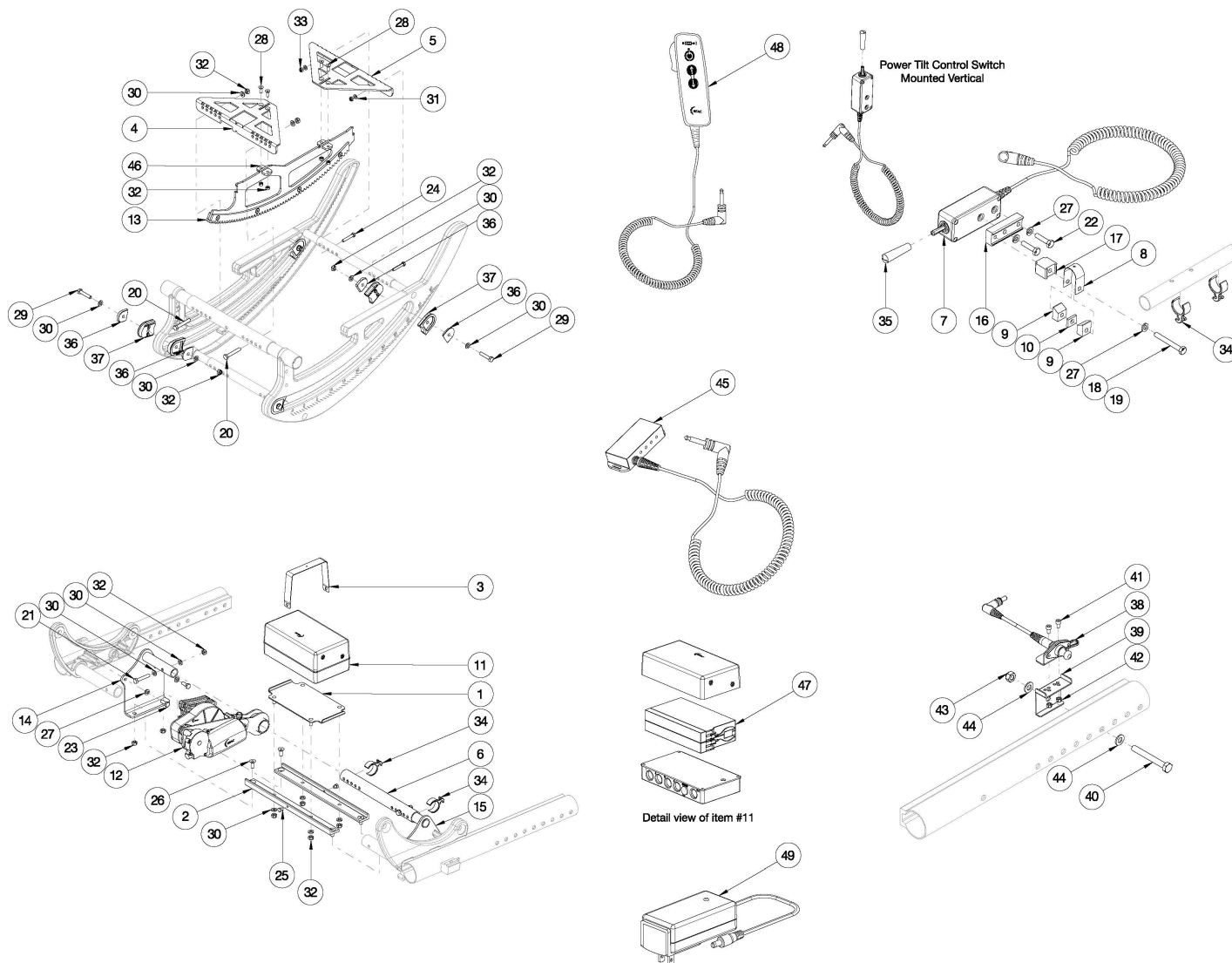


Focus CR Power Tilt



This design effective starting with serial numbers FCR0020156 and FCHD002253. This part can not be retrofitted. Not available with Heavy Duty Option

Item Number	Part Number	Description	Quantity
1, 2a, 3, 25, 26, 30, 32	503399	Battery Tray Kit, Power Tilt, 14W, Focus	1
1, 2b, 3, 25, 26, 30, 32	503400	Battery Tray Kit, Power Tilt, 15W, Focus	1
1, 2c, 3, 25, 26, 30, 32	503401	Battery Tray Kit, Power Tilt, 16W, Focus	1
1, 2d, 3, 25, 26, 30, 32	503402	Battery Tray Kit, Power Tilt, 17W, Focus	1
1, 2e, 3, 25, 26, 30, 32	503403	Battery Tray Kit, Power Tilt, 18W, Focus	1
1, 2f, 3, 25, 26, 30, 32	503404	Battery Tray Kit, Power Tilt, 19W, Focus	1

Item Number	Part Number	Description	Quantity
1, 2g, 3, 25, 26, 30, 32	503405	Battery Tray Kit, Power Tilt, 20W, Focus	1
1, 2h, 3, 25, 26, 30, 32	503406	Battery Tray Kit, Power Tilt, 21W, Focus	1
1, 2i, 3, 25, 26, 30, 32	503407	Battery Tray Kit, Power Tilt, 22W, Focus	1
7a-10, 16-19, 22, 27, 34a, 34b, 35	121062	Controller Kit, Toggle, Power Tilt, Left, Focus	1
7b-10, 16-19, 22, 27, 34a, 34b, 35	121063	Controller Kit, Toggle, Power Tilt, Right, Focus	1
4a, 5, 11-13, 28-30, 32, 34a, 36-44, 46	505000	Power Tilt Module Kit, Small, Focus <i>This kit is to change from rev 1 Power Tilt to rev 2. Based on width range.</i>	1
4b, 11-13, 28-30, 32, 34a, 36-44, 46	505001	Power Tilt Module Kit, Medium, Focus <i>This kit is to change from rev 1 Power Tilt to rev 2. Based on width range.</i>	1
4c, 11-13, 28-30, 32, 34a, 36-44, 46	505002	Power Tilt Module Kit, Large, Focus <i>This kit is to change from rev 1 Power Tilt to rev 2. Based on width range.</i>	1
29, 30, 32, 36, 37	501072	Tilt Stop PAIR Assembly Focus	2
8a, 9, 10, 16-18, 22, 27, 34a	111870	Power Tilt Toggle Switch Mounting Hardware for Angle Adjustable Locking Armrests, 1"	1
8b, 9, 16, 17, 19, 22, 27, 34b	111873	Power Tilt Toggle Switch Mounting Hardware for Height Adjustable Armrests, 7/8"	1
1	002819	Power Tilt Tray RCB Focus	2
2a	002820	Power Tilt Bracket RCB 14W Focus	2
2b	002821	Power Tilt Bracket RCB 15W Focus	2
2c	002822	Power Tilt Bracket RCB 16W Focus	2
2d	002823	Power Tilt Bracket RCB 17W Focus	2
2e	002824	Power Tilt Bracket RCB 18W Focus	2
2f	002825	Power Tilt Bracket RCB 19W Focus	2
2g	002826	Power Tilt Bracket RCB 20W Focus	2
2h	002827	Power Tilt Bracket RCB 21W Focus	2
2i	002828	Power Tilt Bracket RCB 22W Focus	2
3	002829	Power Tilt Strap RCB Focus	1
4a	003660	Power Tilt Rack Assembly Mount Bracket Small Front	1

Item Number	Part Number	Description	Quantity
4b	003662	Power Tilt Rack Assembly Mount Bracket Medium	2
4c	003663	Power Tilt Rack Assembly Mount Bracket Large	2
5	003661	Power Tilt Rack Assembly Mount Bracket Small Rear	1
6a	002895	Power Tilt Strut Tube Small Focus	1
6b	002896	Power Tilt Strut Tube Medium Focus	1
6c	002897	Power Tilt Strut Tube Large Focus	1
7a, 35	121058	Power Tilt Control Switch, Left, Focus	1
7b, 35	002900	Power Tilt Control Switch, Right, Focus	1
8a	002901	Power Tilt Band Clamp Strap 1" <i>Used on 1" armrest tubing: Angle Adjustable Locking Extendable Flip Up</i>	1
8b	002902	Power Tilt Band Clamp Strap 7/8" <i>Used on 7/8" armrest tubing: Height Adjustable T-Arm, Height Adjustable T-Arm Low and Height Adjustable Dual Post Flip Back</i>	1
9	002903	Power Tilt Band Clamp Mandrel	2
10	002904	Power Tilt Clamp Spacer <i>Only used with Angle Adjustable Locking Extendable Flip Up Armrest</i>	1
11	002905	Power Tilt Battery RCB10 Unit, Focus <i>(Motor Cord not shown in image)</i>	1
12	506654	Power Tilt Motor Arm Assembly with Instruction <i>Replaced part number 003664</i>	1
13	003659	Power Tilt Rack Assembly	1
13, 46	505578	Power Tilt Rack Assembly with Rack Mount Plates <i>Contains 003659 and quantity 2 of 003871</i>	1
14	002910	Power Tilt Mounting Plate Right Focus	1
15	002911	Power Tilt Mounting Plate Left Focus	1
16	003090	Power Tilt Control Switch Mount Block	1
17	003091	Power Tilt Control Switch Spacer	1
18	100676	M6 x 55 CLS10.9 DIN931 HHCS ZC <i>Used with Angle Adjustable Locking Extendable Flip Up Arm with Arm Pad</i>	1
19	101826	M6 x 50 HHCS Blk Zn	1

Item Number	Part Number	Description	Quantity
		<i>Used with Height Adjustable T-Arm, Height Adjustable T-Arm Low and Height Adjustable Dual Post Flip Back Arm</i>	
20	101825	M6 x 40 HHCS Blk Zn	2
21	102386	M6 x 35mm HHCS Blk Zc	2
22	102792	M6 x 25, HHCS, Blk Zn	2
23	102327	M6 x 16 HHCS Blk Zn	4
24	102933	M5 x 30 HHCS, BLK ZN	2
25	102935	M5 X 6 HHCS w/Patch, Blk Zn	2
26	102936	M6 X 16 FHCS, Blk Zn	4
27	101835	M6 Lock Washer Blk Zn	7
28	102937	M5 X 14 FHCS, Blk Zn	4
29	101824	M6 X 30 Hhcs Blk Zn	4
30	100746	M6 Flat Washer Blk Zn	18
31	101856	Flat Washer, M5, Blk Zn	2
32	100658	M6 Nylock Nut Blk Zn	16
33	100657	M5 Nylock Nut Blk Zn	2
34a	001117	Cable Clip 1" <i>Quantity 2 used on 1" armrest tubing: Angle Adjustable Locking Extendable Flip Up. Additional clip used on seat tube - not shown in image.</i>	3
34b	001118	Cable Clip 7/8" <i>Used on 7/8" armrest tubing: Height Adjustable T-Arm, Height Adjustable T-Arm Low and Height Adjustable Dual Post Flip Back</i>	2
35	103986	Power Tilt Toggle Switch Extension Handle <i>Replaced part number 003631 (Power Tilt Control Switch Joystick Cover)</i>	1
36	001037	Thrust Plate Tilt Stop TILT	8
37	001036	Pad Tilt Stop TILT	8
38	003349	Power Tilt Extension Cable <i>If replacing this cable and chair was invoiced prior to 8/20/18, a new power tilt extension cable bracket is required, 003350.</i>	1
39	003350	Power Tilt Extension Cable Bracket	1
40	101829	M8 x 65 HHCS Blk Zn	1

Item Number	Part Number	Description	Quantity
41	102800	M4 x 8mm SHCS Blk Zn	2
42	102329	M4 Nylock Nut Blk Zn	2
43	100659	M8 Nylock Nut Blk Zn	1
44	101858	Washer Flat M8 Blk Zn	2
45	505090	Power Tilt Interface Control Box for Adaptive Switching	1
46	003871	Power Tilt Rack Mount Plate	2
47	506563	Replacement Power Tilt Battery with Instruction <i>This is only a replacement battery, it does not include the top and lower caps. If wanting a complete battery unit, use part number 002905.</i>	1
48	506653	Power Tilt Pendant Controller with LED Indicator	1
49	111883	Power Tilt Battery Charger, Control Box, with US Plug Adapter (Mascot 2241 LA) <i>Replaced Power Tilt Battery Charger RCB 120V (Mascot 2740) part number 002906</i>	1