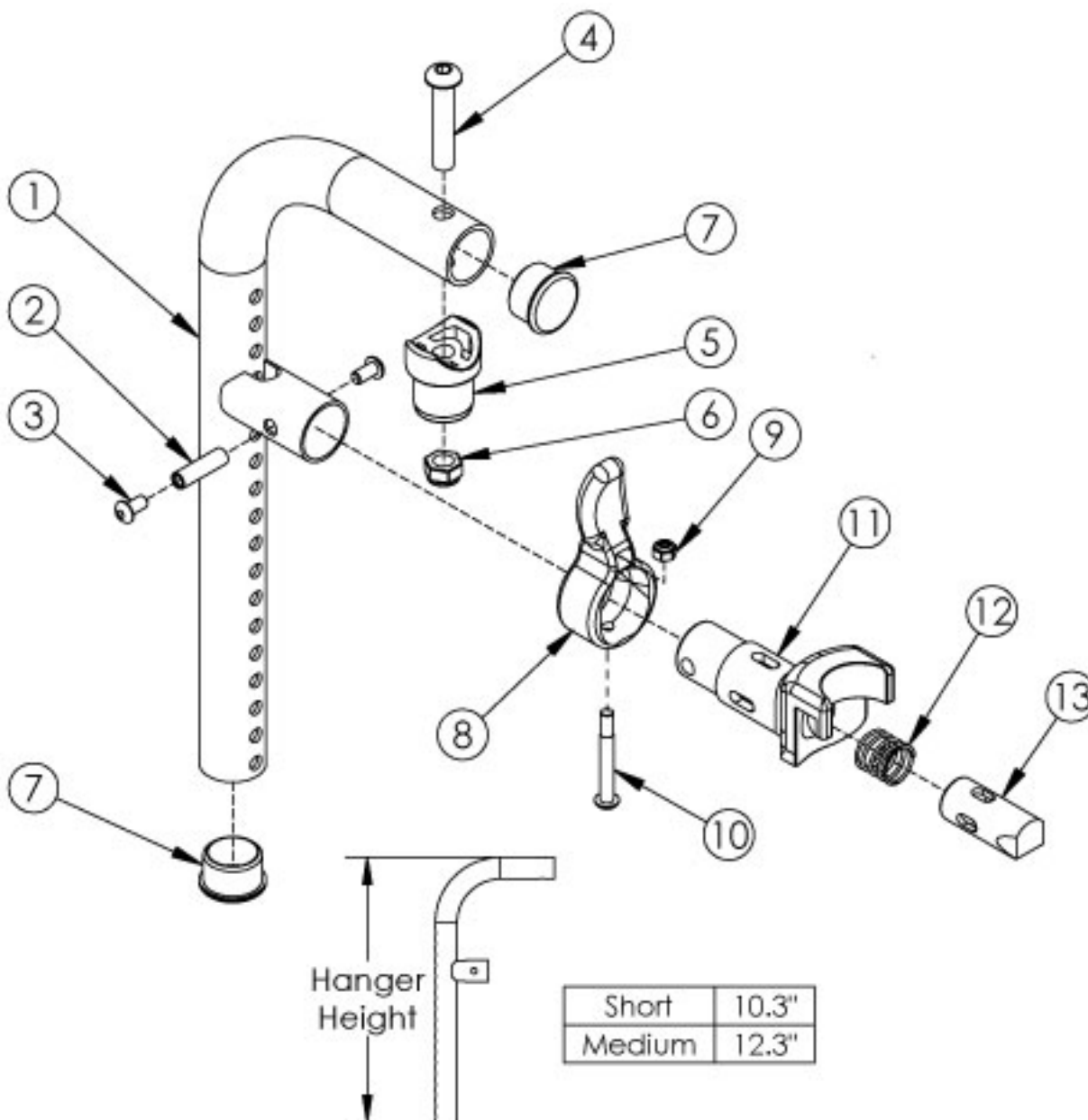


# Liberty 90 Degree Front Mount Hanger



Please Note: If chair was built with hangers omitted, then latch blocks need to be ordered with hangers. Please reference the "Seat Frame" parts manual page.

| Item Number | Part Number | Description                                       | Quantity |
|-------------|-------------|---------------------------------------------------|----------|
| 1a, 7       | ___163      | Hanger Tube Assm 90 Front Mount Medium ___        | 1        |
| 1b, 7       | 501361___   | Hanger Tube Assm 90 Front Mount Short ___         | 1        |
| 1a-13       | 504653___   | Hanger Assm 90 Front Mount Medium 4-Way - In-Line | 1        |
| 1b-13       | 504651___   | Hanger Assm 90 Front Mount Short 4-Way - In-Line  | 1        |

| Item Number | Part Number | Description                                                | Quantity |
|-------------|-------------|------------------------------------------------------------|----------|
| 1a-13       | 504675_ _ _ | Hanger Assm 90 Front Mount Medium 4-Way - Out Left         | 1        |
| 1a-13       | 504676_ _ _ | Hanger Assm 90 Front Mount Medium 4-Way - Out Right        | 1        |
| 1b-13       | 504673_ _ _ | Hanger Assm 90 Front Mount Short 4-Way - Out Left          | 1        |
| 1b-13       | 504674_ _ _ | Hanger Assm 90 Front Mount Short 4-Way - Out Right         | 1        |
| 8-13        | 003225      | Assembled 4-Way In Line Hanger Release                     | 1        |
| 8-13        | 003225INST  | Assembled 4-Way In Line Hanger Release with Instruction    | 1        |
| 8-13        | 003643      | Assembled 4-Way Out Hanger Release, Left                   | 1        |
| 8-13        | 003643INST  | Assembled 4-Way Out Hanger Release, Left with Instruction  | 1        |
| 8-13        | 003642      | Assembled 4-Way Out Hanger Release, Right                  | 1        |
| 8-13        | 003642INST  | Assembled 4-Way Out Hanger Release, Right with Instruction | 1        |
| 2           | 000073      | M5 x 24 Threaded Barrel                                    | 1        |
| 3           | 100669      | M5 x 10 BTN SHCS BLKZC w/Patch                             | 2        |
| 4           | 100673      | M8 x 45 BTN SHCS BLKZC                                     | 1        |
| 5           | 000032      | Footrest Hanger Pivot Saddle                               | 1        |
| 6           | 100659      | M8 Nylock Nut Blk Zn                                       | 1        |
| 7           | 100804      | Tube End Plug 1"                                           | 2        |
| 8           | 003228      | Hanger Latch, 4-Way, Lever                                 | 1        |
| 8           | 003228INST  | Hanger Latch, 4-Way, Lever with Instruction                | 1        |
| 9           | 100657      | M5 Nylock Nut Blk Zn                                       | 1        |
| 10          | 001374      | M5 x 40 BHCS P/THD BLKZC                                   | 1        |
| 11          | 003226      | Hanger Latch Bracket                                       | 1        |
| 11          | 003226INST  | Hanger Latch Bracket with 4-way Release Instruction        | 1        |
| 12          | 000119      | Hanger Spring                                              | 1        |
| 13          | 003227      | Hanger Latch Pin                                           | 1        |
| 13          | 003227INST  | Hanger Latch Pin with 4-Way Release Instruction            | 1        |

| Matte Finish |                     |
|--------------|---------------------|
| Code         | Color Name          |
| CGM          | Charcoal Gray       |
| EGM          | Emerald Green       |
| GGM          | Graphite Gray*      |
| IBM          | Iridescent Burgundy |
| INM          | Iridescent Navy     |
| AGM          | Military Green**    |
| RRM          | Retro Red           |
| RBM          | Royal Blue          |
| SBM          | Shadow Black        |
| SWM          | Smooth White        |

\* Discontinued Color

\*\* Formerly called Army Green

| Gloss Finish |                        |
|--------------|------------------------|
| Code         | Color Name             |
| BLK          | Black                  |
| BLU          | Blue                   |
| SKY          | Blue Skies             |
| BRO          | Bright Orange*         |
| PNK          | Bubblegum Pink         |
| BUR          | Burgundy*              |
| CBL          | Candy Blue             |
| PUR          | Candy Purple           |
| RED          | Candy Red              |
| COP          | Copper                 |
| DPR          | Deep Purple*           |
| EBL          | Electric Blue*         |
| GRN          | Forest Green*          |
| FUS          | Fuchsia*               |
| GSM          | Granny Smith           |
| MTF          | Metallic Fuchsia*      |
| MOR          | Metallic Orange        |
| ORG          | Orange*                |
| SAP          | Sapphire*              |
| SIL          | Silver                 |
| TEA          | Teal                   |
| YLW          | Yellow                 |
| FLM          | Graphic Image Transfer |