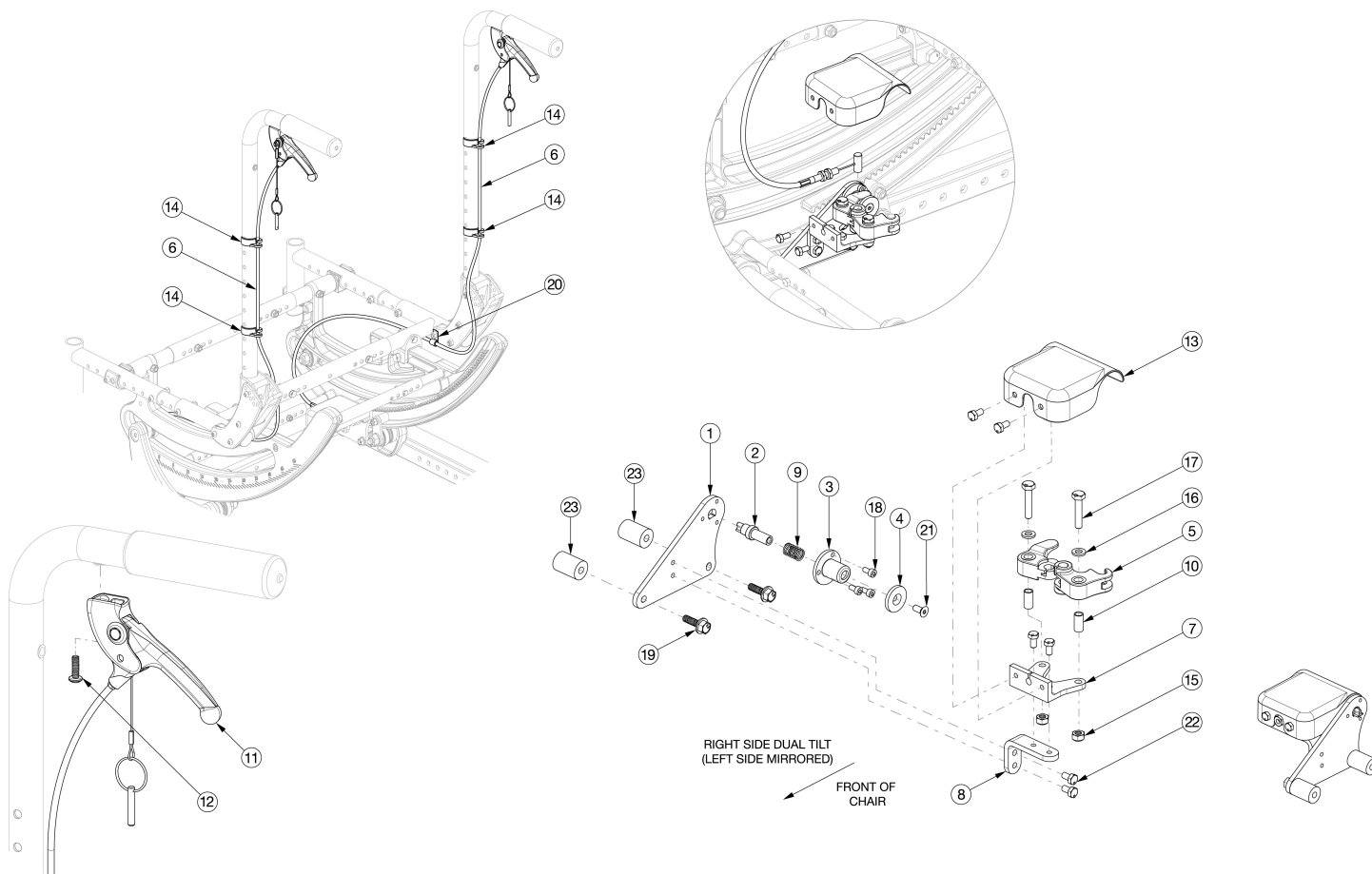


# Focus CR Dual Hand Tilt Mechanism Stroller Back



This design effective starting with serial numbers FCR0026599 and FCHD002333. If serial number is prior to FCR0026599 and FCHD002333 new back cane assemblies are required in addition to the hand tilt mechanism. If drum brake present, see drum brake page for replacement parts.

| Item Number                               | Part Number | Description                                                                                                                                                             | Quantity |
|-------------------------------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| 1-5, 7a, 7b, 8-10, 13, 15-18, 19a, 21, 22 | 506274      | Dual Tilt Lock Mechanism Kit, Focus<br><i>For complete dual hand tilt mechanism, select appropriate Hand Tilt Cable/Trigger Kit in addition to this kit</i>             | 1        |
| 1-5, 7a, 7b, 8-10, 13, 15-18, 19b, 21-23  | 506275      | Dual Tilt Lock Mechanism Kit, Heavy Duty, Focus<br><i>For complete dual hand tilt mechanism, select appropriate Hand Tilt Cable/Trigger Kit in addition to this kit</i> | 1        |
| 6a, 11, 12, 14, 20                        | 506784      | Hand Tilt Cable/Trigger Kit with Medium Cable, Stroller Handle, Focus<br><i>Used with Short Stroller Back Post</i>                                                      | 2        |
| 6b, 11, 12, 14, 20                        | 506785      | Hand Tilt Cable/Trigger Kit with Long Cable, Stroller Handle, Focus<br><i>Used with Tall Stroller Back Post</i>                                                         | 2        |
| 1                                         | 004280      | Mount Plate, Tilt Lock                                                                                                                                                  | 2        |

| Item Number                                 | Part Number | Description                                                                                 | Quantity |
|---------------------------------------------|-------------|---------------------------------------------------------------------------------------------|----------|
| 2                                           | 004281      | Pin, Plunger, Tilt Lock                                                                     | 2        |
| 3                                           | 004282      | Housing, Plunger, Tilt Lock                                                                 | 2        |
| 4                                           | 004283      | Thrust Washer, Tilt Lock                                                                    | 2        |
| 5                                           | 004284      | Cam Lever, Drive, Tilt Lock                                                                 | 2        |
| 1-5, 7a, 8-10,<br>13, 15-18, 19a,<br>21, 22 | 506276      | Tilt Lock Mechanism Dual Hand, Right                                                        | 1        |
| 1-5, 7b, 8-10,<br>13, 15-18, 19a,<br>21, 22 | 506277      | Tilt Lock Mechanism Dual Hand, Left                                                         | 1        |
| 1-5, 7a, 8-10,<br>13, 15-18, 19b,<br>21-23  | 506278      | Tilt Lock Mechanism Dual Hand, Heavy Duty Right                                             | 1        |
| 1-5, 7b, 8-10,<br>13, 15-18, 19b,<br>21-23  | 506279      | Tilt Lock Mechanism Dual Hand, Heavy Duty Left                                              | 1        |
| 6a                                          | 004301      | Cable, Tilt, Medium<br><i>Used with Short Stroller Back Post</i>                            | 2        |
| 6b                                          | 004302      | Cable, Tilt, Long<br><i>Used with Tall Stroller Back Post</i>                               | 2        |
| 7a                                          | 004287      | Linkage Mount, Right                                                                        | 1        |
| 7b                                          | 004288      | Linkage Mount, Left                                                                         | 1        |
| 8                                           | 004289      | Bracket, Mount, Tilt Lock                                                                   | 2        |
| 9                                           | 004290      | Spring, Comp, .42OD x 1.0L x .038W                                                          | 2        |
| 10                                          | 004291      | Bushing, Pivot, Tilt Lock                                                                   | 2        |
| 11                                          | 003285      | Lever Assembly, Angle 135°                                                                  | 2        |
| 12                                          | 100734      | M5 x 16 PHMS ZC                                                                             | 2        |
| 13                                          | 004298      | Cover, Tilt Lock                                                                            | 2        |
| 14                                          | 001117      | Cable Clip 1"                                                                               | 4        |
| 15                                          | 100658      | M6 Nylock Nut Blk Zn                                                                        | 2        |
| 16                                          | 100746      | M6 Flat Washer Blk Zn                                                                       | 2        |
| 17                                          | 101824      | M6 X 30 Hhcs Blk Zn                                                                         | 2        |
| 18                                          | 102800      | M4 x 8mm SHCS Blk Zn                                                                        | 6        |
| 19a                                         | 103510      | M6 x 1 x 20 HHCS SFLG CLS8.8 Blk Zn<br>DIN6921<br><i>Used with Standard Weight Capacity</i> | 4        |

| Item Number | Part Number | Description                                                                          | Quantity |
|-------------|-------------|--------------------------------------------------------------------------------------|----------|
| 19b         | 103511      | M6 x 1 x 45 HHCS SFLG CLS8.8 Blk Zn<br>DIN6921<br><i>Used with Heavy Duty Option</i> | 4        |
| 20          | 001239      | P-Clip 3/16"                                                                         | 2        |
| 21          | 103522      | M5 x 0.8 x 12 FHCS CLS 10.9 Nyl Blk Zn<br>DIN7991                                    | 2        |
| 22          | 200427      | M5 x 10 CLS8.8 HHCS ZC w/Patch DIN933                                                | 12       |
| 23          | 001405      | Spacer, .69OD x .24ID x .1.01Lg<br><i>Used with Heavy Duty Option</i>                | 4        |