

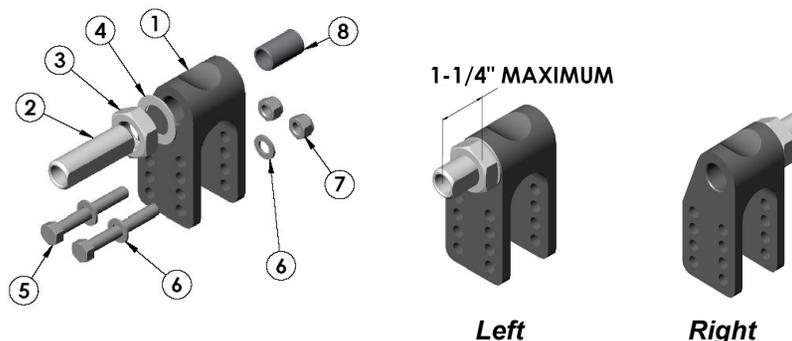
INSTRUCTION SHEET

AXLE BLOCK ASSEMBLY - IRIS CGTS

Before beginning the installation, make sure that all the parts are included. The illustration below shows parts required for various applications.
Note: Not all kits require all of the parts shown. (See asterisk notes below.)

Required Parts:

- 1. (1) 500409 Axle Block
- 2. (1) 481065 Axle Sleeve
- 3. (1) 204000 3/4-16 Nut
- 4. (1) 265100 3/4 Diameter Flat Washer
- 5.* (2) 226299 5/16-24 X 2-1/4 Hex Head Cap Screw
- 5.** (2) 222246 5/16-24 X 3 Hex Head Cap Screw
- 6. (4) 263100 5/16 Diameter AN Washer
- 7. (2) 202104 5/16-24 Nylock Nut
- 8.*** (1) 500418 Threaded Axle Spacer



Recommended tools:

- 1. 1/2" End Wrench
- 2. 1/2" Socket and Ratchet
- 3. 5/8" Open End Wrench or Adjustable Wrench
- 4. Torque Wrench that will measure 30 Foot-pounds
- 5. 1-1/8" Socket to fit Torque Wrench

Installation:

- 1. Remove the wheel and axle and set aside.
- 2. Before removing the existing axle bracket, note the orientation, the location on the frame and which set of holes on the axle bracket were used for mounting. Remove the axle bracket and discard bracket and hardware. Retain anti-tip receivers if so equipped.
- 3. Install the axle block on the chair with the hardware provided. Use the 3" long bolts if the chair is equipped with anti-tip receivers.
*Note: In rare instances the new block may be too close to the rocker when installed in the original location.
 If this is the case, move the axle block rearward to the next set of mounting holes.*
- 4. Assemble the axle block in either a left or right hand configuration as required (See illustration above) by installing the axle sleeve into the axle block accordingly. Adjust the sleeve 1-1/4" maximum from the face of the axle block. Place 3/4 flat washer and nut on the axle sleeve and torque the nut to 30 foot-pounds.
- 5. Re-install the wheel and axle. If equipped with threaded axles, use the axle spacer provided.

* Use on installations without anti-tip receivers. (Used in Kit No. 883018 & 883020)

** Use on installations with anti-tip receivers. (Used in Kit No. 883019 & 883021)

*** Use on installations with threaded axles. (Used in Kit No. 883020 & 883021)

FOR DEALER USE Installed by: _____ Date: _____ (retain as record of installation)