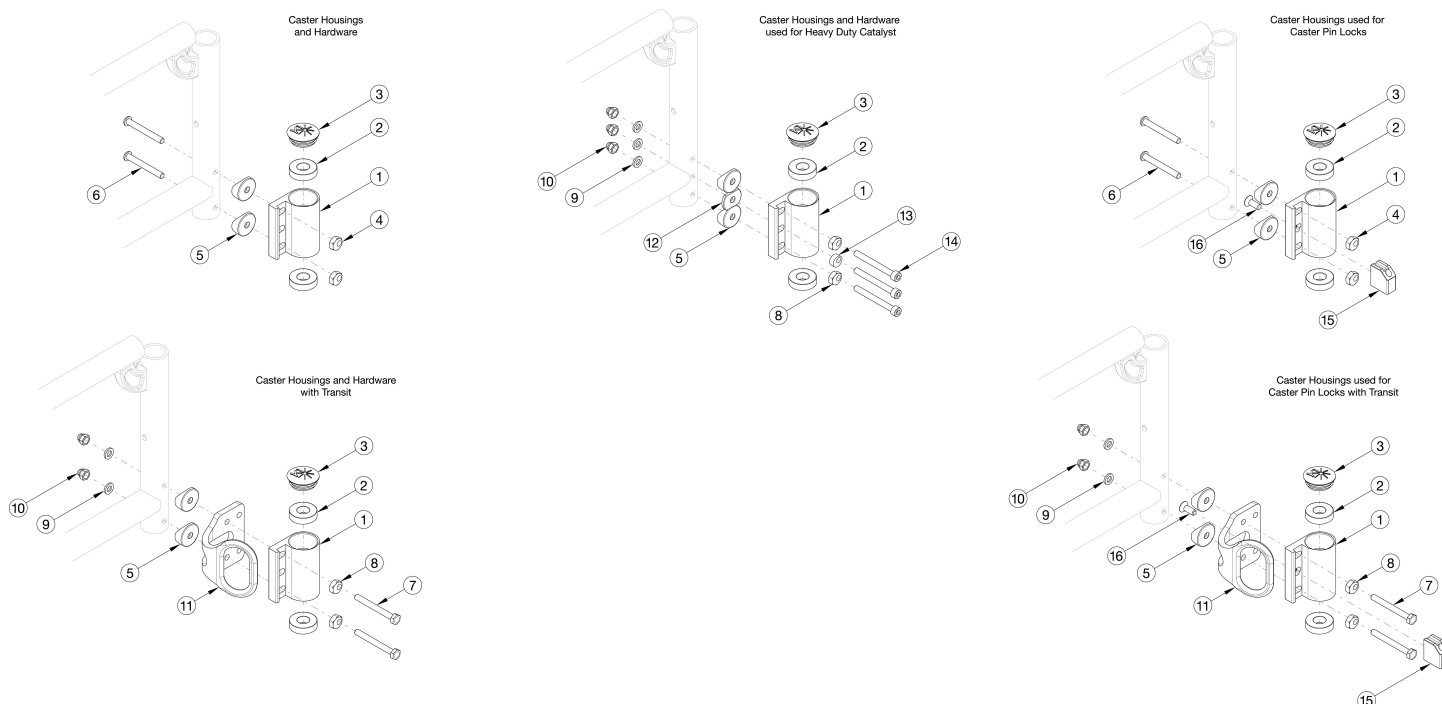


# Catalyst 4 Caster Housing



If replacing a caster housing and the chair has caster pin locks, please see [Catalyst Caster Pin Locks](#) page. Please Note: The shown orientation of the caster housing above is in the "Forward" position.

| Item Number                           | Part Number | Description  | Quantity |
|---------------------------------------|-------------|--|----------|
| 1a, 2-6                               | 501172      | Standard Caster Housing Assembly, Black, Left, No Transit, Standard Weight Capacity, Catalyst  | 1        |
| 1a, 2, 3, 5, 8, 9, 10, 12, 13, 14     | 114594      | Standard Caster Housing Assembly, Black, Left, No Transit, Heavy Duty Weight Capacity, Catalyst  | 1        |
| 1b, 2-6                               | 501173      | Standard Caster Housing Assembly, Black, Right, No Transit, Standard Weight Capacity, Catalyst   | 1        |
| 1b, 2, 3, 5, 8, 9, 10, 12, 13, 14     | 114595      | Standard Caster Housing Assembly, Black, Right, No Transit, Heavy Duty Weight Capacity, Catalyst   | 1        |
| 1a, 1b, 2-6                           | 501174      | Standard Caster Housing Assembly, Black, PAIR, No Transit, Standard Weight Capacity, Catalyst  | 1        |
| 1a, 1b, 2, 3, 5, 8, 9, 10, 12, 13, 14 | 114596      | Standard Caster Housing Assembly, Black, PAIR, No Transit, Heavy Duty Weight Capacity, Catalyst  | 1        |
| 1a, 2, 3, 5, 7-10                     | 501175      | Standard Caster Housing Assembly, Black, Left, Transit, Standard Weight Capacity, Catalyst<br><i>Transit Bracket not included in assembly</i>  | 1        |
| 1b, 2, 3, 5, 7-10                     | 501176      | Standard Caster Housing Assembly, Black, Right, Transit, Standard Weight Capacity, Catalyst<br><i>Transit Bracket not included in assembly</i> | 1        |
| 1a, 1b, 2, 3, 5, 7-10                 | 501177      | Standard Caster Housing Assembly, Black, PAIR, Transit, Standard Weight Capacity, Catalyst<br><i>Transit Bracket not included in assembly</i>  | 1        |

| Item Number     | Part Number | Description   | Quantity |
|-----------------|-------------|---|----------|
| 1a, 2           | 100526      | Caster Housing Left, Black, CAT/Liberty   | 1        |
| 1b, 2           | 100527      | Caster Housing Right, Black, CAT/Liberty  | 1        |
| 1c, 2           | 001431      | Standard Caster Housing for Caster Pin Lock, Left, Catalyst, Black<br><i>Not available with Heavy Duty option</i>   | 1        |
| 1d, 2           | 001432      | Standard Caster Housing for Caster Pin Lock, Right, Catalyst, Black<br><i>Not available with Heavy Duty option</i>  | 1        |
| 2               | 100530      | Bearing M28 x 1/2" 6001RS   | 2        |
| 3               | 102005      | Ki Caster Housing Cap   | 1        |
| 4, 6            | 112171      | Standard Caster Housing Attaching Hardware for Swing Away Frame, No Transit, Standard Weight Capacity, PAIR   | 1        |
| 4, 6, 15, 16    | 114599      | Standard Caster Housing Attaching Hardware for Swing Away Frame with Caster Pin Locks, No Transit, Standard Weight Capacity, PAIR<br><i>Not all hardware used with Caster Pin Locks is shown in image</i>   | 1        |
| 4, 5, 6         | 114600      | Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame, No Transit, Standard Weight Capacity, PAIR   | 1        |
| 4, 5, 6, 15, 16 | 114601      | Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame with Caster Pin Locks, No Transit, Standard Weight Capacity, PAIR<br><i>Not all hardware used with Caster Pin Locks is shown in image</i>   | 1        |
| 5               | 000056      | Saddle 1 1/8"   | 2        |
| 7-10            | 112956      | Standard Caster Housing Attaching Hardware for Swing Away Frame, Transit, Standard Weight Capacity, PAIR<br><i>Transit Brackets not included in assembly</i>  | 1        |
| 7-10, 15, 16    | 114602      | Standard Caster Housing Attaching Hardware for Swing Away Frame with Caster Pin Locks, Transit, Standard Weight Capacity, PAIR<br><i>Transit Brackets not included in assembly. Not all hardware used with Caster Pin Locks is shown in image</i>                   | 1        |
| 5, 7-10         | 114603      | Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame, Transit, Standard Weight Capacity, PAIR<br><i>Transit Brackets not included in assembly</i>  | 1        |
| 5, 7-10, 15, 16 | 114604      | Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame with Caster Pin Locks, Transit, Standard Weight Capacity, PAIR<br><i>Transit Brackets not included in assembly. Not all hardware used with Caster Pin Locks is shown in image</i> | 1        |
| 7               | 100677      | M6 x 60 CLS10.9 DIN931 HHCS ZC  | 2        |
| 8               | 100510      | Eccentric Washer  | 2        |
| 9               | 100746      | M6 Flat Washer Blk Zn   | 3        |

| Item Number             | Part Number | Description  | Quantity |
|-------------------------|-------------|--|----------|
| 10                      | 100558      | M6 Nyl Ins Domed Cap L/N Zc  | 3        |
| 12                      | 111813      | 1 1/8" Half Saddle<br><i>Only used if Heavy Duty option is present on chairs starting with serial numbers C40043964, C50099247 or CVX0099946</i>                               | 1        |
| 13                      | 111544      | Eccentric Washer, 0.50" Diameter<br><i>Only used if Heavy Duty option is present on chairs starting with serial numbers C40043964, C50099247 or CVX0099946</i>                 | 1        |
| 14                      | 111814      | SHCS, M6x1.0X55, CLS10.9, PT, BLZ,DIN912, Custom<br><i>Only used if Heavy Duty option is present on chairs starting with serial numbers C40043964, C50099247 or CVX0099946</i> | 3        |
| 15                      | 200417      | Caster Lock Mounting Block CAT   | 1        |
| 16                      | 101721      | M6 X 16 Btn Shcs W/ Patch  | 1        |
| 8, 9, 10, 13, 14        | 114597      | Standard Caster Housing Attaching Hardware for Swing Away Frame, Heavy Duty Weight Capacity, PAIR  | 1        |
| 5, 8, 9, 10, 12, 13, 14 | 114598      | Standard Caster Housing Attaching Hardware Including Saddles for Swing Away Frame, Heavy Duty Weight Capacity, PAIR  | 1        |