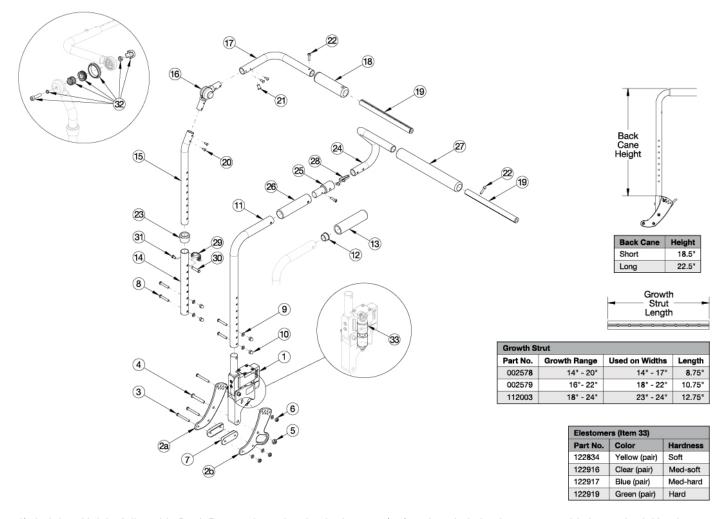


Focus CR Dynamic Back



If chair has Height Adjustable Back Post and was invoiced prior to 12/18/23, the whole back post assembly is required. Used on chairs with serial numbers prior to FCR0026599 and FCHD002333, unless a foot tilt is present. If foot tilt or power tilt is present, this design effective starting with serial numbers FCR0033747 and FCHD002467. If changing from another style backrest or changing back cane height and the hand tilt is present, a new Hand Tilt Cable/Trigger Kit may be required. If retrofitting from a foot tilt or power tilt to hand tilt and serial number is prior to FCR0033747 and FCHD002467, new back cane assemblies are required in addition to the hand tilt mechanism. Not available with Heavy Duty Option If changing from another style and Drum Brake present, Brake Lever may be needed

| Item Number | Part Number | Description | Quantity |
|-------------|-------------|---|----------|
| 11a, 12, 13 | 506780 | Back Tube Assembly Fixed Stroller with Grip, Dynamic Back Short Focus | 1 |
| | | If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced. | |
| 11b, 12, 13 | 506781 | Back Tube Assembly Fixed Stroller with Grip, Dynamic Back Tall Focus | 1 |

| Item Number | Part Number | Description | Quantity |
|---|-------------|---|----------|
| | | If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced. | |
| 11a, 26 | 506782 | Back Cane Assembly Fixed Stroller Short Focus | 1 |
| | | If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced. | |
| 11b, 26 | 506783 | Back Cane Assembly Fixed Stroller Tall Focus | 1 |
| | | If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced. | |
| 8-10, 14, 23, 29, 30, 31 | 502518 | Height Adjustable Lower Tube Assembly, Dynamic Back Tall | 1 |
| 15a, 16, 17a, 18, 20, 21 | 506758 | Upper Back Tube Assembly Height Adjustable, Right Focus If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced. | 1 |
| 15b, 16, 17b, 18, 20, 21 | 506759 | Upper Back Tube Assembly Height Adjustable, Left Focus If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced. | 1 |
| 19a, 22, 23, 24a, 24b, 25, 27, 28 | 503104 | Removable Stroller Handle Assembly 14-18W Focus/CR45/CR45/Flip/Liberty | 1 |
| 19b, 22, 23, 24a, 24b, 25, 27, 28 | 503105 | Removable Stroller Handle Assembly 18-22W Focus/CR45/CR45/Liberty | 1 |
| 19c, 22, 23, 24a, 24b, 25, 27, 28 | 114288 | Removable Stroller Handle Assm 23-24W Focus | 1 |
| 3-7, 9 | 502520 | Frame Attaching Hardware for Dynamic Back Assembly, One Side Focus | 1 |
| 8-10 | 502521 | Tube Attaching Hardware for Dynamic Back Assembly, One Side Focus/Flip | 1 |
| 17b, 18, 20, 21, 22 | 122918 | Push Handle Tube w/ Grip and Hardware, Left | 1 |
| 17a, 18, 20, 21, 22 | 122920 | Push Handle Tube w/ Grip and Hardware, Right | 1 |

| Item Number | Part Number | Description | Quantity |
|-------------|-------------|---|----------|
| 19a, 22 | 503107 | Growth Strut Assembly Short, Focus/Flip | 1 |
| 19b, 22 | 503108 | Growth Strut Assembly Long, Flip/Focus | 1 |
| 19c, 22 | 114289 | Growth Strut Assembly Extra Long, Focus | 1 |
| 1a, 2b | 503217 | Focus Dynamic back with back plate (Pair), for adjustable height back, non-transit Elastomers Included | 1 |
| 1b, 2a | 124337 | Focus Dynamic back with back plate (Pair), for fixed height back, Non-Transit Elastomers Included | 1 |
| 1b, 2a, 2b | 503219 | Focus Dynamic back with back plate (Pair), for fixed height back, transit Elastomers Included | 1 |
| 1a, 2a, 2b | 124401 | Focus Dynamic back with back plate pair, for adjustable height back, Transit Elastomers Included | 1 |
| 33a | 122834 | Yellow Replacement Elastomers (Pair) | 1 |
| 33b | 122916 | Clear Replacement Elastomers (Pair) | 1 |
| 33c | 122917 | Blue Replacement Elastomers (Pair) | 1 |
| 33d | 122919 | Green Replacement Elastomers (Pair) | 1 |
| 3 | 101781 | M6 x 50mm Partial Thread BHCS Blk ZC | 3 |
| 4 | 101815 | M8 x 50 BHCS Blk Zn | 1 |
| 5 | 100659 | M8 Nylock Nut Blk Zn | 1 |
| 6 | 100658 | M6 Nylock Nut Blk Zn | 3 |
| 7 | 002594 | Saddle, Dual, 1" OD X 1.75 SP | 2 |
| 8 | 101811 | M6 x 35 BHCS Blk Zn | 2 |
| 9 | 100746 | M6 Flat Washer Blk Zn | 5 |
| 10 | 100558 | M6 Nyl Ins Domed Cap L/N Zc | 2 |
| 15a | 002597 | Tube, Upper Ht Adj Back R Used on chairs starting 12/18/23 | 1 |
| 15b | 002598 | Tube, Upper Ht Adj Back L Used on chairs starting 12/18/23 | 1 |
| 16 | 116066 | Locking Hinge Assembly Used on chairs starting 12/18/23 | 1 |
| 19a | 002578 | Growth Strut, Stroller, Short Used on chairs 14" - 17" wide | 1 |

| Item Number | Part Number | Description | Quantity |
|-------------|-------------|--|----------|
| 19b | 002579 | Growth Strut, Stroller, Long Used on chairs 18" - 22" wide | 1 |
| 19c | 112003 | Growth Strut, Stroller, Extra Long Used on chairs 23" - 24" wide | 1 |
| 20 | 100669 | M5 x 10 BTN SHCS BLKZC w/Patch Used on chairs starting 12/18/23 | 4 |
| 22 | 101843 | M5 x 20 SHCS Blk Zn | 5 |
| 23 | 001083 | Bushing Height Adjustable Back Tilt | 1 |
| 24a, 27 | 501090 | Stroller Handle with Foam Grip, Right | 1 |
| 24b, 27 | 501091 | Stroller Handle with Foam Grip, Left | 1 |
| 25 | 001243 | Stroller Handle Adaptor | 2 |
| 28 | 100533 | Detent Button | 2 |
| 29 | 000988 | Fastener Retainer | 1 |
| 30 | 000987 | Threaded Fastener | 1 |
| 31 | 200427 | M5 x 10 CLS8.8 HHCS ZC w/Patch DIN933 | 1 |
| 32 | 110524 | Locking Hinge Button Assembly with Instruction This kit contains the contents inside callout # 16. This assembly may not be compatible if chair was invoiced prior to 6/22/16 | 1 |