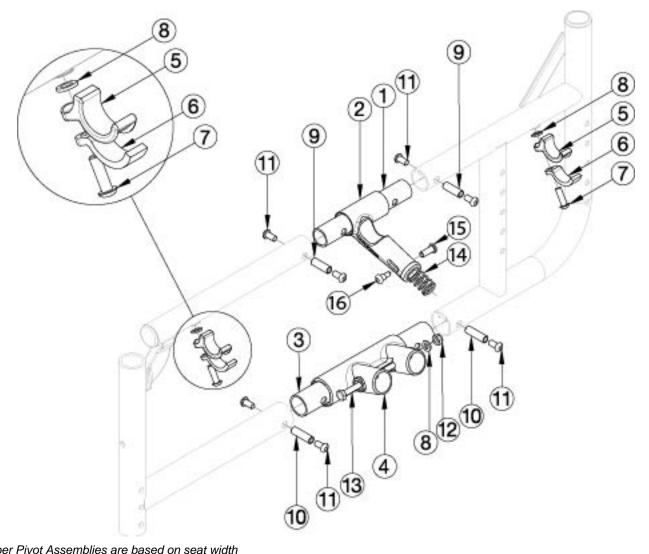


## **Catalyst Side Frame Assembly**



Upper Pivot Assemblies are based on seat width

Item Number	Part Number	Description	Quantity
2a, 14 - 16	500024	Upper Pivot Assembly 14" Width  This kit also contains the 14" slider link (not pictured)	1
2b, 14 - 16	500025	Upper Pivot Assembly 15" Width  This kit also contains the 15" slider link (not pictured)	1
2b, 14 - 16	500026	Upper Pivot Assembly 16" Width  This kit also contains the 16" slider link (not pictured)	1
2b, 14 - 16	500027	Upper Pivot Assembly 17" Width  This kit also contains the 17" slider link (not pictured)	1
2b, 14 - 16	500028	Upper Pivot Assembly 18" Width  This kit also contains the 18" slider link (not pictured)	1

Item Number	Part Number	Description	Quantity
2b, 14 - 16	500029	Upper Pivot Assembly 19" Width  This kit also contains the 19" slider link (not pictured)	1
2b, 14 - 16	500030	Upper Pivot Assembly 20" Width	1
		This kit also contains the 20" slider link (not pictured)	
2b, 14 - 16	501479	Upper Pivot Assembly 21/22" Width	1
5, 6, 7a, 8	501005	This kit also contains the 21/22" slider link (not pictured)  Seat Hook and Support Hardware Kit, Standard, Catalyst	1
		Used with Standard Weight Capacity. This kit contains quantity of 1 each	
5, 6, 7b, 8	114528	Seat Hook and Support Hardware Kit, Standard, for Heavy Duty Catalyst  Used with Heavy Duty / 350 lbs Weight Capacity. This kit contains quantity of 1 each	1
1	000011	Frame Connector Upper CAT	1
3	000009	Frame Connector Lower CAT	1
4a	000001	Lower Frame Pivot CAT	1
		Used when Titanium cross braces are present. Used on Catalyst 4 chairs with standard weight capacity and seat widths 14"-20" with seating system cross braces.	
4b	002806	Lower Frame Pivot CAT	1
		Effective 4/13/16 on 21 and 22" wide chairs with standard cross braces starting with serial numbers C4017705, C4HD002593, C5030818, C5HD002749, C5TH003679. Effective 6/15/16 on 14-20" wide chairs with standard cross braces starting with serial numbers C4018744, C4HD002701, C5032544, C5037980, C5HD002834. Effective 6/15/16 on Catalyst 5 chairs with 14"-22" chair widths with seating system cross braces starting with serial numbers C5032544, C5037980, C5HD002834. Effective 6/15/16 on Catalyst 4 chairs with heavy duty option or 21"-22" chair widths with seating system cross braces starting with serial numbers C4018744, C4HD002701.	
	502177	Lower Frame Pivot and Catalyst Oval-Style Cross Brace Hardware Kit (Pair) Used with oval-style cross braces. See Catalyst Aluminum Cross Braces page or Open Seating (Seating System) Cross Braces page for all parts in this kit.	1
5	000003	Seat Hook, Catalyst	2
6	000004	Seat Hook Support, Catalyst	2
7a	100668	M6 x 20 CLS10.9 BTN SHCS ZC w/Patch  Used with Standard Weight Capacity	2
7b	122970	M6 x 1.0 x 20, CLS 10.9, BLZ, SHCS w/Patch  Used with Heavy Duty / 350 lbs Weight Capacity	1
8	100831	1/2" Washer OD .040" Thick	3
9	000065	M6 x 23.68 Threaded Barrel	2

Item Number	Part Number	Description	Quantity
10	000066	M6 x 27 Threaded Barrel	2
11	100667	M6 x 12 BTN SHCS BLKZC w/Patch	8
12	100658	M6 Nylock Nut Blk Zn	2
13	100704	M6 x 90 CLS8.8 DIN931 HHCS ZC	1