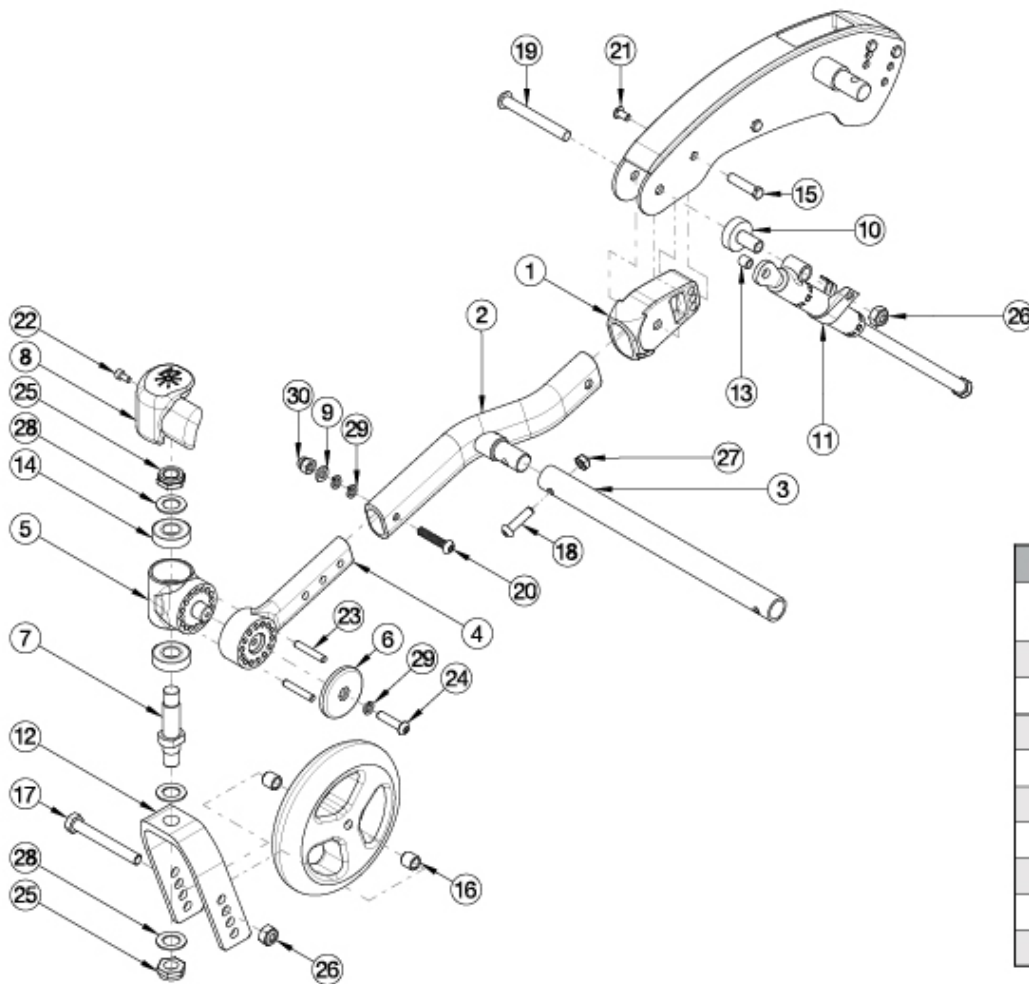


# Flip Caster Arm



| Growth Strut |               |        |
|--------------|---------------|--------|
| Part No.     | Used on Width | Length |
| 002631       | 10"           | 9.5"   |
| 002632       | 11"           | 10.5"  |
| 002633       | 12"           | 11.5"  |
| 002634       | 13"           | 12.5"  |
| 002635       | 14"           | 13.5"  |
| 002636       | 15"           | 14.5"  |
| 002637       | 16"           | 15.5"  |
| 002638       | 17"           | 16.5"  |
| 002639       | 18"           | 17.5"  |

Color for the Caster Arm Assemblies is the Frame Color of the chair. If chair was invoiced prior to 5/1/2024, the Lower Caster Arm Assembly for both sides is required when replacement caster barrel, caster arm, or caster arm cover are requested.

| Item Number                                    | Part Number | Description                      | Quantity |
|--|-------------|----------------------------------|----------|
| 1, 2, 4-6, 8a, 9, 14, 15, 18-24, 26, 27, 29-30 | 502799_ _ _ | Caster Arm Assembly, Right       | 1        |
| 1, 2, 4-6, 8b, 9, 14, 15, 18-24, 26, 27, 29-30 | 502800_ _ _ | Caster Arm Assembly, Left        | 1        |
| 4-6, 8a, 14, 22-24, 29                         | 113927      | Lower Caster Arm Assembly, Right | 1        |
| 4-6, 8b, 14, 22-24, 29                         | 113928      | Lower Caster Arm Assembly, Left  | 1        |
| 7, 12a, 25, 28                                 | 502802      | Fork Assembly 5" FLIP            | 1        |
| 7, 12b, 25, 28                                 | 502803      | Fork Assembly 6" FLIP            | 1        |
| 7, 12c, 25, 28                                 | 502804      | Fork Assembly 6" Wide FLIP       | 1        |

| Item Number              | Part Number | Description  | Quantity |
|--------------------------|-------------|--|----------|
| 7, 12d, 25, 28           | 502805      | Fork Assembly 7" FLIP  | 1        |
| 7, 12e, 25, 28           | 502806      | Fork Assembly 7" Wide FLIP   | 1        |
| 10, 11a, 13, 19, 26      | 503213      | Mechlock Replacement Kit, 45° Right<br><i>Used with Standard Axle Plate</i>        | 1        |
| 10, 11b, 13, 19, 26      | 503214      | Mechlock Replacement Kit, 45° Left<br><i>Used with Standard Axle Plate</i>         | 1        |
| 10, 11a, 11b, 13, 19, 26 | 502797      | Mechlock Replacement Kit, 45° PAIR FLIP<br><i>Used with Standard Axle Plate</i>    | 1        |
| 10, 11c, 13, 19, 26      | 503215      | Mechlock Replacement Kit, 35° Right<br><i>Used with Self Propel Axle Plate</i>     | 1        |
| 10, 11d, 13, 19, 26      | 503216      | Mechlock Replacement Kit, 35° Left<br><i>Used with Self Propel Axle Plate</i>      | 1        |
| 10, 11c, 11d, 13, 19, 26 | 502798      | Mechlock Replacement Kit, 35° PAIR FLIP<br><i>Used with Self Propel Axle Plate</i> | 1        |
| 16a, 17a, 26             | 502653      | Caster Attachment Hardware Kit CAT/FCS   | 1        |
| 16b, 17b, 26             | 502654      | Caster Attachment Hardware Kit for 6" and 7" Wide Fork, CAT/FCS                    | 1        |
| 5, 14                    | 502801      | Caster Barrel with bearings FLIP   | 1        |
| 1, 2                     | 115608_ _ _ | Front Frame Tube Weldment w/Adjuster, Flip, Left                                   | 1        |
| 1, 2                     | 115609_ _ _ | Front Frame Tube Weldment w/Adjuster, Flip, Right                                  | 1        |
| 3a                       | 002631      | Frame Growth Strut 9.5"  | 1        |
| 3b                       | 002632      | Frame Growth Strut 10.5"   | 1        |
| 3c                       | 002633      | Frame Growth Strut 11.5"   | 1        |
| 3d                       | 002634      | Frame Growth Strut 12.5"   | 1        |
| 3e                       | 002635      | Frame Growth Strut 13.5"   | 1        |
| 3f                       | 002636      | Frame Growth Strut 14.5"   | 1        |
| 3g                       | 002637      | Frame Growth Strut 15.5"   | 1        |
| 3h                       | 002638      | Frame Growth Strut 16.5"   | 1        |
| 3i                       | 002639      | Frame Growth Strut 17.5"   | 1        |
| 4                        | 122586      | Caster Arm   | 1        |
| 6                        | 122588      | Caster Arm Cover   | 1        |

| Item Number | Part Number | Description   | Quantity |
|-------------|-------------|---|----------|
| 7           | 501208      | Caster Stem, Ped Tilt   | 1        |
| 8a          | 002651      | Wear Pad, Caster, Right   | 1        |
| 8b          | 002652      | Wear Pad, Caster, Left  | 1        |
| 9           | 100746      | M6 Flat Washer Blk Zn<br><i>For hardware used with the Transit Option, see Little Wave Flip Transit System Page</i> | 1        |
| 10          | 001865      | Spacer, Mechlock  | 1        |
| 11a         | 001861      | Mechlock, 158mm, Right<br><i>Used with Standard Axle Plate</i>  | 1        |
| 11b         | 001862      | Mechlock, 158mm, Left<br><i>Used with Standard Axle Plate</i>   | 1        |
| 11c         | 001863      | Mechlock, 129mm, Right<br><i>Used with Self Propel Axle Plate</i>   | 1        |
| 11d         | 001864      | Mechlock, 129mm, Left<br><i>Used with Self Propel Axle Plate</i>  | 1        |
| 12a         | 501209      | Caster Fork 5" Flip   | 1        |
| 12b         | 501210      | Caster Fork 6" Flip   | 1        |
| 12c         | 501211      | Caster Fork 6" Wide Flip  | 1        |
| 12d         | 501212      | Caster Fork 7" Flip   | 1        |
| 12e         | 501213      | Caster Fork 7" Wide Flip  | 1        |
| 13          | 001156      | Pivot Bushing Tilt  | 2        |
| 15          | 000987      | Threaded Fastener   | 1        |
| 16a         | 100792      | Caster Spacer D8 x D12 x 10mm / Close Mount Handrim Spacer<br><i>Used with all casters except 6x2 and 8x2</i>       | 2        |
| 16b         | 001246      | Caster Spacer Black 6 x 2 Poly .472ODX.319IDX.370LG<br><i>Only used with 6" x 2" casters</i>                        | 2        |
| 17a         | 101829      | M8 x 65 HHCS Blk Zn   | 1        |
| 17b         | 101831      | M8 x 80 HHCS Blk Zn<br><i>Used with wide forks</i>  | 1        |
| 18          | 101593      | M6 x 25 BTN SHCS BLKZC  | 1        |
| 19          | 102797      | M8 x 65, BHCS, Blk Zn   | 1        |
| 20          | 102625      | M6 X 30 BHCS BLK ZC   | 1        |

| Item Number | Part Number | Description   | Quantity |
|-------------|-------------|---|----------|
|             |             | <i>For hardware used with the Transit Option, see Little Wave Flip Transit System Page</i>                                |          |
| 21          | 100669      | M5 x 10 BTN SHCS BLKZC w/Patch  | 1        |
| 22          | 102800      | M4 x 8mm SHCS Blk Zn  | 1        |
| 23          | 122589      | Pin, Dowel, M5 X 30, DIN6325<br><i>Replaced 002737</i>  | 2        |
| 24          | 115573      | M6 x 25, BHCS, CLS 10.9, NYL, BLZ   | 1        |
| 25          | 100529      | M12 x 1.25mm Lock Nut Black   | 2        |
| 26          | 100659      | M8 Nylock Nut Blk Zn  | 2        |
| 27          | 100658      | M6 Nylock Nut Blk Zn  | 1        |
| 28          | 100682      | Washer 1/2" .518 x .875 x .047 F/W Black Zinc   | 3        |
| 29          | 102810      | M6 Lockwasher, Hi-Collar, ZC  | 1        |
| 30          | 100558      | M6 Nyl Ins Domed Cap L/N Zc<br><i>For hardware used with the Transit Option, see Little Wave Flip Transit System Page</i> | 1        |

| Matte Finish |                     |
|--------------|---------------------|
| Code         | Color Name          |
| CGM          | Charcoal Gray       |
| EGM          | Emerald Green       |
| GGM          | Graphite Gray*      |
| IBM          | Iridescent Burgundy |
| INM          | Iridescent Navy     |
| AGM          | Military Green**    |
| RRM          | Retro Red           |
| RBM          | Royal Blue          |
| SBM          | Shadow Black        |
| SWM          | Smooth White        |

\* Discontinued Color

\*\* Formerly called Army Green

| Gloss Finish |                        |
|--------------|------------------------|
| Code         | Color Name             |
| BLK          | Black                  |
| BLU          | Blue                   |
| SKY          | Blue Skies             |
| BRO          | Bright Orange*         |
| PNK          | Bubblegum Pink         |
| BUR          | Burgundy*              |
| CBL          | Candy Blue             |
| PUR          | Candy Purple           |
| RED          | Candy Red              |
| COP          | Copper                 |
| DPR          | Deep Purple*           |
| EBL          | Electric Blue*         |
| GRN          | Forest Green*          |
| FUS          | Fuchsia*               |
| GSM          | Granny Smith           |
| MTF          | Metallic Fuchsia*      |
| MOR          | Metallic Orange        |
| ORG          | Orange*                |
| SAP          | Sapphire*              |
| SIL          | Silver                 |
| TEA          | Teal                   |
| YLW          | Yellow                 |
| FLM          | Graphic Image Transfer |