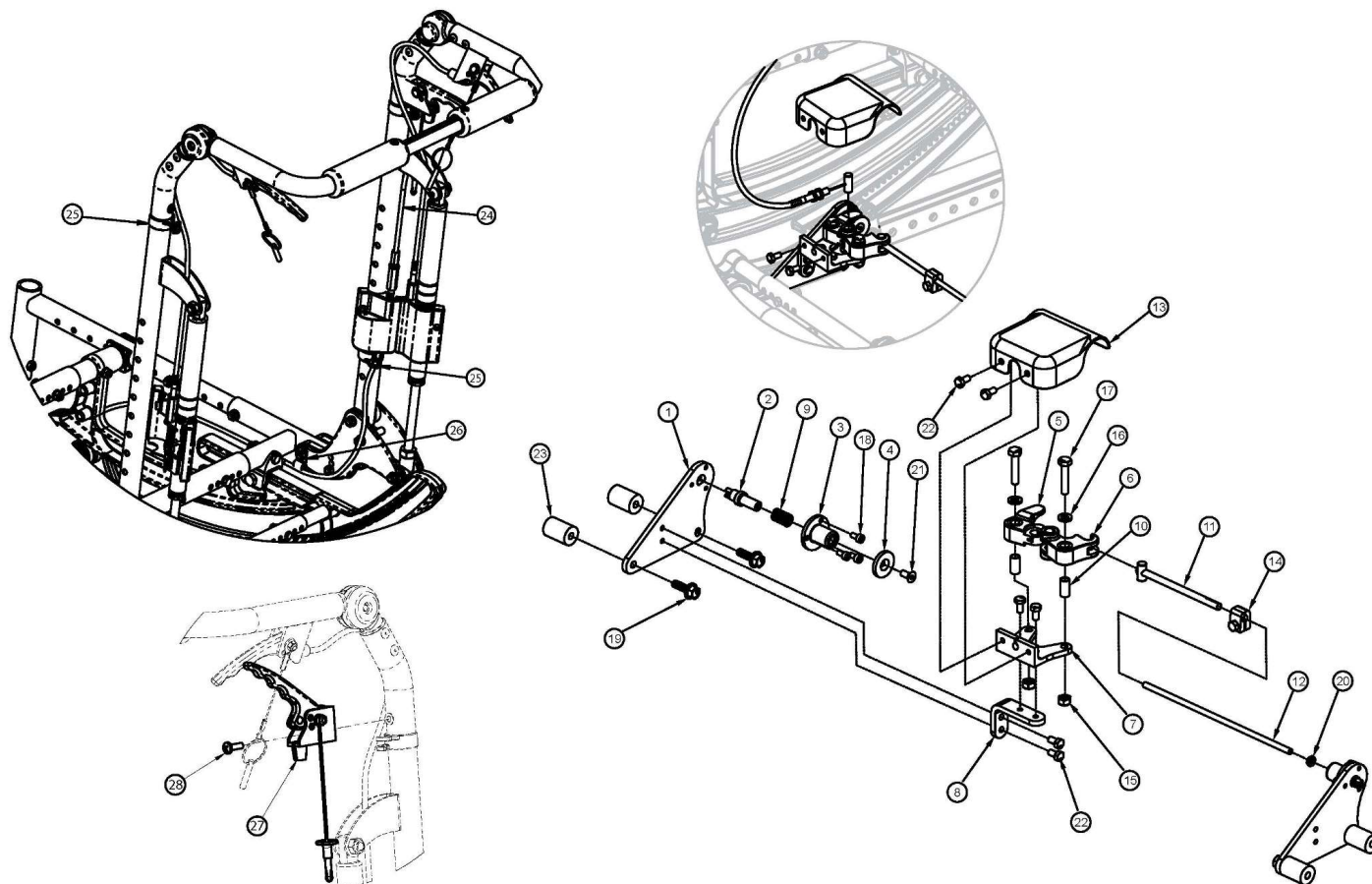


## (Discontinued 2) Focus CR Hand Tilt Mechanism Reclining Back



This Focus CR Hand Tilt is discontinued and was used on chairs starting with a March 5th, 2018 invoice date with serial numbers prior to FCR0026599 and FCHD002333.

| Item Number                  | Part Number | Description                                                                                                                                                                 | Quantity |
|------------------------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 1-11, 12a, 13-18, 19a, 20-22 | 506246      | Single Tilt Hand/Foot Kit, Right, Small Width Range, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>  | 1        |
| 1-11, 12b, 13-18, 19a, 20-22 | 506247      | Single Tilt Hand/Foot Kit, Right, Medium Width Range, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i> | 1        |
| 1-11, 12c, 13-18, 19a, 20-22 | 506248      | Single Tilt Hand/Foot Kit, Right, Large Width Range, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>  | 1        |
| 1-11, 12a, 13-18, 19a, 20-22 | 506266      | Single Tilt Hand/Foot Kit, Left, Small Width Range, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>   | 1        |

| Item Number                  | Part Number | Description                                                                                                                                                                             | Quantity |
|------------------------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 1-11, 12b, 13-18, 19a, 20-22 | 506267      | Single Tilt Hand/Foot Kit, Left, Medium Width Range, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>              | 1        |
| 1-11, 12c, 13-18, 19a, 20-22 | 506268      | Single Tilt Hand/Foot Kit, Left, Large Width Range, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>               | 1        |
| 1-11, 12a, 13-18, 19b, 20-23 | 506249      | Single Tilt Hand/Foot Kit, Right, Small Width Range, Heavy Duty, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>  | 1        |
| 1-11, 12b, 13-18, 19b, 20-23 | 506250      | Single Tilt Hand/Foot Kit, Right, Medium Width Range, Heavy Duty, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i> | 1        |
| 1-11, 12c, 13-18, 19b, 20-23 | 506251      | Single Tilt Hand/Foot Kit, Right, Large Width Range, Heavy Duty, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>  | 1        |
| 1-11, 12a, 13-18, 19b, 20-23 | 506269      | Single Tilt Hand/Foot Kit, Left, Small Width Range, Heavy Duty, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>   | 1        |
| 1-11, 12b, 13-18, 19b, 20-23 | 506270      | Single Tilt Hand/Foot Kit, Left, Medium Width Range, Heavy Duty, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>  | 1        |
| 1-11, 12c, 13-18, 19b, 20-23 | 506271      | Single Tilt Hand/Foot Kit, Left, Large Width Range, Heavy Duty, Focus<br><i>For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit</i>   | 1        |
| 11, 12a, 14, 20              | 506263      | Linkage Rod Assembly,Tilt, Small<br><i>Used with Small Width Range</i>                                                                                                                  | 1        |
| 11, 12b, 14, 20              | 506264      | Linkage Rod Assembly,Tilt, Medium<br><i>Used with Medium Width Range</i>                                                                                                                | 1        |
| 11, 12c, 14, 20              | 506265      | Linkage Rod Assembly,Tilt, Large<br><i>Used with Large Width Range</i>                                                                                                                  | 1        |
| 24a, 25-28                   | 506254      | Hand Tilt Cable/Trigger Kit with Short Cable, Stroller Handle/Recline, Focus<br><i>Used with Short Recline Back Post</i>                                                                | 1        |
| 24b, 25-28                   | 506255      | Hand Tilt Cable/Trigger Kit with Tall Cable, Stroller Handle/Recline, Focus<br><i>Used with Tall Recline Back Post</i>                                                                  | 1        |
| 27, 28                       | 110139      | Lever Assembly with Lanyard Vertical Tilt                                                                                                                                               | 1        |
| 1                            | 004280      | Mount Plate, Tilt Lock                                                                                                                                                                  | 2        |
| 2                            | 004281      | Pin, Plunger, Tilt Lock                                                                                                                                                                 | 2        |
| 3                            | 004282      | Housing, Plunger, Tilt Lock                                                                                                                                                             | 2        |
| 4                            | 004283      | Thrust Washer, Tilt Lock                                                                                                                                                                | 1        |

| Item Number         | Part Number | Description                                                                                 | Quantity |
|---------------------|-------------|---------------------------------------------------------------------------------------------|----------|
| 1-4, 9, 18, 19a     | 506259      | Tilt Lock Mechanism Single Hand/Foot, Slave Right                                           | 1        |
| 1-4, 9, 18, 19a     | 506260      | Tilt Lock Mechanism Single Hand/Foot, Slave Left                                            | 1        |
| 1-4, 9, 18, 19b, 23 | 506261      | Tilt Lock Mechanism Single Hand/Foot, Heavy Duty, Slave Right                               | 1        |
| 1-4, 9, 18, 19b, 23 | 506262      | Tilt Lock Mechanism Single Hand/Foot, Heavy Duty, Slave Left                                | 1        |
| 5                   | 004284      | Cam Lever, Drive, Tilt Lock                                                                 | 1        |
| 6                   | 004285      | Cam Lever, Slave, Tilt Lock                                                                 | 1        |
| 7                   | 004286      | Mount, Linkage, Dual                                                                        | 1        |
| 8                   | 004289      | Bracket, Mount, Tilt Lock                                                                   | 1        |
| 9                   | 004290      | Spring, Comp, .42OD x 1.0L x .038W                                                          | 2        |
| 10                  | 004291      | Bushing, Pivot, Tilt Lock                                                                   | 2        |
| 11                  | 004294      | Tube Assembly, Slave, Tilt Lock                                                             | 1        |
| 12a                 | 004295      | Rod, Slave, Small, 4.96"<br><i>Used with Small Width Range</i>                              | 1        |
| 12b                 | 004296      | Rod, Slave, Medium, 6.96"<br><i>Used with Medium Width Range</i>                            | 1        |
| 12c                 | 004297      | Rod, Slave, Large, 8.96"<br><i>Used with Large Width Range</i>                              | 1        |
| 13                  | 004298      | Cover, Tilt Lock                                                                            | 1        |
| 14                  | 004308      | Shaft Clamp, 6mm x M5                                                                       | 1        |
| 15                  | 100658      | M6 Nylock Nut Blk Zn                                                                        | 2        |
| 16                  | 100746      | M6 Flat Washer Blk Zn                                                                       | 2        |
| 17                  | 101824      | M6 X 30 Hhcs Blk Zn                                                                         | 2        |
| 18                  | 102800      | M4 x 8mm SHCS Blk Zn                                                                        | 6        |
| 19a                 | 103510      | M6 x 1 x 20 HHCS SFLG CLS8.8 Blk Zn<br>DIN6921<br><i>Used with Standard Weight Capacity</i> | 4        |
| 19b                 | 103511      | M6 x 1 x 45 HHCS SFLG CLS8.8 Blk Zn<br>DIN6921<br><i>Used with Heavy Duty Option</i>        | 4        |
| 20                  | 103514      | M5 x 0.8 Jam Nut BLK ZN DIN439B                                                             | 1        |
| 21                  | 103522      | M5 x 0.8 x 12 FHCS CLS 10.9 Nyl Blk Zn<br>DIN7991                                           | 1        |
| 22                  | 200427      | M5 x 10 CLS8.8 HHCS ZC w/Patch DIN933                                                       | 6        |

| Item Number | Part Number | Description                                                           | Quantity |
|-------------|-------------|-----------------------------------------------------------------------|----------|
| 23          | 001405      | Spacer, .69OD x .24ID x .1.01Lg<br><i>Used with Heavy Duty Option</i> | 4        |
| 24a         | 004300      | Cable, Tilt Short<br><i>Used with Short Recline Back Post</i>         | 1        |
| 24b         | 004301      | Cable, Tilt, Medium<br><i>Used with Tall Recline Back Post</i>        | 1        |
| 25          | 001117      | Cable Clip 1"                                                         | 2        |
| 26          | 001239      | P-Clip 3/16"                                                          | 1        |
| 28          | 100734      | M5 x 16 PHMS ZC                                                       | 1        |