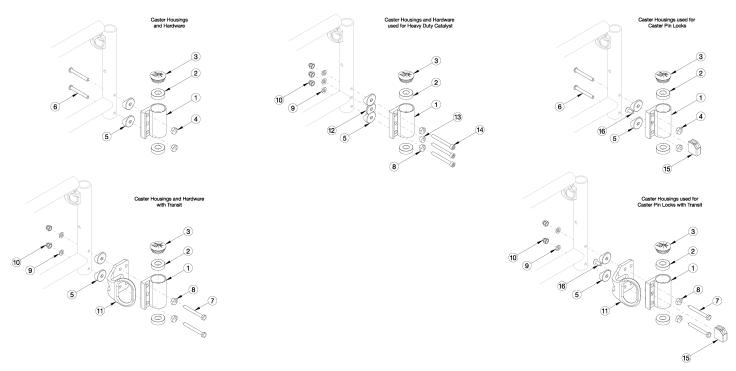


## Catalyst 5 Standard Caster Housing for Swing Away Frame



Please Note: The shown orientation of the caster housing above is in the "Forward" position.

Item Number	Part Number	Description	Quantity
1a, 2-6	501172	Standard Caster Housing Assembly, Black, Left, No Transit, Standard Weight Capacity, Catalyst	1
1b, 2-6	501172	Color Anodized Standard Caster Housing Assembly, Left, No Transit, Standard Weight Capacity, Catalyst Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1
1a, 2, 3, 5, 8, 9, 10, 12, 13, 14	114594	Standard Caster Housing Assembly, Black, Left, No Transit, Heavy Duty Weight Capacity, Catalyst	1
1c, 2-6	501173	Standard Caster Housing Assembly, Black, Right, No Transit, Standard Weight Capacity, Catalyst	1
1d, 2-6	501173	Color Anodized Standard Caster Housing Assembly, Right, No Transit, Standard Weight Capacity, Catalyst Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1
1c, 2, 3, 5, 8, 9, 10, 12, 13, 14	114595	Standard Caster Housing Assembly, Black, Right, No Transit, Heavy Duty Weight Capacity, Catalyst	1
1a, 1c, 2-6	501174	Standard Caster Housing Assembly, Black, PAIR, No Transit, Standard Weight Capacity, Catalyst	1
1b, 1d, 2-6	501174	Color Anodized Standard Caster Housing Assembly, PAIR, No Transit, Standard Weight Capacity, Catalyst Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1

Item Number	Part Number	Description	Quantity
1a, 1c, 2, 3, 5, 8, 9, 10, 12, 13, 14	114596	Standard Caster Housing Assembly, Black, PAIR, No Transit, Heavy Duty Weight Capacity, Catalyst	1
1a, 2, 3, 5, 7- 10	501175	Standard Caster Housing Assembly, Black, Left, Transit, Standard Weight Capacity, Catalyst Transit Bracket not included in assembly	1
1b, 2, 3, 5, 7- 10	501175	Color Anodized Standard Caster Housing Assembly, Left, Transit, Standard Weight Capacity, Catalyst Transit Bracket not included in assembly. Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946.	1
1c, 2, 3, 5, 7- 10	501176	Standard Caster Housing Assembly, Black, Right, Transit, Standard Weight Capacity, Catalyst Transit Bracket not included in assembly	1
1d, 2, 3, 5, 7- 10	501176	Color Anodized Standard Caster Housing Assembly, Right, Transit, Standard Weight Capacity, Catalyst Transit Bracket not included in assembly. Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946.	1
1a, 1c, 2, 3, 5, 7-10	501177	Standard Caster Housing Assembly, Black, PAIR, Transit, Standard Weight Capacity, Catalyst Transit Bracket not included in assembly	1
1b, 1d, 2, 3, 5, 7-10	501177	Color Anodized Standard Caster Housing Assembly, PAIR, Transit, Standard Weight Capacity, Catalyst Transit Bracket not included in assembly. Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946.	1
1a, 2	100526	Caster Housing Left, Black, CAT/Liberty	1
1b, 2	506333	Color Anodized Standard Caster Housing Left Catalyst  Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1
1c, 2	100527	Caster Housing Right, Black, CAT/Liberty	1
1d, 2	506334	Color Anodized Standard Caster Housing Right Catalyst  Not available with Heavy Duty on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1
1e, 2	001431	Standard Caster Housing for Caster Pin Lock, Left, Catalyst, Black Not available with Heavy Duty option	1
1f, 2	001431	Color Anodized Standard Caster Housing for Caster Pin Lock, Left, Catalyst  Not available with Heavy Duty option	1
1g, 2	001432	Standard Caster Housing for Caster Pin Lock, Right, Catalyst, Black Not available with Heavy Duty option	1
1h, 2	001432	Color Anodized Standard Caster Housing for Caster Pin Lock, Right, Catalyst Not available with Heavy Duty option	1
2	100530	Bearing M28 x 1/2" 6001RS	2
3	102005	Ki Caster Housing Cap	1

Item Number	Part Number	Description	Quantity
4, 6	112171	Standard Caster Housing Attaching Hardware for Swing Away Frame, No Transit, Standard Weight Capacity, PAIR	1
4, 6, 15, 16	114599	Standard Caster Housing Attaching Hardware for Swing Away Frame with Caster Pin Locks, No Transit, Standard Weight Capacity, PAIR  Not all hardware used with Caster Pin Locks is shown in image	1
4, 5, 6	114600	Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame, No Transit, Standard Weight Capacity, PAIR	1
4, 5, 6, 15, 16	114601	Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame with Caster Pin Locks, No Transit, Standard Weight Capacity, PAIR  Not all hardware used with Caster Pin Locks is shown in image	1
5	000056	Saddle 1 1/8"	2
7-10	112956	Standard Caster Housing Attaching Hardware for Swing Away Frame, Transit, Standard Weight Capacity, PAIR  Transit Brackets not included in assembly	1
7-10, 15, 16	114602	Standard Caster Housing Attaching Hardware for Swing Away Frame with Caster Pin Locks, Transit, Standard Weight Capacity, PAIR Transit Brackets not included in assembly. Not all hardware used with Caster Pin Locks is shown in image	1
5, 7-10	114603	Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame, Transit, Standard Weight Capacity, PAIR Transit Brackets not included in assembly	1
5, 7-10, 15, 16	114604	Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame with Caster Pin Locks, Transit, Standard Weight Capacity, PAIR  Transit Brackets not included in assembly. Not all hardware used with Caster Pin Locks is shown in image	1
7	100677	M6 x 60 CLS10.9 DIN931 HHCS ZC	2
8	100510	Eccentric Washer	2
9	100746	M6 Flat Washer Blk Zn	3
10	100558	M6 Nyl Ins Domed Cap L/N Zc	3
12	111813	1 1/8" Half Saddle  Only used if Heavy Duty option is present on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1
13	111544	Eccentric Washer, 0.50" Diameter  Only used if Heavy Duty option is present on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	1
14	111814	SHCS, M6x1.0X55, CLS10.9, PT, BLZ,DIN912, Custom	3

Item Number	Part Number	Description	Quantity
		Only used if Heavy Duty option is present on chairs starting with serial numbers C40043964, C50099247 or CVX0099946	
15	200417	Caster Lock Mounting Block CAT	1
16	101721	M6 X 16 Btn Shcs W/ Patch	1
8, 9, 10, 13, 14	114597	Standard Caster Housing Attaching Hardware for Swing Away Frame, Heavy Duty Weight Capacity, PAIR	1
5, 8, 9, 10, 12, 13, 14	114598	Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame, Heavy Duty Weight Capacity, PAIR	1

## Color Anodizing Samples



















