

## INSTRUCTION SHEET Q2 LITE X-HINGE REPLACEMENT

To install x-hinges:

1. Assemble components as shown.
2. Torque screw (items 2 & 3) to 4Nm then loosen 135°.
3. Adjust torques on screws (2 & 3) until assembly folds smoothly, if necessary.

ITEM NO.	QTY.	DESCRIPTION
1	4	3/4" Washer 1/4" Hole
2	1	Hex Head Cap Screw 1/4-28 X 1-3/4"
3	2	Hex Head Cap Screw 1/4-28 X 1"
4	3	Nylock Nut 1/4-28
5	4	X-Hinge
6	2	Spacer Hinge X-Tube
7	4	Washer Flat Thin 1/4"
8	4	Q2 Frame Retaining Plug
9	4	Button Head Cap Screw 1/4-20 X 1"
10	4	Wave Washer 6mm

