

INSTRUCTION SHEET Pulse Rnet Controller Replacement Instructions

Note: All programming of profiles and preferences are stored within the motor controller. It is recommended that the program be "Read" or save prior to replacement. Once the controller has been replaced the stored program can be "Written" or loaded back into the controller. This process can be accomplished with a DTT or PC programmer.

- 1. Disconnect battery power prior to servicing the motor controller.
 - a. Carefully remove seat. (See owners manual Sec. I. Seat Removal).
 - b. Remove the shroud by first removing the six fasteners (Fig. 1) using a flat head screwdriver as shown (Fig. 2). Then lift up on the shroud.
 - c. Unplug batteries from the chair (Fig. 3).
- 2. The controller is mounted at the rear of the chair (Fig. 4). Firmly lift up on the controller. The controller mounts securely using 2 locating pins.
- 3. Unplug the 2 motor connectors, battery connector, bus connector, and inhibit/actuator connector. (Connectors have locking latches that require releasing by squeezing with fingers while pulling connectors.)



- 5. Your replacement controller will arrive with the mounting plate already mounted. Install replacement controller by reversing instructions. (Ensure that connectors are firmly inserted until the latch "clicks" into place.
- 6. Once the controller is fully installed power the controller on via the remote or OMNI. (There will be an initialization "hour-glass" then the chair will be ready to use).

FOR DEALER USE Installed by:

Date:

(retain as record of installation)

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Note: You can now re-load the saved parameters back into the controller from the DTT or PC programmer.

7. Repack the old controller in same shipping package and return to Sunrise Medical using provided shipping label.

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