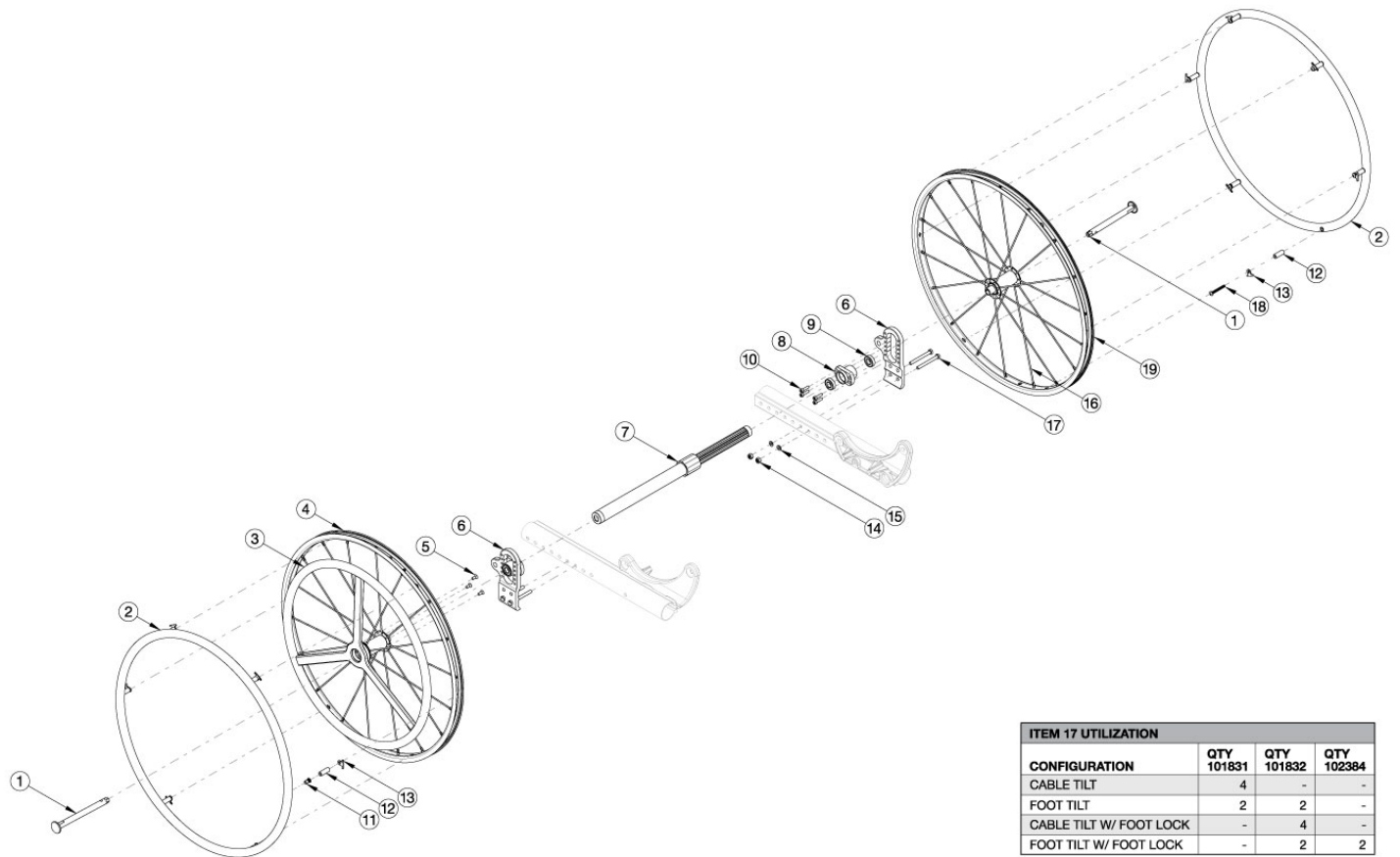


# Focus CR One Arm Drive Quick Release



Most One Arm Drive Kits do not include rear tires. If 24" Pneumatic w/ Airless Insert tires are needed, please see kits that include those tires. Effective 5/13/2022, all One Arm Drives will be shipped with a close mounted Aluminum Anodized Handrim on the non-drive wheel.

Item Number	Part Number	Description	Quantity
1, 2, 3a, 4, 5, 6a, 6b, 7a, 8-15, 17a, 17b, 17c, 19	112654	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 14" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7a, 8-15, 17a, 17b, 17c, 19	112655	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 15" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7a, 8-15, 17a, 17b, 17c, 19	112656	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 16" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7b, 8-15, 17a, 17b, 17c, 19	112657	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 17" Wide	1

Item Number	Part Number	Description	Quantity
1, 2, 3a, 4, 5, 6a, 6b, 7b, 8-15, 17a, 17b, 17c, 19	112658	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 18" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7b, 8-15, 17a, 17b, 17c, 19	112659	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 19" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7c, 8-15, 17a, 17b, 17c, 19	112660	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 20" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7c, 8-15, 17a, 17b, 17c, 19	112661	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 21" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19	112662	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 22" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19	114282	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 23" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19	114283	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Aluminum Drive Handrim, 24" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118285	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 14" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118286	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 15" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118287	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 16" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118288	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 17" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118289	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 18" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118290	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 19" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118291	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 20" Wide	1

Item Number	Part Number	Description	Quantity
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118292	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 21" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118293	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 22" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118294	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 23" Wide	1
1, 2, 3a, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118295	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Aluminum Drive Handrim, 24" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7a, 8-15, 17a, 17b, 17c, 19	115275	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 14" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7a, 8-15, 17a, 17b, 17c, 19	115276	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 15" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7a, 8-15, 17a, 17b, 17c, 19	115277	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 16" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7b, 8-15, 17a, 17b, 17c, 19	115278	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 17" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7b, 8-15, 17a, 17b, 17c, 19	115279	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 18" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7b, 8-15, 17a, 17b, 17c, 19	115280	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 19" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7c, 8-15, 17a, 17b, 17c, 19	115281	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 20" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7c, 8-15, 17a, 17b, 17c, 19	115282	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 21" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19	115283	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 22" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19	115284	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 23" Wide	1

Item Number	Part Number	Description	Quantity
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19	115285	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke with Poly Coated Drive Handrim, 24" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118296	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 14" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118297	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 15" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118298	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 16" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118299	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 17" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118300	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 18" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118301	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 19" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118302	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 20" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118303	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 21" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118304	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 22" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118305	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 23" Wide	1
1, 2, 3b, 4, 5, 6a, 6b, 7d, 8-15, 17a, 17b, 17c, 19 - 20	118306	Focus Quick Release One Arm Drive Retrofit Kit, 24" Spoke, Pneumatic w/ Airless Insert Tire (Black) with Poly Coated Drive Handrim, 24" Wide	1
14, 15, 17a, 17b, 17c	112902	Focus Quick Release One Arm Drive Axle Plate Attaching Hardware Kit <i>Includes all fasteners required to attach Quick Release One Arm Drive axle plate regardless of chair configuration</i>	1
1, 19	111512	Quick Release One Arm Drive, 24" Spoke Wheel with Axle (Driven Side)	1
1, 3a, 4, 5	112901	Quick Release One Arm Drive Drive, 24" Spoke Wheel with Axle and Aluminum Drive Handrim	1
1, 3b, 4, 5	115288	Quick Release One Arm Drive Drive, 24" Spoke Wheel with Axle and Poly Coated Drive Handrim	1

Item Number	Part Number	Description	Quantity
2	200349	Handrim Hard Anodized 6 Rivet Nut 24" <i>Does not include mounting hardware</i>	1
2, 12b, 13, 18	116449	Aluminum Anodized Handrim 6 Rivet Nut 24" with Close Mount Hardware, Non-Drive Side	1
3a	111520	Quick Release One Arm Drive, Aluminum Drive Side Handrim for 24" Wheel <i>Does not include mounting hardware</i>	1
3a	118248	Quick Release One Arm Drive, Aluminum Drive Side Handrim for 24" Wheel with Micro Grip <i>Does not include mounting hardware</i>	1
3b	112435	Quick Release One Arm Drive, Poly Coated Drive Side Handrim for 24" Wheel <i>Does not include mounting hardware</i>	1
1, 4	118236	24" Spoke Wheel for One Arm Drive with Axle, Pneumatic Tire (Black) w/ Airless Insert, (Drive Side) <i>Does not include handrim</i>	1
5	103522	M5 x 0.8 x 12 FHCS CLS 10.9 Nyl Blk Zn DIN7991	3
6a, 6b, 8-10	112903	One Arm Drive Focus Axle Plate Assembly PAIR	1
7a	111505	One Arm Drive - Quick Release Zero Camber Drive Shaft 260-370mm <i>Used on 14", 15" and 16" wide</i>	1
7b	111506	One Arm Drive - Quick Release Zero Camber Drive Shaft 330-440mm <i>Used on 17", 18" and 19" wide</i>	1
7c	111507	One Arm Drive - Quick Release Zero Camber Drive Shaft 421-491mm <i>Used on 20" and 21" wide</i>	1
7d	111860	One Arm Drive - Quick Release Zero Camber/Camber Drive Shaft 485-595mm <i>Used on 22", 23" and 24" wide</i>	1
10	101843	M5 x 20 SHCS Blk Zn	4
11	100654	M5 x 40 DIN7985 PH Pan HD M/S ZC	6
12a	100653	Handrim Spacer Spoke	6
13	100698	Handrim Tab	6
11, 12a, 13	502168	Handrim Hardware Kit, 6 Rivet Nut, EACH	1
14	100659	M8 Nylock Nut Blk Zn	4
15	101858	Washer Flat M8 Blk Zn	4
16	111515	Replacement Spoke, Quick Release One Arm Drive, 24"	1
17a	101831	M8 x 80 HHCS Blk Zn	4
17b	101832	M8 x 90 HHCS Blk Zn	4

Item Number	Part Number	Description	Quantity
17c	102384	M8 x 100 HHCS Blk Zc Part THD	2
18	102616	M5 X 25 BHCS BLK ZC	1
19	118237	24" Spoke Wheel for One Arm Drive with Axle, Pneumatic Tire (Black) w/ Airless Insert, (Driven Side) and Close Mount Handrim <i>Does not include handrim</i>	1

DRIVE SHAFT CONFIGURATIONS		
FOCUS SEAT WIDTH	PART NUMBER	DESCRIPTION
SEAT WIDTH 14"	111505	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 260-370MM
SEAT WIDTH 15"	111505	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 260-370MM
SEAT WIDTH 16"	111505	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 260-370MM
SEAT WIDTH 17"	111506	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 330-440MM
SEAT WIDTH 18"	111506	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 330-440MM
SEAT WIDTH 19"	111506	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 330-440MM
SEAT WIDTH 20"	111507	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 421-491MM
SEAT WIDTH 21"	111507	QUICK RELEASE OAD ZERO CAMBER DRIVE SHAFT 421-491MM
SEAT WIDTH 22"	#111860	QUICK RELEASE OAD CAMBER DRIVE SHAFT 485-595MM
SEAT WIDTH 23"	111860	QUICK RELEASE OAD CAMBER DRIVE SHAFT 485-595MM
SEAT WIDTH 24"	111860	QUICK RELEASE OAD CAMBER DRIVE SHAFT 485-595MM

#FOR THIS CONFIGURATION, ONE WHEEL MUST BE REMOVED BEFORE THE DRIVE SHAFT CAN BE INSTALLED.  
 THE SECOND WHEEL CAN BE INSTALLED ONCE THE DRIVE SHAFT IS IN POSITION.