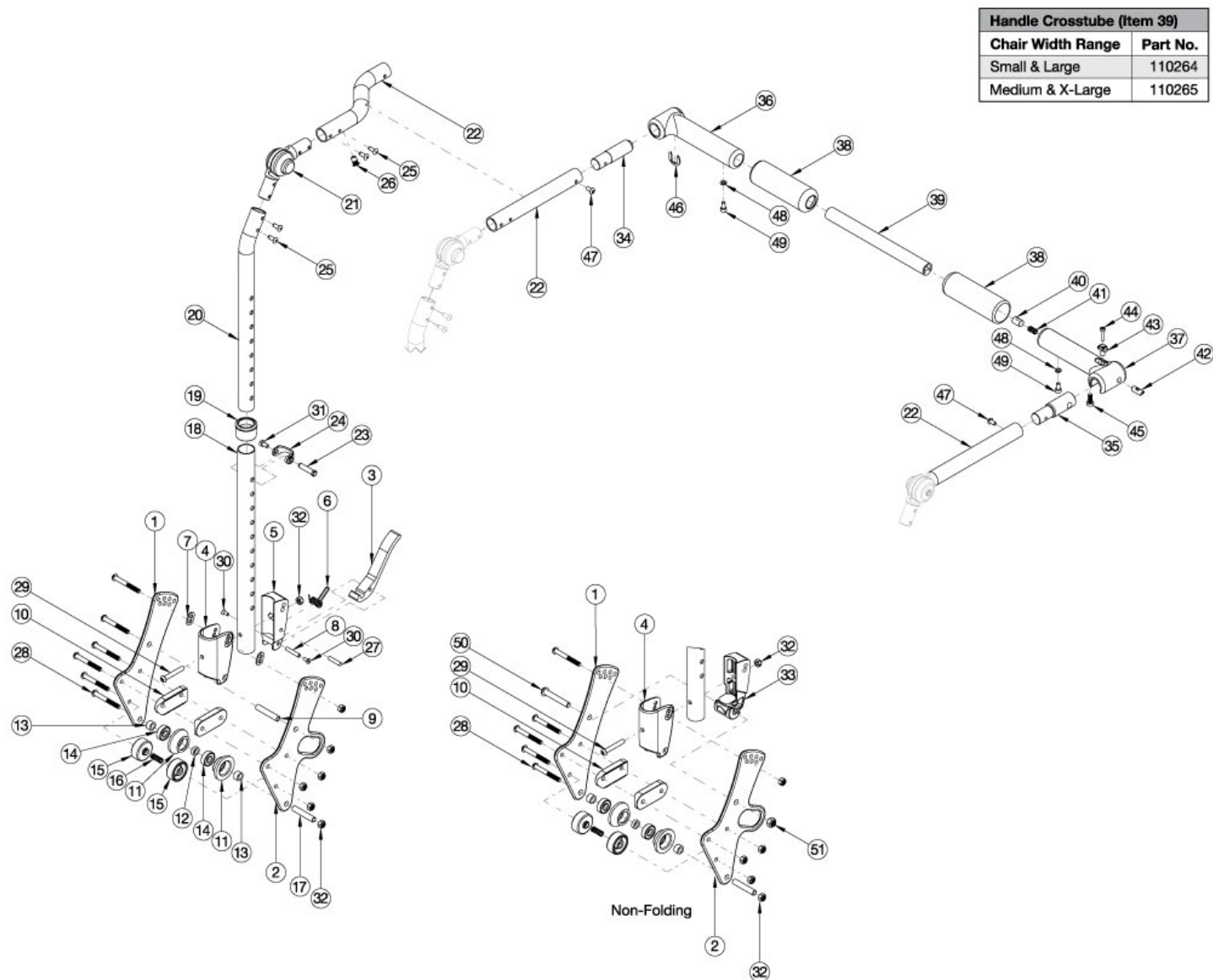


# Arc Adjustable Height with Folding Adjustable Handle Backrest



If chair was invoiced prior to 12/18/23, an upper back tube assembly is required. If chair was invoiced after to 12/18/23, parts 20-22 and 25 shown in the diagram above can now be purchased individually Callout #22: The curved tube is used with the small and medium width ranges (10"-14") and the straight shaped tube is used with the large and extra large (14"-18") width ranges. When changing backrest types, check to see if new cables and tilt triggers are needed for both foot and hand tilts.

| Item Number              | Part Number | Description                                                         | Quantity |
|--------------------------|-------------|---------------------------------------------------------------------|----------|
| 20b, 21, 22b, 25, 26, 47 | 113608      | Height Adjustable Upper Back Tube Assembly, 10-13" Wide, Left, Arc  | 1        |
| 20a, 21, 22a, 25, 26, 47 | 113609      | Height Adjustable Upper Back Tube Assembly, 10-13" Wide, Right, Arc | 1        |
| 20b, 21, 22d, 25, 26, 47 | 113610      | Height Adjustable Upper Back Tube Assembly, 14-18" Wide, Left, Arc  | 1        |

| Item Number                               | Part Number | Description                                                              | Quantity |
|-------------------------------------------|-------------|--------------------------------------------------------------------------|----------|
| 20a, 21, 22c, 25, 26, 47                  | 113611      | Height Adjustable Upper Back Tube Assembly, 14-18" Wide, Right, Arc      | 1        |
| 3-8, 18a, 19, 23, 24, 27-32               | 113612      | Height Adjustable Lower Backrest Assembly, Short, Arc                    | 1        |
| 3-8, 18b, 19, 23, 24, 27-32               | 113613      | Height Adjustable Lower Backrest Assembly, Tall, Arc                     | 1        |
| 4, 18a, 19, 23, 24, 28, 29, 31-33, 50, 51 | 113614      | Height Adjustable Lower Backrest Assembly, Non-Folding, Short, Arc       | 1        |
| 4, 18b, 19, 23, 24, 28, 29, 31-33, 50, 51 | 113615      | Height Adjustable Lower Backrest Assembly, Non-Folding, Tall, Arc        | 1        |
| 1, 7, 9, 10, 28, 32                       | 113616      | Height Adjustable Backrest Hardware Kit, Standard, Arc                   | 1        |
| 1, 2, 7, 9, 10, 28, 32                    | 113617      | Height Adjustable Backrest Hardware Kit, Transit, Arc                    | 1        |
| 1, 10, 28, 32, 50, 51                     | 113618      | Height Adjustable Backrest Hardware Kit, Standard, Non-Folding, Arc      | 1        |
| 1, 2, 10, 28, 32, 50, 51                  | 113619      | Height Adjustable Backrest Hardware Kit, Transit, Non-Folding, Arc       | 1        |
| 34, 36, 38, 46, 48, 49                    | 113600      | Rigidizer Handle Pivot Assembly with Adapter with Foam Grip, Arc         | 1        |
| 35, 37, 38, 40-45, 48, 49                 | 113601      | Rigidizer Handle Latch Assembly with Adapter with Foam Grip, Arc         | 1        |
| 34-38, 39a, 40-49                         | 113602      | Rigidizer Handle Complete Assembly, Small and Large Width Ranges, Arc    | 1        |
| 34-38, 39b, 40-49                         | 113603      | Rigidizer Handle Complete Assembly, Medium and X-Large Width Ranges, Arc | 1        |
| 11-16, 17, 32                             | 113546      | Backrest Roller Kit, Arc                                                 | 1        |
| 1                                         | 110190      | Back Plate, Bearing Guide, Standard                                      | 1        |
| 2                                         | 113181      | Transit Back Plate, Standard, Arc                                        | 1        |
| 3                                         | 111409      | Lever, Latch, Backrest                                                   | 1        |
| 5                                         | 001895      | Latch Insert, Folding Backrest                                           | 1        |
| 6                                         | 001896      | Spring, Backrest Latch                                                   | 1        |
| 7                                         | 001897      | Washer, Dual, PSA                                                        | 2        |
| 8                                         | 002513      | Threaded Barrel, 5mm OD x M4                                             | 1        |
| 9                                         | 002738      | Spacer .313 OD x .243 ID x 1.68 long                                     | 1        |
| 10                                        | 002595      | Saddle, Dual, 1" OD X 1.5 SP                                             | 2        |
| 19                                        | 001083      | Bushing Height Adjustable Back Tilt                                      | 1        |
| 20a                                       | 002597      | Tube, Upper Ht Adj Back R<br><i>Used on chairs starting 12/18/23</i>     | 1        |
| 20b                                       | 002598      | Tube, Upper Ht Adj Back L                                                | 1        |

| Item Number | Part Number | Description                                                                                | Quantity |
|-------------|-------------|--------------------------------------------------------------------------------------------|----------|
|             |             | <i>Used on chairs starting 12/18/23</i>                                                    |          |
| 21          | 116066      | Locking Hinge Assembly<br><i>Used on chairs starting 12/18/23</i>                          | 1        |
| 22a         | 110251      | Push Handle, Angle Adjustable Offset, Right<br><i>Used on chairs starting 12/18/23</i>     | 1        |
| 22b         | 110252      | Push Handle, Angle Adjustable Offset, Left<br><i>Used on chairs starting 12/18/23</i>      | 1        |
| 22c         | 110256      | Push Handle, Angle Adjustable, Right<br><i>Used on chairs starting 12/18/23</i>            | 1        |
| 22d         | 110257      | Push Handle, Angle Adjustable, Left<br><i>Used on chairs starting 12/18/23</i>             | 1        |
| 23          | 000987      | Threaded Fastener                                                                          | 1        |
| 24          | 000988      | Fastener Retainer                                                                          | 1        |
| 25          | 100669      | M5 x 10 BTN SHCS BLKZC w/Patch<br><i>Used on chairs starting 12/18/23</i>                  | 4        |
| 27          | 102694      | Dowel Pin, M5 X 24, Blk Zn                                                                 | 1        |
| 28          | 101781      | M6 x 50mm Partial Thread BHCS Blk ZC                                                       | 6        |
| 29          | 100797      | M6 x 40 BHCS BLK ZC                                                                        | 1        |
| 30          | 101818      | M4 x 10 FHCS BLKZC w/Patch                                                                 | 2        |
| 31          | 200427      | M5 x 10 CLS8.8 HHCS ZC w/Patch DIN933                                                      | 1        |
| 32          | 100658      | M6 Nylock Nut Blk Zn                                                                       | 7        |
| 33          | 002035      | Insert, Backrest, Non-Folding                                                              | 1        |
| 35          | 110259      | Adapter, Latch, Rigidizer Handle                                                           | 1        |
| 39a         | 110264      | Cross Tube, Rigidizer Handle, 14-16 Wide<br><i>Used on small and large width ranges</i>    | 1        |
| 39b         | 110265      | Cross Tube, Rigidizer Handle, 16-18 Wide<br><i>Used on medium and x-large width ranges</i> | 1        |
| 44          | 110290      | SHCS, M4 x 0.7 x 18, CLS12.9, BLZ, NYL, DIN912                                             | 1        |
| 45          | 101185      | M6 x 14 CLS8.8 DIN7984 Low SHCS BLKZC                                                      | 1        |
| 46          | 110291      | E-RING, M13-M18, DIN6799, ZC                                                               | 1        |
| 47          | 100669      | M5 x 10 BTN SHCS BLKZC w/Patch                                                             | 2        |
| 48          | 102614      | M5 Split Lock Washer BLK ZC                                                                | 2        |

| Item Number | Part Number | Description                     | Quantity |
|-------------|-------------|---------------------------------|----------|
| 49          | 101766      | M5 X 10 CIs12.9 Din912 Shcs Pln | 2        |
| 50          | 101815      | M8 x 50 BHCS Blk Zn             | 1        |
| 51          | 100659      | M8 Nylock Nut Blk Zn            | 1        |