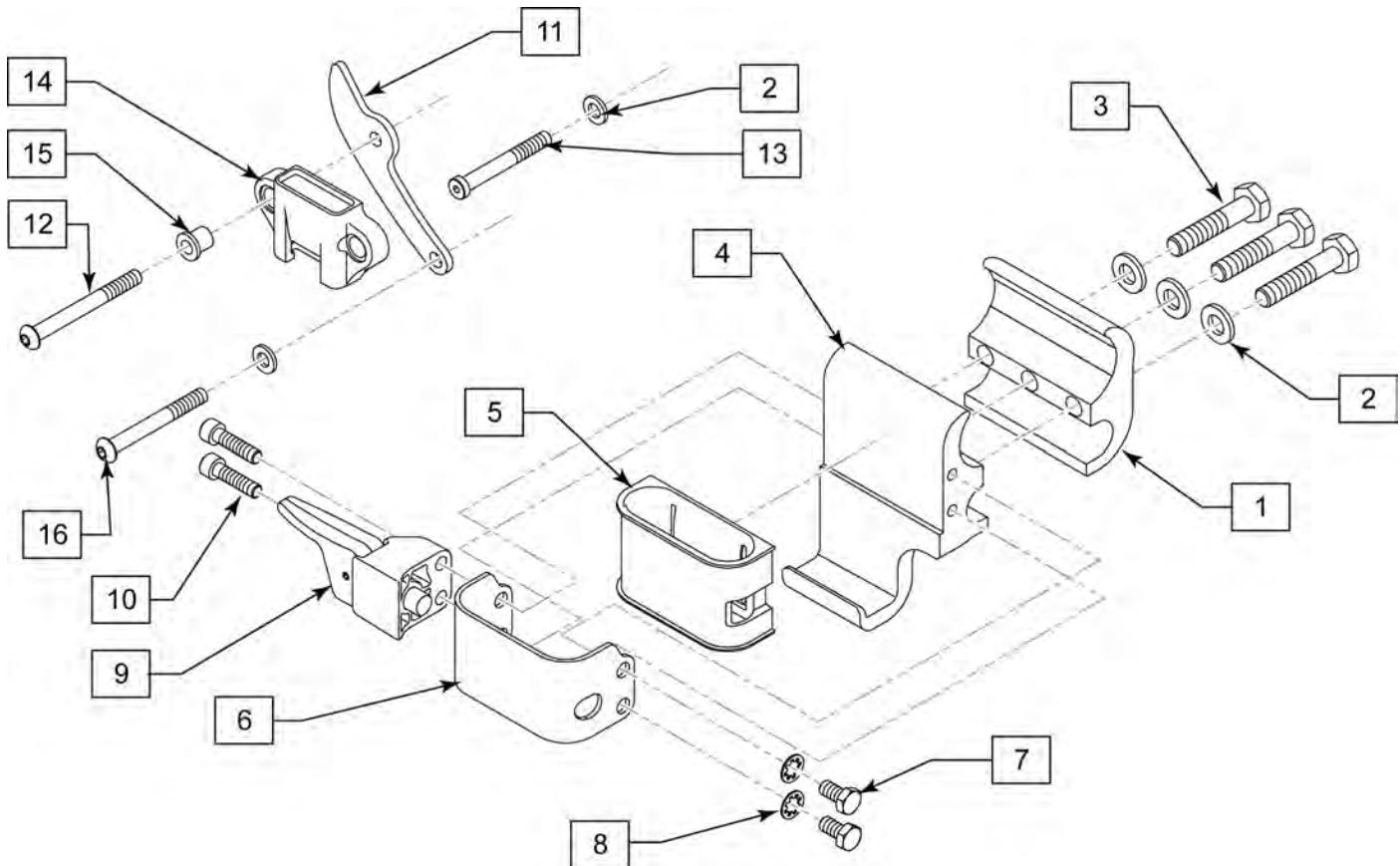
FLIP BACK DUAL POST TRANSFER ARMREST RECEIVER

[11/2011]



| Pos. | Item Number | Description | Remarks |
|--------|-------------|--------------------------------|---------|
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 3 | 106970 | HHCS 1/4-28 X 1-1/4 ROHS | |
| 7 | 106953 | HHCS #10-32 X 3/8 PL ROHS | |
| 8 | 267340 | #10 WAHSEN INT LOCK ZN | |
| 10 | 118088 | SHCS LOW HD 1/4-28 X 2 ROHS | |
| 13 | 106966 | BHCS 1/4-28 X 2-1/4 SHLDR ROHS | |
| 14 | 106967 | BHCS 1/4-28 X 2-1/2 SHLDR ROHS | |
| 1-8 | 119484 | DP TRANS ARMREST RECVR FRNT L | Left |
| 1-8 | 119485 | DP TRANS ARMREST RECVR FRNT R | Right |
| 2,9-14 | 119497 | FLIP BACK ARM RECIVER REAR | |

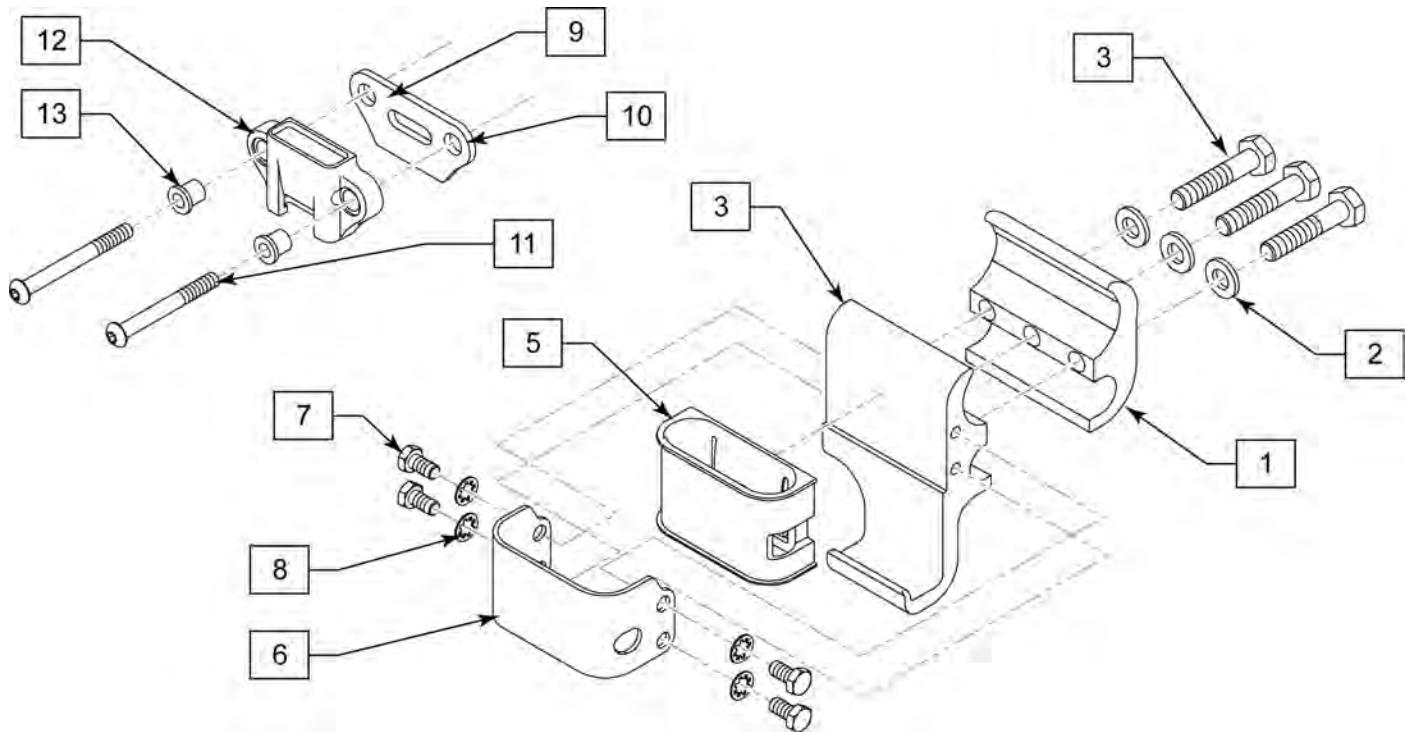
FLIP BACK DUAL POST NON TRANSFER ARMREST RECEIVER



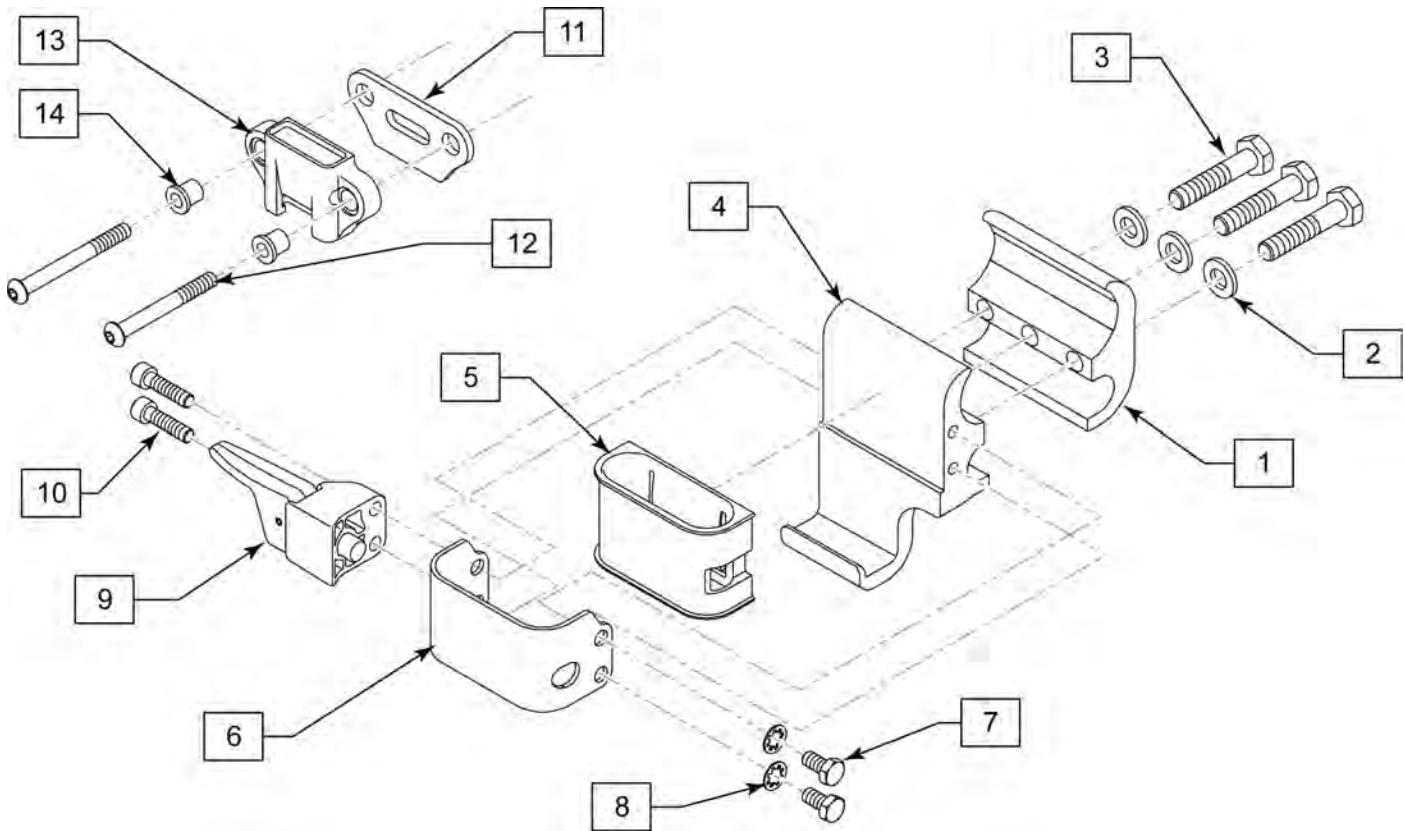
| Pos. | Item Number | Description | Remarks |
|---------|-------------|--------------------------------|---------|
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 3 | 106970 | HHCS 1/4-28 X 1-1/4 ROHS | |
| 7 | 106953 | HHCS #10-32 X 3/8 PL ROHS | |
| 8 | 267340 | #10 WAHSER INT LOCK ZN | |
| 10 | 106956 | SHCS #10-32 X 3/4 ROHS | |
| 12 | 106967 | BHCS 1/4-28 X 2-1/2 SHLDR ROHS | |
| 13 | 118088 | SHCS LOW HD 1/4-28 X 2 ROHS | |
| 15 | 117975 | BUSHING RECEIVER REAR DPA | |
| 16 | 106966 | BHCS 1/4-28 X 2-1/4 SHLDR ROHS | |
| 1-10 | 119482 | DP NO-TRANS ARM RECVR FRNT L | Left |
| 1-10 | 119483 | DP NO-TRANS ARM RECVR FRNT R | Right |
| 2,11-16 | 119497 | FLIP BACK ARM RECVR REAR | |
| 9-10 | 119519 | PLUNGER KIT | |

FIXED DUAL POST TRANSFER ARMREST RECEIVER

[09/2011]



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------|
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 3 | 106970 | HHCS 1/4-28 X 1-1/4 ROHS | |
| 7 | 106953 | HHCS #10-32 X 3/8 PL ROHS | |
| 8 | 267340 | #10 WAHSE INT LOCK ZN | |
| 10 | 106967 | BHCS 1/4-28 X 2-1/2 SHLDR ROHS | |
| 12 | 117975 | BUSHING RECEIVER REAR DPA | |
| 1-8 | 119484 | DP TRANS ARMREST RECVR FRNT L | Left |
| 1-8 | 119485 | DP TRANS ARMREST RECVR FRNT R | Right |
| 9-12 | 119496 | FIXED BACK ARM RECIVER REAR | |

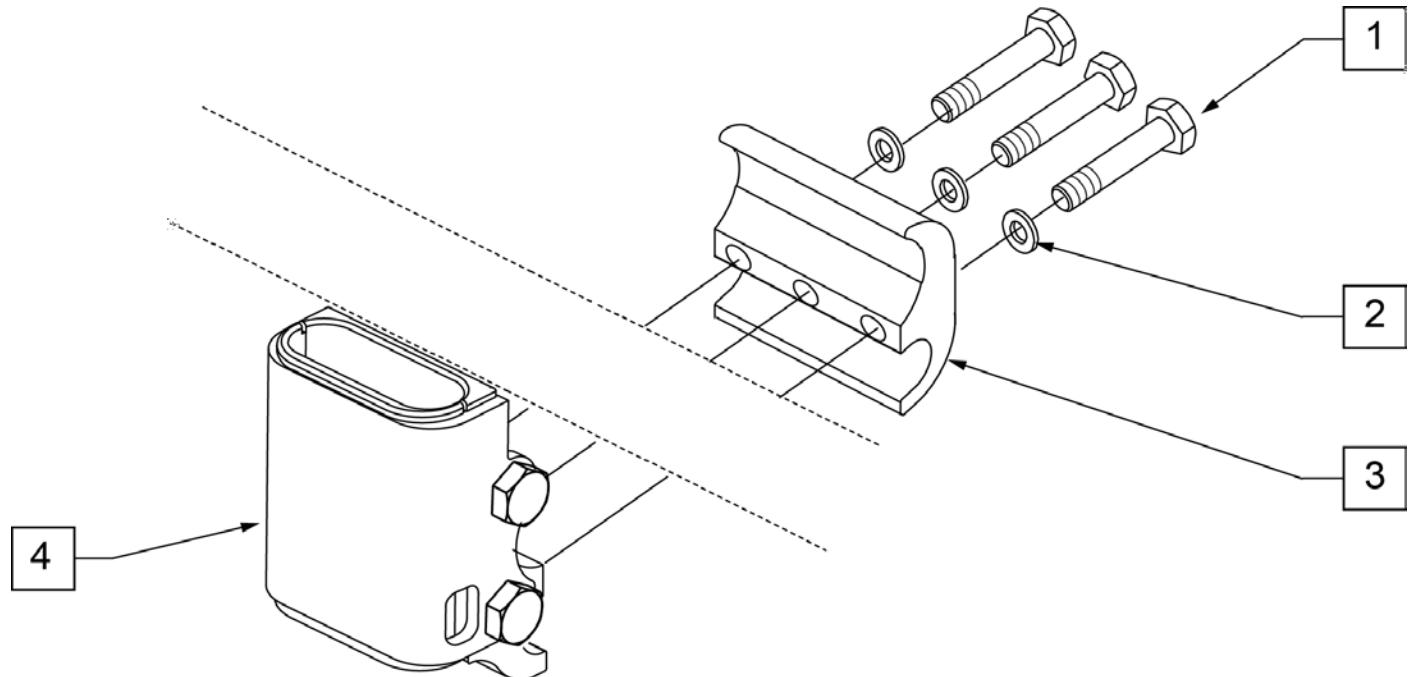


| Pos. | Item Number | Description | Remarks |
|-------|-------------|--------------------------------|---------|
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS | |
| 3 | 106970 | HHCS 1/4-28 X 1-1/4 ROHS | |
| 7 | 106953 | HHCS #10-32 X 3/8 PL ROHS | |
| 8 | 267340 | #10 WAHSER INT LOCK ZN | |
| 9 | 118074 | PLUNGER ASSY | |
| 10 | 106956 | SHCS #10-32 X 3/4 ROHS | |
| 12 | 106967 | BHCS 1/4-28 X 2-1/2 SHLDR ROHS | |
| 14 | 117975 | BUSHING RECEIVER REAR DPA | |
| 1-10 | 119482 | DP NO-TRANS ARM RECVR FRNT L | Left |
| 1-10 | 119483 | DP NO-TRANS ARM RECVR FRNT R | Right |
| 11-14 | 119496 | FIXED BACK ARM RECIVER REAR | |
| 9,10 | 119519 | PLUNGER KIT | |

Note: clamp mounts to 1" tubing.

Note: used on Quickie Iris chairs after S/N IRS-007726 & IRSE-008701 and prior to IRS-063000 & IRSE-083000.

Note: used on Zippie Iris chairs prior to S/N ZRS-051000 & ZRSE-058000.



STANDARD RECEIVER

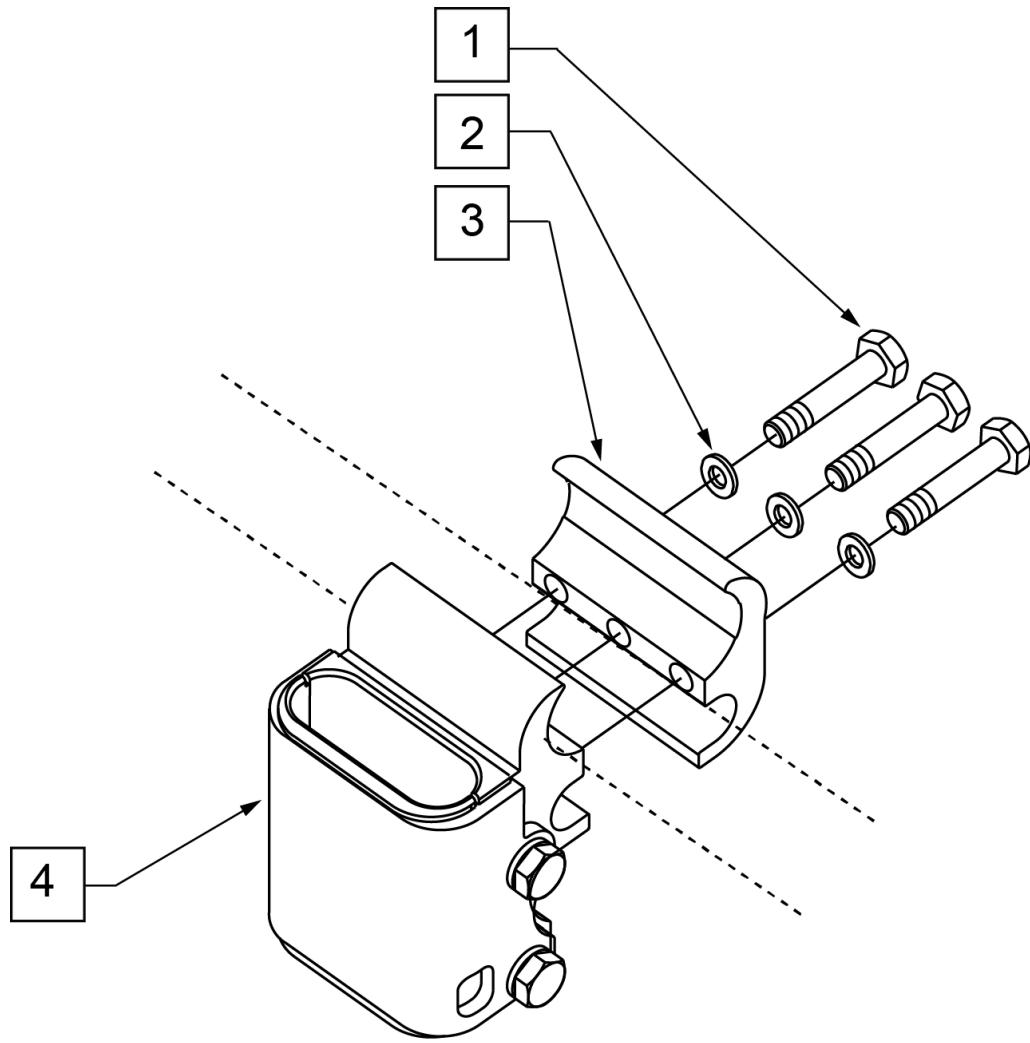
| Pos. | Item Number | Description |
|------|-------------|--------------------------------|
| 1 | 106970 | HHCS 1/4 -28 x 1 1/4 ROHS |
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS |
| 3 | 111405 | CLAMP ARMREST INNER |
| 4 | 112422 | RECEIVER ARMREST STANDARD |
| 1-4 | 118457 | RECEIVER ARMREST STANDARD ASSM |

Note: clamp mounts to 1" tubing.

Note: used on Quickie Iris chairs after S/N IRS-007726 & IRSE-008701 and prior to IRS-063000 & IRSE-083000.

Note: used on Zippie Iris chairs prior to S/N ZRS-051000 & ZRSE-058000.

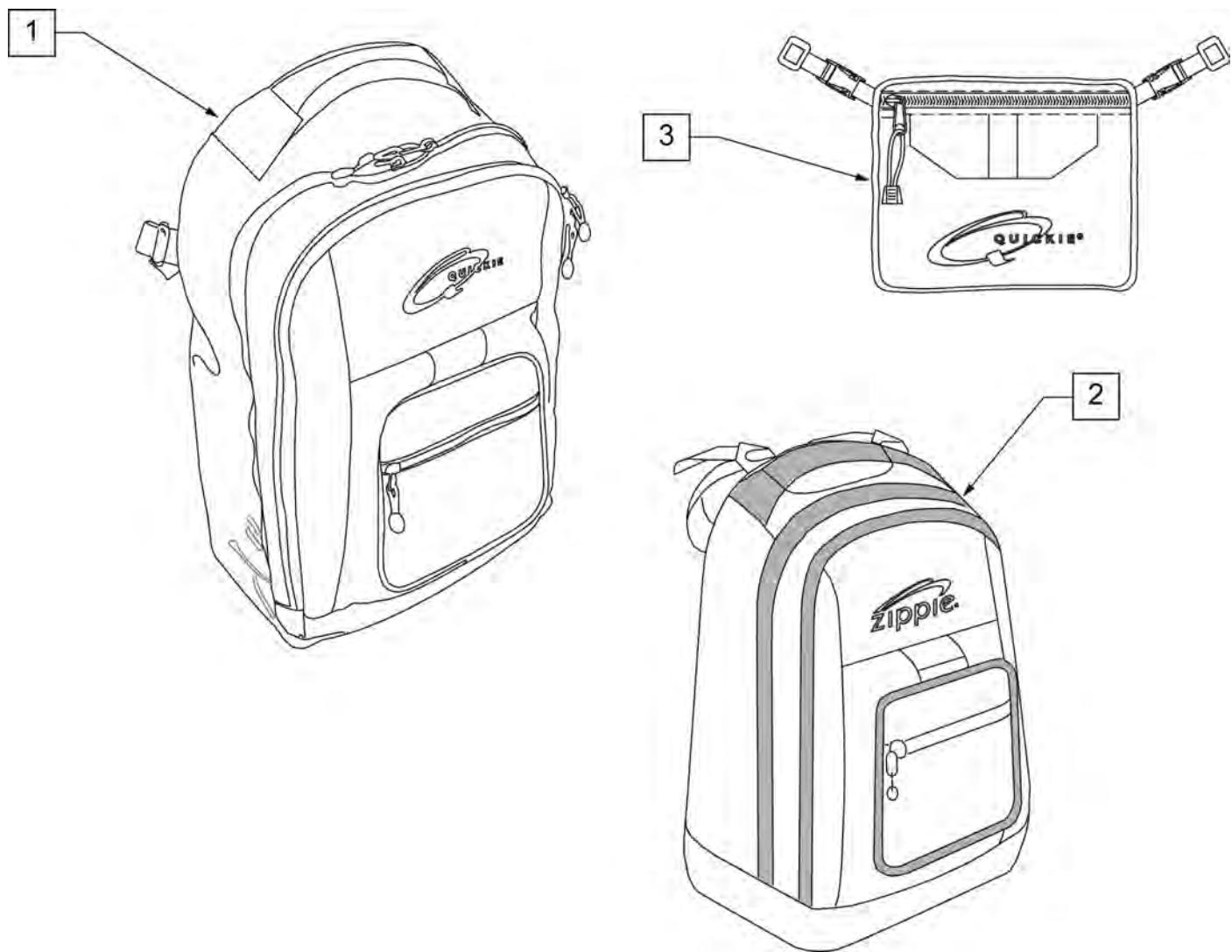
Note: used on Zippie 2 chairs w/ S/N Prefix Z2A.



LOW
RECEIVER

| Pos. | Item Number | Description |
|------|-------------|------------------------------|
| 1 | 107360 | HHCS 1/4 -28 x 1 1/4 PL ROHS |
| 2 | 106943 | WASHER FLAT AN 1/4 ROHS |
| 3 | 111405 | CLAMP ARMREST INNER |
| 4 | 112423 | RECEIVER ARMREST LOW |
| 1-4 | 118458 | REC ARMREST LOW ASSM |

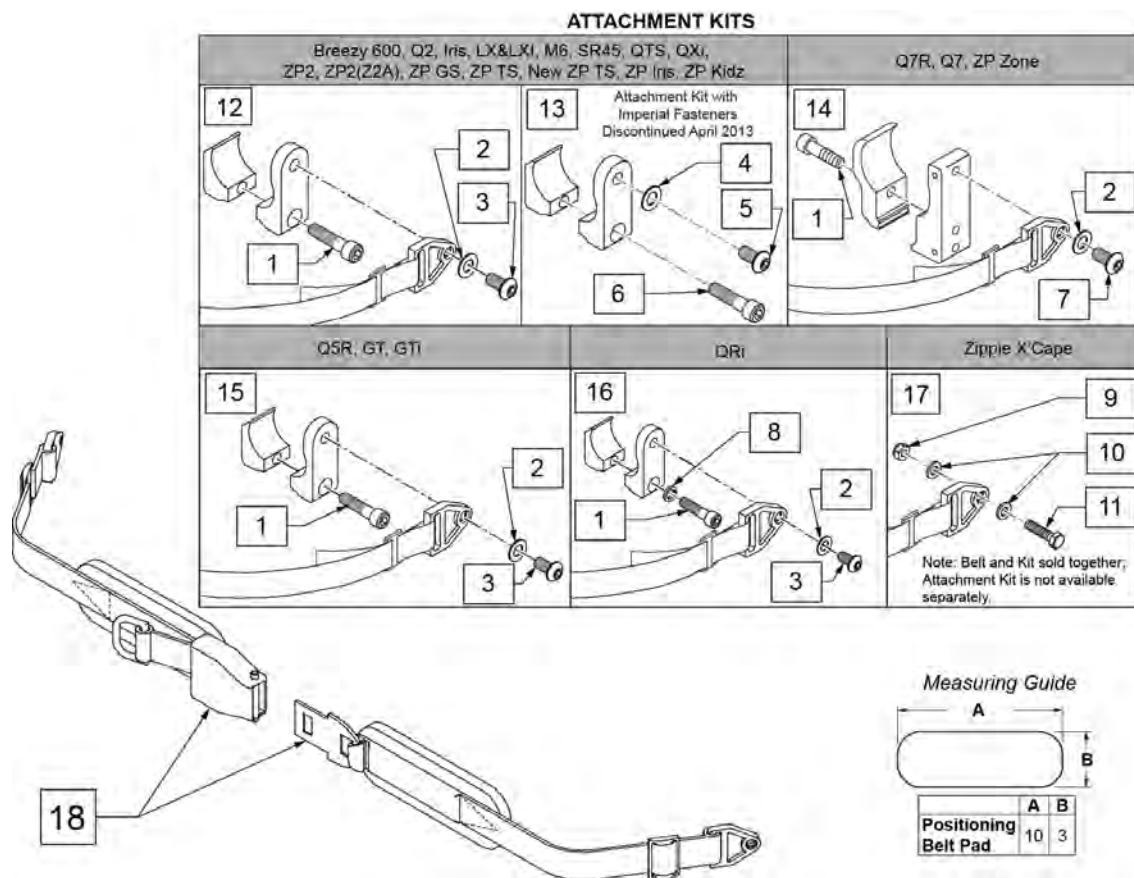
NOTE: KIDS BACKPACKS DO NOT HAVE ADJUSTABLE STRAPS W/ BUCKLES.



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------|--|
| 1 | 750115 | BACK PACK QUICKIE | Overall dimensions: width 12.5", height 18.5", depth 6.5" |
| 2 | 104572 | BACKPACK ZIPPIE | Overall dimensions: width 12", height 16.5", depth 4.5" |
| 3 | 750307 | SEAT POUCH QUICKIE | Dimensions: width 8.5", height 6", depth top 2.5", depth bottom 3.5" |

Note: some items listed may not be available with every chair model or in conjunction with another chair feature.

NOTE: when mounting Positioning Belts to the 5R, GT or GTI, it is recommended to attach the belt by using the Backrest Support Bracket Hardware.

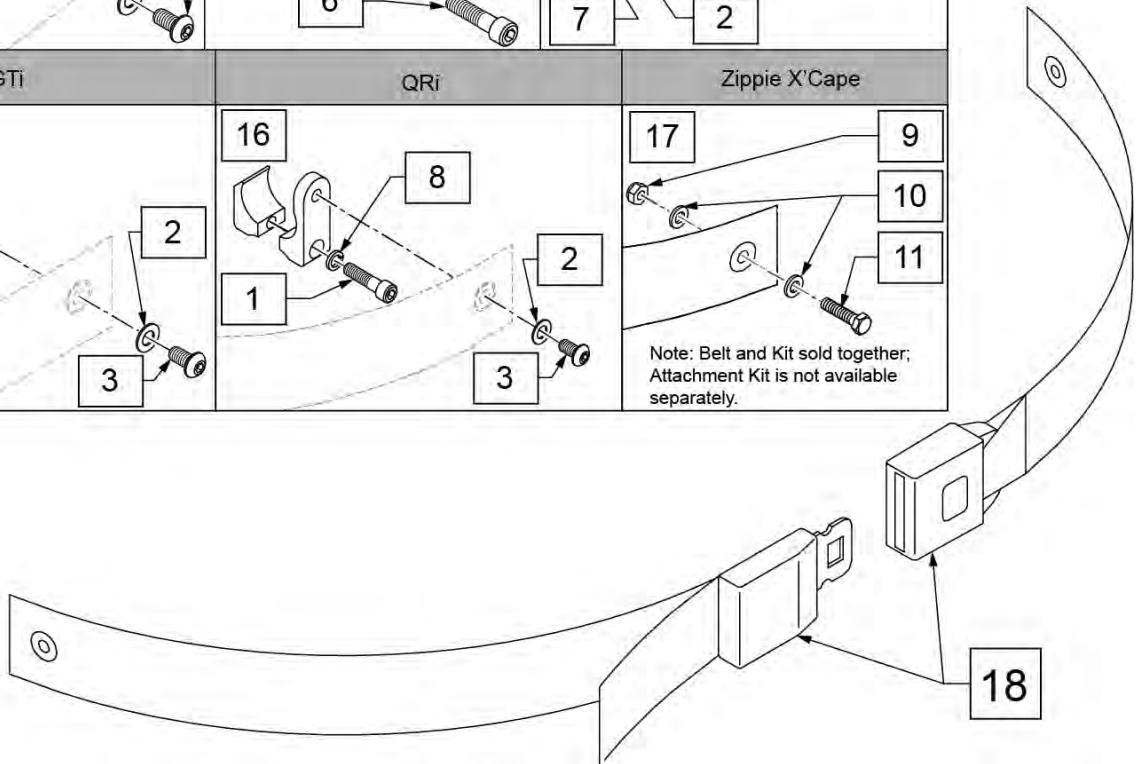
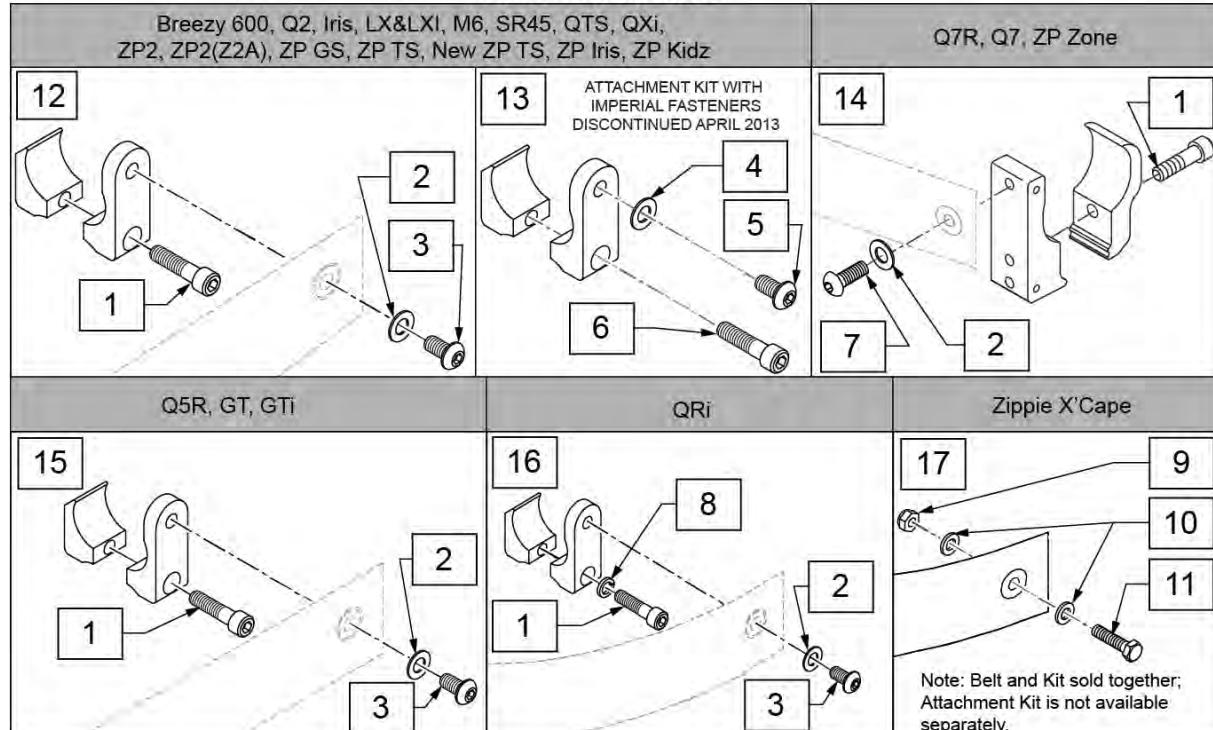


| Pos. | Item Number | Description | Remarks |
|------|-------------|------------------------------|-------------------------------|
| 1 | 102263-003 | SHCS M6 X 1 X 25 W/PL INORG | Metric |
| 2 | 250104 | WASHER FLAT M6 | Metric |
| 3 | 103185-005 | BHCS M6 X 1 X 12 FULL PL | Metric |
| 4 | 106943 | WASHER FLAT AN 1/4 ROHS | Imperial (standard) |
| 5 | 226154 | 1/4-20 X 1/2 BH C/S W/PATCH | Imperial (standard) |
| 6 | 221116 | 1/4-20 X 1 SOC HD BLK | Imperial (standard) |
| 7 | 230113 | BHCS M6 X 1 X 12 | |
| 8 | 050129-001 | LOCKWASHER HIGH COLLAR M6 | |
| 9 | 104381 | NUT HEX NYLOCK M6 X 1.0 | |
| 10 | 107383 | WASHER FLAT M6 | |
| 11 | 102268-002 | HHCS M6 X 1 X 35 BLK | |
| 12 | 120750 | PSTN BELT CLAMP ASSM PR | Metric; Pair |
| 13 | 900116 | POSITION BELT ATTACHMENT KIT | Set of 2; Imperial (standard) |
| 14 | 116268 | OVAL CLAMP ASSM KIT | Kit contains 1 Clamp |
| 15 | 159122 | POSITIONING BELT CLAMPS PR | Pair |
| 16 | 123534 | POS BELT CLAMP KIT RPO | Set of 2 |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|---------------------------------|--|
| 18 | 450418-QU | BELT 2" AIRCRAFT BUCKLE | Max length of belt 64" |
| 18 | 450423-QU | BELT 2" AIRCRAFT BUCKLE W/PAD | Max length of belt 64" |
| 18 | 450424 | BELT 2" AIRCRAFT BKL LONG W/PAD | Max length of belt 72" |
| 18 | 450425 | BELT 2" AIRCRAFT BKL LONG | Max length of belt 72" |
| 18 | 450419-QU | BELT 2" AIRCRAFT BKL W/QUAD LP | Max length of belt 64" |
| 18 | 468419 | BELT 2" AIRCRAFT BKL W/QD LPCZ | Max length of belt 64" |
| 17,18 | 136464 | AIRCRAFT HIP BELT 2" KIT | ZP Xcape: includes Belt & Attachment Kit |
| 17,18 | 136465 | AIRCRAFT HIP BELT 2" PAD KIT | ZP Xcape: includes Belt & Attachment Kit |

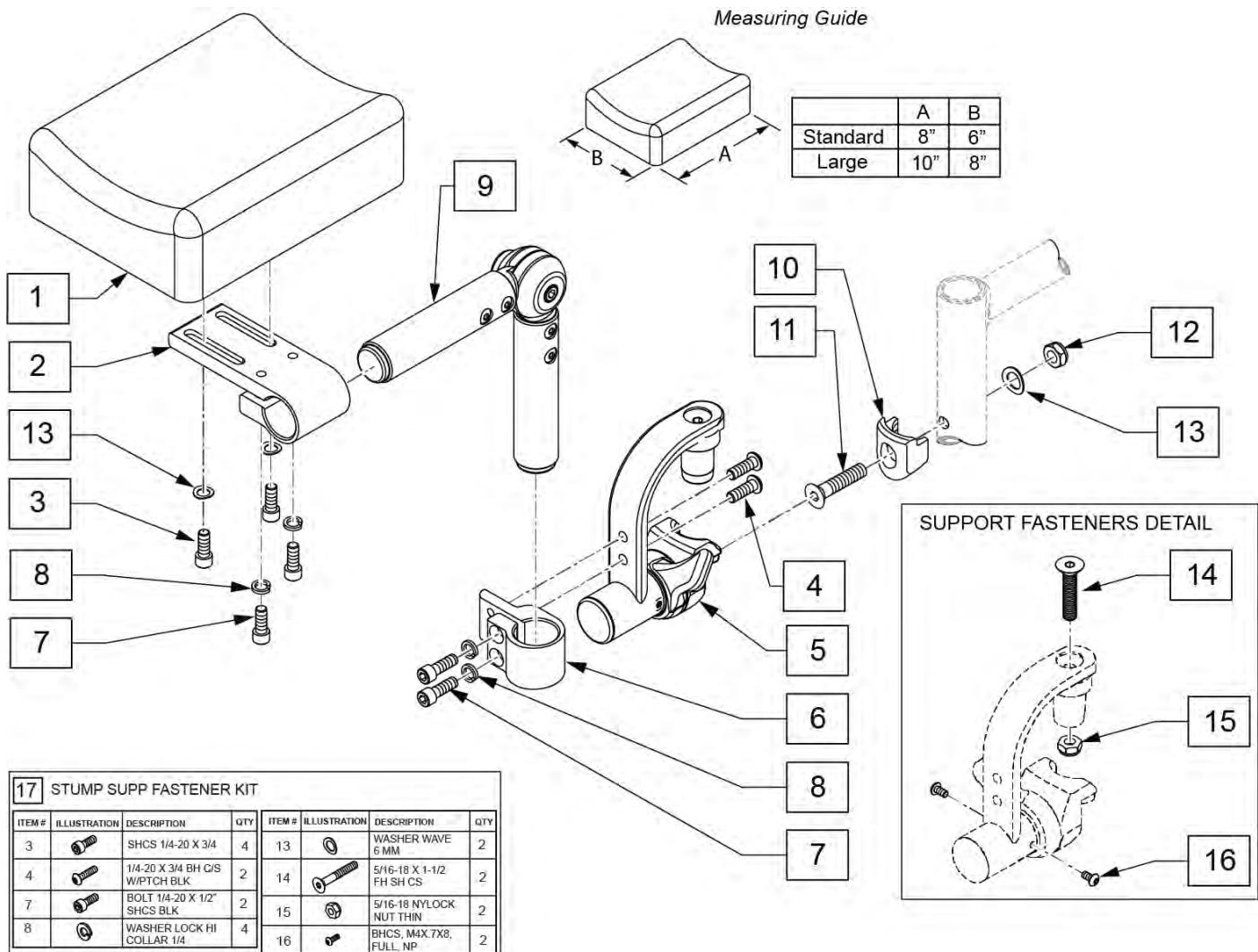
NOTE: when mounting Positioning Belts to the 5R, GT or GTi, it is recommended to attach the belt by using the Backrest Support Bracket Hardware.

ATTACHMENT KITS



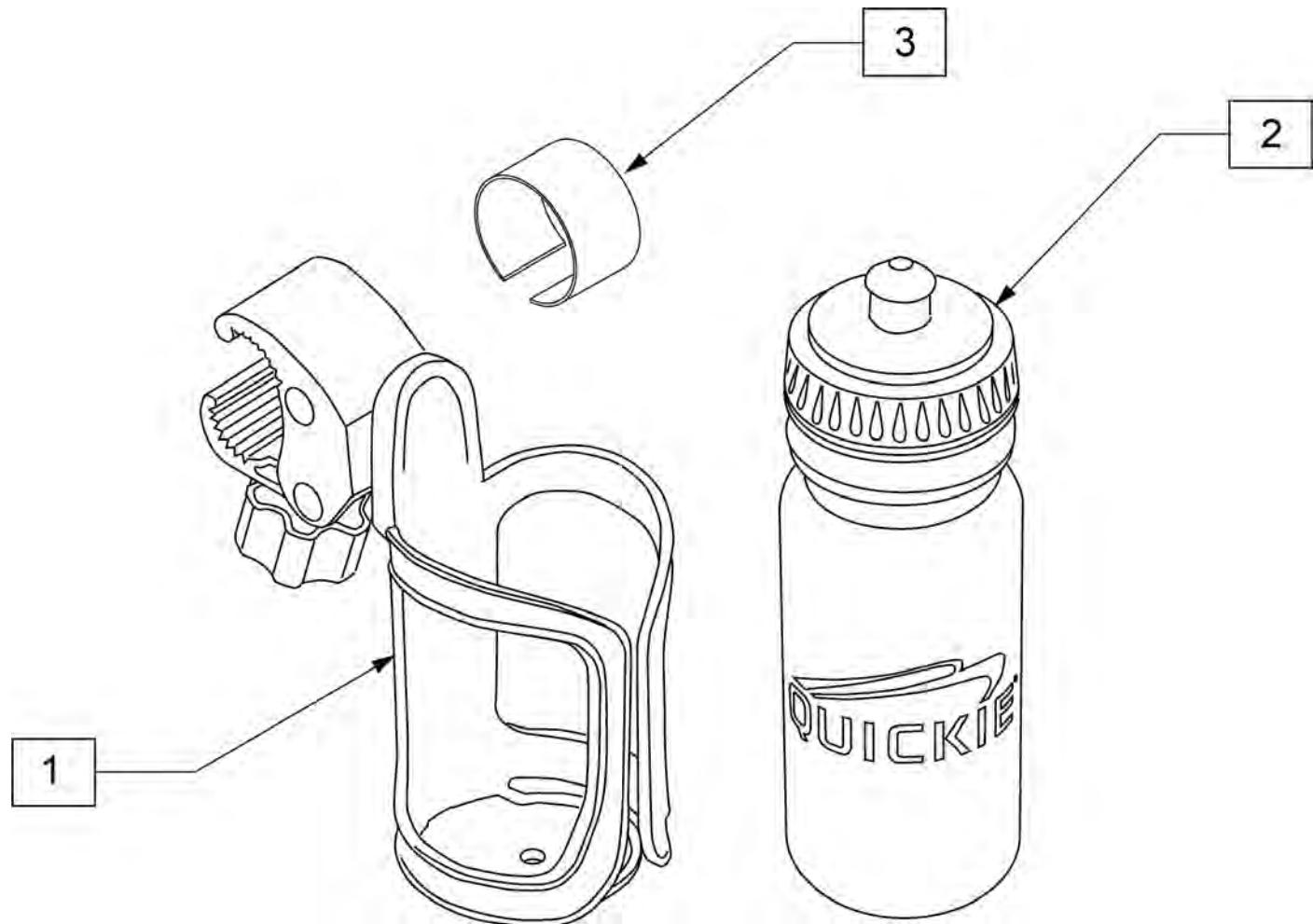
| Pos. | Item Number | Description | Remarks |
|------|-------------|-----------------------------|---------------------|
| 1 | 102263-003 | SHCS M6 X 1 X 25 W/PL INORG | Metric |
| 2 | 250104 | WASHER FLAT M6 | Metric |
| 3 | 103185-005 | BHCS M6 X 1 X 12 FULL PL | Metric |
| 4 | 106943 | WASHER FLAT AN 1/4 ROHS | Imperial (standard) |
| 5 | 226154 | 1/4-20 X 1/2 BH C/S W/PATCH | Imperial (standard) |
| 6 | 221116 | 1/4-20 X 1 SOC HD BLK | Imperial (standard) |
| 7 | 230113 | BHCS M6 X 1 X 12 | |
| 8 | 050129-001 | LOCKWASHER HIGH COLLAR M6 | |
| 9 | 104381 | NUT HEX NYLOCK M6 X 1.0 | |
| 10 | 107383 | WASHER FLAT M6 | |
| 11 | 102268-002 | HHCS M6 X 1 X 35 BLK | |
| 12 | 120750 | PSTN BELT CLAMP ASSM PR | Metric; Pair |

| Pos. | Item Number | Description | Remarks |
|-------------|--------------------|------------------------------|--|
| 13 | 900116 | POSITION BELT ATTACHMENT KIT | Set of 2; Imperial (standard) |
| 14 | 116268 | OVAL CLAMP ASSM KIT | Kit contains 1 Clamp |
| 15 | 159122 | POSITIONING BELT CLAMPS PR | |
| 16 | 123534 | POS BELT CLAMP KIT RPO | Set of 2 |
| 18 | 750276 | 1 1/2" POSITION BELT | AUTOSTYLE-64" Max length of belt. |
| 16,18 | 124269 | AUTO POS BELT W/CLAMPS RPO | QRI: includes Belt & Attachment Kit |
| 17,18 | 136463 | AUTO HIP BELT 1.5" KIT | ZP Xcape: includes Belt & Attachment Kit |



| Pos. | Item Number | Description | Remarks |
|--------|-------------|-----------------------------|------------------|
| 1,3,13 | 161563 | PAD W/FASTENERS STD | Single Pad, 6X8 |
| 1,3,13 | 161564 | PAD W/FASTENERS LRG | Single Pad, 8X10 |
| 1-9,13 | 161565 | STUMP SUPP RETRO LRG PAD RH | Single Pad, 8X10 |
| 1-9,13 | 161566 | STUMP SUPP RETRO LRG PAD LH | Single Pad, 8X10 |
| 1-9,13 | 161567 | STUMP SUPP RETRO STD PAD RH | 6X8 |
| 1-9,13 | 161568 | STUMP SUPP RETRO STD PAD LH | 6X8 |
| 2-9,13 | 162051 | STUMP SUPPORT W/O PAD RH | No Pad |
| 2-9,13 | 162052 | STUMP SUPPORT W/O PAD LH | No Pad |
| 10-13 | 119514 | LATCH RECEIVER KIT | for 1 side |
| 17 | 161569 | STUMP SUPP FASTENER KIT | for 1 side |

Note: Water Bottle Cage clamp fits 3/4" to 1 1/2" round tubing, 7R/Q7 and Xenon oval tubing as well as Double "D" tubing; Max bottle diameter is 3 3/4".



| Pos. | Item Number | Description | Remarks |
|------|-------------|--------------------------------|---------|
| 1 | 252135 | WATER BOTTLE CAGE W/ CLAMP | Black |
| 2 | 252136 | QUICKIE WATER BOTTLE | Black |
| 3 | 123526 | ADHESIVE RUBBER PAD | |
| 1-3 | 163680 | WATER BOTTLE W/ CAGE AND CLAMP | |

Multimedia