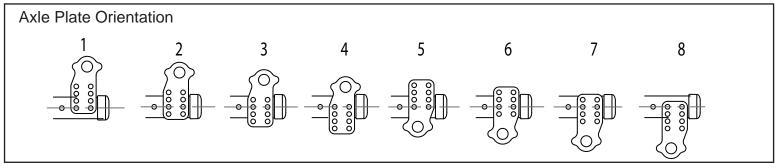
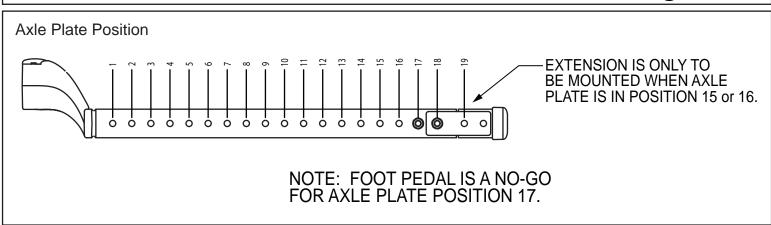
Follow the steps below to determine the foot pedal ("UP" or "DOWN") configuration needed to replace one on a existing chair or required to add if adding a foot release tilt mechanism to an existing chair

STEP 1

Retrieve Axle Plate orientation & Axle Plate position by reviewing original order form confirmation or by the diagrams below





STEP 2

Based upon Axle Plate Orientation number in STEP 1 and wheel size utilized, determine Foot Pedal Orientation number.

(Proceed to step 3 to see mounting orientation and position of Foot Pedal)

ORIENTATION

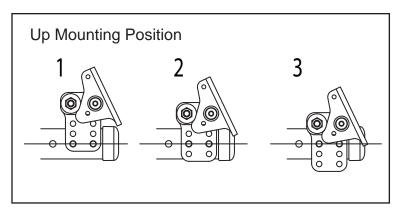
WHEEL SIZE		FOOT PEDAL ORIENTATION
12-16	2	5
	3	6
	4	6
	5	6
	6	6*
	7	6*
	8	3
	1	6
20-24	2	6
	3	6
	4	6

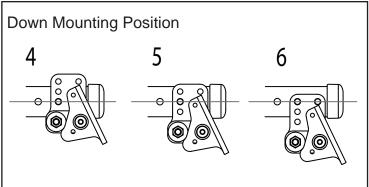
* EXCEPTIONS:

- 1. FOR AXLE PLATE POSITION 15 and AXLE PLATE ORIENTATION 6, FOOT PEDAL ORIENTATION IS TO BE 1 INSTEAD OF 6.
- 2. FOR AXLE PLATE POSITION 15 and AXLE PLATE ORIENTATION 7, FOOT PEDAL ORIENTATION IS TO BE 2 INSTEAD OF 6.

STEP 3

Based upon Foot Pedal Orientation number determined in STEP 2, see below for graphic representation of orientation and mounting position.





STEP 4

Based upon Axle Plate Position determined in STEP 1, determine Foot Pedal Position number.

Axle Plate Orientation Table

WHEEL SIZE	AXLE PLATE ORIENTATION	FOOT PEDAL ORIENTATION
12-16	11	14
	12	15
	13	16
	14	17
	15	19*
	16	19
20-24	11	17
	12	18
	13	19
	14	19
	15	19
	16	19

* EXCEPTIONS:

- 1. FOR AXLE PLATE POSITION 15 and AXLE PLATE ORIENTATION 6, FOOT PEDAL ORIENTATION IS TO BE 1 INSTEAD OF 6.
- 2. FOR AXLE PLATE POSITION 15 and AXLE PLATE ORIENTATION 7, FOOT PEDAL ORIENTATION IS TO BE 2 INSTEAD OF 6.

