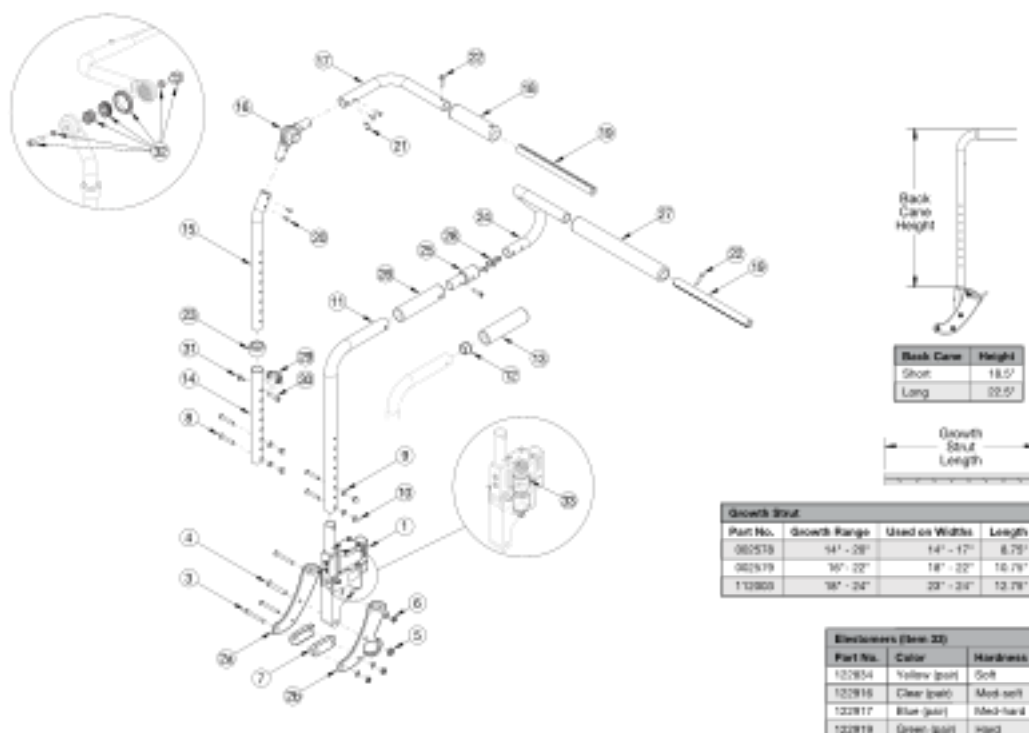


Focus CR Dynamic Back



If chair has Height Adjustable Back Post and was invoiced prior to 12/18/23, the whole back post assembly is required. Used on chairs with serial numbers prior to FCR0026599 and FCHD002333, unless a foot tilt is present. If foot tilt or power tilt is present, this design effective starting with serial numbers FCR0033747 and FCHD002467. If changing from another style backrest or changing back cane height and the hand tilt is present, a new Hand Tilt Cable/Trigger Kit may be required. If retrofitting from a foot tilt or power tilt to hand tilt and serial number is prior to FCR0033747 and FCHD002467, new back cane assemblies are required in addition to the hand tilt mechanism. Not available with Heavy Duty Option If changing from another style and Drum Brake present, Brake Lever may be needed

Item Number	Part Number	Description	Quantity
11a, 12, 13	506780	Back Tube Assembly Fixed Stroller with Grip, Dynamic Back Short Focus <i>If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced.</i>	1
11b, 12, 13	506781	Back Tube Assembly Fixed Stroller with Grip, Dynamic Back Tall Focus	1

Item Number	Part Number	Description	Quantity
		<i>If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced.</i>	
11a, 26	506782	Back Cane Assembly Fixed Stroller Short Focus <i>If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced.</i>	1
11b, 26	506783	Back Cane Assembly Fixed Stroller Tall Focus <i>If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced.</i>	1
8-10, 14, 23, 29, 30, 31	502518	Height Adjustable Lower Tube Assembly, Dynamic Back Tall	1
15a, 16, 17a, 18, 20, 21	506758	Upper Back Tube Assembly Height Adjustable, Right Focus <i>If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced.</i>	1
15b, 16, 17b, 18, 20, 21	506759	Upper Back Tube Assembly Height Adjustable, Left Focus <i>If changing to a new hand tilt mechanism and serial number is prior to FCR0026599 and FCHD002333, this kit is required in addition to the hand tilt mechanism. If replacing this side back tube assembly and foot tilt or power tilt is present and serial number is prior to FCR0033747 and FCHD002467, both left and right back tube assemblies will need to be replaced.</i>	1
19a, 22, 23, 24a, 24b, 25, 27, 28	503104	Removable Stroller Handle Assembly 14-18W Focus/CR45/CR45/Flip/Liberty	1
19b, 22, 23, 24a, 24b, 25, 27, 28	503105	Removable Stroller Handle Assembly 18-22W Focus/CR45/CR45/Liberty	1
19c, 22, 23, 24a, 24b, 25, 27, 28	114288	Removable Stroller Handle Assm 23-24W Focus	1
3-7, 9	502520	Frame Attaching Hardware for Dynamic Back Assembly, One Side Focus	1
8-10	502521	Tube Attaching Hardware for Dynamic Back Assembly, One Side Focus/Flip	1
17b, 18, 20, 21, 22	122918	Push Handle Tube w/ Grip and Hardware, Left	1
17a, 18, 20, 21, 22	122920	Push Handle Tube w/ Grip and Hardware, Right	1

Item Number	Part Number	Description	Quantity
19a, 22	503107	Growth Strut Assembly Short, Focus/Flip	1
19b, 22	503108	Growth Strut Assembly Long, Flip/Focus	1
19c, 22	114289	Growth Strut Assembly Extra Long, Focus	1
1a, 2b	503217	Focus Dynamic back with back plate (Pair), for adjustable height back, non-transit <i>Elastomers Included</i>	1
1b, 2a	124337	Focus Dynamic back with back plate (Pair), for fixed height back, Non-Transit <i>Elastomers Included</i>	1
1b, 2a, 2b	503219	Focus Dynamic back with back plate (Pair), for fixed height back, transit <i>Elastomers Included</i>	1
1a, 2a, 2b	124401	Focus Dynamic back with back plate pair, for adjustable height back, Transit <i>Elastomers Included</i>	1
33a	122834	Yellow Replacement Elastomers (Pair)	1
33b	122916	Clear Replacement Elastomers (Pair)	1
33c	122917	Blue Replacement Elastomers (Pair)	1
33d	122919	Green Replacement Elastomers (Pair)	1
3	101781	M6 x 50mm Partial Thread BHCS Blk ZC	3
4	101815	M8 x 50 BHCS Blk Zn	1
5	100659	M8 Nylock Nut Blk Zn	1
6	100658	M6 Nylock Nut Blk Zn	3
7	002594	Saddle, Dual, 1" OD X 1.75 SP	2
8	101811	M6 x 35 BHCS Blk Zn	2
9	100746	M6 Flat Washer Blk Zn	5
10	100558	M6 Nyl Ins Domed Cap L/N Zc	2
15a	002597	Tube, Upper Ht Adj Back R <i>Used on chairs starting 12/18/23</i>	1
15b	002598	Tube, Upper Ht Adj Back L <i>Used on chairs starting 12/18/23</i>	1
16	116066	Locking Hinge Assembly <i>Used on chairs starting 12/18/23</i>	1
19a	002578	Growth Strut, Stroller, Short <i>Used on chairs 14" - 17" wide</i>	1

Item Number	Part Number	Description	Quantity
19b	002579	Growth Strut, Stroller, Long <i>Used on chairs 18" - 22" wide</i>	1
19c	112003	Growth Strut, Stroller, Extra Long <i>Used on chairs 23" - 24" wide</i>	1
20	100669	M5 x 10 BTN SHCS BLKZC w/Patch <i>Used on chairs starting 12/18/23</i>	4
22	101843	M5 x 20 SHCS Blk Zn	5
23	001083	Bushing Height Adjustable Back Tilt	1
24a, 27	501090	Stroller Handle with Foam Grip, Right	1
24b, 27	501091	Stroller Handle with Foam Grip, Left	1
25	001243	Stroller Handle Adaptor	2
28	100533	Detent Button	2
29	000988	Fastener Retainer	1
30	000987	Threaded Fastener	1
31	200427	M5 x 10 CLS8.8 HHCS ZC w/Patch DIN933	1
32	110524	Locking Hinge Button Assembly with Instruction <i>This kit contains the contents inside callout # 16. This assembly may not be compatible if chair was invoiced prior to 6/22/16</i>	1