



REPLACING PLASTIC ARM RECEIVER FLIP-BACK HEIGHT ADJUSTABLE ARMREST INSTRUCTION SHEET





Please read these instructions carefully before beginning the assembly. Failure to understand and follow assembly instructions may result in injury to technician and/or end user and may void the warranty. If you have any questions call Sunrise Medical Technical Support at +1(800) 333-4000.

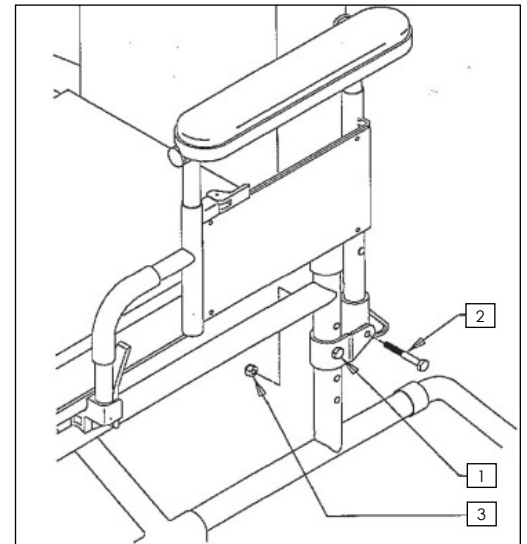
Parts included with kit:

1. Plastic arm receiver (P/N 561080)
2. 1/4-28 x 1 1/2" hex head bolt (P/N 221130)
3. (2) 1/4-28 nylock nut (P/N 201110-QU)

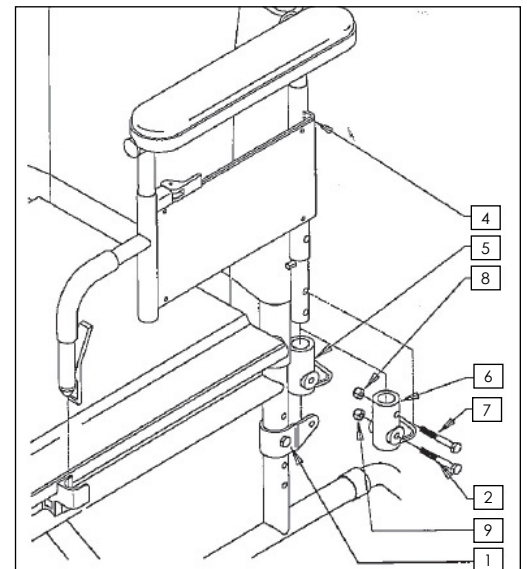
Required tools:

1. (2) 7/16" open end wrenches
2. Torque wrench

1. Loosen 1/4-28 x 1 3/4" hex head bolt (1). Do not remove nut.
2. Remove second 1/4-28 x 1 3/4" hex head bolt (2) and set aside. (This bolt will be used in step 9). Discard used nylock nut (3).
3. Entire armrest assembly (4) should now be easy to remove.
4. Remove old plastic arm receiver from post (5). Discard item 5.
5. Place new plastic arm receiver (6) over post.
6. Place new 1/4-28 x 1 1/2" hex head bolt (7) through the top hole of new plastic arm receiver (6).
7. Secure 1/4-28 x 1 1/2" (7) using new nylock nut (8). Tighten to 35-45 inch pounds of torque. 
8. Place entire armrest assembly (4) back in its original position.
9. Replace and secure original 1/4-28 x 1 3/4" hex head bolt (2) (from step 2) using new nylock nut (9). Tighten to 30-40 inch pounds of torque. 
10. Tighten first 1/4-28 x 1 3/4" hex head bolt (1) (from step 1).



Left side shown



Left side shown

DEALER/TECHNICIAN WARNING



Attention dealers and qualified technicians, do not operate or service this device without first reading the owners manual. If you do not understand the instructions and warnings in the owners manual please contact the Sunrise Medical Technical Service Department before operating and/or servicing the Quickie device. Failure to do so may result in damage and/or injury.

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