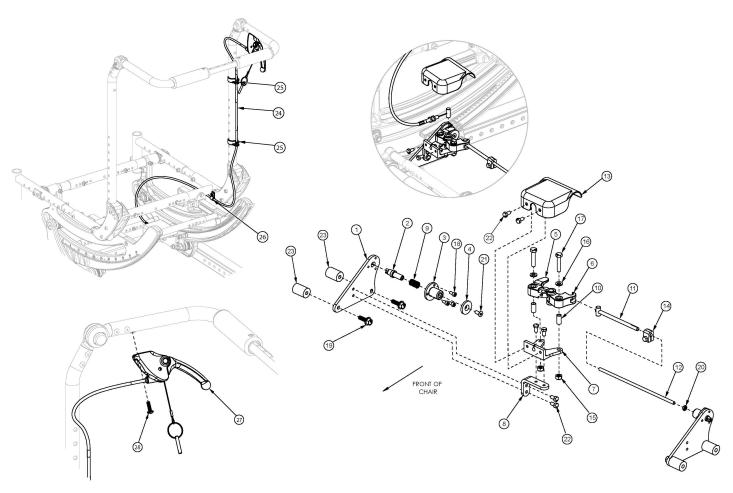


## Focus CR Hand Tilt Mechanism Fixed Height with Adjustable Handle Back



This design effective starting with serial numbers FCR0026599 and FCHD002333. If serial number is prior to FCR0026599 and FCHD002333 new back cane assemblies are required in addition to the hand tilt mechanism.

Item Number	Part Number	Description	Quantity
1-11, 12a, 13- 18, 19a, 20-22	506246	Single Tilt Hand/Foot Kit, Right, Small Width Range, Focus  For complete tilt mechanism, select appropriate Hand Tilt	1
		Cable / Trigger Kit in addition to this kit	
1-11, 12b, 13- 18, 19a, 20-22	506247	Single Tilt Hand/Foot Kit, Right, Medium Width Range, Focus	1
		For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	
1-11, 12c, 13- 18, 19a, 20-22	506248	Single Tilt Hand/Foot Kit, Right, Large Width Range, Focus	1
		For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	
1-11, 12a, 13- 18, 19a, 20-22	506266	Single Tilt Hand/Foot Kit, Left, Small Width Range, Focus	1
		For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	

Item Number	Part Number	Description	Quantity
1-11, 12b, 13- 18, 19a, 20-22	506267	Single Tilt Hand/Foot Kit, Left, Medium Width Range, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12c, 13- 18, 19a, 20-22	506268	Single Tilt Hand/Foot Kit, Left, Large Width Range, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12a, 13- 18, 19b, 20-23	506249	Single Tilt Hand/Foot Kit, Right, Small Width Range, Heavy Duty, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12b, 13- 18, 19b, 20-23	506250	Single Tilt Hand/Foot Kit, Right, Medium Width Range, Heavy Duty, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12c, 13- 18, 19b, 20-23	506251	Single Tilt Hand/Foot Kit, Right, Large Width Range, Heavy Duty, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12d, 13- 18, 19b, 20-23	114279	Single Tilt Hand/Foot Kit, Right, X-Large Width Range, Heavy Duty, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12a, 13- 18, 19b, 20-23	506269	Single Tilt Hand/Foot Kit, Left, Small Width Range, Heavy Duty, Focus For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12b, 13- 18, 19b, 20-23	506270	Single Tilt Hand/Foot Kit, Left, Medium Width Range, Heavy Duty, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12c, 13- 18, 19b, 20-23	506271	Single Tilt Hand/Foot Kit, Left, Large Width Range, Heavy Duty, Focus  For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
1-11, 12d, 13- 18, 19b, 20-23	114280	Single Tilt Hand/Foot Kit, Left, X-Large Width Range, Heavy Duty, Focus For complete tilt mechanism, select appropriate Hand Tilt Cable / Trigger Kit in addition to this kit	1
11, 12a, 14, 20	506263	Linkage Rod Assembly,Tilt, Small  Used with Small Frame Width Range	1
11, 12b, 14, 20	506264	Linkage Rod Assembly, Tilt, Medium  Used with Medium Frame Width Range	1
11, 12c, 14, 20	506265	Linkage Rod Assembly, Tilt, Large  Used with Large Frame Width Range	1
11, 12d, 14, 20	114281	Linkage Rod Assembly, Tilt, X-Large  Used with X-Large Frame Width Range	1
24a, 25-28	506786	Hand Tilt Cable/Trigger Kit with XL Cable, Fixed Height w/Adjustable Handle, Focus  Used with Short Fixed Height with Adjustable Handle Back Post	1
24b, 25-28	506787	Hand Tilt Cable/Trigger Kit with XXL Cable, Fixed Height w/Adjustable Handle, Focus	1

Part Number	Description	Quantity
	Used with Tall Fixed Height with Adjustable Handle Back Post	
004280	Mount Plate, Tilt Lock	2
004281	Pin, Plunger, Tilt Lock	2
004282	Housing, Plunger, Tilt Lock	2
004283	Thrust Washer, Tilt Lock	1
506259	Tilt Lock Mechanism Single Hand/Foot, Slave Right	1
506260	Tilt Lock Mechanism Single Hand/Foot, Slave Left	1
506261	Tilt Lock Mechanism Single Hand/Foot, Heavy Duty, Slave Right	1
506262	Tilt Lock Mechanism Single Hand/Foot, Heavy Duty, Slave Left	1
004284	Cam Lever, Drive, Tilt Lock	1
004285	Cam Lever, Slave, Tilt Lock	1
004286	Mount, Linkage, Dual	1
004289	Bracket, Mount, Tilt Lock	1
004290	Spring, Comp, .42OD x 1.0L x .038W	2
004291	Bushing, Pivot, Tilt Lock	2
004294	Tube Assembly, Slave, Tilt Lock	1
004295	Rod, Slave, Small, 4.96"  Used with Small Frame Width Range	1
004296	Rod, Slave, Medium, 6.96"  Used with Medium Frame Width Range	1
004297	Rod, Slave, Large, 8.96"  Used with Large Frame Width Range	1
112564	Rod, Slave, X-Large, 10.96"  Used with X-Large Frame Width Range	1
004298	Cover, Tilt Lock	1
004308	Shaft Clamp, 6mm x M5	1
100658	M6 Nylock Nut Blk Zn	2
100746	M6 Flat Washer Blk Zn	2
101824	M6 x 30 HHCS Blk Zn	2
	004280 004281 004282 004283 506259 506260 506261 506262 004284 004285 004286 004289 004290 004291 004294 004295 004295 004296 004297 112564 004298 004308 100658	Used with Tall Fixed Height with Adjustable Handle Back Post  Mount Plate, Tilt Lock  Dougles Pin, Plunger, Tilt Lock  Dougles Tilt Lock  Dougles Pin, Plunger, Tilt Lock Mechanism Single Hand/Foot, Slave Left  Dougles Pint Lock Mechanism Single Hand/Foot, Heavy Duty, Slave Right  Dougles Pint Lock Mechanism Single Hand/Foot, Heavy Duty, Slave Left  Dougles Pint Lock  Dougles Pint

Item Number	Part Number	Description	Quantity
18	102800	M4 x 8mm SHCS Blk Zn	6
19a	103510	M6 x 1 x 20 HHCS SFLG CLS8.8 Blk Zn DIN6921 Used with Standard Weight Capacity	4
19b	103511	M6 x 1 x 45 HHCS SFLG CLS8.8 Blk Zn DIN6921 Used with Heavy Duty Option	4
20	103514	M5 x 0.8 Jam Nut BLK ZN DIN439B	1
21	103522	M5 x 0.8 x 12 FHCS CLS 10.9 Nyl Blk Zn DIN7991	1
22	200427	M5 x 10 CLS8.8 HHCS ZC w/Patch DIN933	6
23	001405	Spacer, .69OD x .24ID x .1.01Lg  Used with Heavy Duty Option	4
24a	004303	Cable, Tilt, XL  Used with Short Fixed Height with Adjustable Handle	1
24b	004304	Cable, Tilt, XXL  Used with Tall Fixed Height with Adjustable Handle	1
25	001117	Cable Clip 1"	2
26	001239	P-Clip 3/16"	1
27	003492	Lever Assembly, Straight	1
28	100734	M5 x 16 PHMS ZC	1