



BREEZY 600

PARTS MANUAL

APRIL 2020

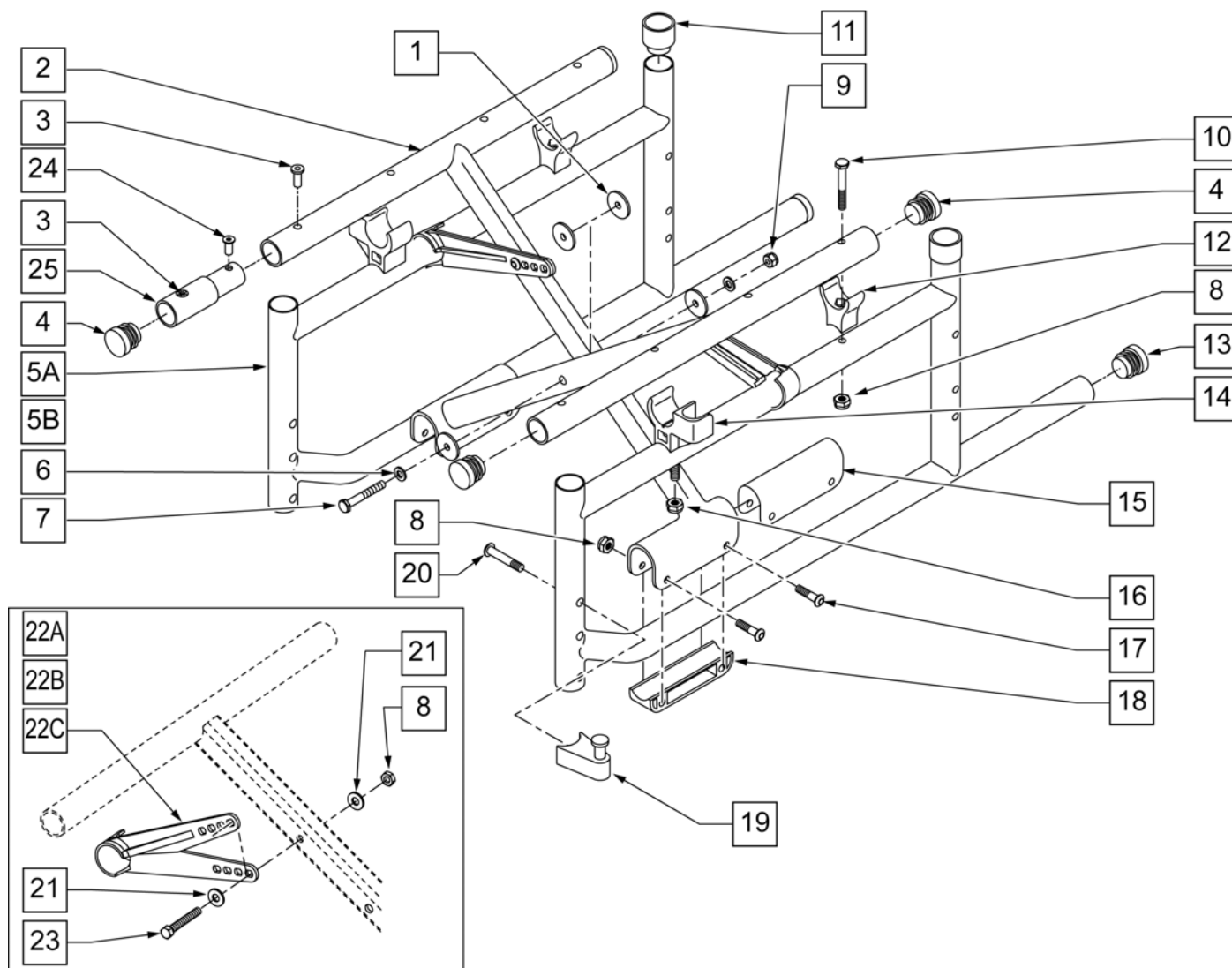
Multimedia	1
BREEZY 600	4
GLOSSARY OF ABBREVIATIONS	4
BASE FRAME	4
FRAME	4
FRAME	5
FRAME-ULTRA HEMI	7
AXLE PLATES & AXLES	8
AXLE PLATE ULTRA HEMI	9
QUICK RELEASE AXLE BRACKET STD	10
THREADED OFFSET AXLE BRACKET	11
AXLE MATRIX	12
CASTERS & FORKS	12
FORK & STEM ASSM	13
3 SPOKE CASTERS	15
ANTI-TIPS	16
ANTI-TIP	17
WHEEL LOCKS	17
BREEZY WHEEL LOCK PULL TO LOCK	18
BREEZY WHEEL LOCK PUSH TO LOCK	19
WHEEL LOCK PUSH TO LOCK (QUICKIE STYLE)	20
WHEEL LOCK PULL TO LOCK (QUICKIE STYLE)	22
WHEELS & TIRES	23
WHEELS	23
TRADITIONAL 6 SPOKE MAG	24
TIRES	26
PNEUMATIC & PNEU. AIRLESS TIRE	26
FULL POLY TIRE	27
LOW POLY TIRE	28
HANDRIMS	28
ALUMINUM ANODIZED (SCREW MOUNT)	29
PLASTIC COATED (SCREW MOUNT)	30
COMPOSITE (SCREW MOUNT)	31
PAINTED (SCREW MOUNT)	32
PROJECTION	33
TUBES	34
TUBES AND AIRLESS INSERTS	35
SEATING & POSITIONING	35
SEAT	35
PADDED SEAT SLING	36
NON-PADDED SEAT SLING	37
2" SEAT CUSHION	38
BACK	40
PUSH HANDLE BACKREST & UPH	41
PUSH HANDLE BACKREST & UPH ULTRA HEMI	42
HANGERS	44
HANGERS	44
60 SWING AWAY HANGER	44
60 SWING AWAY HEMI HANGER (BREEZY)	45
70 SWING AWAY HANGER (BREEZY)	46
ELEVATING HANGER	47
ELR & ALR CALF PAD 16-20"	49
ARTICULATING HANGER	50
ARTICULATING HANGER CALF PAD	52
EXT TUBES	52
SWING AWAY HANGER AND ALR EXT TUBES	52
EXTENSION TUBE BREEZY	53
HEMI EXTENSION TUBE BREEZY	54
MANUAL ELR EXT TUBE	54
DOUBLE D FOOTREST EXTENSION TUBE "OLD STYLE"	55
FOOTPLATES	56
ADULT ANGLE-ADJUSTABLE FOOTPLATE EXT MOUNT	57
COMPOSITE FOOTPLATE	59
ELR ALUMINUM FOOTPLATE	61
ARMRESTS & RECEIVERS	62
FLIP BACK ARMREST	63
FLIP BACK ARMREST ULTRA HEMI	65
FLIP BACK HEIGHT ADJ ARMREST	66
FLIP BACK HEIGHT ADJ ARMREST ULTRA HEMI	68
ACCESSORIES	69

CRUTCH HOLDER (FOLDING CHAIRS)	70
QUICKIE CADDY	71
TUFFAK TRAY (MANUAL & PEDIATRIC CHAIRS)	72
ONE ARM DRIVE.....	74
IMPACT GUARD NEOPRENE & GEL VELCRO PADS.....	76
TIRE PUMP	77
AIRCRAFT BUCKLE POSITIONING BELTS & ATTACHMENT KITS	78
AUTO BUCKLE POSITIONING BELT & ATTACHMENT KITS.....	80

Note: see Informations Panel for file.

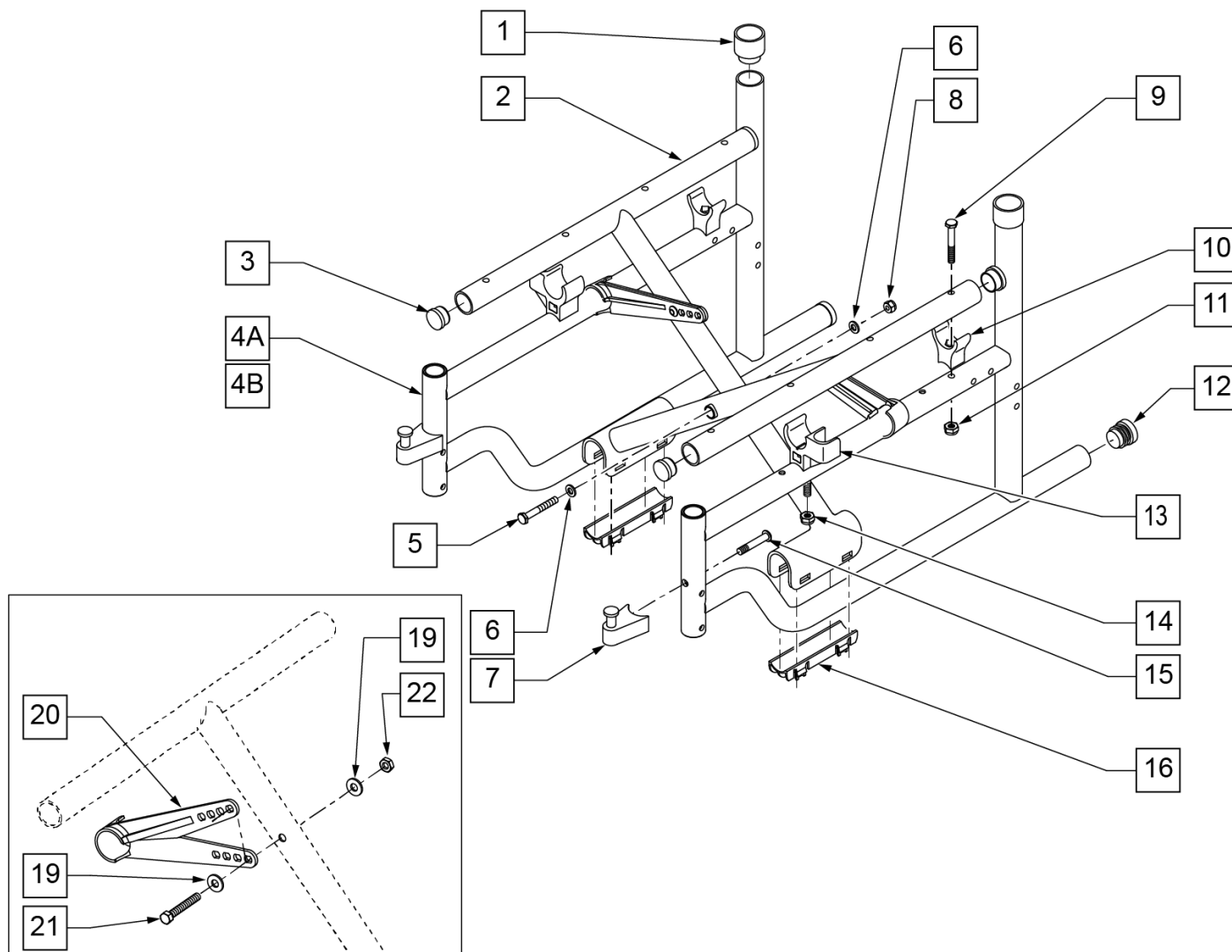
1AD	One Arm Drive	CZ	Cozy	INH	Inhibit	PCB	Pediatric Center of Gravity (AKA: Zippie Iris)	S/A	Swing Away
3DCR	3DX Microclimatic cover for Cryo style inserts	DAB	Depth-adjustable Back	INORG	Inorganic coating	PCM	Power Center Mount	S/F	Side Frame
AAA	Adult Angle Adjustable	DB	Dynamic Back	INSRT	Insert	PED	Pediatric	SCW	Screw
AACM	Angle Adjustable Center Mount	DBL	Double	I/O	Swing In Out	PEL	Pelvic	SDLE	Saddle
ABD	Abductor	DC	Deep Contour	IRIS	Intelligent Rotation in Space	PH	Push Handle	SG	Side Guard
AC	All Court	DL	Desk Length	ISM	Intelligent Seating Module	PHIL	Phillips	SGTG	Super Grip Thumb Guard
AD	Arm Drive	DP	Dual Post Armrest	JA	Jay Active	P/L	Pin Lock	SHCS	Socket Head Cap Screw
ADJ	Adjustable	D-Post	Dual Post Armrest	JNR	Junior	PL	Plated	SHSS	Socket Head Set Screw
ADPT	Adapter	D-PST	Dual Post Armrest	KAA	Kids Angle Adjustable	PLL	Pull	SHLDR	Shoulder
AE	Air Exchange	DRP	Drop (seat)	KDS	Kids	PLT	Plate	SHT	Short
AHAB	ASAP II	DRV	Drive	KT	Kit (usually consists of all mounting hardware for one side)	PLST	Plastic	SLD	Solid
ANG	Angle	DTT	Diagnostic Test Tool	KVLR	Kevlar	PLY	Plywood	SLNG	Sling
ALR	Articulating Legrest	DY	Dynamic Back	KZ	Quickie Kidz/Zippie Kidz	PNEU	Pneumatic	SLTD	Slotted
ALUM	Aluminum	EA	Each	L	Left	PNK	Pink	SLV	Sleeve
AMH	Adjustable Mounting Hardware	ELR	Elevating Legrest	LAT	Left	PNT	Paint	SM	Small
ANO	Anodized	EXT	Extension	LCK	Lock	PNTD	Painted	SNGL	Single
ASAP	Adjustable Seating and Positioning	EXTND	Extended	LFH	Left Front Horizontal	POLY	Polyurethane	SOC	Socket
ASL	Adaptive Switch Laboratories	F	Folding Frame	LFT	Left	POST	Posterior	SPCR	Spacer
ASM	Assembly (includes other parts)	FHCS	Flat Head Cap Screw	LFV	Left Front Vertical	PR	Pressure Relieving	SPEC CLR	Specify Color
ASSM	Assembly	FL	Full Length	LH	Left Hand	PR	Power Recline	SFHA	Single Post Height Adjustable
ASSMLY	Assembly	FLD	Folding	LH	Left Horizontal	PR	Pair	SPK	Spoke
ASSY	Assembly	FL FT	Flip-up Footrest	LK	Lock	PR	Pair	SPR	Super Grip Handrim
AT	Anti-tip	FLP	Flip	LNG	Long	(PR)	Pair	SQZ	Squeeze
ATT	Attachment	FLRD	Flared	L/O	Lift Off	PRCR	Premium Leatherette cover for Cryo style inserts	SS	Stainless Steel
BB	Basketball	FM	Foam	L/O	Lift Off	PRE-ISC	Pre-Ischial	ST	Seat
BC	Breezy Chrome	FM	Front Mount	LP	Loop	PREM	Premium Leatherette cover material	S/TAP	Self Tapping
BCK	Back	FNDR	Fender	LPS	Loops	PROJ	Projection	STCR	Stretch Cover for Cryo Style inserts
BCKBRD	Backboard	FPH	Folding Push Handle	LRG	Large	PRPL	Purple	STD	Standard
BH	Button Head	FT	Foot	LRH	Left Rear Horizontal	PTL	Partial	STL	Style
BHCS	Button Head Cap Screw	F/REST	Footrest	LRV	Left Rear Vertical	PSH	Push	STR	Stretch cover material
BKL	Buckle	FRNT	Front	LS	Low Sheer	PT	Point	STRLR	Stroller
BKRST	Backrest	FT PLT	Footplate	LT	Long Tab	PTTRN	Pattern	STRT	Straight
B-LOCK	Back Lock	FTRST	Footrest	LT	Natural Fit Lite Handrims	PWR	Power	SUP	Support
BLD	Build Up	F/UP	Flip-up	LTRL	Lateral	Q1	Quickie 1	SYS	System
BLK	Black	FWD	Front Wheel Drive	LUMB	Lumbar	Q2	Quickie 2	T	Tab
BLU	Blue	FXT	Fixed	LV	Left Vertical	Q2HP	Quickie 2 High Performance	TG	Thumb Guard (std)
BR	Breezy	G8	Grade 8 higher grade = stronger	LW	Low	QC	Quickie Carbon	THRD	Threaded
BRD	Board	GP	Quickie GP	LX	Quickie LX	QR	Quick Release	Ti	Titanium
BRNG	Bearing	GPS	Quickie GPS	LXI	Quickie LXi	QRx	Quickie RX	TL	Tall
BRKT	Bracket	GPV	Quickie GPV	MACH	Machine	QTI	Quickie Titanium	TLC	Tilt Lift Comb
BSHNG	Bushing	GNRC	Generic	MECH	Mechanism	QT/QTs	Quickie Tilt & Space	TLT	Tilt
BTTN	Button	H	Hole	MED	Medium	QUAD	Quadrant Pad	TNNS	Tennis
BTTRY	Battery	HB	High Brake	mm	Millimeter	R	Right	TS	Tilt-in-Space
BZ	Breezy	HD	Head or Heavy Duty	MNT	Mount	RCLNR	Recliner	TTS	Tilt-in-Space
CAA	Composite Angle Adjustable	H/D	Heavy Duty	MNTG	Mounting	REC	Receiver	UNIV	Universal
CG	Center of Gravity	HDRST	Headrest	MOD	Modify or Modification	REG	Regular	UNTHRD	Unthreaded
CGT	Center of Gravity Tilt (AKA: IRIS)	HDWR	Hardware	M/S	Machine Screw	REL	Release	UPH	Upholstery
CHRG	Charger	HEX	Hexagon	MWD	Mid Wheel Drive	REV	Reverse	VERT	Vertical
CJSM	Color Joystick Module	HH	Hemi-Height or Hex Head	Nat.Fit	Natural Fit Handrim	RH	Right Hand	W	With
CLMP	Clamp	HK	Hook	NAUG	Naugahyde	RH	Right Horizontal	W/	With
CLNCHR	Clincher	HL	Heel Loops	NF	Non-folding	RH	Right Horizontal	WD	Wide
CLR	Clear	HM	High Mount	NF	Natural Fit Handrim	RFH	Right Front Horizontal	W/F	Water Fall
COMP	Complete	HNDL	Handle	NFLT	Natural Fit Lite Handrim	RFV	Right Front Vertical	W/O	Without
CMPST	Composite	HNGR	Hanger	NR	Non-recessed	RNUT(S)	Rivnut(s)	WHL	Wheel
CRM	Chrome	HP	High Pressure	OBLIQ	Obliquity	RoHS	Restriction of Hazardous Substances	WLDMNT	Weldment
C/S	Cap Screw	HR	Handrim	OBLQ	Oblique	RR	Rear	XS	Cross Spoke
C-S	Countersunk	HRDWR	Hardware	OD	Outer/Outside Dimension	RRH	Right Rear Horizontal	YLW	Yellow
CSTR	Caster	HRNSS	Harness	O/S	Old Style	RRV	Right Rear Vertical	Z2	Zippie 2
CUSH	Cushion	HS	High Speed	OUTBRD	Outboard	RT	Right	ZN	Zinc
CV	Conventional	HT	Height or Heat Treated	P1	Quickie P100	RV	Right Vertical	ZP	Zippie
CVR	Cover	ID	Inner/Inside Dimension Diameter	P2	Quickie P200	RWD	Rear Wheel Drive	ZP2	Zippie 2
CVRS	Covers	I N	In/Out (for swing in/out hangers)	P3	Quickie P300	SA	Swing Away		
CYL	Cylinder	INBRD	Inboard	P5	Quickie/Zippie P500				
		INC	Incontinent						

Pos.	Item Number	Description	Remarks
		GLOSSARY OF ABBREVIATIONS	see attachment in Informations Panel



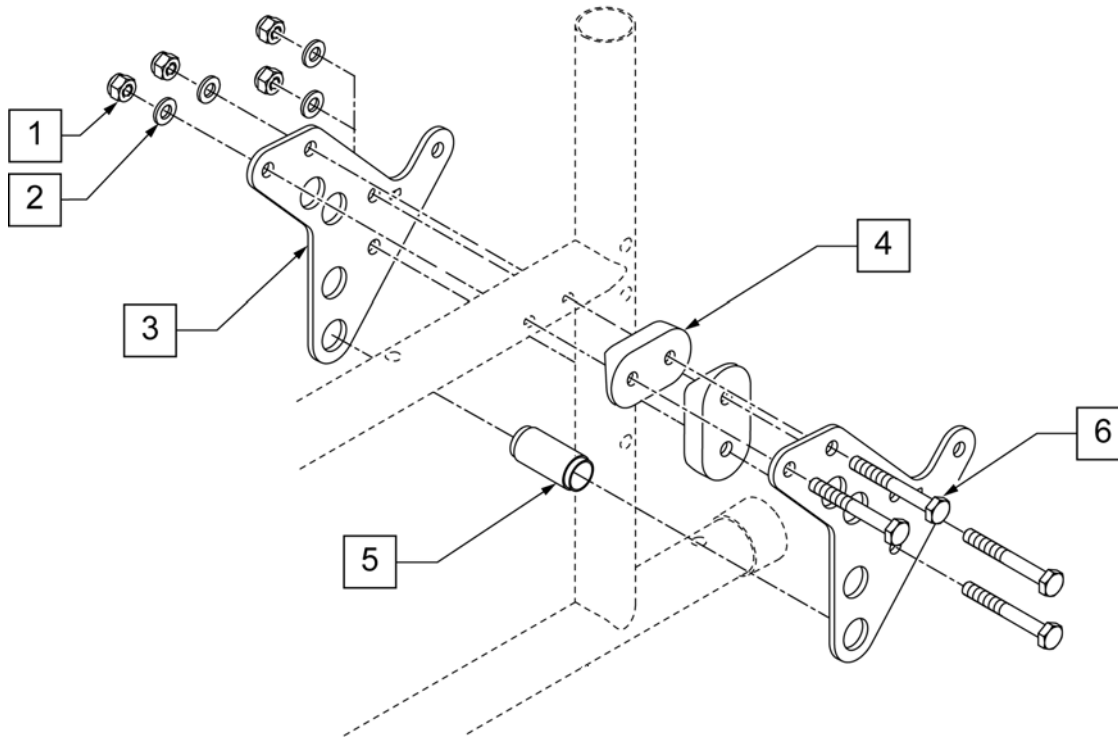
Pos.	Item Number	Description	Remarks
1	561016	1" WASHER 5/16" HOLE	
3	341497	10-32 x .020-.130 RIVNUT GOLD	Rivnut tool required for installation of this part.
4	561002	1" INSERT PLUG .083	
5A,8,10-13	620271S	SIDE FRAME 15",16" B600	
5B,8,10-13	620272S	SIDE FRAME 17",18" B600	
6	106947	5/16 AN WASHER FLAT THIN	
7	222249	5/16-24 x 3 G8 HEX C/S	
8	106934	1/4-28 NYLOCK NUT	
9	106938	5/16-24 NYLOCK NUT	
10	106973	1/4-28 x 2G8 HEX C/S	
11	561083	1 1/8" TUBE END BUSHING THIN	
12	561175	SEAT SADDLE REAR BR/LXI	
13	561002	1" INSERT PLUG .083	
14	561113	ARM SADDLE FLP-BCK LT BR/LXI	
14	561114	ARM SADDLE FLP-BCK RT BR/LXI	
15	561658	BRACKET BUSHING X-TUBE BR/LXI	
16	106934	1/4-28 NYLOCK NUT	
14,16	880371	ARM SADDLES W/HDWR BR (PR)	PAIR

Pos.	Item Number	Description	Remarks
17	106962	BHCS 1/4-28 x 1 3/4 ROHS	
18	561557	PIVOT BLOCK (PLASTIC)	
19	105787	PRSD A/A LATCH BLOCK NUT ASSM	
20	106982	BHCS 5/16 -18 x 1 3/4 SHLD ROHS	
21	106943	WASHER FLAT AN 1/4" ROHS	
22A	887730	X-HINGE ASSM PLASTIC 12"-14"	
22B	887731	X-HINGE ASSM PLASTIC 15"-18"	
22C	887732	X-HINGE ASSM PLASTIC 19"-22"	
23	107015	HHCS 1/4 -28 x 1 3/4 ROHS	
24	341491	10-32 x .130-.225 RNUT GOLD	
19,20	107491	LATCH STUD KIT	
3,4,25,26	920151	X-TUBE EXTENSION 2" W/HDWR B60	
1-4,6-9,15,17,18,20-23	672444	X-TUBE ASSM 14" x 15/16" B600	
1-4,6-9,15,17,18,20-23	672544	X-TUBE ASSM 15" x 15/16" B600	
1-4,6-9,15,17,18,20-23	672644	X-TUBE ASSM 16" x 15/16" B600	
1-4,6-9,15,17,18,20-23	672744	X-TUBE ASSM 17" x 15/16" B600	
1-4,6-9,15,17,18,20-23	672844	X-TUBE ASSM 18" x 15/16" B600	
1-4,6-9,15,17,18,20-23	672944	X-TUBE ASSM 19" x 15/16" B600	
1-4,6-9,15,17,18,20-23	673044	X-TUBE ASSM 20" x 15/16" B600	
1-4,6-9,15,17,18,20-24	672454	X-TUBE ASSM 14" x 17/18" B600	
1-4,6-9,15,17,18,20-24	672654	X-TUBE ASSM 16" x 17/18" B600	
1-4,6-9,15,17,18,20-24	672754	X-TUBE ASSM 17" x 17/18" B600	
1-4,6-9,15,17,18,20-24	672854	X-TUBE ASSM 18" x 17/18" B600	
1-4,6-9,15,17,18,20-24	672954	X-TUBE ASSM 19" x 17/18" B600	
1-4,6-9,15,17,18,20-24	673054	X-TUBE ASSM 20" x 17/18" B600	

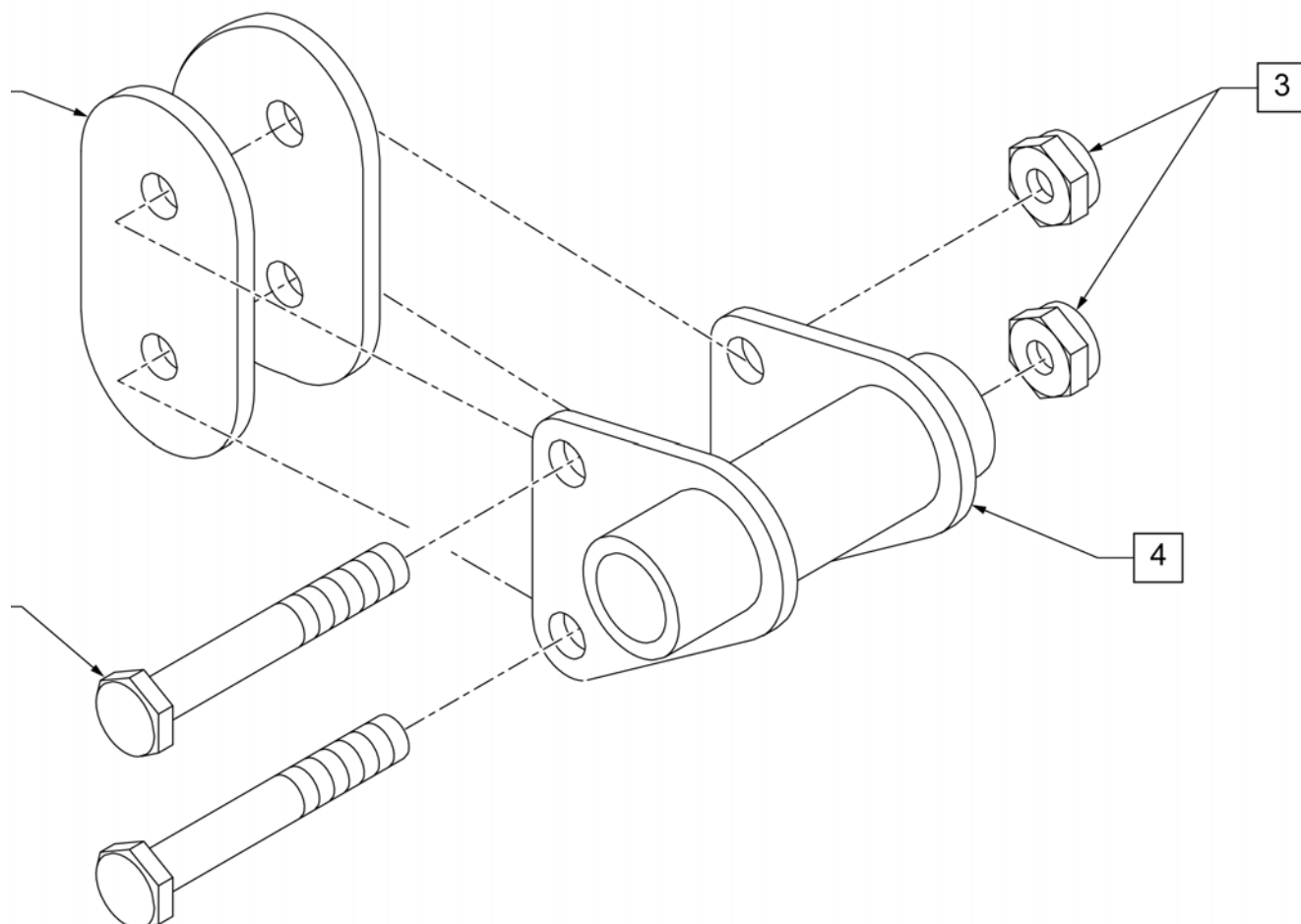


Pos.	Item Number	Description
1	561083	1 1/8" TUBE END BUSHNG THIN
3	561062	1" INSERT PLUG .065 RIBS
5	222249	5/16-24 x 3 G8 HEX C/S
6	106947	5/16 AN WASHER FLAT THIN
7	105787	PRSD A/A LATCH BLOCK NUT ASSM
8	106938	5/16-24 NYLOCK NUT
9	106973	1/4-28 X 2 G8 HEX C/S
10	561175	SEAT SADDLE REAR BR/LXI
11	106934	1/4-28 NYLOCK NUT
12	561002	1" INSERT PLUG .083
13	561113	ARM SADDLE FLP-BCK LT BR/LXI
13	561114	ARM SADDLE FLP-BCK RT BR/LXI
14	106934	NUT NYLOCK 1/4-28 ROHS
13,14	880371	ARM SADDLES W/HDWR BR (PR)
15	106982	BHCS 5/16-18 X 1-3/4 SHLD ROHS
16	560258	X-TUBE END CAP BUSHING
19	106943	1/4 AN WASHER FLAT
20	887730	X-HINGE ASSM PLASTIC 12"-14"
20	887731	X-HINGE ASSM PLASTIC 15"-18"

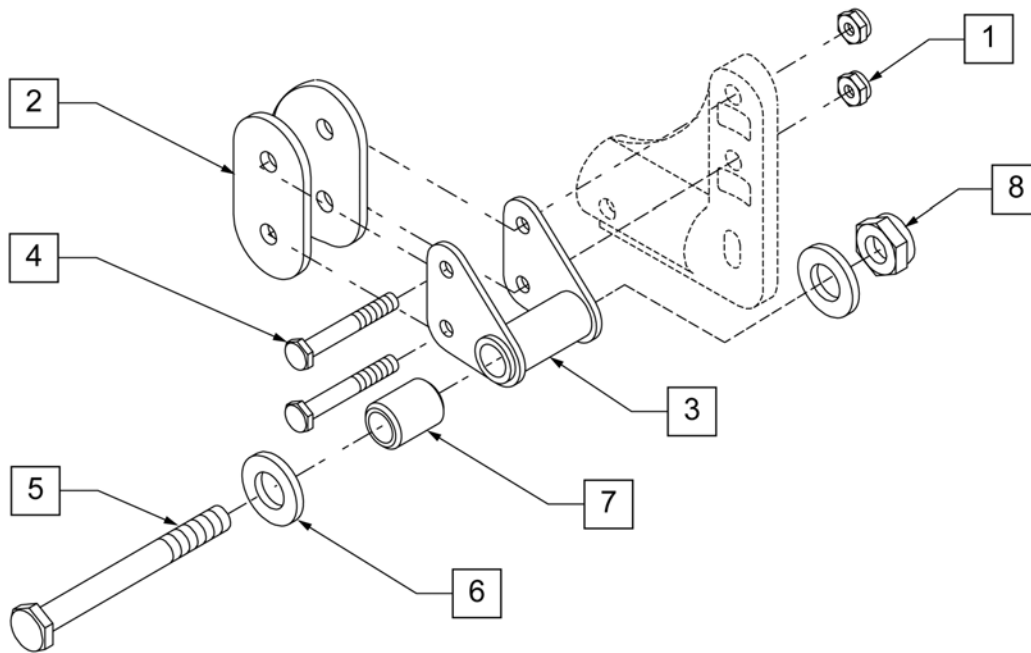
Pos.	Item Number	Description
20	887732	X-HINGE ASSM PLASTIC 19"-22"
21	107015	HHCS 1/4-28 X 1-3/4 ROHS
22	106934	1/4-28 NYLOCK NUT
7,15	107491	LATCH STUD KIT
1,4A,9-12	620273S	SIDE FRAME 16" DEPTH HEMI B600
1,4B,9-12	620274S	SIDE FRAME 18" DEPTH HEMI B600
2,3,5,6,8,11,16,17-22	672670	X-TUBE ASSEMBLY 14" x 16" HEMI STEEL
2,3,5,6,8,11,16,17-22	672672	X-TUBE ASSEMBLY 16" x 16" HEMI STEEL
2,3,5,6,8,11,16,17-22	672674	X-TUBE ASSEMBLY 18" x 16" HEMI STEEL
2,3,5,6,8,11,16,17-22	672676	X-TUBE ASSEMBLY 20" x 16" HEMI STEEL
2,3,5,6,8,11,16,17-22	672680	X-TUBE ASSEMBLY 14" x 18" HEMI STEEL
2,3,5,6,8,11,16,17-22	672682	X-TUBE ASSEMBLY 16" x 18" HEMI STEEL
2,3,5,6,8,11,16,17-22	672684	X-TUBE ASSEMBLY 18" x 18" HEMI STEEL
2,3,5,6,8,11,16,17-22	672686	X-TUBE ASSEMBLY 20" x 18" HEMI STEEL
1-3,4A,5,6,8-12,16-22	611220S	FRAME ASSEMBLY 14" x 16" HEMI B600
1-3,4A,5,6,8-12,16-22	611221S	FRAME ASSEMBLY 16" x 16" HEMI B600
1-3,4A,5,6,8-12,16-22	611222S	FRAME ASSEMBLY 18" x 16" HEMI B600
1-3,4A,5,6,8-12,16-22	611223S	FRAME ASSEMBLY 20" x 16" HEMI B600
1-3,4B,5,6,8-12,16-22	611224S	FRAME ASSEMBLY 14" x 18" HEMI B600
1-3,4B,5,6,8-12,16-22	611225S	FRAME ASSEMBLY 16" x 18" HEMI B600
1-3,4B,5,6,8-12,16-22	611226S	FRAME ASSEMBLY 18" x 18" HEMI B600
1-3,4B,5,6,8-12,16-22	611227S	FRAME ASSEMBLY 20" x 18" HEMI B600



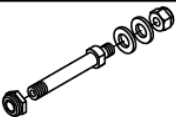
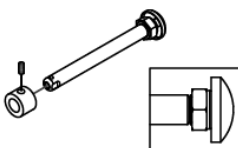
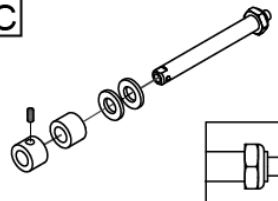
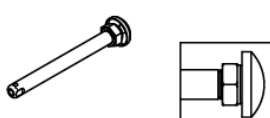
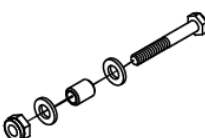
Pos.	Item Number	Description	Remarks
1	106934	1/4-28 NYLOCK NUT	
2	106943	WASHER FLAT AN 1/4 ROHS	
3	500390	AXLE PLATE BREEZY	
4	561085	1 1/8" HALF SADDLE 2 HOLE QTS	
5	560169	AXLE PLATE SPACER BREEZY	
5	104466	KIT AXLE PLATE SPACER BREEZY	SET OF 6
6	106973	1/4-28 X 2 G8 HEX C/S	
1-5	920086	AXLE PLATE ASSEMBLY HEMI B600	1 side



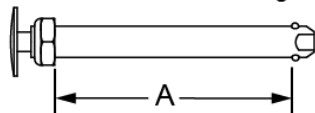
Pos.	Item Number	Description	Remarks
1	561085	1 1/8" HALF SADDLE 2 HOLE QTS	
2	107351	1/4-28 X 2 1/4 G8 HEX C/S	
3	106934	1/4-28 NYLOCK NUT	
4	505312	AXLE BRKT QR BR/Rx/QT	RIGHT
4	505313	AXLE BRKT QR BR/Rx/QT	LEFT
1,2,3,4	920180	QR AXLE BRKT ASSM RX 1-1/8 A.T	PAIR



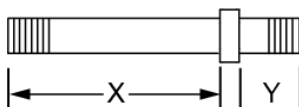
Pos.	Item Number	Description	Remarks
1	106934	1/4-28 NYLOCK NUT	
2	561085	1 1/8" HALF SADDLE 2 HOLE QTS	
3	505309	AXLE BRACKET THREADED BR	
4	106973	1/4-28 X 2 G8 HEX C/S	
4	107351	1/4-28 x 2 1/4 HEX C/S	W/ ANTI-TIPS
5	221194	1/2-20 x 5 G8 HEX C/S	
6	106949	1/2 AN WASHER FLAT	
7	481213	AXLE SPACER BR	
8	106940	1/2-20 NYLOCK NUT	
5-8	920085	THREADED AXLE ASSEMBLY BR	

Wheel Type	Axle Type		Axle P/N	Spacer P/N
6 Spoke Mag Wheels	Threaded Axle (Adj Plate)	1A 	920108 (Includes Hardware) X=2.5" Y=2 1/8"	N/A
	Quick Release	1B 	922356 (Includes Spacer) "A" = 4 3/4	2A  920117
	Quick Release (Ultra Hemi)	1C 	920626 (Includes Hardware) "A" = 4 3/8	2A  920117
				2B  106949
	Quick Release	1D 	102063 "A" = 4 1/8"	N/A
	Threaded Axle Ultra Hemi (Axle Bolt)	1E 	920085 (Includes Hardware) "B" = 5"	2C  481213

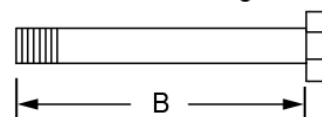
Quick Release Measuring Guide



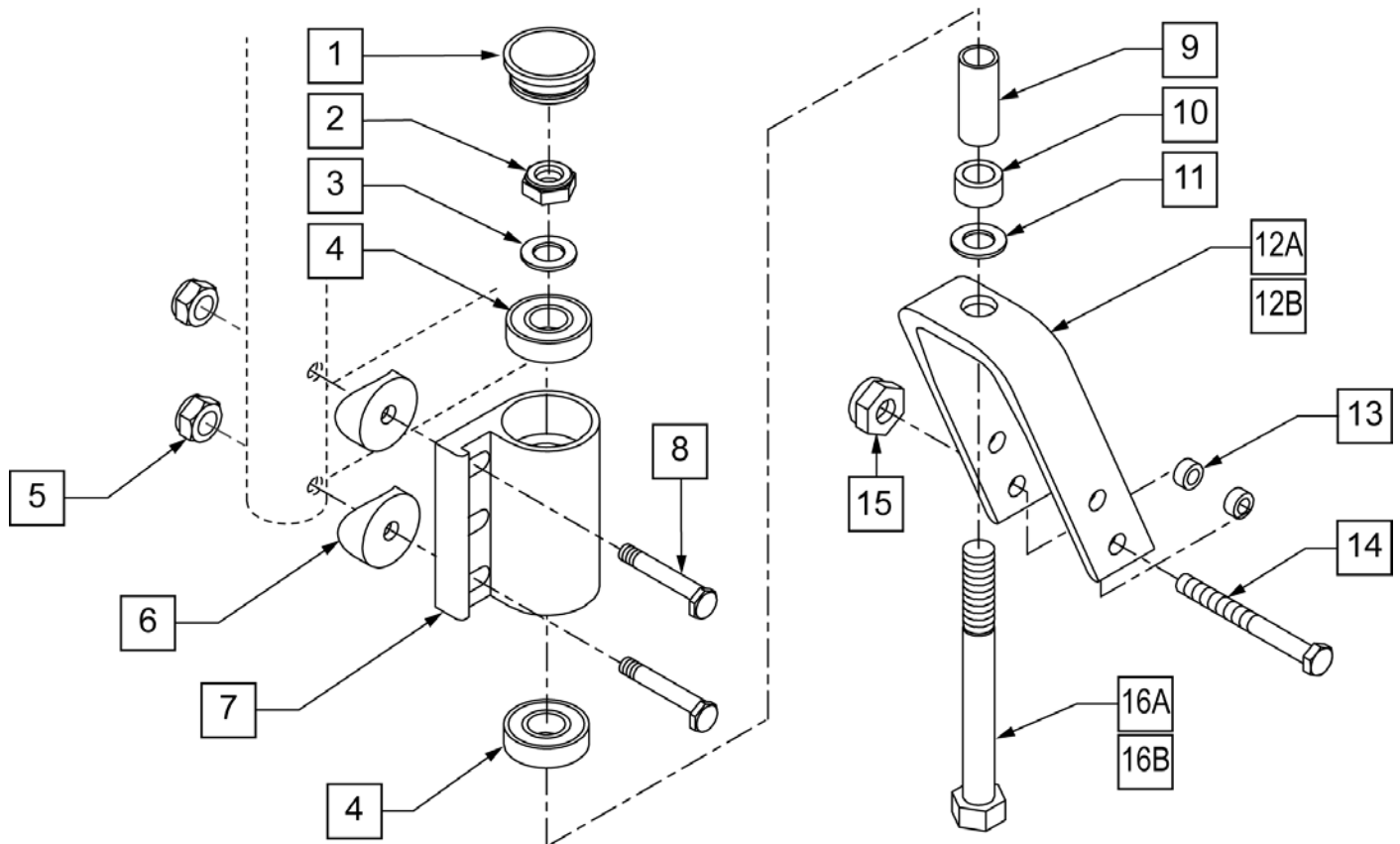
Threaded Axle Measuring Guide



Axle Bolt Measuring Guide



Pos.	Item Number	Description
1A	920108	AXLE THRD MAG(ADJ AXLE PLT) LX
1B	922356	QR AXLE BIG BUTTON W/SPACER
1C	920626	AXLE QR B510/B600 HEMI
1D	102063	QR AXLE MAG W/M-12 NUT
1E	920085	THREADED AXLE ASSM HEMI BR
2A	920117	MAG SPACER 6S W/SET SCREW
2B	106949	WASHER FLAT AN 1/2 ROHS
2C	481213	AXLE SPACER B520

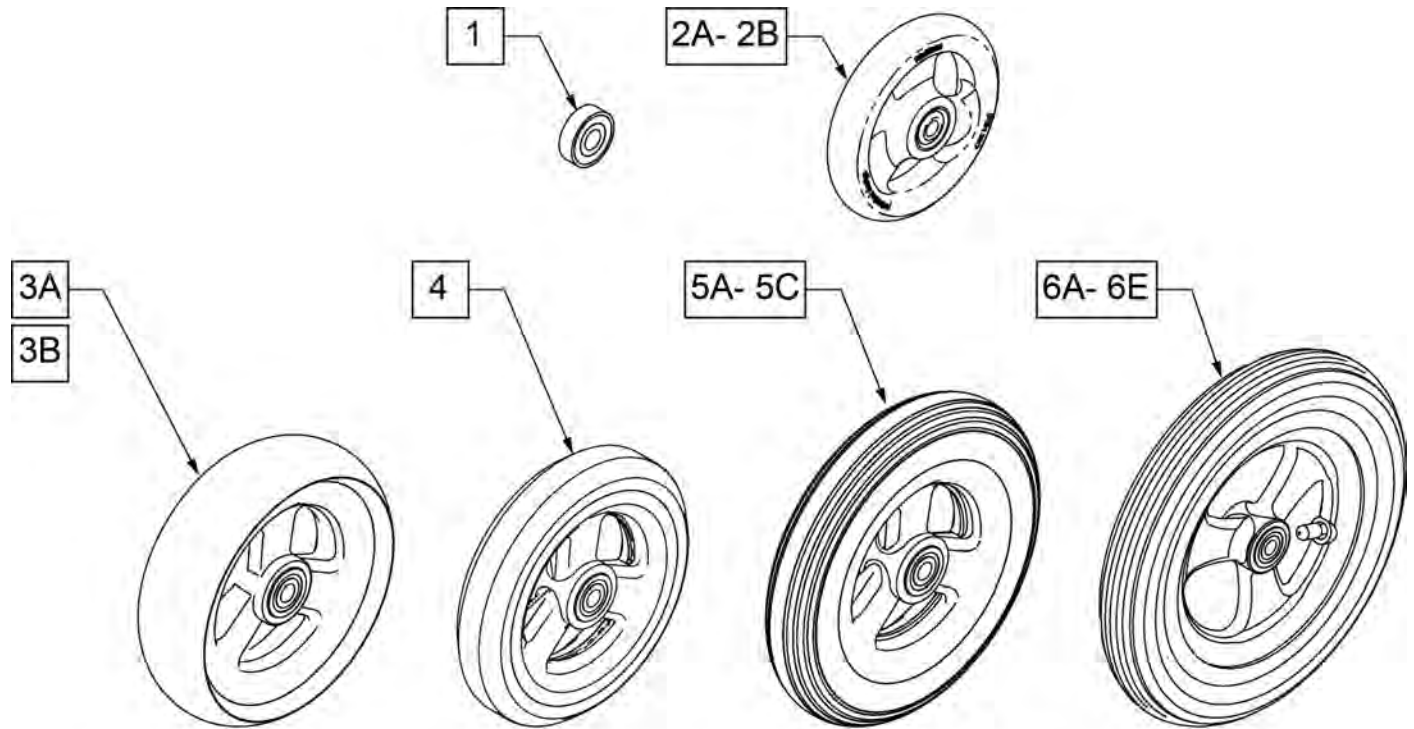


Pos.	Item Number	Description	Remarks
1	561070	CASTER CAP PLASTIC	
2	106940	1/2-20 NYLOCK NUT	
3	106949	WASHER FLAT AN 1/2 ROHS	
4	349500	1 1/8 X 1/2 BEARING	
5	106941	NUT AUTOMATION 1/4-28	
6	561086	1" HALF SADDLE 1/4" HOLE	
7	780208	CSTR PL R S/A DBL BRG SILVER	
7	780209	CSTR PL L S/A DBL BRG SILVER	
8	481017	1/4-28 x 1.688 ECCENTRIC BOLT	
9	521562	MAG BEARING SPACER	
10	481510	CASTER STEM SPACER B51	
11	106949	WASHER FLAT AN 1/2 ROHS	
12A	550290	6IN FORK ONLY BLK	Used w/ 8" Caster
12B	550386	4.3/4IN FORK #26 BLACK	Used w/ 5" Caster
13	481113	SPACER 5/16 x .380	
14	106987	HHCS 5/16-24 X 2-1/2 ROHS	
15	106939	NUT NYLOCK THIN 5/16-24 ROHS	
16A	222291	1/2-20 x 4-3/4" GR 8 HEX C/S	USED W/ 1 1/2 STEM SPACEER

Pos.	Item Number	Description	Remarks
16B	222290	1/2-20 x 3-1/4" GR 8 HEX C/S	USED w/ STD STEM
1-8,10,11,12B,13-16B	780441	4-3/4" STD STEM R W/CSTR PLT	
1-8,10,11,12B,13-16B	780442	4-3/4" STD STEM L W/CSTR PLT	
1-8,10,11,12B,13-16B	921503	CASTER PLT ASSM W/4 3/4" STD STM (PR)	PAIR
1-11,12B,13-16A	780443	4-3/4" +1 1/2 STM R W/CSTR PLT	
1-11,12B,13-16A	780444	4-3/4" +1 1/2 STM L W/CSTR PLT	
1-11,12B,13-16A	921505	CASTER PLT ASSM W/4 3/4 +1/2" STEM (PR)	PAIR
1-11,12B,13-16A	780618	6" STD STEM R W/CSTR PLT BR	
1-11,12B,13-16A	780619	6" STD STEM L W/CSTR PLT BR	
1-11,12B,13-16A	921502	CASTER PLT ASSM W/6" STD STEM (PR)	PAIR
1-12A-16A	780656	6" +1 1/2 STEM R W/CSTR PLT BR	
1-12A-16A	780657	6" +1 1/2 STEM L W/CSTR PLT BR	
1-12A-16A	921504	CASTER PLT ASSM W/6 +1 1/2" STEM (PR)	PAIR

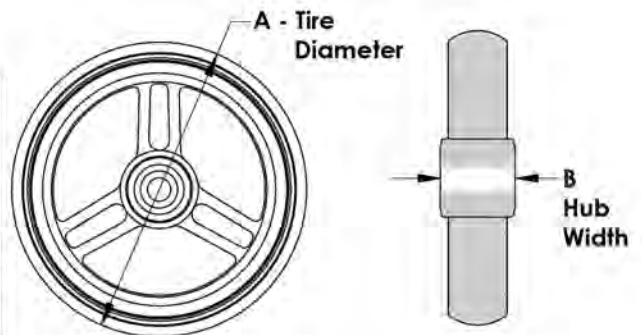
NOTE: 7" and 8" Casters are not available with Integral Bearing Forks.

Note: When 6" casters or larger casters are used, Anti Flutter Kit must be installed. See Standard Multi Position Fork page.

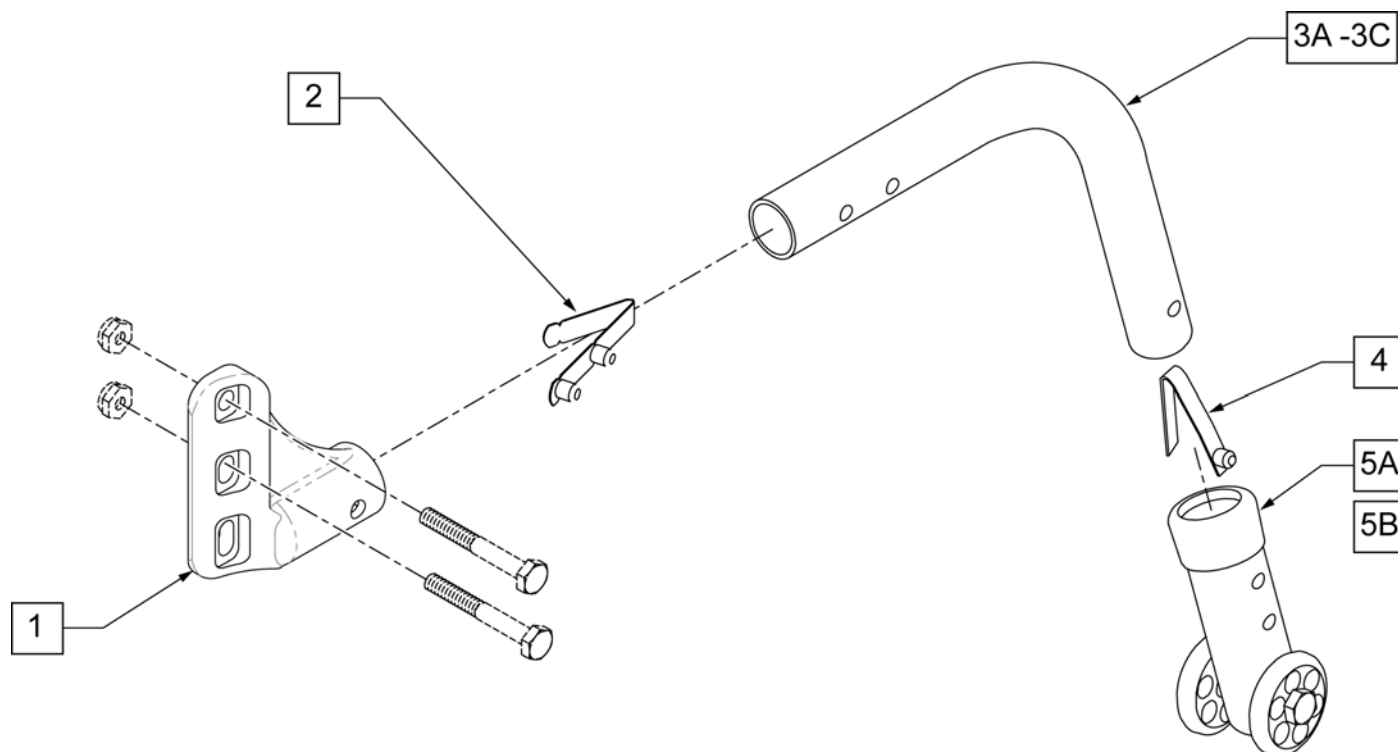


**CASTER
MEASURING GUIDE**

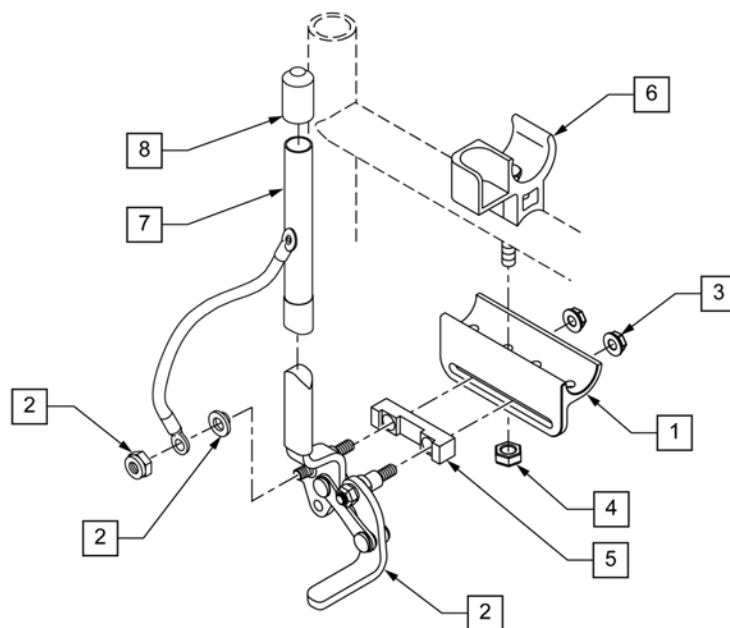
PART NUMBER	"A" TIRE DIAMETER	"B" HUB WIDTH	PART NUMBER	"A" TIRE DIAMETER	"B" HUB WIDTH
101957	4.3	1.0	101256	5.75	1.0
101098	4.0	1.0	101257	5.9	1.0
101259	4.9	1.0	400212	8.0	1.0
101255	5.7	1.0	400213	7.8	1.0
101254	4.9	1.0	400214	6.9	1.0
			400215	7.25	1.0



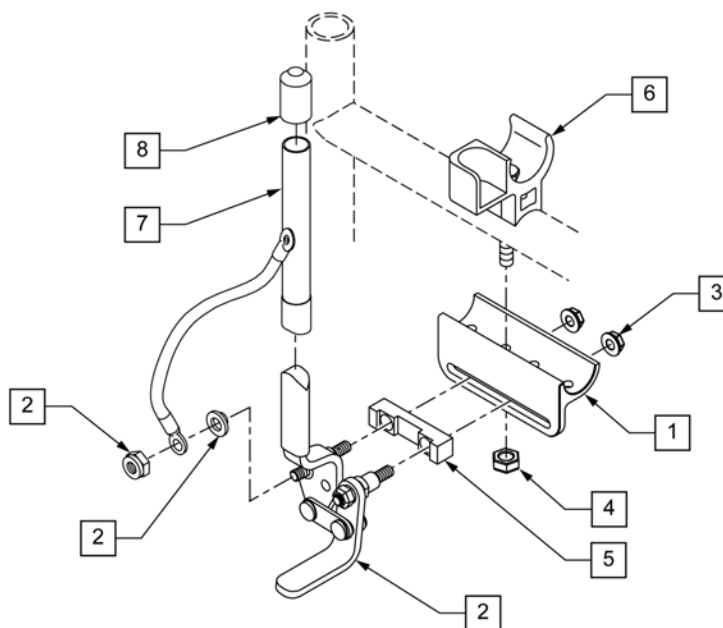
Pos.	Item Number	Description	Remarks
1	349502	7/8"x 5/16" BEARING	
2A	101957	4"x1-1/4 POLY 3 SPOKE CSTR	4" X 1.25 SEMI-PNEUMATIC
2B	101098	CASTER 4" PLASTIC/POLY W/BRG	4" LOW PROFILE POLY
3A	101259	5"x1-1/2" POLY 3 SPOKE CSTR	5" x 1.5" SEMI-PNEUMATIC
3B	101255	6"x1-1/2" POLY 3 SPOKE CSTR	6" x 1.5" SEMI-PNEUMATIC
4	101254	5" LOW POLY 3 SPOKE CASTER	5" LOW PROFILE POLY
5A	101256	6" SEMI PNEU 3 SPOKE CASTER	6" POLY
5B	101257	6" PNEUMATIC 3 SPOKE CASTER	6" PNEUMATIC
5C	383245	6" PNEUMATIC TIRE & TUBE	
6A	400212	CASTER 8" PNEU 3 SPK ASSM	8" PNEUMATIC
6B	400213	CASTER 8" POLY 3 SPK ASSM	8" POLY
6C	400214	CASTER 7" LOW POLY 3 SPK ASSM	7" x LOW PROFILE POLY
6D	383255	8" PNEUMATIC TIRE & TUBE	
6E	400215	CASTER 8" WIDE POLY 3 SPK ASSM	8" x 1.5" LOW POLY



Pos.	Item Number	Description	Remarks
1	920407	ANTI-TIP RECEIVERS (PR)	PAIR
2	301109	SNAP BUTTON DUAL ONE SIDE	
2,3A,4	882898	ANO ANTI-TIP TUBE KIDZ R	RIGHT
2,3A,4	882899	ANO ANTI-TIP TUBE KIDZ L	LEFT
2,3B,4	882964	ANO ANTI-TIP TUBE SMALL R	RIGHT
2,3B,4	882695	ANO ANTI-TIP TUBE SMALL L	LEFT
2,3C,4	882896	ANO ANTI-TIP TUBE REG R	RIGHT
2,3C,4	882897	ANO ANTI-TIP TUBE REG L	LEFT
4	301100	1/4" SNAP BUTTON SINGLE B-130	
5A	881513	ANTI-TIP SLEEVE TUBE (5H)	
5B	881512	ANTI-TIP ADJ SLEEVE (4H)	
2,3B,4,5B	882916	ANTI-TP KZ W/LNG SLV R ZGS BLK	RIGHT
2,3B,4,5B	882917	ANTI-TP KZ W/LNG SLV L ZGS BLK	LEFT
2,3B,4,5B	900240	ANTI-TIP ASSEMBLY SM (5H) HEMI BR	PAIR
1,2,3B,4,5B	900790	ANTI-TIP ASSM SM (5H) W/REC HEMI BR	PAIR
2,3C,4,5C	882906	ANTI-TIP ASSM SMALL R BLK	RIGHT
2,3C,4,5C	882907	ANTI-TIP ASSM SMALL L BLK	LEFT
2,3C,4,5C	900701	ANTI-TIP ASSEMBLY SMALL (PR)	PAIR
1,2,3C,4,5C	900792	A/T ASSM SM (4H) W/REC BR	PAIR
2,3C,4,5B	882918	ANTI-TIP SML LNG SLV R ZGS BLK	RIGHT
2,3C,4,5B	882919	ANTI-TIP SML LNG SLV L ZGS BLK	LEFT
2,3C,4,5B	900241	ANTI TIP ASSM 5-HOLE HEMI BR	PAIR
1,2,3C,4,5B	900791	A/T ASSM 5-HOLE W/REC HEMI BR	PAIR
2,3C,4,5C	882900	ANTI TIP ASSM REG R BLK	RIGHT
2,3C,4,5C	882901	ANTI TIP ASSM REG L BLK	LEFT
2,3C,4,5C	900703	ANTI-TIP ASSEMBLY REG (PR)	PAIR
1,2,3C,4,5C	900793	A/T ASSM (4H) W/REC BR	PAIR



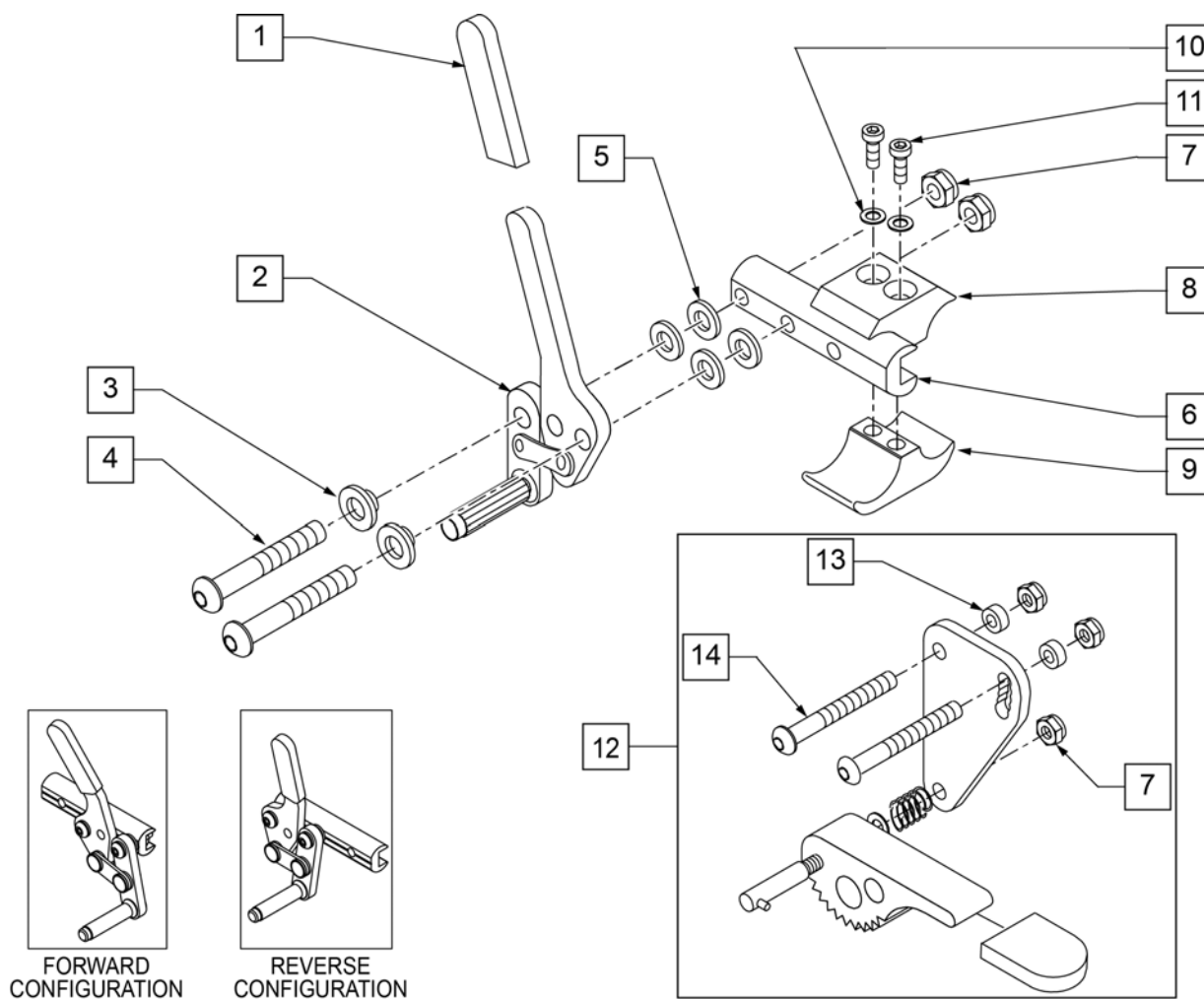
Pos.	Item Number	Description	Remarks
1	505261	WHEEL LOCK MOUNT BR	
2	880895	WHEEL LOCK ARM SUB ASSM L PULL	LEFT
2	880896	WHEEL LOCK ARM SUB ASSM R PULL	RIGHT
3	201111	1/4-28 SERRATED FLANG NUT W/PATCH	
4	106941	1/4-28 AUTOMATION NUT	
5	500181	BRKT WHEEL LOCK STUD SUPPORT BR	
6	561113	ARM SADDLE FLIP-BACK LT BR/LXI	LEFT
6	561114	ARM SADDLE FLIP-BACK RT BR/LXI	RIGHT
1-6	882352	WHEEL LOCK R PULL W/ MOUNT BR	RIGHT
1-6	882353	WHEEL LOCK L PULL W/ MOUNT BR	LEFT
1-6	901537	WHEEL LOCK ASSM PULL W/MOUNT BR	
7,8	161931	WHL LOCK 6" EXT TUBE ASSM (EA)	
7,8	920032	WHL LOCK 6" EXT TUBES	Pair
8	560600	FOAM GRIP 1.1/2 X 0.705 X 0.1	



Pos.	Item Number	Description	Remarks
1	505261	WHEEL LOCK MOUNT BR	
2	880893	WHEEL LOCK ARM SUB ASSM R PUSH	RIGHT
2	880894	WHEEL LOCK ARM SUB ASSM L PUSH	LEFT
3	201111	1/4-28 SERRATED FLANG NUT W/PATCH	
4	106941	1/4-28 AUTOMATION NUT	
5	500181	BRKT WHEEL LOCK STUD SUPPORT BR	
6	561113	ARM SADDLE FLIP-BACK LT BR/LXI	LEFT
6	561114	ARM SADDLE FLIP-BACK RT BR/LXI	RIGHT
1-6	882350	WHL LOCK R PUSH W/MOUNT BR	RIGHT
1-6	882351	WHL LOCK L PUSH W/MOUNT BR	LEFT
1-6	901536	WHL LOCK ASSM PUSH W/MOUNT BR (PR)	PAIR
7,8	161931	WHL LOCK 6" EXT TUBE ASSM (EA)	
7,8	920032	WHL LOCK 6" EXT TUBES	PAIR
8	560600	FOAM GRIP 1.1/2 X 0.705 X 0.1	

Note: Quickie Style Wheel Locks are not offered on the Breezy 600 but will mount directly using the Wheel Lock Clamp.

Note: the Wheel Locks for Chair or Replacement Part orders shipped on or after 6/27/17 have upgraded mounting hardware; please replace in pairs for chairs ordered prior to 6/27/17.

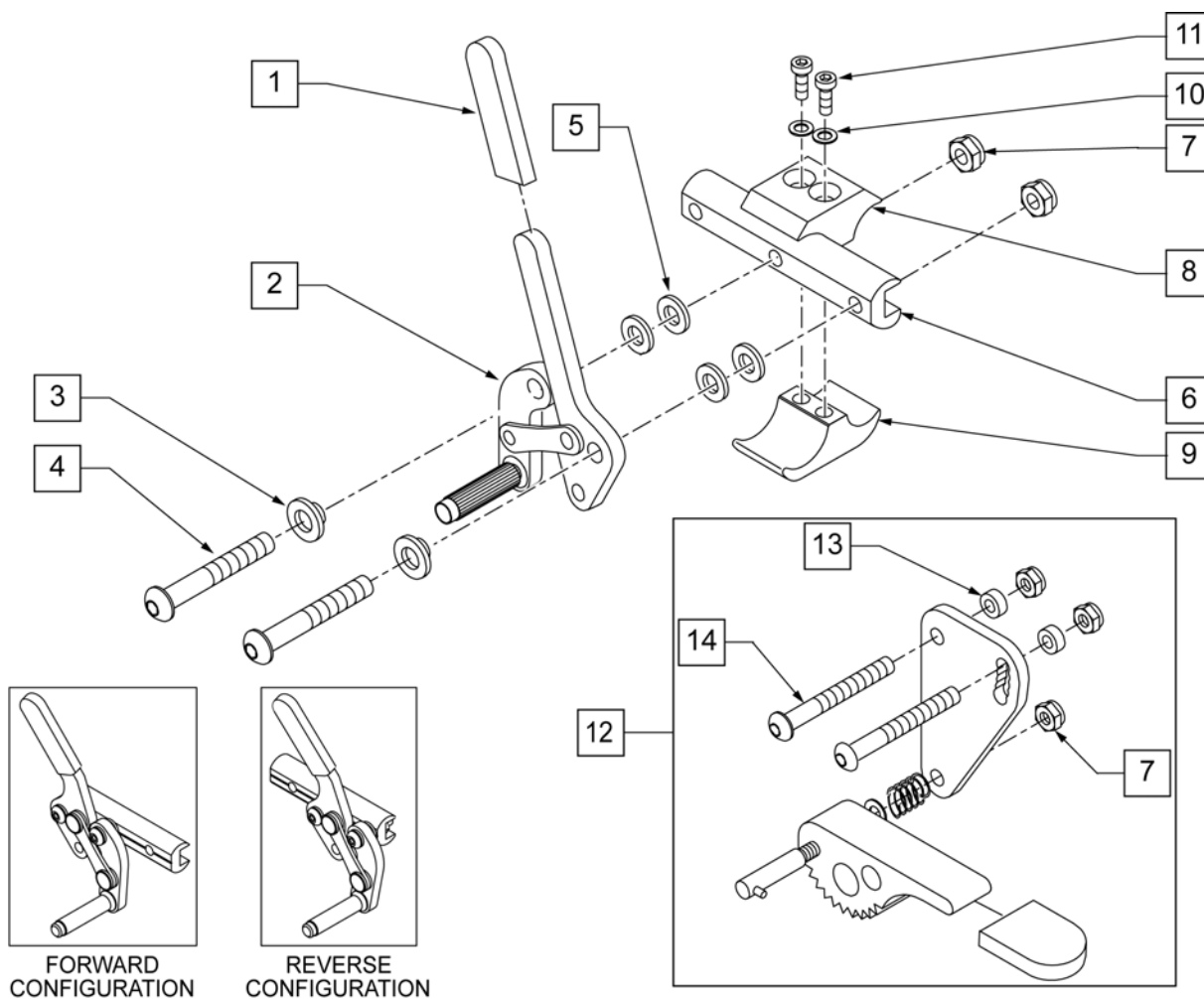


Pos.	Item Number	Description	Remarks
1	560500-QU	HB PLASTIC COVER	
1,2	881748	WHEEL LOCK ASSM R PUSH	
1,2	881749	WHEEL LOCK ASSM L PUSH	
3	560126	.250 ID .312 OD BUSHING PLASTIC	
4	226125	1/4-28 X 1 1/8 BH C/S	
5	561028	1/4" NYLON WASHER	
6	550374	WHEEL LOCK SLIDE BLOCK 3 1/2" BLK	3.5" long
7	106941	1/4-28 AUTOMATION NUT	
8	550659	CLAMP 1 1/4" RECESS HALF BLK	
9	550658	CLAMP 1 1/4" THREADED BLK	
10	107367	WASHER LOCK HI COLLAR 1/4 ROHS	
11	107032	SHCS 1/4-28 X 1 ROHS	

Pos.	Item Number	Description	Remarks
12	880916	GRADE AID PLATE W/WHL & HDWR R	
12	880917	GRADE AID PLATE W/WHL & HDWR L	
6,12	880912	GRADE AID ASSM BLK R N/CLAMP	
6,12	880913	GRADE AID ASSM BLK L N/CLAMP	
13	483027	1/4 x 1/4 ALUMINUM SPACER BLK	
14	226130	1/4-28 x 1 1/2 BH C/S	
8-11	107639	WHL LCK CLMP ASM	
8-12	880914	GRADE AID ASSM BLK R W/CLAMP	
8-12	880915	GRADE AID ASSM BLK L W/CLAMP	
1-7	883010	WHL LOCK PUSH R W/O CLMP BLK	FORWARD CONFIG.
1-7	883011	WHL LOCK PUSH L W/O CLMP BLK	FORWARD CONFIG.
1-7	881762	WHL LOCK PUSH R REV N/ CLMP BLK	REVERSE CONFIG.
1-7	881763	WHL LOCK L PUSH REV N/ CLMP BLK	REVERSE CONFIG.
1-11	881965	WHL LOCK PUSH R W/ CLMP BLK	FORWARD CONFIG.
1-11	881966	WHL LOCK PUSH L W/ CLMP BLK	FORWARD CONFIG.
1-11	881973	WHL LOCK PUSH R REV W/CLMP BLK	REVERSE CONFIG.
1-11	881974	WHL LOCK PUSH L REV W/CLMP BLK	REVERSE CONFIG.
1-11	901551	WHEEL LOCK PUSH W/CLAMP BLK	PAIR, FORWARD CONFIG.
1-11	901542	WHEEL LOCK PUSH REV W/CLAMP BLK	PAIR, REVERSE CONFIG.
1-11,12	901557	WHEEL LOCK PUSH W/GRADE AID W/CLAMP BLK	PAIR
1-11,12	881969	WHL LOCK R PUSH W/ G.A. W/CLMP BLK	
1-11,12	881970	WHL LOCK L PUSH W/ G.A. W/CLMP BLK	
1-7,12	881754	WHL LOCK R PUSH W/G.A. N/ CLMP BLK	
1-7,12	881755	WHL LOCK L PUSH W/G.A. N/ CLMP BLK	

Note: Quickie Style Wheel Locks are not offered on the Breezy 600 but will mount directly using the Wheel Lock Clamp.

Note: the Wheel Locks for Chair or Replacement Part orders shipped on or after 6/27/17 have upgraded mounting hardware; please replace in pairs for chairs ordered prior to 6/27/17.



Pos.	Item Number	Description	Remarks
1	560500-QU	HB PLASTIC COVER	
3	560126	.250 ID .312 OD BUSHING PLASTIC	
4	226125	1/4-28 X 1 1/8 BH C/S	
5	561028	1/4" NYLON WASHER	
6	550374	WHEEL LOCK SLIDE BLOCK 3 1/2" BLK	3.5" long
7	106941	1/4-28 AUTOMATION NUT	
8	550659	CLAMP 1 1/4" RECESS HALF BLK	
9	550658	CLAMP 1 1/4" THREADED BLK	
10	107367	WASHER LOCK HI COLLAR 1/4 ROHS	
11	107032	SHCS 1/4-28 X 1 ROHS	
12	880916	GRADE AID PLATE W/WHL & HDWR R	
12	880917	GRADE AID PLATE W/WHL & HDWR L	

Pos.	Item Number	Description	Remarks
6,12	880912	GRADE AID ASSM BLK R N/CLAMP	
6,12	880913	GRADE AID ASSM BLK L N/CLAMP	
13	483027	1/4 x 1/4 ALUMINUM SPACER BLK	
14	226130	1/4-28 x 1 1/2 BH C/S	
8-11	107639	WHL LCK CLMP ASM	
8-12	880914	GRADE AID ASSM BLK R W/CLAMP	
8-12	880915	GRADE AID ASSM BLK L W/CLAMP	
1-7	883012	WHL LOCK PULL R W/O CLMP BLK	FORWARD CONFIG.
1-7	883013	WHL LOCK PULL L W/O CLMP BLK	FORWARD CONFIG.
1-7	881764	WHL LOCK PULL R REV N/ CLMP BLK	REVERSE CONFIG.
1-7	881765	WHL LOCK L PULL REV N/ CLMP BLK	REVERSE CONFIG.
1-11	881967	WHL LOCK PULL R W/ CLMP BLK	FORWARD CONFIG.
1-11	881968	WHL LOCK PULL L W/ CLMP BLK	FORWARD CONFIG.
1-11	881975	WHL LOCK PULL R REV W/CLMP BLK	REVERSE CONFIG.
1-11	881976	WHL LOCK PULL L REV W/CLMP BLK	REVERSE CONFIG.
1-11	901555	WHEEL LOCK PULL W/CLAMP BLK	PAIR, FORWARD CONFIG.
1-11	901543	WHEEL LOCK PULL REV W/CLAMP BLK	PAIR, REVERSE CONFIG.
1-7,12	881756	WHL LOCK R PULL W/G.A. N/ CLMP BLK	
1-7,12	881757	WHL LOCK L PULL W/G.A. N/ CLMP BLK	
1-11,12	881971	WHL LOCK R PULL W/ G.A. W/CLMP BLK	
1-11,12	881972	WHL LOCK L PULL W/ G.A. W/CLMP BLK	
1-11,12	901558	WHEEL LOCK PULL W/GRADE AID W/CLAMP BLK	PAIR

Note: this wheel utilizes Screw Mount Handrims - the handrim has a threaded hole that mounts the handrim to the wheel through a spacer and fastener.

Note: if Mag Wheel Assembly was ordered without Handrim and a Handrim is added to the wheel, qty 6 of 101932 and 281175 ARE REQUIRED to properly mount the handrim.

Note: if changing the Rear Wheel Size on a chair with Anti-tips, new size Anti-tip Assemblies ARE REQUIRED to accommodate the new Rear Wheel Size.

Note: for Zippie X'Cape 6 Spoke Mags are only available with the One Arm Drive.



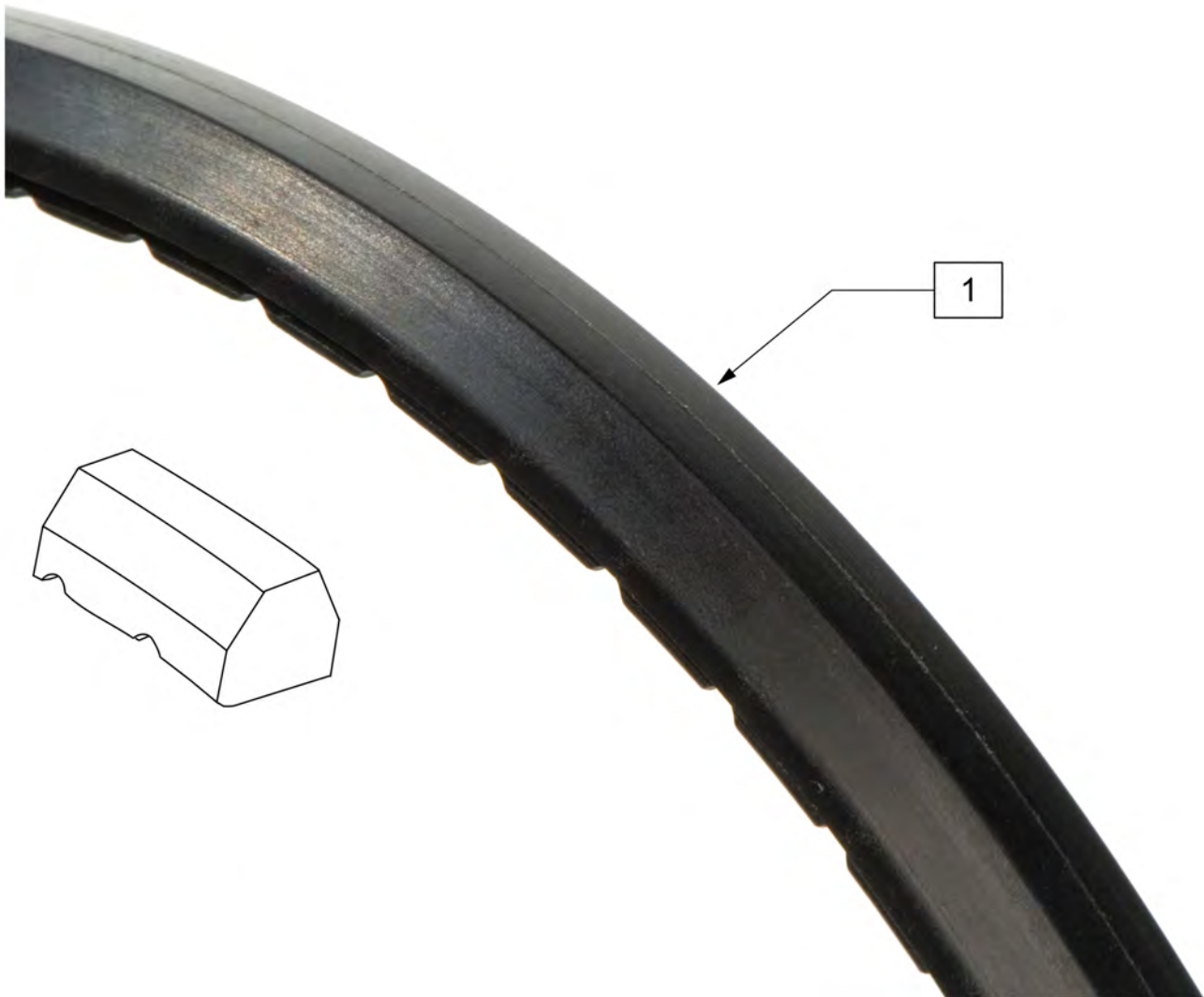
Pos.	Item Number	Description	Remarks
1-3	401094	20" MAG W/BRNG 6 SPOKE	20"
1-3	401093	22" MAG W/BRNG 6 SPOKE	22"(501mm)
1-3	401092	24" MAG W/BRNG 6 SPOKE	24"(540mm)
2	349500	1 1/8 X 1/2 BEARING	
3	521564	MAG BEARING SPACER	
4	101932	SPCR .194ID X .375 OD X .750	Used when previously ordered with Omit handrims or Natural Fit Handrims



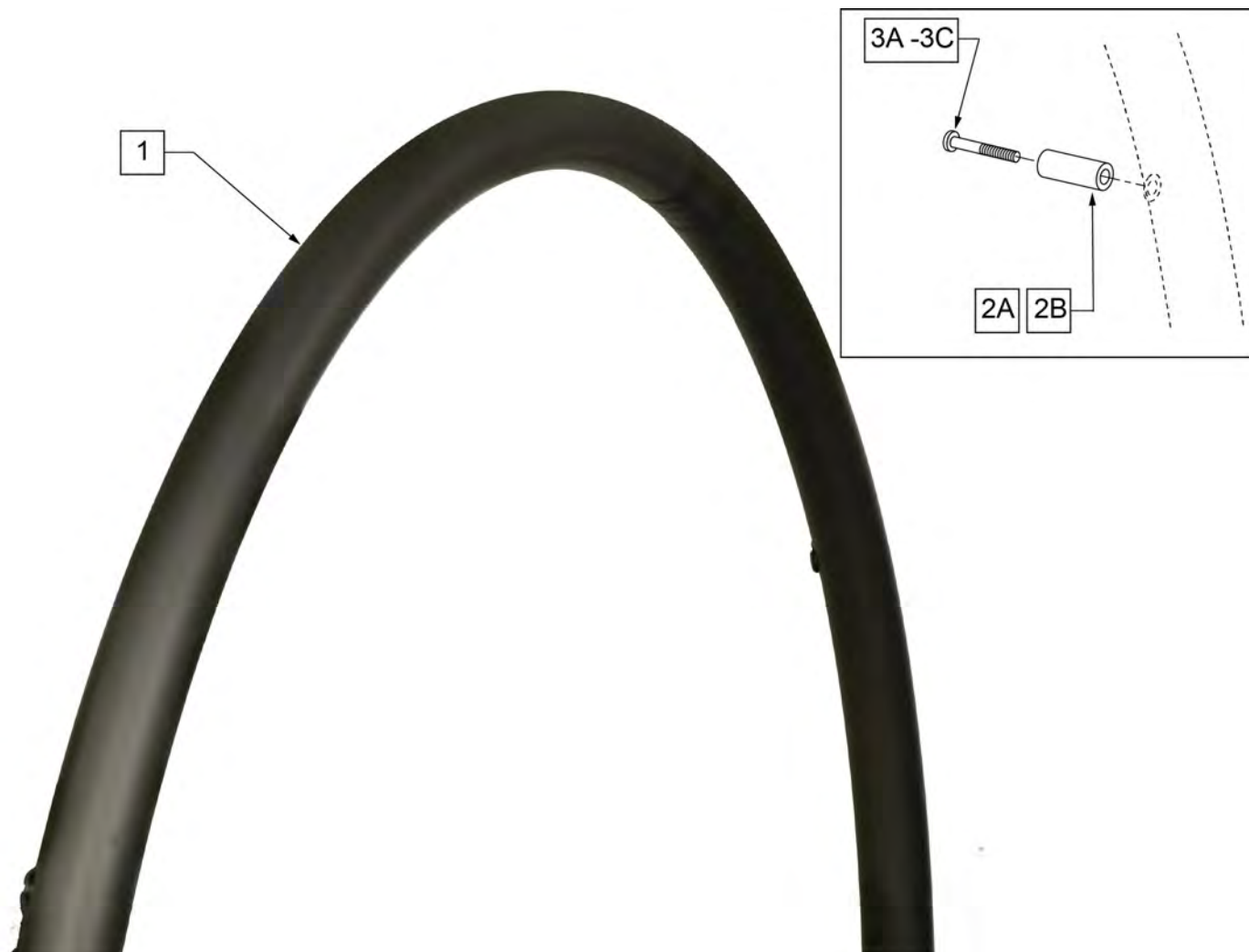
Pos.	Item Number	Description	Remarks
1	385237	16" X 1.75" PNEU TIRE	
1	385250	20" PNEUMATIC TIRE	
1	385275	22" PNEUMATIC TIRE	22" x 1 3/8 (501mm)
1	385300	24" PNEUMATIC TIRE	24" x 1 3/8 (540mm)
1	385325	26" PNEUMATIC TIRE	26" x 1 3/8 (590mm)
1	384614	24" x 2.125 PNEUMATIC TIRE	24"x2 1/8 (540mm) used w/ M6



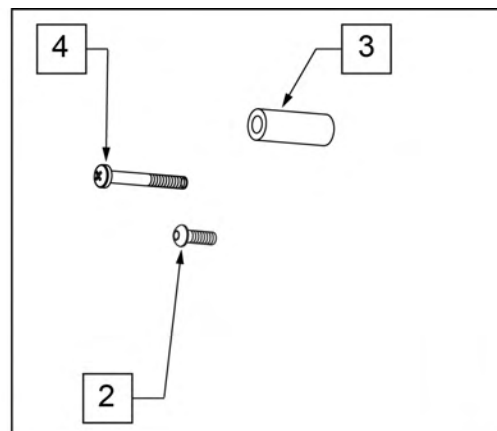
Pos.	Item Number	Description	Remarks
1	386232	20" POLY TIRE STD	20"
1	386242	22" POLY TIRE STD	22" (501mm)
1	386252	24" POLY TIRE STD	24" (540mm)



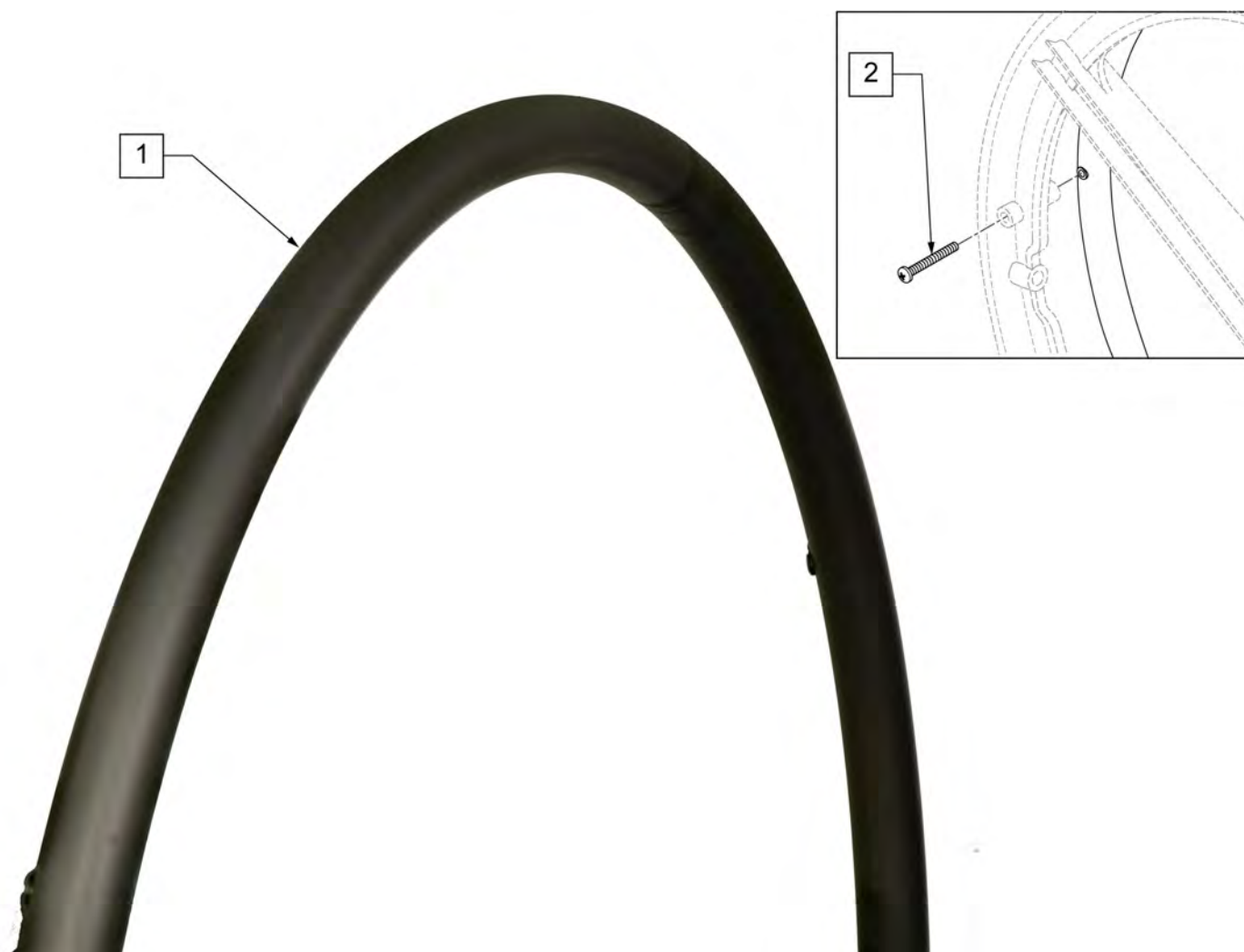
Pos.	Item Number	Description	Remarks
1	386262	20" LP POLY TIRE BR	20" =16" dia
1	386263	22" LP POLY TIRE BR	22"(501mm) = 18"dia
1	386254	24" POLY LOW PROFILE	24"(540mm)= 23" dia



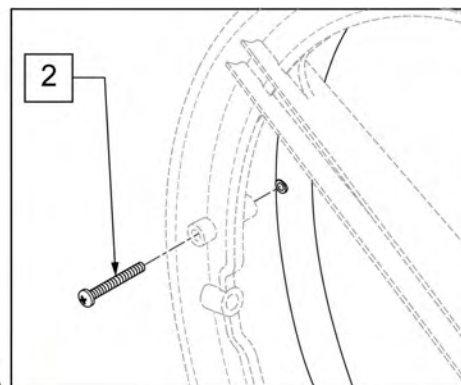
Pos.	Item Number	Description	Remarks
>>>>>	>>>>>>>>>	LITE SPOKE	>>>>>
1,2A,3A	159508	20IN LT SPK AA HNDRLM W/HDWR	20" LITE SPOKE
1,2A,3A	159509	22IN LT SPK AA HNDRLM W/HDWR	22" (501) LITE SPOKE
1,2A,3A	159510	24IN LT SPK AA HNDRLM W/HDWR	24" (540) LITE SPOKE
1,2A,3A	159511	25IN LT SPK AA HNDRLM W/HDWR	25" (559) LITE SPOKE
1,2A,3A	159512	26IN LT SPK AA HNDRLM W/HDWR	26" (590) LITE SPOKE
2A,3A	159513	LT SPK AL AN HNDRLM HDWR	LITE SPOKE, SET OF 6
>>>>>	>>>>>>>>>	SPOKE	>>>>>
1,2B,3B	425931	20" HR 6SMT W/HDWR	20" SPOKE
1,2B,3B	425941	22" HR 6SMT W/HDWR	22" (501) SPOKE
1,2B,3B	426000	24" HR 6SMT W/ HDWR	24" (540) SPOKE
2B,3B	159514	SPK AL AN HNDRLM HDWR	SPOKE, SET OF 6
>>>>>	>>>>>>>>>	MAG	>>>>>
1,3C	425934	20" HR 6SMT 6MAG W/HDWR	20" MAG
1,3C	425951	22" HR 6SMT 6MAG W/HDWR	22" (501) MAG
1,3C	426009	24" HR 6SMT 6MAG W/HDWR	24" (540) MAG
3C	281175	10-32 X 2 1/8 PAN PHIL SS	MAG
>>>>>	>>>>>>>>>	M6 SPOKE	>>>>>
1,2B,3B	425941	22" HR 6SMT W/HDWR	24" (540) SPOKE



Pos.	Item Number	Description	Remarks
>>>>>	>>>>>>>>>>	SPOKE & LITE SPOKE	>>>>>
1 -4	425933	20" HR 6SMT PLST W/HDWR	20" SPOKE
1 -4	425943	22" HR 6SMT PLST W/HDWR	22" (501) SPOKE
1 -4	426004	24" HR 6SMT PLST W/HDWR	24" (540) SPOKE
>>>>>	>>>>>>>>>>	MAG	>>>>>
1 -4	425935	20" HR 6SMT 6MAG PLST W/HDWR	20" MAG
1 -4	425953	22" HR 6SMT 6MAG PLST W/HDWR	22" (501) MAG
1 -4	426013	24" HR 6SMT 6MAG PLST W/HDWR	24" (540) MAG
>>>>>	>>>>>>>>>>	M6 SPOKE	>>>>>
1 -4	425953	22" HR 6SMT 6 MAG PLST W/ HDWR	24" (540) M6 SPOKE
2,3	159534	PLST COATED HNDRM HARDWARE	SPOKE; SET OF 6
4	281175	10 -32 x 2 1/8 PAN PHIL SS	6 SPOKE MAG



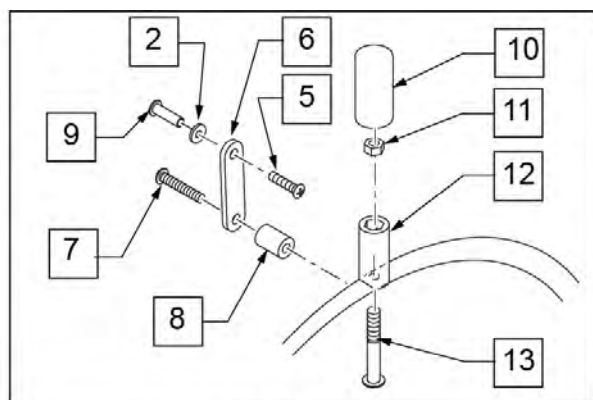
Pos.	Item Number	Description
1,2	426020	24IN HR 6SMT COMPOSITE W/HDWR
1,2	426021	22" HR 6SMT COMPOSITE W/HDWR
1,2	426022	20" HR 6SMT COMPOSITE W/HDWR
2	220100	#10 X 2 1/4" SELF TAPPNG SCREW



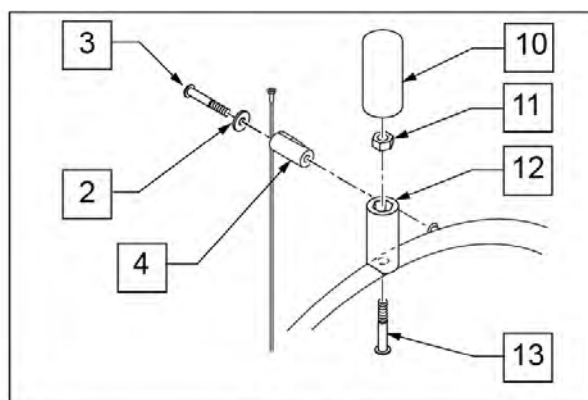
Pos.	Item Number	Description
1,2	425016	20" SCW MT HR PNTD 6S W/HDWR
1,2	425026	22" HR 6SMT PNTD 6MAG W/HDWR
1,2	426005	24" SCW MT HR PNTD 6S W/HDWR
2	220100	#10 X 2 1/4" SELF TAPPNG SCREW

NOTE: Not all Projection Handrims are offered on all chairs, check the order form for compatibility.

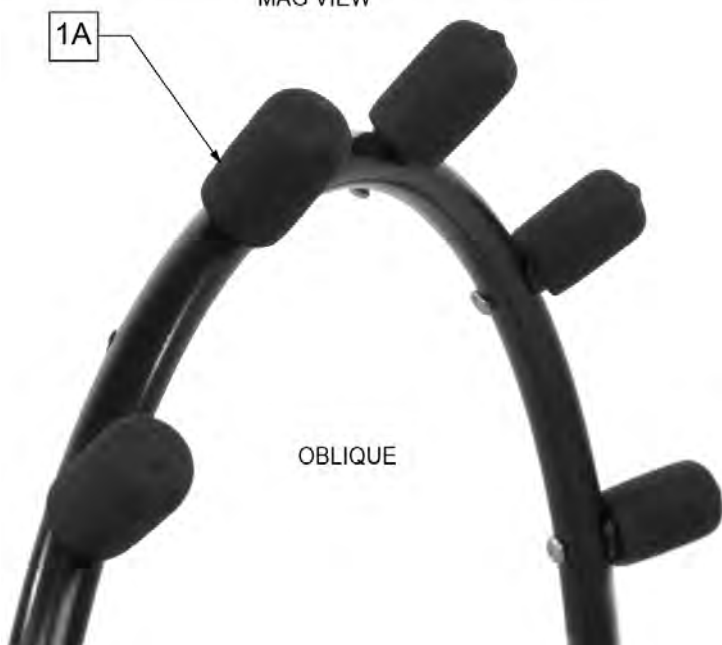
NOTE: Projection Handrims are only available with the Traditional 6 Spoke Mag and Quickie Spoke Wheels.



MAG VIEW



SPOKE VIEW



OBLIQUE



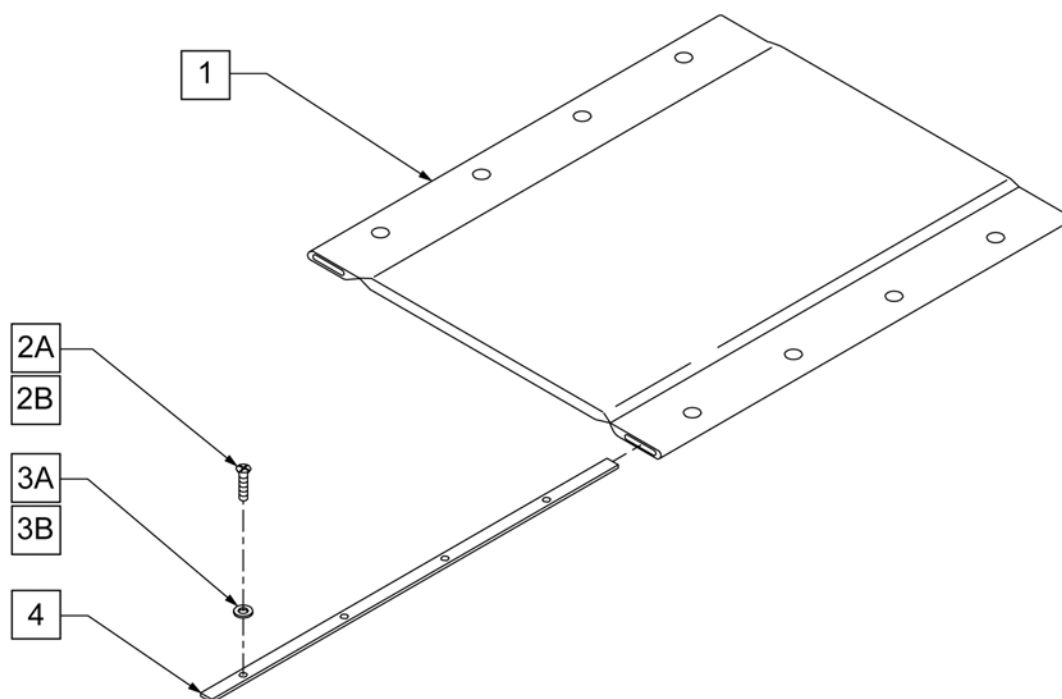
VERTICAL

Pos.	Item Number	Description	Remarks
>>>>>	>>>>>>>>>	8" OBLIQUE	>>>>>
1A,2-4,10-13	427003	PROJ 24/26" HR 8OBLQ W/HDWR	24" (540), 25" (559), 26" (590) SPOKE
1A,2,3-13	427511	PROJ 24" HR 6MAG 8OBLQ W/HDWR	24" (540) MAG
>>>>>	>>>>>>>>>	12" OBLIQUE	>>>>>
1A,2-4,10-13	427007	PROJ 24/26" HR 12OBLQ W/HDWR	24" (540), 25" (559), 26" (590) SPOKE
1A,2,5-13	427515	PROJ 24" HR 6MAG 12OBLQ W/HDWR	24" (540) MAG
>>>>>	>>>>>>>>>	8" VERTICAL	>>>>>
1B,4,10-13	427002	PROJ 24/26" HR 8VERT W/HDWR	24" (540), 25" (559), 26" (590) SPOKE
1B,2,5-13	427510	PROJ 24" HR 6 MAG 8 VERT W/ HDWR	24" (540) MAG
>>>>>	>>>>>>>>>	12" VERTICAL	>>>>>
1B,4,10-13	427006	PROJ 24/26" HR 12VERT W/HDWR	24" (540), 25" (559), 26" (590) SPOKE

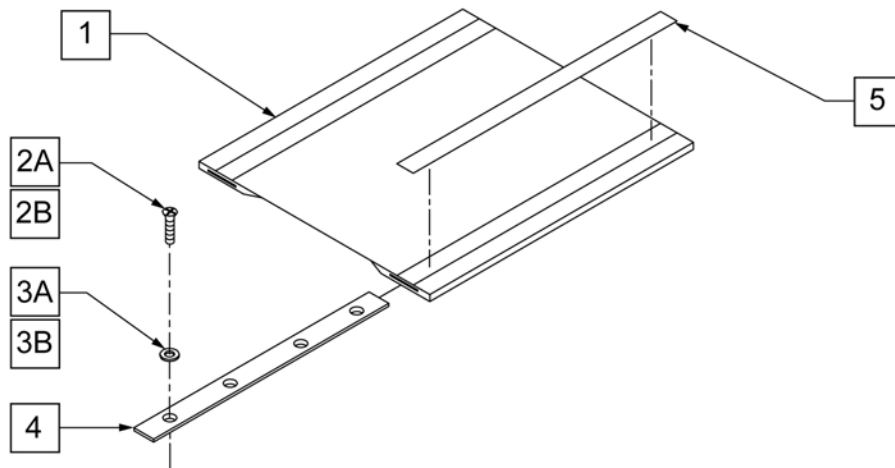
Pos.	Item Number	Description	Remarks
1B,2,5-13	427514	PROJ 24" HR 6MAG 12VERT W/HDWR	24" (540) MAG
2	261300	3/16 WASHER FLAT	
3	281170	10-32 X 1 5/8 PAN PHIL SS	SPOKE ONLY
4	561046	PROJECTION SPOKE MOUNT	SPOKE ONLY
5	281120	10/32 X 5/8 PAN HD PHIL	MAG ONLY
6	505004	TOGGLE 2 - HOLE	MAG ONLY
7	281147	10-32 X 1 1/4 PAN PHIL	MAG ONLY
8	561037	HANDRIM SPACER MAG	MAG ONLY
10	560600	1 1/2 x .705 x .187 FOAM GRIP	
11	106935	NUT NYLOCK THIN 1/4-28 ROHS	
12	561044	PROJECTION PEG	
13	226155	1 1/4 -28 x 2 1/4 BH C/S	



Pos.	Item Number	Description	Remarks
1A	Discontinued	Presta Valves Discontinued	
1A	384736	INNER TUBE 12-1/2" X 2-1/4"	
1A	384738	16" X 1.75" INNER TUBE	
1A	382255	TUBE 18" TIRE	18" X 1-3/4" TUBE
1A	382275	20" TUBE	20" 1-3/8" TUBE
1A	382300	22" TUBE	22" X 1-3/8" TUBE
1A	382336	TUBE PRIMO 24" 25-540 SV	24" X 1" TUBE
1A	382325	24 X 1.3/8IN TUBE REG	
1A	382334	TUBE INLINE 24 X 1.75	
1A	384551	26" X 1" TUBE SCHRADER	
1A	382350	26" TUBE	26" X 1-3/8" TUBE
1A	382361	TUBE 26 X 1.5/1.95/ S/V	
1A	382365	26 X 1.25/1.5 TUBE SHRADER	
1A	382375	24" x 2.125 TUBE	
1B	102972-001	12 1/2 IN AIRLESS INSERT	12-1/2" X 2-1/4"
1B	102973-001	16IN AIRLESS INSERT	16" X 1-3/4"
1B	102973-002	18IN AIRLESS INSERT	18" X 1-3/4"
1B	102973-003	20IN AIRLESS INSERT	20" X 1-3/8"
1B	102972-002	AIRLESS INSERT 20 X 2-1/8 P3	
1B	102973-004	22IN AIRLESS INSERT	22" X 1-3/8"
1B	102973-005	24IN AIRLESS INSERT	24" X 1-3/8"
1B	102972-003	AIRLESS INSERT 24 X 2-1/8	
1B	108259	26" AIRLESS INSERT	26" X 1-3/8"

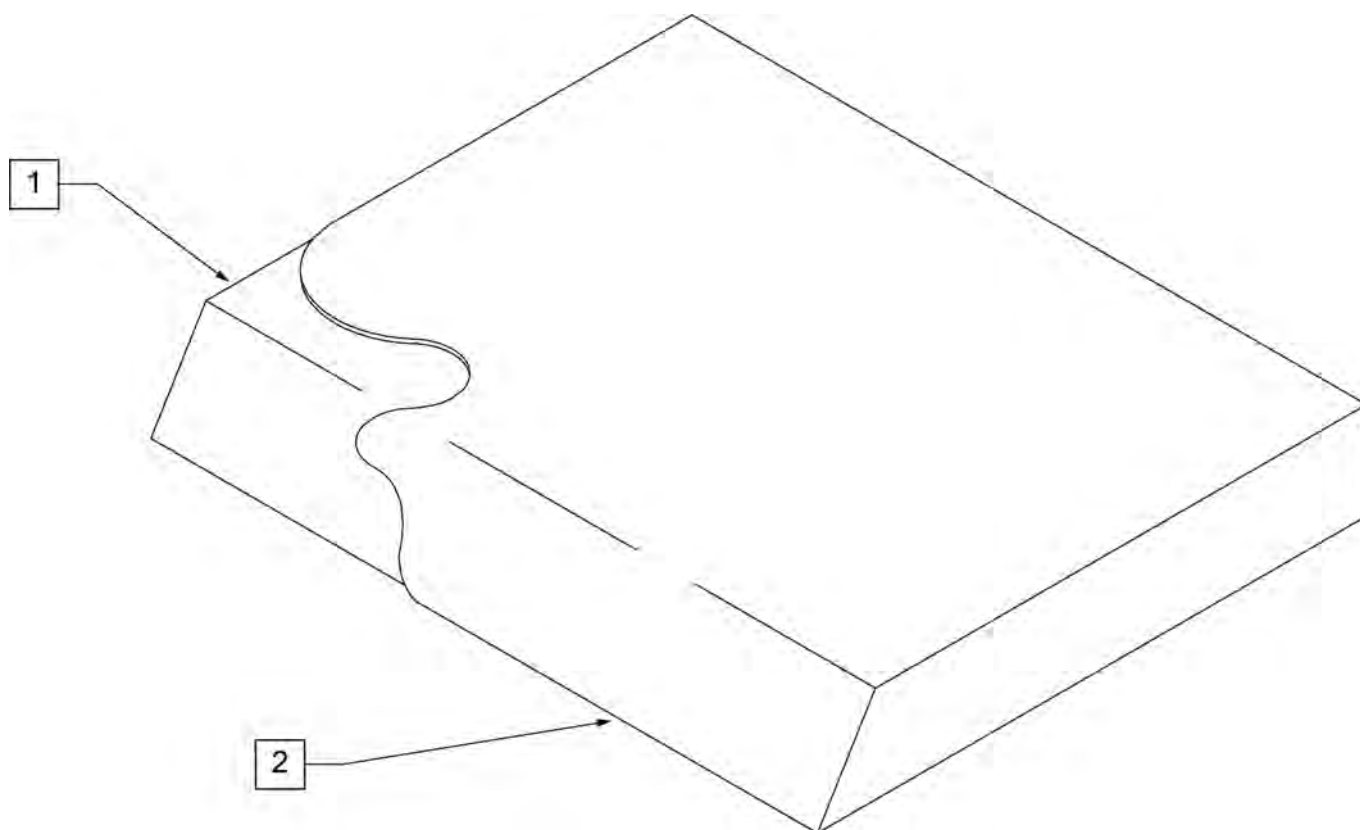


Pos.	Item Number	Description	Remarks
1	721160	PADDED SEAT 14 x 16" BR	
1	721162	PADDED SEAT 16 x 16" BR	
1	721164	PADDED SEAT 18 x 16" BR	
1	721166	PADDED SEAT 20 x 16" BR	
1	720934	PADDED SEAT 14 x 18" BR	
1	720936	PADDED SEAT 16 x 18" BR	
1	720938	PADDED SEAT 18 X 18" BR	
1	720940	PADDED SEAT 20 x 18" BR	
2A	281141	10-32 x 1 OVAL HD MACH SCREW	
2B	281129	#12 X 1" OVAL PHIL S/TAP	USED ON HEMI CROSS BRACES
3A	340105	WASHER SEAT SLING BR	
3B	340115	#12 WASHER BRASS FINISH	USED ON HEMI CROSS BRACES
4	505120	SEAT RAIL 16" BR	
4	505121	SEAT RAIL 18" BR	



Pos.	Item Number	Description	Remarks
1	721936	SEAT SLING 14" X 14"	
1	721964	SEAT SLING 14" x 16"	
1	721957	SEAT SLING 14" X 18"	
1	721938	SEAT SLING 16" X 14"	
1	720910	SEAT SLING 16" x 16"	
1	721959	SEAT SLING 16" X 18"	
1	721940	SEAT SLING 18" X 14"	
1	720912	SEAT SLING 18" x 16"	
1	721961	SEAT SLING 18" X 18"	
1	721940	SEAT SLING 20" X 14"	
1	720914	SEAT SLING 20" x 16"	
1	721963	SEAT SLING 20" X 18"	
2A	281141	10/32 x 1 OVAL HD MCH SCW	
2B	281129	#12 X 1" OVAL PHIL S/TAP	USED ON HEMI CROSSBRACE
3A	340105	WASHER SEAT SLING BR	
3B	340115	#12 WASHER BRASS FINISH	USED ON HEMI CROSSBRACE
4	505120	16 " SEAT RAIL BREEZY	
4	505121	SEAT RAIL 18" BR/B600	
5	901170	SEAT SLING VELCRO® STRIP	

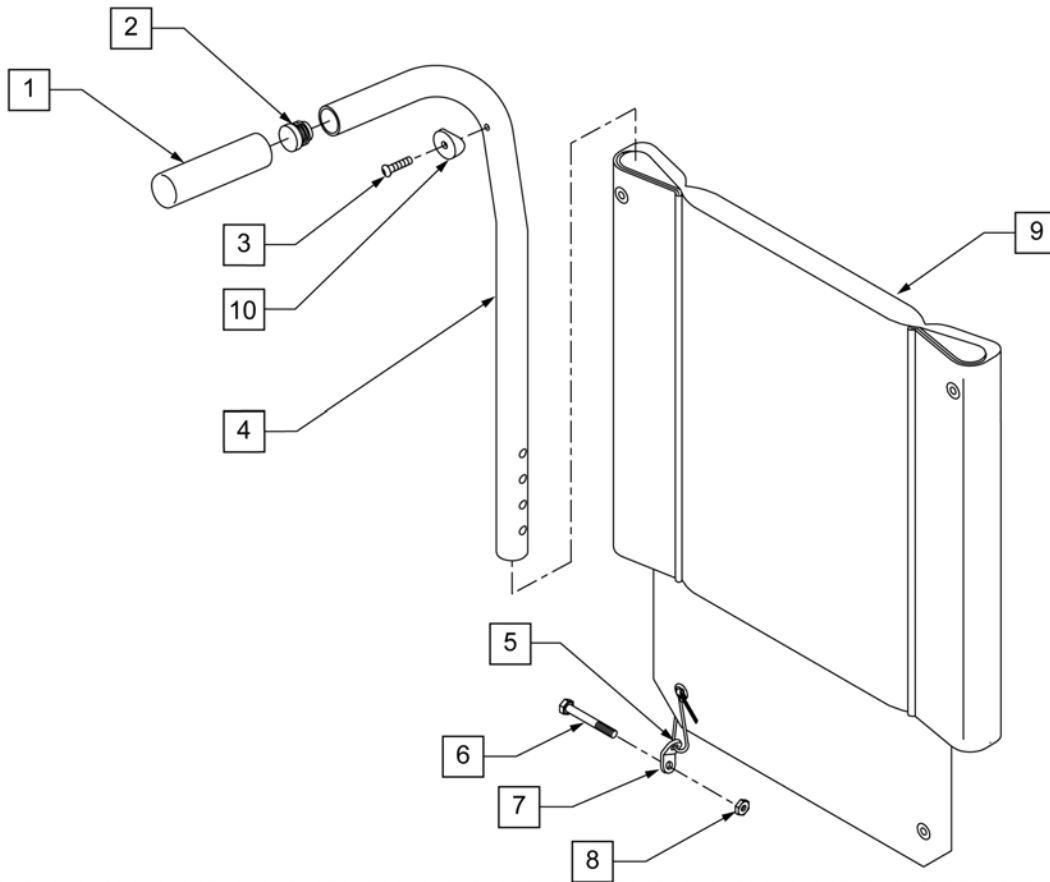
NOTE: On all Quickie 2 and GP Family of Chairs an inch deeper cushion is utilized on all seat depths.



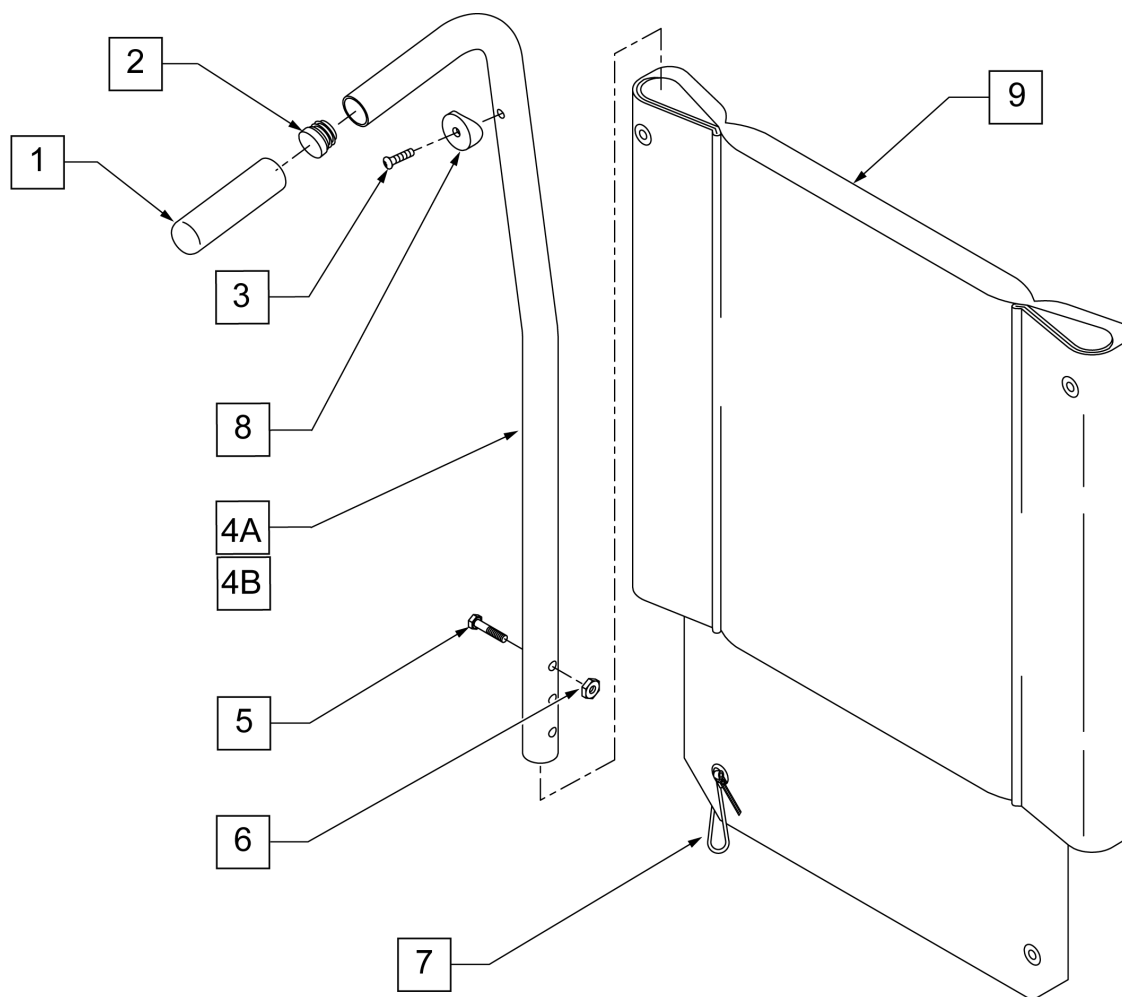
Pos.	Item Number	Description	Pos.	Item Number	Description
>>>>		10" WIDE SEAT CUSHION	1,2	700102	SEAT CUSHION 12" X 10" X 2"
1,2	700025	SEAT CUSHION 10" X 8" X 2"	1,2	700112	SEAT CUSHION 12" X 11" X 2"
1,2	700026	SEAT CUSHION 10" X 9" X 2"	1,2	700122	SEAT CUSHION 12" X 12" X 2"
1,2	700027	SEAT CUSHION 10" X 10" X 2"	1,2	700132	SEAT CUSHION 12" X 13" X 2"
1,2	700028	SEAT CUSHION 10" X 11" X 2"	1,2	700142	SEAT CUSHION 12" X 14" X 2"
1,2	700029	SEAT CUSHION 10" X 12" X 2"	1,2	700152	SEAT CUSHION 12" X 15" X 2"
1,2	700035	SEAT CUSHION 10" X 13" X 2"	1,2	700162	SEAT CUSHION 12" X 16" X 2"
1,2	700045	SEAT CUSHION 10" X 14" X 2"	1,2	700172	SEAT CUSHION 12" X 17" X 2"
>>>>		11" WIDE SEAT CUSHION	1,2	700182	SEAT CUSHION 12" X 18" X 2"
1,2	700055	SEAT CUSHION 11" X 8" X 2"	1,2	700192	SEAT CUSHION 12" X 19" X 2"
1,2	700056	SEAT CUSHION 11" X 9" X 2"	>>>>		13" WIDE SEAT CUSHION
1,2	700002	SEAT CUSHION 11" X 10" X 2"	1,2	700207	SEAT CUSHION 13" X 8" X 2"
1,2	700012	SEAT CUSHION 11" X 11" X 2"	1,2	700208	SEAT CUSHION 13" X 9" X 2"
1,2	700022	SEAT CUSHION 11" X 12" X 2"	1,2	700202	SEAT CUSHION 13" X 10" X 2"
1,2	700032	SEAT CUSHION 11" X 13" X 2"	1,2	700212	SEAT CUSHION 13" X 11" X 2"
1,2	700042	SEAT CUSHION 11" X 14" X 2"	1,2	700222	SEAT CUSHION 13" X 12" X 2"
1,2	700052	SEAT CUSHION 11" X 15" X 2"	1,2	700232	SEAT CUSHION 13" X 13" X 2"
1,2	700062	SEAT CUSHION 11" X 16" X 2"	1,2	700242	SEAT CUSHION 13" X 14" X 2"
1,2	700072	SEAT CUSHION 11" X 17" X 2"	1,2	700252	SEAT CUSHION 13" X 15" X 2"
1,2	700082	SEAT CUSHION 11" X 18" X 2"	1,2	700262	SEAT CUSHION 13" X 16" X 2"
>>>>		12" WIDE SEAT CUSHION	1,2	700272	SEAT CUSHION 13" X 17" X 2"
1,2	700107	SEAT CUSHION 12" X 8" X 2"	1,2	700277	SEAT CUSHION 13" X 18" X 2"
1,2	700108	SEAT CUSHION 12" X 9" X 2"	1,2	700267	SEAT CUSHION 13" X 19" X 2"

Pos.	Item Number	Description	Pos.	Item Number	Description
>>>>		14" WIDE SEAT CUSHION	1,2	700692	SEAT CUSHION 18" X 13" X 2"
1,2	700287	SEAT CUSHION 14" X 8" X 2"	1,2	700702	SEAT CUSHION 18" X 14" X 2"
1,2	700288	SEAT CUSHION 14" X 9" X 2"	1,2	700712	SEAT CUSHION 18" X 15" X 2"
1,2	700282	SEAT CUSHION 14" X 10" X 2"	1,2	700722	SEAT CUSHION 18" X 16" X 2"
1,2	700292	SEAT CUSHION 14" X 11" X 2"	1,2	700732	SEAT CUSHION 18" X 17" X 2"
1,2	700302	SEAT CUSHION 14" X 12" X 2"	1,2	700742	SEAT CUSHION 18" X 18" X 2"
1,2	700312	SEAT CUSHION 14" X 13" X 2"	1,2	700752	SEAT CUSHION 18" X 19" X 2"
1,2	700322	SEAT CUSHION 14" X 14" X 2"	1,2	700762	SEAT CUSHION 18" X 20" X 2"
1,2	700332	SEAT CUSHION 14" X 15" X 2"	1,2	700772	SEAT CUSHION 18" X 21" X 2"
1,2	700342	SEAT CUSHION 14" X 16" X 2"	1,2	702114	SEAT CUSHION 18" X 22" X 2"
1,2	700352	SEAT CUSHION 14" X 17" X 2"	>>>>		19" WIDE SEAT CUSHION
1,2	700362	SEAT CUSHION 14" X 18" X 2"	1,2	700782	SEAT CUSHION 19" X 12" X 2"
1,2	700372	SEAT CUSHION 14" X 19" X 2"	1,2	700792	SEAT CUSHION 19" X 13" X 2"
1,2	700382	SEAT CUSHION 14" X 20" X 2"	1,2	700802	SEAT CUSHION 19" X 14" X 2"
1,2	700392	SEAT CUSHION 14" X 21" X 2"	1,2	700812	SEAT CUSHION 19" X 15" X 2"
1,2	702110	SEAT CUSHION 14" X 22" X 2"	1,2	700822	SEAT CUSHION 19" X 16" X 2"
>>>>		15" WIDE SEAT CUSHION	1,2	700832	SEAT CUSHION 19" X 17" X 2"
1,2	700398	SEAT CUSHION 15" X 11" X 2"	1,2	700842	SEAT CUSHION 19" X 18" X 2"
1,2	700402	SEAT CUSHION 15" X 12" X 2"	1,2	700852	SEAT CUSHION 19" X 19" X 2"
1,2	700412	SEAT CUSHION 15" X 13" X 2"	1,2	700862	SEAT CUSHION 19" X 20" X 2"
1,2	700422	SEAT CUSHION 15" X 14" X 2"	1,2	700872	SEAT CUSHION 19" X 21" X 2"
1,2	700432	SEAT CUSHION 15" X 15" X 2"	1,2	702115	SEAT CUSHION 19" X 22" X 2"
1,2	700442	SEAT CUSHION 15" X 16" X 2"	>>>>		20" WIDE SEAT CUSHION
1,2	700452	SEAT CUSHION 15" X 17" X 2"	1,2	700882	SEAT CUSHION 20" X 12" X 2"
1,2	700462	SEAT CUSHION 15" X 18" X 2"	1,2	700892	SEAT CUSHION 20" X 13" X 2"
1,2	700472	SEAT CUSHION 15" X 19" X 2"	1,2	700902	SEAT CUSHION 20" X 14" X 2"
1,2	700482	SEAT CUSHION 15" X 20" X 2"	1,2	700912	SEAT CUSHION 20" X 15" X 2"
1,2	700492	SEAT CUSHION 15" X 21" X 2"	1,2	700922	SEAT CUSHION 20" X 16" X 2"
1,2	702111	SEAT CUSHION 15" X 22" X 2"	1,2	700932	SEAT CUSHION 20" X 17" X 2"
>>>>		16" WIDE SEAT CUSHION	1,2	700942	SEAT CUSHION 20" X 18" X 2"
1,2	700498	SEAT CUSHION 16" X 11" X 2"	1,2	700952	SEAT CUSHION 20" X 19" X 2"
1,2	700502	SEAT CUSHION 16" X 12" X 2"	1,2	700962	SEAT CUSHION 20" X 20" X 2"
1,2	700512	SEAT CUSHION 16" X 13" X 2"	1,2	700972	SEAT CUSHION 20" X 21" X 2"
1,2	700522	SEAT CUSHION 16" X 14" X 2"	1,2	702116	SEAT CUSHION 20" X 22" X 2"
1,2	700532	SEAT CUSHION 16" X 15" X 2"	>>>>		21" WIDE SEAT CUSHION
1,2	700542	SEAT CUSHION 16" X 16" X 2"	1,2	702080	SEAT CUSHION 21" X 13" X 2"
1,2	700552	SEAT CUSHION 16" X 17" X 2"	1,2	702081	SEAT CUSHION 21" X 14" X 2"
1,2	700562	SEAT CUSHION 16" X 18" X 2"	1,2	702082	SEAT CUSHION 21" X 15" X 2"
1,2	700572	SEAT CUSHION 16" X 19" X 2"	1,2	702083	SEAT CUSHION 21" X 16" X 2"
1,2	700582	SEAT CUSHION 16" X 20" X 2"	1,2	702084	SEAT CUSHION 21" X 17" X 2"
1,2	700592	SEAT CUSHION 16" X 21" X 2"	1,2	702085	SEAT CUSHION 21" X 18" X 2"
1,2	702112	SEAT CUSHION 16" X 22" X 2"	1,2	702086	SEAT CUSHION 21" X 19" X 2"
>>>>		17" WIDE SEAT CUSHION	1,2	702087	SEAT CUSHION 21" X 20" X 2"
1,2	700585	SEAT CUSHION 17" X 11" X 2"	1,2	702088	SEAT CUSHION 21" X 21" X 2"
1,2	700606	SEAT CUSHION 17" X 12" X 2"	1,2	702089	SEAT CUSHION 21" X 22" X 2"
1,2	700597	SEAT CUSHION 17" X 13" X 2"	>>>>		22" WIDE SEAT CUSHION
1,2	700602	SEAT CUSHION 17" X 14" X 2"	1,2	702090	SEAT CUSHION 22" X 13" X 2"
1,2	700612	SEAT CUSHION 17" X 15" X 2"	1,2	702091	SEAT CUSHION 22" X 14" X 2"
1,2	700622	SEAT CUSHION 17" X 16" X 2"	1,2	702092	SEAT CUSHION 22" X 15" X 2"
1,2	700632	SEAT CUSHION 17" X 17" X 2"	1,2	702093	SEAT CUSHION 22" X 16" X 2"
1,2	700642	SEAT CUSHION 17" X 18" X 2"	1,2	702094	SEAT CUSHION 22" X 17" X 2"
1,2	700652	SEAT CUSHION 17" X 19" X 2"	1,2	702095	SEAT CUSHION 22" X 18" X 2"
1,2	700662	SEAT CUSHION 17" X 20" X 2"	1,2	702096	SEAT CUSHION 22" X 19" X 2"
1,2	700672	SEAT CUSHION 17" X 21" X 2"	1,2	702097	SEAT CUSHION 22" X 20" X 2"
1,2	702113	SEAT CUSHION 17" X 22" X 2"	1,2	702098	SEAT CUSHION 22" X 21" X 2"
>>>>		18" WIDE SEAT CUSHION	1,2	702117	SEAT CUSHION 22" X 22" X 2"
1,2	700682	SEAT CUSHION 18" X 12" X 2"	>>>>		24" WIDE SEAT CUSHION

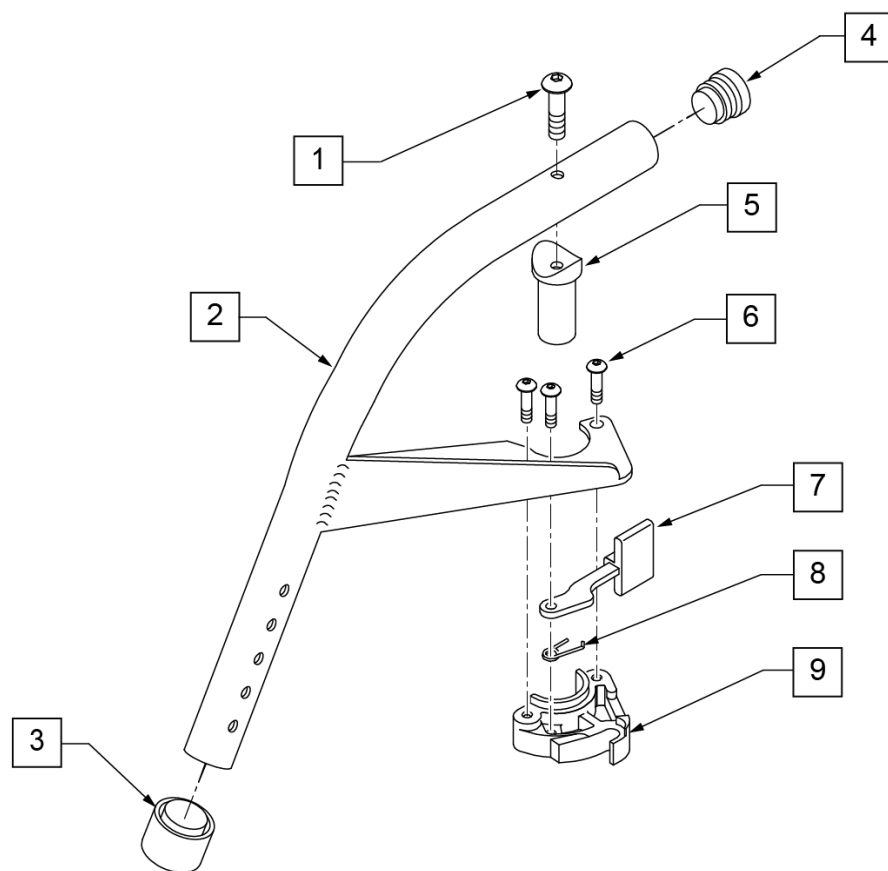
Pos.	Item Number	Description	Pos.	Item Number	Description
1,2	702099	SEAT CUSHION 24" X 14" X 2	1,2	702224	SEAT CUSHION 26" X 22" X 2"
1,2	702100	SEAT CUSHION 24" X 15" X 2	>>>>		28" WIDE SEAT CUSHION
1,2	702101	SEAT CUSHION 24" X 16" X 2	1,2	702225	SEAT CUSHION 28" X 18" X 2"
1,2	702102	SEAT CUSHION 24" X 17" X 2	1,2	702226	SEAT CUSHION 28" X 19" X 2"
1,2	702103	SEAT CUSHION 24" X 18" X 2	1,2	702227	SEAT CUSHION 28" X 20" X 2"
1,2	702104	SEAT CUSHION 24" X 19" X 2	1,2	702228	SEAT CUSHION 28" X 21" X 2"
1,2	702105	SEAT CUSHION 24" X 20" X 2"	1,2	702229	SEAT CUSHION 28" X 22" X 2"
1,2	702106	SEAT CUSHION 24" X 21" X 2"	>>>>		30" WIDE SEAT CUSHION
1,2	702118	SEAT CUSHION 24" X 22" X 2"	1,2	702230	SEAT CUSHION 30" X 18" X 2"
>>>>		26" WIDE SEAT CUSHION	1,2	702231	SEAT CUSHION 30" X 19" X 2"
1,2	702220	SEAT CUSHION 26" X 18" X 2"	1,2	702232	SEAT CUSHION 30" X 20" X 2"
1,2	702221	SEAT CUSHION 26" X 19" X 2"	1,2	702233	SEAT CUSHION 30" X 21" X 2"
1,2	702222	SEAT CUSHION 26" X 20" X 2"	1,2	702234	SEAT CUSHION 30" X 22" X 2"
1,2	702223	SEAT CUSHION 26" X 21" X 2"			



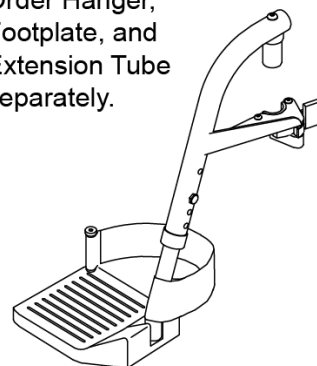
Pos.	Item Number	Description	Remarks
1	920024	QUICKIE GRIP 7/8" W/INSTR SH.	
2	560735	7/8" ROUND TUBE PLUG	
3	281127	#12 X 3/4" PAN HD PHIL S/TAP	
5	560410	ZIP TIE BLK	
6	106973	HHCS 1/4-28 X 2 ROHS	
7	560227	2 HOLE TOGGLE BENT PLST	
8	106934	1/4-28 NYLOCK NUT	
9	687607	BACK UPH 14" HINGE BR (PURCH)	14" WIDE
9	687609	BACK UPH 16" HINGE BR (PURCH)	16" WIDE
9	687611	BACK UPH 18" HINGE BR (PURCH)	18" WIDE
9	687613	BACK UPH 20" HINGE BR (PURCH)	20" WIDE
10	561086	1" HALF SADDLE 1/4" HOLE	
1-7,10	842119	PUSH HANDLE W/FOAM ADJ B2	



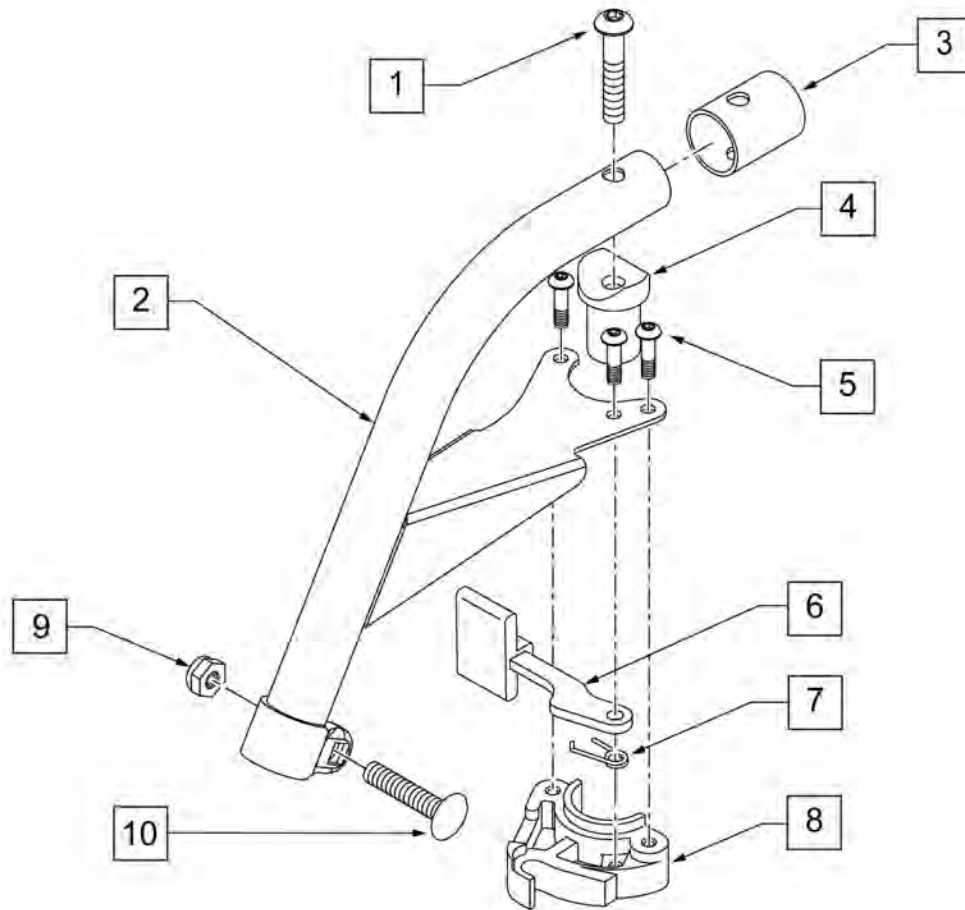
Pos.	Item Number	Description
1	560735	7/8" ROUND TUBE PLUG
2	920024	QUICKIE GRIP 7/8" W/INSTR SH.
3	281127	#12 x 3/4" PAN HD PHIL S/TAP
5	106973	HHCS 1/4-28 X 2 ROHS
6	106934	1/4-28 NYLOCK NUT
7	560410	ZIP TIE BLK
8	561086	1" HALF SADDLE 1/4" HOLE
9	687607	BACK UPHOLSTERY 14" HINGE BR
9	687609	BACK UPHOLSTERY 16" HINGE BR (PURCH)
9	687611	BACK UPHOLSTERY 18" HINGE BR (PURCH)
9	687613	BACK UPH 20" HINGE BR (PURCH)
1-4A,5,6,8	842250	PUSH HANDLE 8" W/FOAM HEMI
1-4B,5,6,8	842251	PUSH HANDLE 8" TALL W/FOAM HEMI
1-4A,5-9	680360	BACK ASSM 14" 8° HEMI
1-4A,5-9	680362	BACK ASSM 16" 8° HEMI
1-4A,5-9	680364	BACK ASSM 18" 8° HEMI
1-4A,5-9	680366	BACK ASSM 20" 8° HEMI
1-4B,5-9	680361	BACK ASSM 14" TALL 8° HEMI
1-4B,5-9	680363	BACK ASSM 16" TALL 8° HEMI
1-4B,5-9	680365	BACK ASSM 18" TALL 8° HEMI
1-4B,5-9	680367	BACK ASSM 20" TALL 8° HEMI



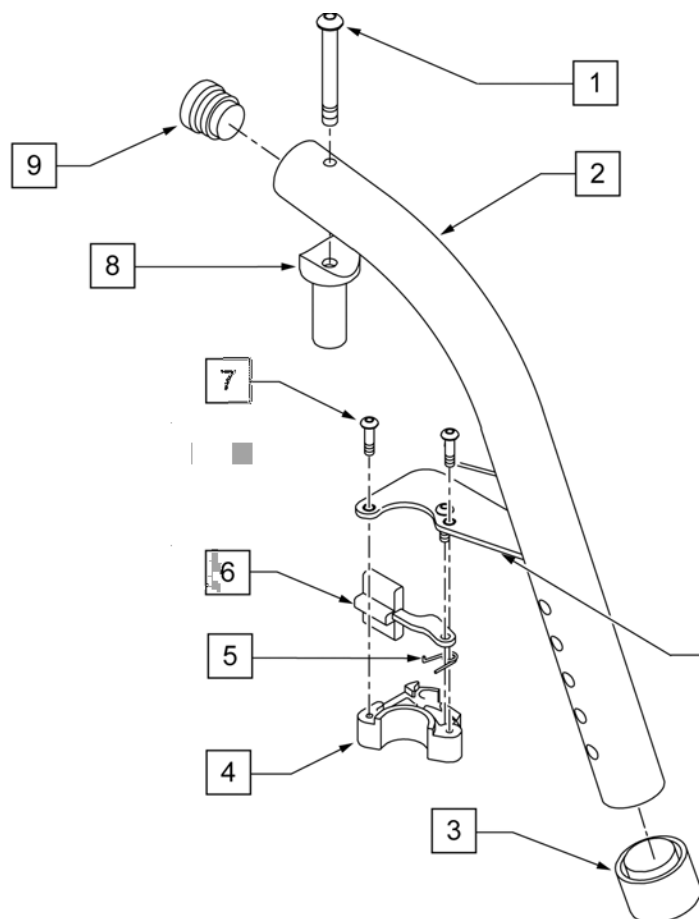
Complete assemblies # 923074, 923075, and 923076 discontinued. Order Hanger, Footplate, and Extension Tube separately.



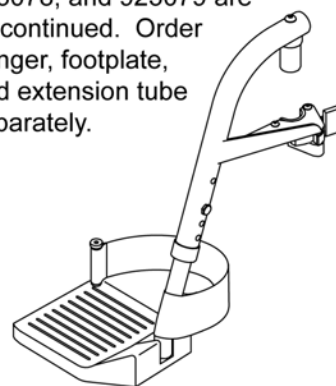
Pos.	Item Number	Description	Remarks
1	106983	5/16-18 x 2 BH C/S SHT THREAD	
3	561018	1" TUBE END BUSHING THICK	
4	561062	1" INSERT PLUG .065 RIBS	
5	561197	PLASTIC PIVOT SADDLE	
1,5	880545	PIVOT SADDLE .125 W/SCREW	
6	107035	10-24 X 0.692 SOCKET BHCS	
7	561079	S/A LATCH LEVER	
8	321136	S/A SPRING L RED	LEFT
8	321137	S/A SPRING R CLEAR	RIGHT
9	881500	LATCH BLOCK ASSM R	RIGHT
9	881501	LATCH BLOCK ASSM L	LEFT
6-9	881521	S/A LATCH KIT R	RIGHT
6-9	881522	S/A LATCH KIT L	LEFT
1-9	641150S	HANGER 60D R PNTD S/A	RIGHT (SPECIFY COLOR)
1-9	641170S	HANGER 60D L PNTD S/A	LEFT (SPECIFY COLOR)



Pos.	Item Number	Description	Remarks
1	106983	BHCS 5/16-18 X 2 SHLDR ROHS	
2	505448	S/A HEMI HANGER ONLY 60° STEEL R	RIGHT
2	505449	S/A HEMI HANGER ONLY 60° STEEL L	LEFT
3	560769	HANGER TUBE END CAP	
4	561197	PLASTIC PIVOT SADDLE	
5	107035	10-24 X 0.692 SOCKET BHCS	
6	561079	S/A LATCH LEVER	
7	321136	S/A SPRING L RED	
7	321137	S/A SPRING R CLEAR	
8	881500	LATCH BLOCK ASSM R	RIGHT
8	881501	LATCH BLOCK ASSM L	LEFT
9	106937	5/16-18 NYLOCK NUT THIN	
10	226205	5/16-18 x 1 1/4" CARRIAGE BOLT	
1-10	641290S	HANGER HEMI STEEL 60° PNTD S/A R	RIGHT
1-10	641291S	HANGER HEMI STEEL 60° PNTD S/A L	LEFT

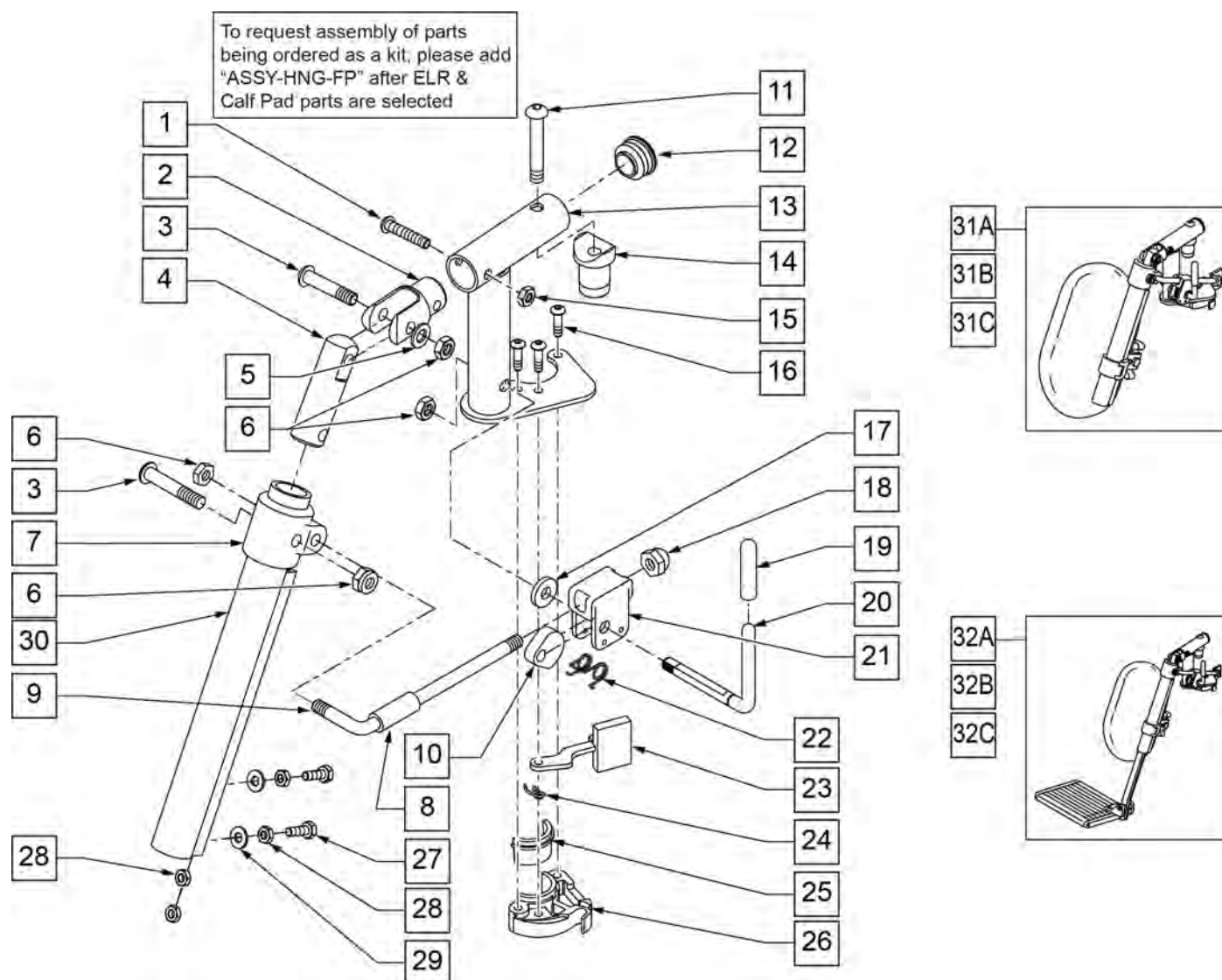


Complete assemblies # 923077, 923078, and 923079 are discontinued. Order hanger, footplate, and extension tube separately.



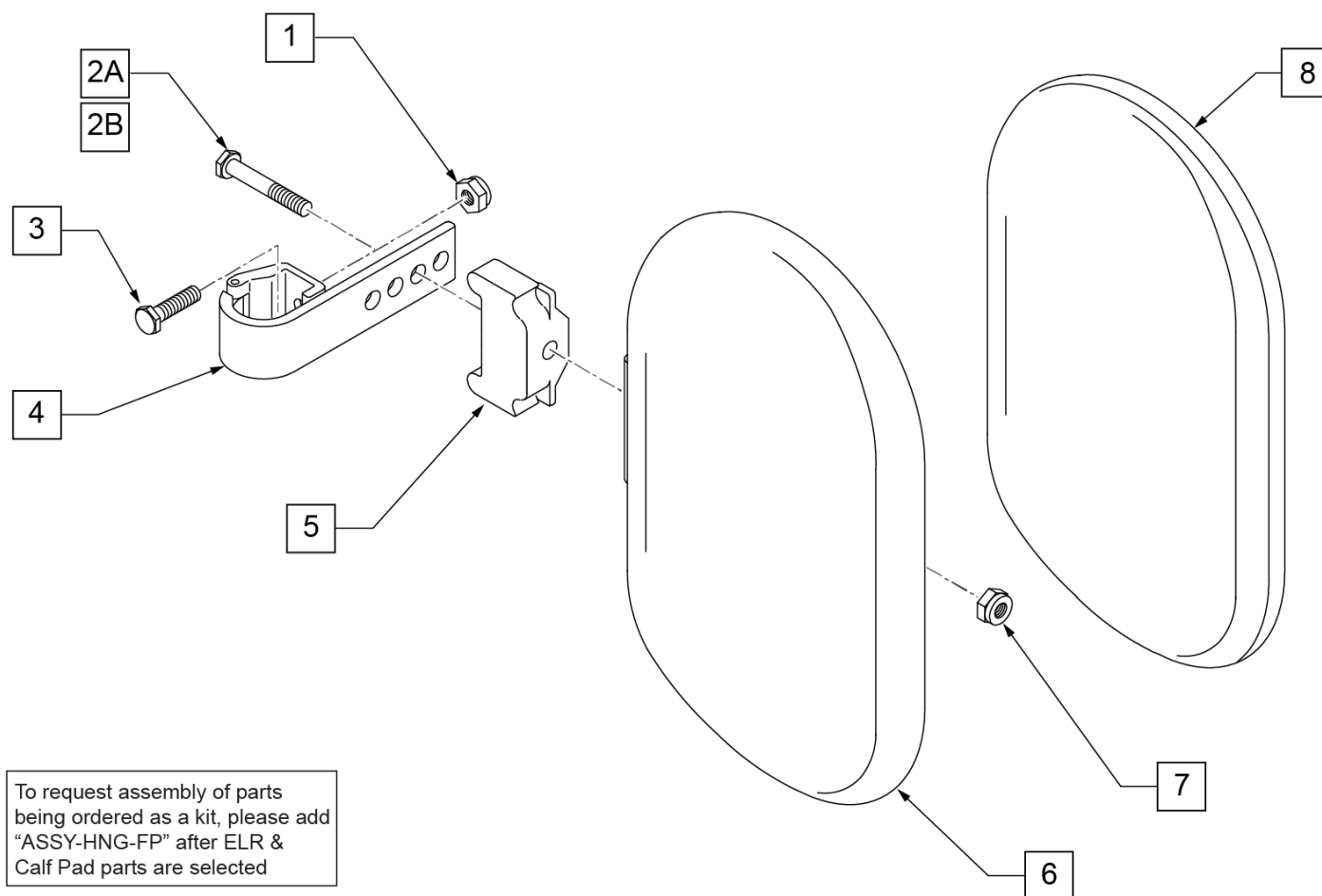
NOTE:
STAMP ON UNDERSIDE
OF BRACKET INDICATES
DEGREE OF HANGER
ANGLE.

Pos.	Item Number	Description	Remarks
1	106983	BHCS 5/16-18 X 2 SHLDR ROHS	
3	561018	1" TUBE END BUSHING THICK	
4	881500	LATCH BLOCK ASSM R	RIGHT
4	881501	LATCH BLOCK ASSM L	LEFT
5	321136	S/A SPRING L RED	
5	321137	S/A SPRING R CLEAR	
6	561079	S/A LATCH LEVER	
7	107035	BHCS 10-24 X .725 PL ROHS	
8	561197	PLASTIC PIVOT SADDLE	
9	561019	1" INSERT PLUG .049	
1,8	880545	PIVOT SADDLE .125 W/SCREW	
4-7	881521	S/A LATCH KIT CASTING RIGHT	RIGHT
4-7	881522	S/A LATCH KIT CASTING LEFT	LEFT
1-9	641180S	HANGER 70° PAINTED S/A BR R	RIGHT (SPECIFY COLOR)
1-9	641182S	HANGER 70° PAINTED S/A BR L	LEFT (SPECIFY COLOR)



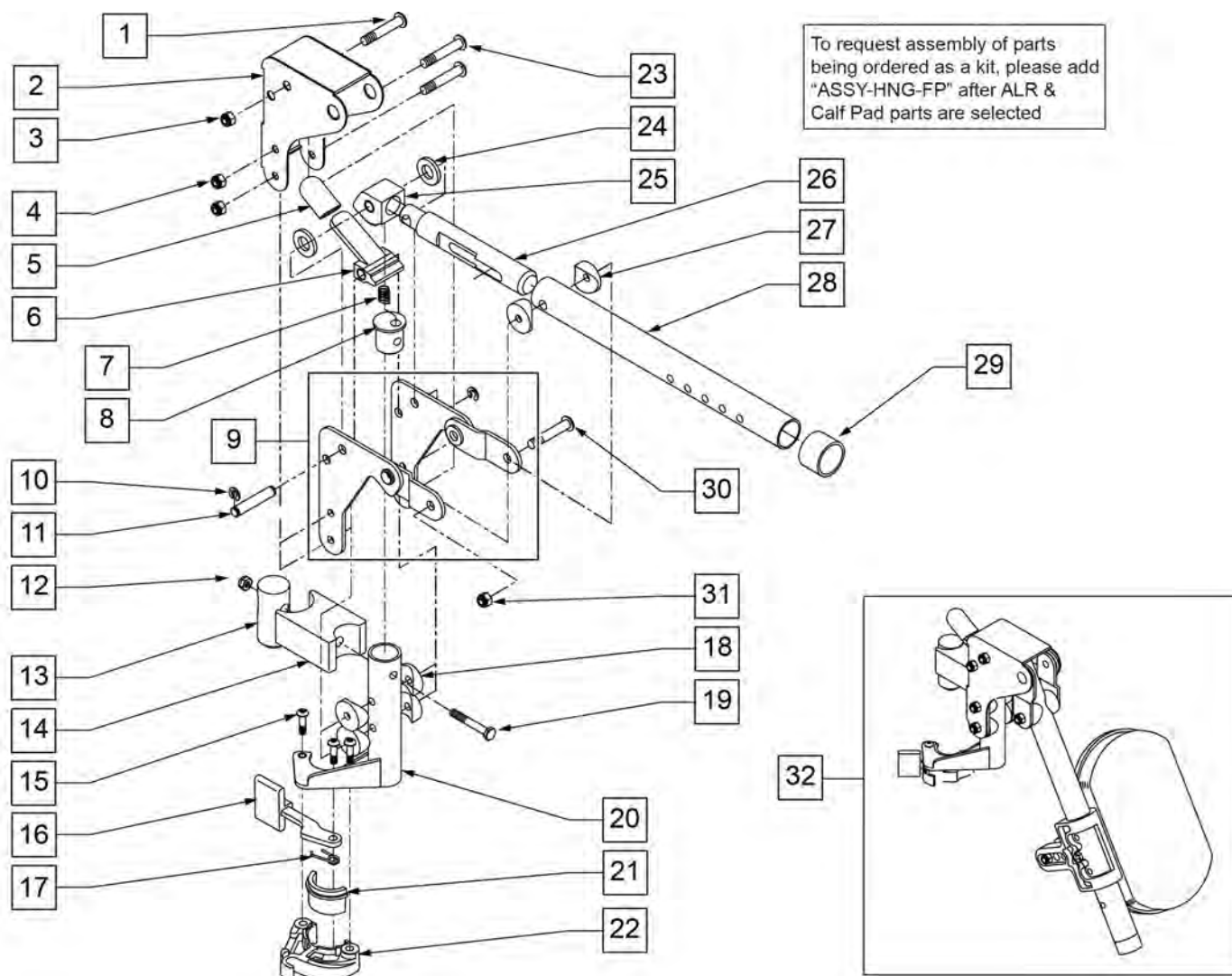
Pos.	Item Number	Description	Remarks
1	106961	1/4-28 X 1 1/4 BH C/S	
2	505281	ELR CLEVIS	
3	107037	BHCS 5/16-24 X 1-1/2 SHLD ROHS	
4	540252	ELR PIVOT PRS	
5	106946	WASHER FLAT AN 5/16 ROHS	
6	106939	NUT NYLOCK THIN 5/16-24 ROHS	
7	560420	ELR UPPER PIVOT PLST	
8	560784	ELR ADJUSTMENT STOP	
9	481117	ELR LOCK ROD	
10	481119	ELR CAM LOCKING POWDERED METAL	
11	106982	BHCS 5/16 -18 x 1 3/4 SHLD ROHS	
12	561062	1" INSERT PLUG .065 RIBS	
14	122729	ELR ALUM PIVOT SADDLE	
15	106935	NUT NYLOCK THIN 1/4-28 ROHS	
16	107035	BHCS 10-24 X .725 PL ROHS	
17	561059	3/4 OD x .318 ID WASHER	
18	202109	5/16-24 ACORN NUT HEX	

Pos.	Item Number	Description	Remarks
19	561049	ELR RELEASE ROD COVER	
19,20	882410S	ELR ACTUATION ARM ASSEMBLY	
21	880990	ELR LOCK HOUSING W/PIN	
22	321106	ELR TORSION SPRING	
23	561079	S/A LATCH LEVER	
24	321136	S/A SPRING L RED	LEFT
24	321137	S/A SPRING R CLEAR	RIGHT
27	107014	1/4-28 x 3/4 HEX C/S	
28	107249	NUT HEX THIN 1/4-28 ROHS	
29	106944	WASHER FLAT THIN AN 1/4 ROHS	
30	550722S	ELR ADJUSTMENT TUBE	
6,8-10,17-22	881077S	ELR LOCK ROD/ARM ASSEMBLY	
25,26	881500	LATCH BLOCK ASSM	RIGHT
25,26	881501	LATCH BLOCK ASSM	LEFT
1-6,11-16,20-24	882413	ELR PIVOT BLOCK ASSM	RIGHT
1-6,11-16,20-24	882414	ELR PIVOT BLOCK ASSM	LEFT
1-26	881422	ELR PIVOT ASSM RIGHT	RIGHT
1-26	881423	ELR PIVOT ASSM LEFT	LEFT
1-30	641452S	ELR HNGR W/O PAD PNTD MNL	RIGHT
1-30	641453S	ELR HNGR W/O PAD PNTD MNL	LEFT
31A	923082S	ELR HNGR ASSM 14-15 W /PAD (PR)	PAIR
31B	923041S	ELR HNGR ASSM W/PAD 16-17"	PAIR
31C	923061S	ELR HNGR ASSM W/PAD 18-20"	PAIR
32A	923088S	ELR HNGR REG EXT 14 15" F/PLT	Pair-includes short extensions, 11.5" - 15.5"
32B	923084S	ELR HNGR REG EXT 16 17" F/PLT	Pair-includes short extensions, 11.5" - 15.5"
32C	923085S	ELR HNGR REG EXT 18-20" F/PLT	Pair-includes short extensions, 11.5" - 15.5"
16,23-26	881521	S/A LATCH KIT CASTING RIGHT	RIGHT
16,23-26	881522	S/A LATCH KIT CASTING LEFT	LEFT
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit



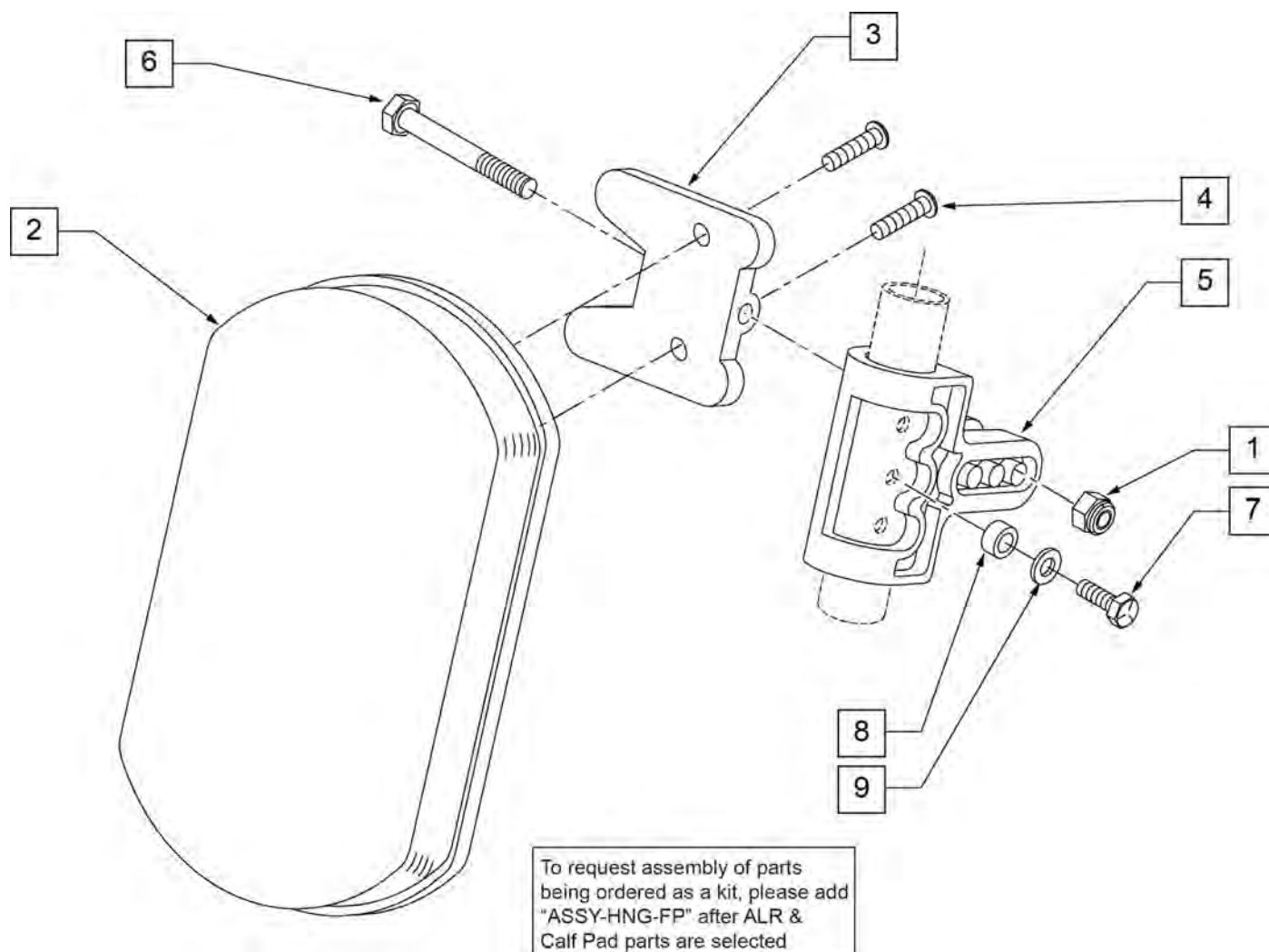
Pos.	Item Number	Description	Remarks
1	106934	NUT NYLOCK 1/4-28 ROHS	
2A	107018	HHCS 5/16-18 X 2-1/2 ROHS	16"-17" wide only
2B	107019	HHCS 5/16-18 X 3-1/2 ROHS	18"-20" wide only
3	107013	HHCS 1/4-28 X 5/8 ROHS	
4	881413	CALF PAD BRACKET ASSEMBLY	
5	560199	ELR CALF HINGE SPACER	18"-20" wide only
6	560108	CALF PAD MOLDED 16"-20"	
7	106936	NUT NYLOCK 5/16-18 ROHS	
8	751045	CALF PAD COVER	
1,2A,3,4,6-8	881416	CALF MOLDED 16"-17" ASSEMBLY	
1,2B,3-7,8	881412	CALF PAD MOLDED 18"-20" ASSEMBLY	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

NOTE: WHEN USING AN ARTICULATING LEGREST ASSEMBLY, THE PULL-TO-LOCK WHEEL LOCK MUST BE USED.



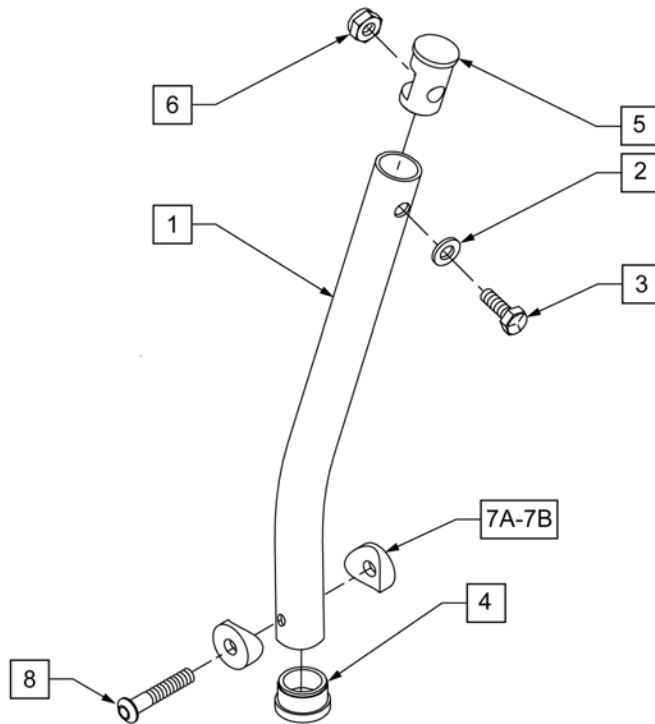
Pos.	Item Number	Description	Remarks
1	106983	5/16-18 x 2 BH C/S SHT THREAD	
2	562720	ALR COVER STD	
3	106937	5/16-18 NYLOCK NUT THIN	
4	106935	1/4-28 NYLOCK NUT THIN	
5	560501	ALR RELEASE LEVER COVER	
6	505902	ALR RELEASE LEVER	
7	321141	650L x 6 COIL SPRING	
8	483060	ALR SPRING PLUG	
9	880526	ALR BRACKET W/LINK R	RIGHT
9	880527	ALR BRACKET W/LINK L	LEFT
10	342000	1/4" E-CLIP	
11	481052	ALR RETAINING STUD	
12	106934	1/4-28 NYLOCK NUT	
13	122991	ALR PIVOT SADDLE WITH LEDGE	
14	122992	ALR PIVOT SADDLE BLOCK W/NOTCH	

Pos.	Item Number	Description	Remarks
15	226057	10/24 x .725 BTTN HD SOC BZ	
16	561079	S/A LATCH LEVER	
17	321136	S/A SPRING L RED	
17	321137	S/A SPRING R CLEAR	
18	561004	1" SADDLE 1/4" HOLE	
19	107016	1/4-28 x 3 G8 HEX C/S	
20	882466	ALR S/A TUBE ASSM L	LEFT
20	882467	ALR S/A TUBE ASSM R	RIGHT
23	106964	1/4-28 x 2 BH C/S	
24	561016	1" WASHER 5/16" HOLE	
25	505900	ALR RATCHET BLOCK	
26	483062	ALR RATCHET ROD	
27	561006	1" SADDLE 5/16" HOLE	
28	505026S	ALR TUBE ONLY	
29	561082	1" TUBE END BUSHING THIN	
30	226195	5/16-18 x 1.82 BH C/S	
31	106937	NUT NYLOCK THIN 5/16-18 ROHS	
21,22	881500	LATCH BLOCK ASSM R	RIGHT
21,22	881501	LATCH BLOCK ASSM L	LEFT
1-26	880092	HANGER ALR SUB ASSM R	RIGHT
1-26	880093	HANGER ALR SUB ASSM L	LEFT
1-31	641464S	HANGER ALR W/O PAD PNTD R	RIGHT
1-31	641465S	HANGER ALR W/O PAD PNTD L	LEFT
32	923051S	ALR HANGER ASSM W/PAD ALUM LB	PAIR
15-17,21,22	881521	S/A LATCH KIT CASTING RIGHT	
15-17,21,22	881522	S/A LATCH KIT CASTING LEFT	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit



Pos.	Item Number	Description	Remarks
1	106936	5/16-18 NYLOCK NUT THICK	
2	755010	ALR/ELR PAD	
3	561096	ALR/ELR CALF PAD BRACKET	
4	281182	1/4-20 x 5/8 PAN PHIL	
5	561099	CALF CLAMP ALR	
6	107019	HHCS 5/16-18 X 3-1/2 ROHS	
7	107017	1/4-20 x 1 1/4 G8 HEX C/S	
8	483027	1/4 x 1/4 ALUMINUM SPACER BLK	
9	104414	WAVE WASHER 6 MM	
1-6	881399	ALR CALF PAD W/BRACKET	
1,3-9	881398	ALR CALF CLAMP ASSM W/O PAD	
1-9	881400	ALR CALF PAD ASSEMBLY (EA)	
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

Note: Round Extension Tube used for Breezy 600 and Quickie M6 chairs only.

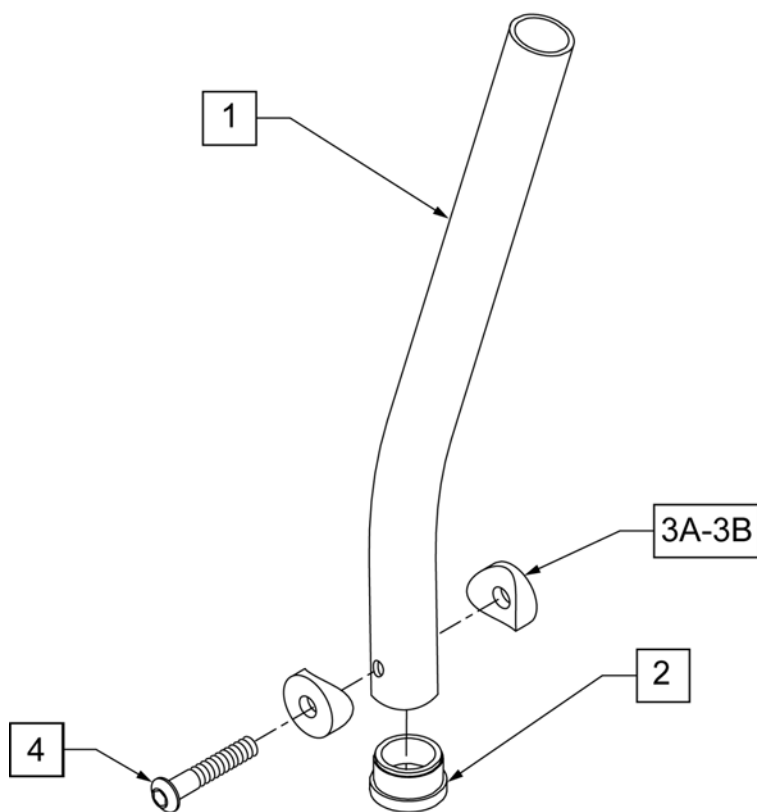


MEASURING GUIDE



	"A"
SHORT	6 5/8"
MED	9"
LONG	11 5/8"
X-LONG	13 1/2"

Pos.	Item Number	Description	Remarks
1	521010	F/REST EXT TUBE ONLY SHT BLK	
1	521011	F/REST EXT TUBE ONLY MED BLK	
1	521012	F/REST EXT TUBE ONLY LNG BLK	
1	521013	F/REST EXT TUBE ONLY X-LNG BLK	
2	104414	WAVE WASHER 6 MM	
3	106958	HHCS 1/4-20 X 1 ROHS	
4	561000-QU	3/4" INSERT PLUG .083	
5	483553	FOOTREST INSERT PLUG Q2N	
6	106932	NUT NYLOCK 1/4-20 ROHS	
7A	561003	3/4" SADDLE THIN	QTY 1 USED FOR COMPOSITE FP
7B	561055	3/4" SADDLE 1" OD	QTY 1 USED FOR COMPOSITE FP AND/OR ANGLE ADJUSTABLE FP.
8	226167	1/4-28 X 1.625 BH C/S BLK	QTY 1 USED FOR COMPOSITE FP
1-6	921221	F/REST EXT TUBE SHORT ASSM BLK	
1-6	921222	F/REST EXT TUBE MED ASSM BLK	
1-6	921223	F/REST EXT TUBE LONG ASSM BLK	
1-6	921224	F/REST EXT TUBE X-LNG ASSM BLK	
1-7B	921484	F/REST EXT TB SHT ASSM ANG ADJ	
1-7B	921485	F/REST EXT TB MED ASSM ANG ADJ	
1-7B	921486	F/REST EXT TB LNG ASSM ANG ADJ	
1-7B	921487	F/RST EXT TB XLNG ASSM ANG ADJ	



MEASURING GUIDE



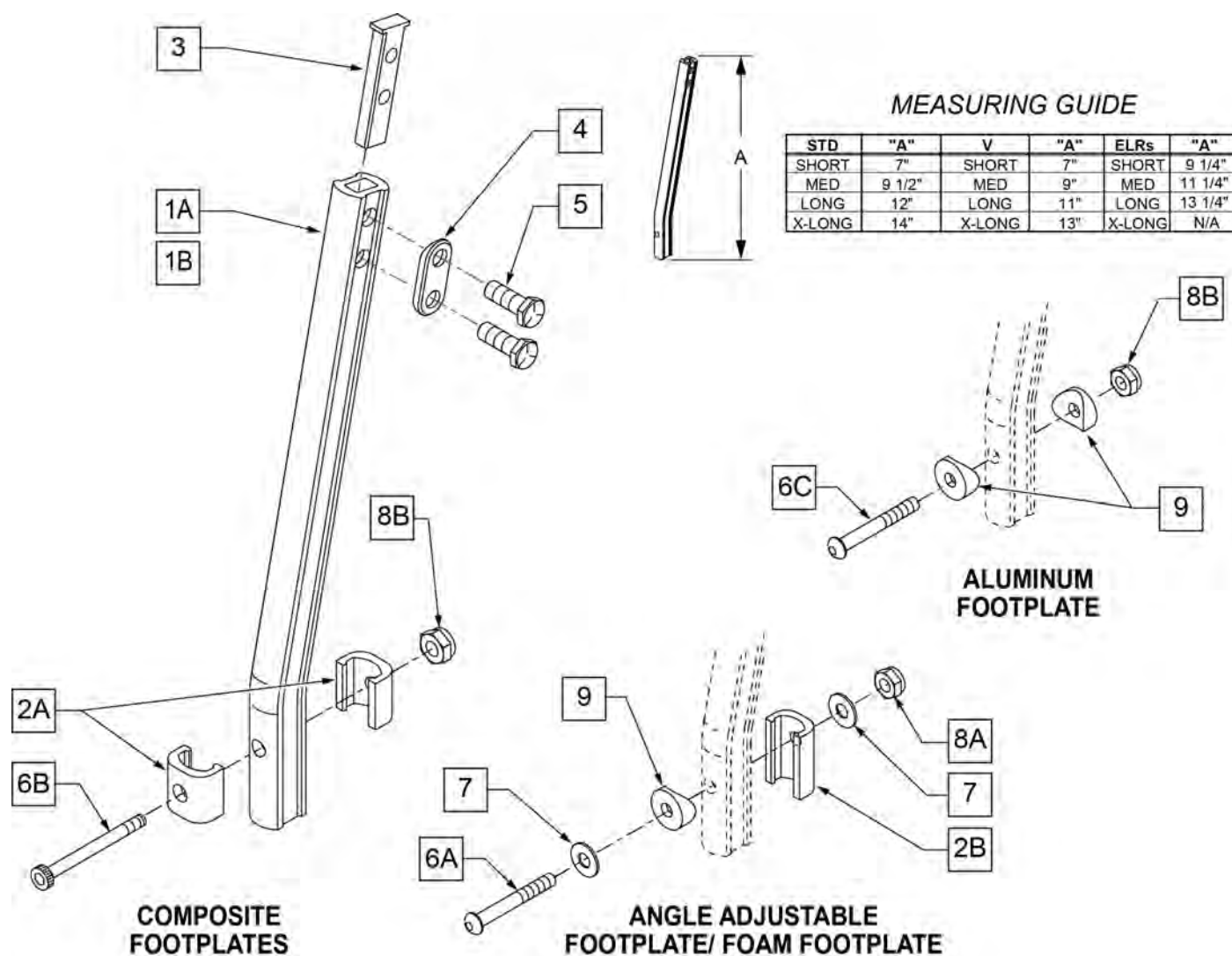
	"A"
HEMI	8.5"

Pos.	Item Number	Description	Remarks
1	521092	FT/RST EXTNSION TUBE HEMI BR	
2	561000-QU	3/4" INSERT PLUG .083	
3A	561003	3/4" SADDLE THIN	QTY 1 USED FOR COMPOSITE FP
3B	561055	3/4" SADDLE 1" OD	QTY 1 USED FOR COMPOSITE FP AND/OR ANGLE ADJUSTABLE FP.
4	226167	1/4-28 x 1.625 BH C/S BLK	QTY 1 USED FOR COMPOSITE FP

NOTE: DISCONTINUED - PARTS ONLY ON GP SWNG-AWAY BEGINNING 4/4/15 & S/N GP-95902, KIDS Q2 SE BEGINNING 4/16/15 & S/N QKE-003425, LX BEGINNING 10/24/2008 & S/N LX-034330, LXI BEGINNING 4/25/15 & S/N LXI-060868, QTS BEGINNING 5/15/15 & S/N QT-044951, QTS SE BEGINNING 5/15/15 & S/N QTE-002092

NOTE: IF REPLACING AN EXTENSION TUBE ON AN MANUAL ALR PLEASE REFER TO THE ROUND EXT TUBE PARTS MANUAL PAGE.

NOTE: WHEN ORDERING REPLACEMENT EXTENSION TUBES PLEASE VERIFY IF YOU HAVE THE OLD STYLE DOUBLE D EXTENSION TUBE OR THE NEW STYLE DOUBLE D EXTENSION TUBE. THIS CAN BE DONE BY REVIEWING THE HANGER THE EXTENSION TUBE IS USED ON. IF THE HANGER UTILIZES A SINGLE SET SCREW AT THE BOTTOM OF THE HANGER TUBE TO ATTACH THE EXTENSION TUBE TO THE HANGER, THEN THIS UTILIZES THE NEW STYLE DOUBLE D EXT TUBE. ALL OTHER HANGERS REQUIRING A DOUBLE D EXTENSION TUBE UTILIZE THE OLD STYLE.



Pos.	Item Number	Description	Remarks
1A	550819	EXT TUBE S/A ONLY SHT	Short Ext-Swing Away Hanger

Pos.	Item Number	Description	Remarks
1A	550820	EXT TUBE S/A ONLY MED	Med Ext-Swing Away Hanger
1A	550821	EXT TUBE S/A ONLY LONG	Long Ext-Swing Away Hanger
1A	550822	EXT TUBE S/A ONLY X-LONG	X-Long Ext-Swing Away Hanger
1B	550834	EXT TUBE V IN ONLY D2 SHT R	Right Short Ext-Swing Away Hanger
1B	550835	EXT TUBE V IN ONLY D2 SHT L	Left Short Ext-Swing Away Hanger
1B	550836	EXT TUBE V IN ONLY D2 MED R	Right Med Ext-Swing Away Hanger
1B	550837	EXT TUBE V IN ONLY D2 MED L	Left Med Ext-Swing Away Hanger
1B	550838	EXT TUBE V IN ONLY D2 LONG R	Right Long Ext-Swing Away Hanger
1B	550839	EXT TUBE V IN ONLY D2 LONG L	Left Long Ext-Swing Away Hanger
1B	550840	EXT TUBE V IN ONLY D2 X-LONG R	Right X-Long Ext-Swing Away Hanger
1B	550841	EXT TUBE V IN ONLY D2 X-LONG L	Left X-Long Ext-Swing Away Hanger
2A	483718	HANGER EXTENSION SADDLE	USE W/ COMPOSITE FTPLT
2B	483720	HANGER EXTENSION SADDLE LONG	USE W/ ANGLE ADJ FTPLT
3	500078	INSERT D2 EXT TUBE	
4	483717	HANGER SADDLE	
5	221102	1/4-28 x 3/4 HEX HEAD C/S BLK W/PTCH	
6A	106962	1/4-28 x 1 3/4 BH C/S BLK ZN	USE W/ ANGLE ADJ FTPLT
6B	226165	1/4 -28 x 2 1/2 SOC C/S	USE W/ COMPOSITE FTPLT
6C	226147	1/4 -28 X 1.85 BH C/S	
7	106945	1/4" SAE WASHER	
8A	106941	1/4 -28 AUTOMATION NUT	USE W/ ANGLE ADJ FTPLT
8B	106935	1/4 -28 NYLOCK NUT THIN	USE W/ COMPOSITE FTPLT
9	561055	3/4 SADDLE 1" OD	USE W/ ANGLE ADJ FTPLT
1A,2A-5	921759	EXT TUBE S/A SHT ASSM PCKT	USE W/ COMPOSITE FTPLT
1A,2A-5	921760	EXT TUBE S/A MED ASSM PCKT	USE W/ COMPOSITE FTPLT
1A,2A-5	921761	EXT TUBE S/A LONG ASSM PCKT	USE W/ COMPOSITE FTPLT
1A,2A-5	921762	EXT TUBE S/A X-LONG ASSM PCKT	USE W/ COMPOSITE FTPLT
1B,2A-5	921751	EXT TUBE "V" D2 SHT R ASSM PCKT	RIGHT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921752	EXT TUBE "V" D2 SHT L ASSM PCKT	LEFT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921753	EXT TUBE "V" D2 MED R ASSM PCKT	RIGHT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921754	EXT TUBE "V" D2 MED L ASSM PCKT	LEFT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921755	EXT TUBE "V" D2 LONG R ASSM PCKT	RIGHT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921756	EXT TUBE "V" D2 LONG L ASSM PCKT	LEFT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921757	EXT TUBE "V" D2 X-LONG R ASSM PCKT	RIGHT - USE W/ COMPOSITE FTPLT V HANGER
1B,2A-5	921758	EXT TUBE "V" D2 X-LONG L ASSM PCKT	LEFT - USE W/ COMPOSITE FTPLT V HANGER
1A,2A-7,9	921772	EXT TUBE S/A SHT ANG ADJ PCKT	USE W/ ANGLE ADJ FTPLT
1A,2A-7,9	921773	EXT TUBE S/A MED ANG ADJ PCKT	USE W/ ANGLE ADJ FTPLT
1A,2A-7,9	921774	EXT TUBE S/A LONG ANG ADJ PCKT	USE W/ ANGLE ADJ FTPLT
1A,2A-7,9	921775	EXT TUBE S/A X-LONG ANG ADJ PCKT	USE W/ ANGLE ADJ FTPLT
1B,2A-7,9	921764	EXT TUBE "V" D2 SHT R ANG ADJ PCKT	RIGHT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921765	EXT TUBE "V" D2 SHT L ANG ADJ PCKT	LEFT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921766	EXT TUBE "V" D2 MED R ANG ADJ PCKT	RIGHT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921767	EXT TUBE "V" D2 MED L ANG ADJ PCKT	LEFT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921768	EXT TUBE "V" D2 LONG R ANG ADJ PCKT	RIGHT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921769	EXT TUBE "V" D2 LONG L ANG ADJ PCKT	LEFT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921770	EXT TUBE "V" D2 X-LONG R ANG AD PCKT	RIGHT - USE W/ ANGLE ADJ FTPLT V HANGER
1B,2A-7,9	921771	EXT TUBE "V" D2 X-LONG L ANG AD PCKT	LEFT - USE W/ ANGLE ADJ FTPLT V HANGER

NOTE: FOR HIGH-MOUNT ADULT ANGLE-ADJUSTABLE FOOTPLATE, SEE "HIGH-MOUNT EXTENSION TUBE" PAGE.

NOTE: ORDER ITEMS 4B AND 7B FOR CHAIRS PRIOR TO 8/13/01.

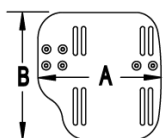
NOTE: ONLY 1 WASHER PRIOR TO 8/13/01.

NOTE: See attached REFERENCE GUIDE.

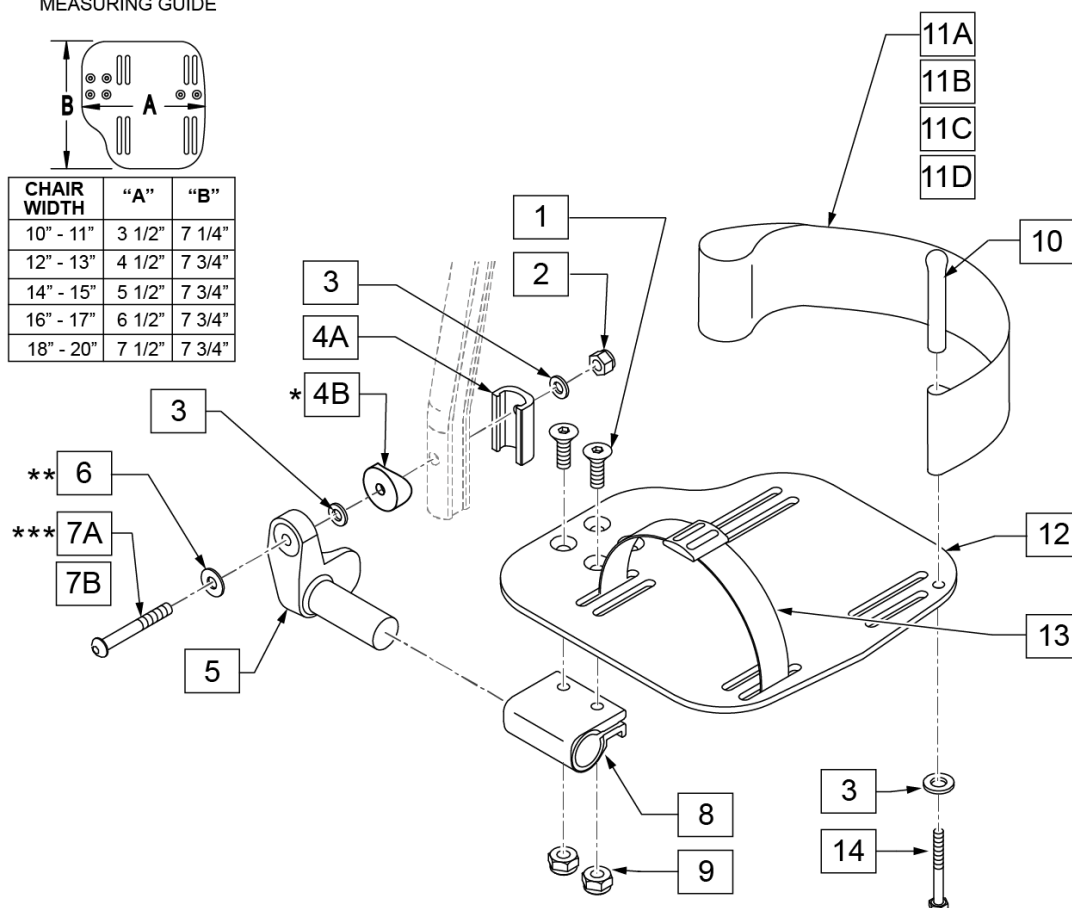
To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

INSET FORMULA
 0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) -2" = Footrest Width
 "V" Hanger (Seat Width) -4" = Footrest Width
 Offset Hanger Receiver (Seat Width) +2" = Footrest Width

MEASURING GUIDE



CHAIR WIDTH	"A"	"B"
10" - 11"	3 1/2"	7 1/4"
12" - 13"	4 1/2"	7 3/4"
14" - 15"	5 1/2"	7 3/4"
16" - 17"	6 1/2"	7 3/4"
18" - 20"	7 1/2"	7 3/4"



15 ADLT ANG ADJ FP D2 HDWR KIT			
ITEM #	ILLUSTRATION	DESCRIPTION	QTY
1		1/4-28 X 7/8 FH C/S	2
2		1/4-28 AUTOMATION NUT	1
3		WASHER FLAT THIN AN 1/4	3
6		1/4" SAE WASHER	1
7A		BHCS 1/4-28 X 1-3/4	1
9		NUT NYLOCK THIN 1/4-28	2
10		HEEL LOOP PEG	1
14		1/4-20 X 1 HEX C/S	1

16 ADLT ANG ADJ FP RND HDWR KIT			
ITEM #	ILLUSTRATION	DESCRIPTION	QTY
1		1/4-28 X 7/8 FH C/S	2
2		1/4-28 AUTOMATION NUT	1
3		WASHER FLAT THIN AN 1/4	3
4B		3/4" SADDLE 1" OD	1
6		1/4" SAE WASHER	1
7B		1/4-28 X 1.625 BH C/S BLK	1
9		NUT NYLOCK THIN 1/4-28	2
10		HEEL LOOP PEG	1
14		1/4-20 X 1 HEX C/S	1

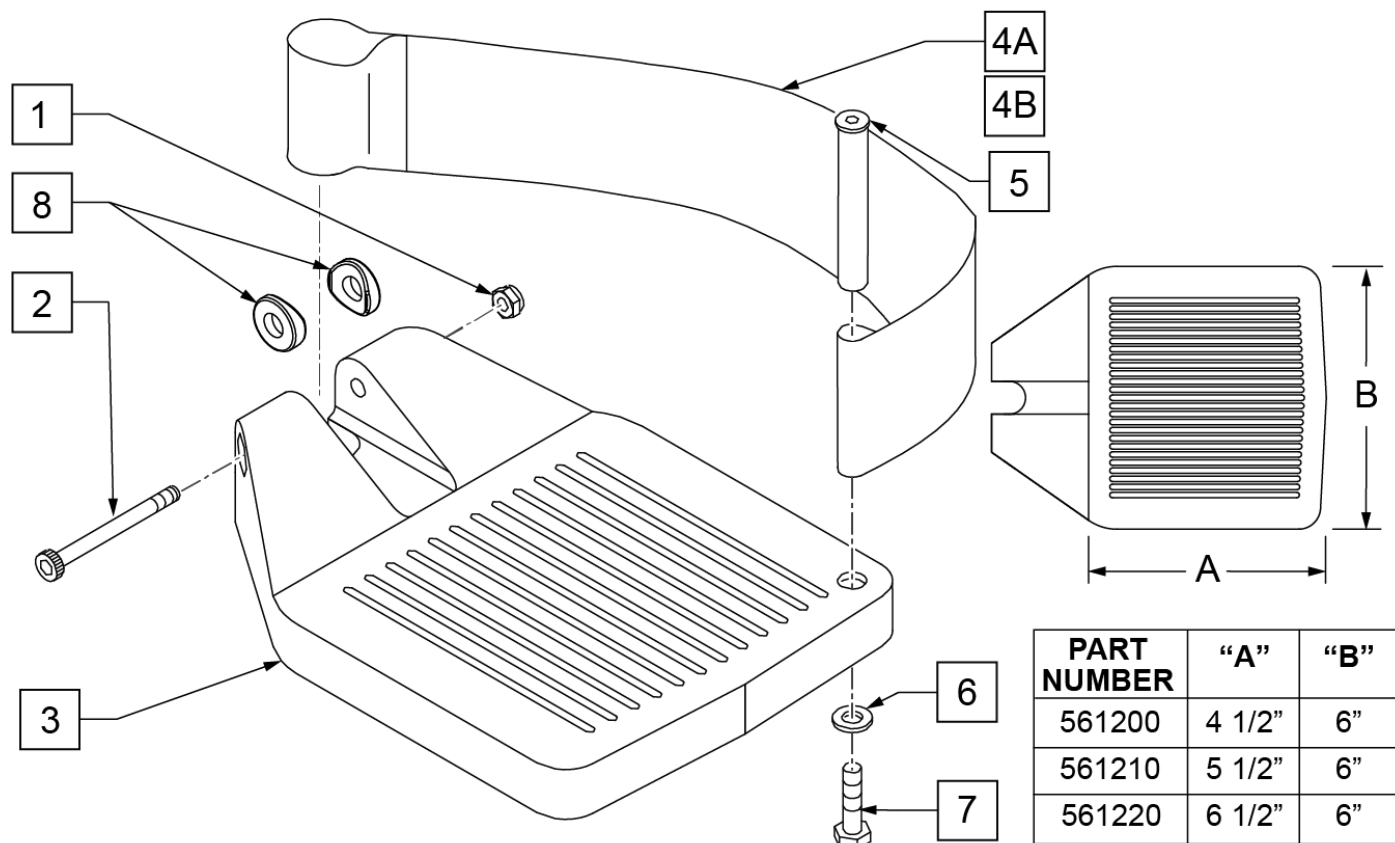
Pos.	Item Number	Description	Remarks
1	106978	1/4-28 x 7/8 FH C/S	
2	106941	1/4-28 AUTOMATION NUT	
3	106944	WASHER FLAT THIN AN 1/4	

Pos.	Item Number	Description	Remarks
4A	483720	HANGER EXTENSION SADDLE LONG	USE W/ DOUBLE D EXT TUBE
4B	561055	3/4" SADDLE 1" OD	USE W/ ROUND EXT TUBE
5	541002	FTRST MOUNTING BRKT-3/8 RAD R	RIGHT
5	541003	FTRST MOUNTING BRKT-3/8 RAD L	LEFT
6	106945	WASHER FLAT SAE 1/4 ROHS	
7A	106962	BHCS 1/4-28 X 1-3/4 ROHS	use w/ Double D Ext Tube
7B	226167	1/4-28 x 1.625 BH C/S BLK	use w/ Round Ext Tube
8	550350	3/4" CLMP ADJ FT PLT	
9	106935	NUT NYLOCK THIN 1/4-28 ROHS	
10	561040	HEEL LOOP PEG	
11A	741154	HEEL LOOP 14-15 CMPST HEMI	used w/ 10-11" Adult Ang Adj Ftplt
11B	741155	HEEL LOOP 16-17 CMPST HEMI	used w/ 12 -13" Adult Ang Adj Ftplt
11C	741153	H/L 18-20 CMPST/14-15 ANG ADJ	used w/ 14-15"/16-17" Adult Ang Adj Ftplt
11D	741253	HEEL LOOP ADLT ADJ F/PLT 18-20	used w/ 18 -20" Adult Ang Adj Ftplt
12	500656	ADLT ANGL ADJ F/PLT 10/11" R	RIGHT
12	500657	ADLT ANGL ADJ F/PLT 10/11" L	LEFT
12	500658	ADLT ANGL ADJ F/PLT 12/13" R	RIGHT
12	500659	ADLT ANGL ADJ F/PLT 12/13" L	LEFT
12	500660	ADLT ANGL ADJ F/PLT 14/15	RIGHT
12	500661	ADLT ANGL ADJ F/PLT 14/15	LEFT
12	500662	ADLT ANGL ADJ F/PLT 16/17	RIGHT
12	500663	ADLT ANGL ADJ F/PLT 16/17	LEFT
12	500664	ADLT ANGL ADJ F/PLT 18-20	RIGHT
12	500665	ADLT ANGL ADJ F/PLT 18-20	LEFT
13	740260	TOE/ANKLE STRAP ADJ ADLT F/PLT	
14	106958	1/4-20 x 1 HEX C/S	
15	101533	ADLT ANG ADJ FP D2 HDWR KIT	for Double D Ext Tubes; Kit for one side
16	101534	ADLT ANG ADJ FP RND HDWR KIT	for Round Ext Tubes (Q2 HP only); Kit for one side
1-3,5,6,8,9,12	820526	AD ANG ADJ F/PLT R 12"/13" OMIT HL	RIGHT
1-3,5,6,8,9,12	820536	AD ANG ADJ F/PLT L 12"/13" OMT HL	LEFT
1-3,5,6,8,9,12	820460	FP ADLT ADJ 14/15 OMIT HL	RIGHT
1-3,5,6,8,9,12	820462	FP ADLT ADJ 14/15 OMIT HL	LEFT
1-3,5,6,8,9,12	820464	FP ADLT ADJ 16/17 OMIT HL	RIGHT
1-3,5,6,8,9,12	820466	FP ADLT ADJ 16/17 OMIT HL	LEFT
1-3,5,6,8,9,12	820468	FP ADLT ADJ 18-20 OMIT HL	RIGHT
1-3,5,6,8,9,12	820470	FP ADLT ADJ 18-20 OMIT HL	LEFT
1-3,5,6,8,9,12	921466	ADLT ANGL ADJ F/PLT 12"/13" OMIT HL	PAIR
1-3,5,6,8,9,12	921320	FP ADLT ADJ 14/15 OMIT HL	PAIR
1-3,5,6,8,9,12	921322	FP ADLT ADJ 16/17 OMIT HL	PAIR
1-3,5,6,8,9,12	921324	FP ADLT ADJ 18-20 OMIT HL	PAIR
1-3,5,6,8,9,11B,12	820522	AD ANGL ADJ F/PLT R 12/13" H/L	RIGHT
1-3,5,6,8,9,11B,12	820532	AD ANGL ADJ F/PLT L 12/13" H/L	LEFT
1-3,5,6,8-10,11C, 12,14	820461	FP ADLT ADJ 14/15 HL	RIGHT
1-3,5,6,8-10,11C, 12,14	820463	FP ADLT ADJ 14/15 HL	LEFT
1-3,5,6,8-10,11C, 12,14	820465	FP ADLT ADJ 16/17 HL	RIGHT
1-3,5,6,8-10,11C, 12,14	820467	FP ADLT ADJ 16/17 HL	LEFT
1-3,5,6,8-10,11D, 12,14	820469	FP ADLT ADJ 18-20 HL	RIGHT
1-3,5,6,8-10,11D, 12,14	820471	FP ADLT ADJ 18-20 HL	LEFT
1-3,5,6,8-10,11B, 12,14	921462	ADLT ANGL ADJ F/PLATE 12"/13" HL	PAIR
1-3,5,6,8-10,11C, 12,14	921321	FP ADLT ADJ 14/15 HL	PAIR
1-3,5,6,8-10,11C, 12,14	921323	FP ADLT ADJ 16/17 HL	PAIR
1-3,5,6,8-10,11D, 12,14	921325	FP ADLT ADJ 18-20 HL	PAIR
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order

INSET FORMULA

0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) - 2" = Footrest Width
 "V" Hanger (Seat Width) - 4" = Footrest Width
 Offset Hanger Receiver (Seat Width) + 2" = Footrest Width



Pos.	Item Number	Description	Remarks
1	106935	1/4 - 28 NYLOCK NUT	
2	226165	1/4 - 28 x 2 1/2 SOC C/S	
3	561200	COMPOSITE FOOTPLATE 14 -15 (16 -18 V)	14 -15 OR 16 -18V
3	561210	COMPOSITE FOOTPLATE 16 -17 (19 -20 V)	16 -17 OR 19 -20V
3	561220	COMPOSITE FOOTPLATE 18 -20	18 -20
4A	741151	HEEL LOOP 14-15 COMPOSITE (14 -15 or 16 -18V)	14 -15 OR 16 -18V
4A	741156	HEEL LOOP 16 -17 or 19 -20V	16 -17 OR 19 -20V
4A	741153	HEEL LOOP 18 -20 COMPOSITE/14-15 ANG ADJ	18 -20
4A	902270	HEEL LOOP COMPOSITE FT 14-15	PAIR 14 -15 OR 16 -18V
4A	902271	HEEL LOOP COMPOSITE FT 16-17	PAIR 16 -17 OR 19 -20V
4A	902272	HEEL LOOP COMPOSITE FT 18-20	PAIR 18 -20
4B	741154	HEEL LOOP 14-15 COMPOSITE HEMI	14 -15 HEMI
4B	741155	HEEL LOOP 16-17 COMPOSITE HEMI	16 -17 HEMI
4B	741153	HEEL LOOP 18-20 COMPOSITE HEMI	18 -10 HEMI
4B	902260	HEEL LOOPS HEMI COMPOSITE 14-15	PAIR 14 -15 HEMI
4B	902261	HEEL LOOPS HEMI COMPOSITE 16-17	PAIR 16 -17 HEMI
4B	902262	HEEL LOOPS HEMI COMPOSITE 18-20	PAIR 18 -20 HEMI
5	561040	HEEL LOOP PEG	
6	106944	1/4 AN WASHER FLAT THIN	
7	106958	HHCS 1/4-20 X 1 ROHS	

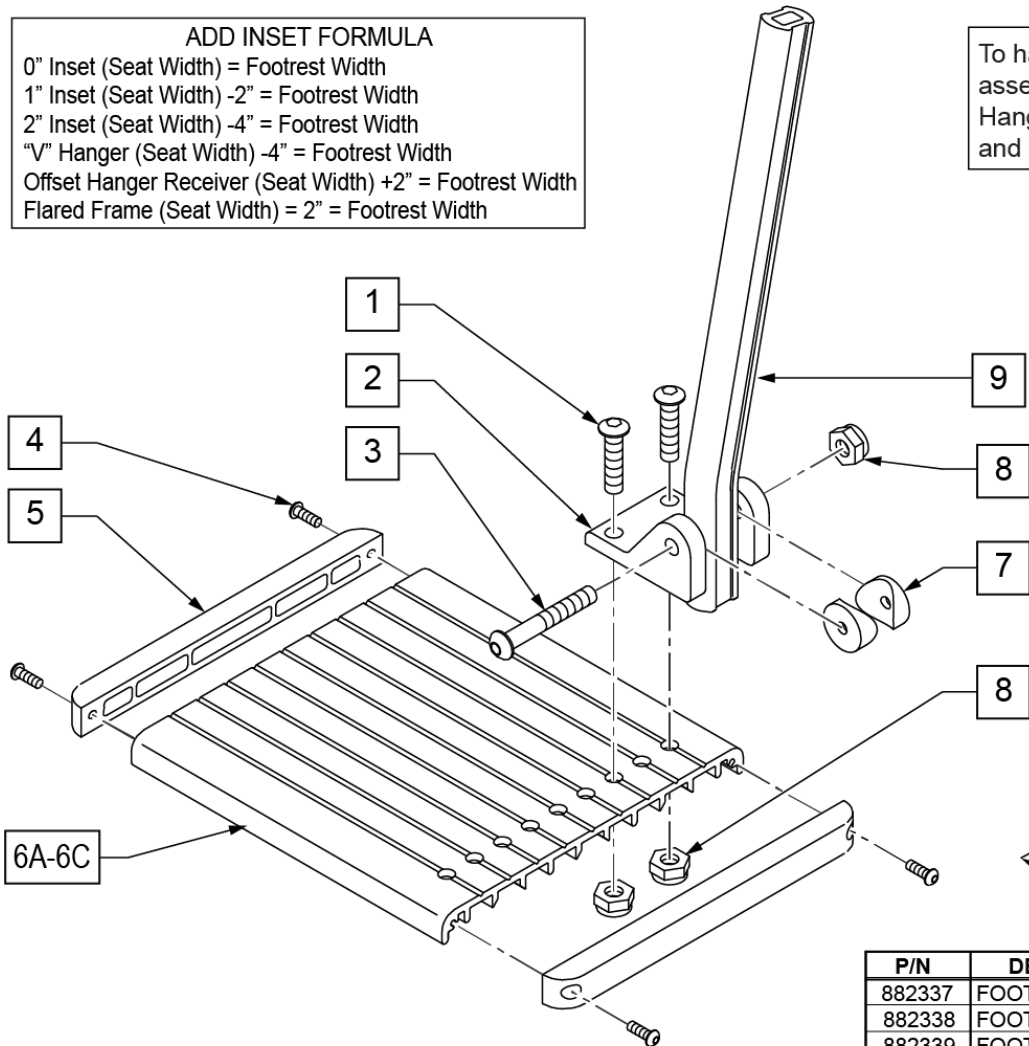
Pos.	Item Number	Description	Remarks
8	561003	3/4" SADDLE THIN	USED W/ ROUND EXT TUBES ONLY
1-3	921180	COMPOSITE FOOTPLATE ASSM 14-15	RIGHT (14 -15 OR 16 -18V) W/O HEEL LOOP
1-3	921181	COMPOSITE FOOTPLATE ASSM 14-15	LEFT (14 -15 OR 16 -18V) W/O HEEL LOOP
1-3	921182	COMPOSITE FOOTPLATE ASSM 16-17	RIGHT (16 -17 OR 19 -20V) W/O HEEL LOOP
1-3	921183	COMPOSITE FOOTPLATE ASSM 16-17	LEFT (16 -17 OR 19 -20V) W/O HEEL LOOP
1-3	921184	COMPOSITE FOOTPLATE ASSM 18-20	RIGHT (18 -20) W/O HEEL LOOP
1-3	921185	COMPOSITE FOOTPLATE ASSM 18-20	LEFT (18 -20) W/O HEEL LOOP
1-3	921151	COMPOSITE FOOTPLATE ASSM 14-15/16-18V	PAIR (14 -15 OR 16 -18V) W/O HEEL LOOP
1-3	921152	COMPOSITE FOOTPLATE ASSM 16-17/19-20V	PAIR (16 -17 OR 19 -20V) W/O HEEL LOOP
1-3	921153	COMPOSITE FOOTPLATE ASSM 18-20	PAIR (18 -20) W/O HEEL LOOP
1,2,3A,4-7	921190	COMPOSITE FOOTPLATE ASSM HL LP 14-15	RIGHT (14 -15 OR 16 -18V) W/ HEEL LOOP
1,2,3A,4-7	921191	COMPOSITE FOOTPLATE ASSM HL LP 14-15	LEFT (14 -15 OR 16 -18V) W/ HEEL LOOP
1,2,3A,4-7	921192	COMPOSITE FOOTPLATE ASSM HL LP 16-17	RIGHT (16 -17 OR 19 -20V) W/ HEEL LOOP
1,2,3A,4-7	921193	COMPOSITE FOOTPLATE ASSM HL LP 16-17	LEFT (16 -17 OR 19 -20V) W/ HEEL LOOP
1,2,3A,4-7	921194	COMPOSITE FOOTPLATE ASSM HL LP 18-20	RIGHT (18 -20) W/ HEEL LOOP
1,2,3A,4-7	921195	COMPOSITE FOOTPLATE ASSM HL LP 18-20	LEFT (18 -20) W/ HEEL LOOP
1,2,3A,4-7	921161	COMPOSITE FOOTPLATE ASSM HL 14-15/16-18V	PAIR (14 -15 OR 16 -18V) W/ HEEL LOOP
1,2,3A,4-7	921162	COMPOSITE FOOTPLATE ASSM HL 16-17/19-20V	PAIR (16 -17 OR 19 -20V) W/ HEEL LOOP
1,2,3A,4-7	921163	COMPOSITE FOOTPLATE ASSM HL 18-20	PAIR (18 -20) W/ HEEL LOOP
1,2,3B,4-7	921140	COMPOSITE FOOTPLATE ASSM HEMI HL LP 14-15	RIGHT (14 -15) W/ HEEL LOOP
1,2,3B,4-7	921141	COMPOSITE FOOTPLATE ASSM HEMI HL LP 14-15	LEFT (14 -15) W/ HEEL LOOP
1,2,3B,4-7	921142	COMPOSITE FOOTPLATE ASSM HEMI HL LP 16-17	RIGHT (16 -17) W/ HEEL LOOP
1,2,3B,4-7	921143	COMPOSITE FOOTPLATE ASSM HEMI HL LP 16-17	LEFT (16 -17) W/ HEEL LOOP
1,2,3B,4-7	921144	COMPOSITE FOOTPLATE ASSM HEMI HL LP 18-20	RIGHT (18 -20) W/ HEEL LOOP
1,2,3B,4-7	921145	COMPOSITE FOOTPLATE ASSM HEMI HL LP 18-20	LEFT (18 -20) W/ HEEL LOOP
1,2,3B,4-7	921167	COMPOSITE FOOTPLATE ASSM HEMI HL LPS 14-15	PAIR (14 -15) W/ HEEL LOOP
1,2,3B,4-7	921168	COMPOSITE FOOTPLATE ASSM HEMI HL LPS 16-17	PAIR (16 -17) W/ HEEL LOOP
1,2,3B,4-7	921169	COMPOSITE FOOTPLATE ASSM HEMI HL LPS 18-20	PAIR (18 -20) W/ HEEL LOOP
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit

NOTE: Left Side Shown

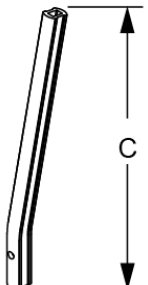
ADD INSET FORMULA

0" Inset (Seat Width) = Footrest Width
 1" Inset (Seat Width) - 2" = Footrest Width
 2" Inset (Seat Width) - 4" = Footrest Width
 "V" Hanger (Seat Width) - 4" = Footrest Width
 Offset Hanger Receiver (Seat Width) + 2" = Footrest Width
 Flared Frame (Seat Width) = 2" = Footrest Width

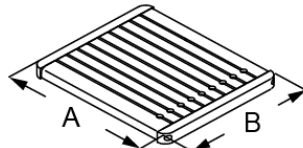
To have complete Footrest ship assembled, choose compatible Hanger + Footplate part numbers and add "ASSY-HNG-FP" to order



MEASURING GUIDE

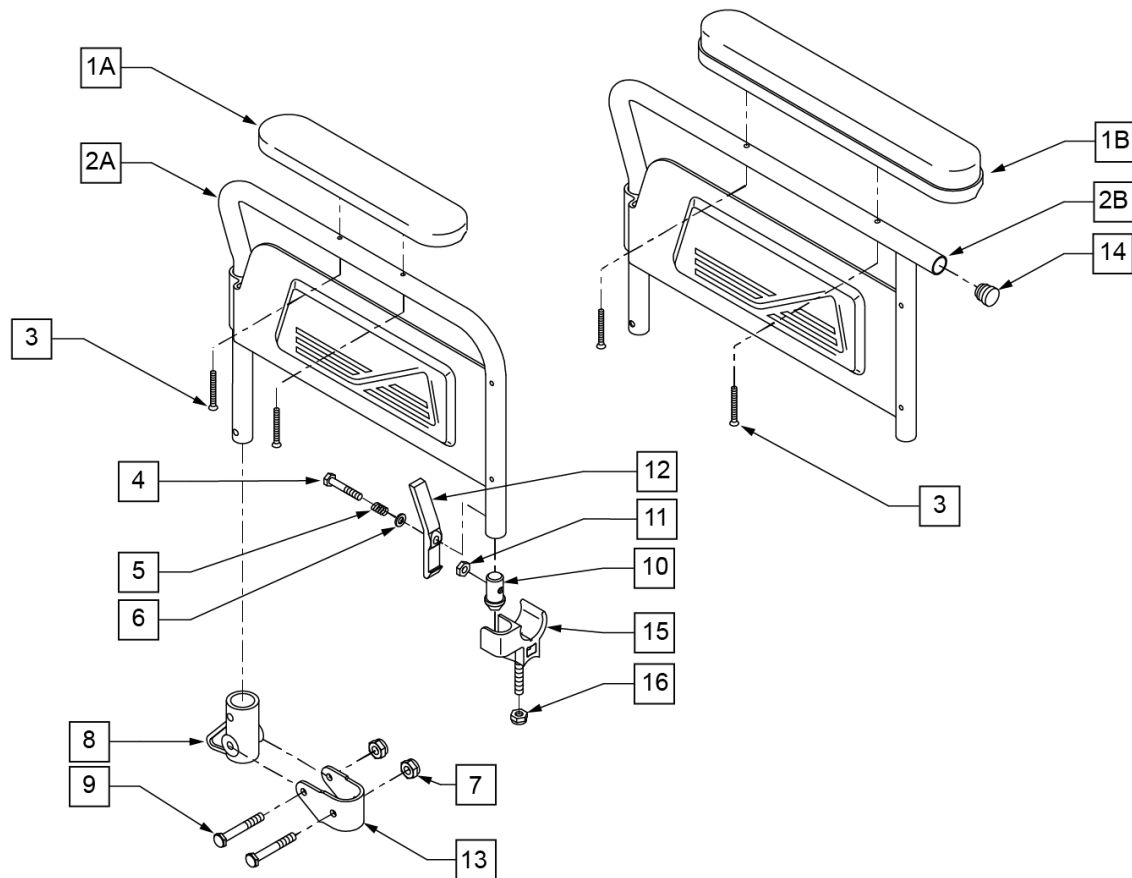


	"C"
SHORT	9 1/4"
MED	11 1/4"
LONG	13 1/4"



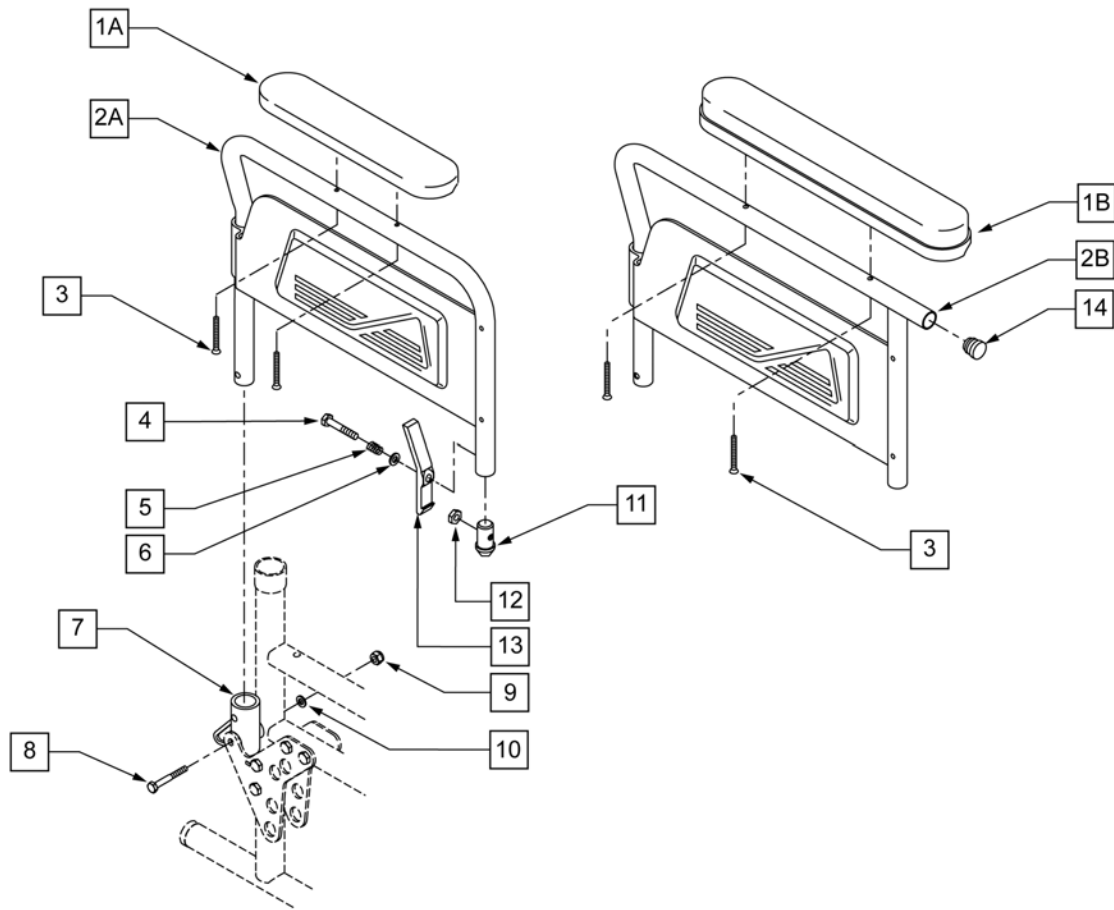
P/N	DESCRIPTION	"A"	"B"
882337	FOOTPLATE ELR 14-15"	6"	6"
882338	FOOTPLATE ELR 16-17"	7"	6"
882339	FOOTPLATE ELR 18-20"	8"	6"

Pos.	Item Number	Description	Remarks
1	106959	1/4-28 x 5/8 BH C/S	
2	550739	FOOTPLATE MOUNTING BRACKET	
3	226147	1/4-28 x 1.85 BH C/S	
4	281043	#4 x 5/8 PAN PHIL S/TAP	
5	560101	END CAPS FOOTREST	
7	561003	3/4" SADDLE THIN	
8	106935	1/4-28 NYLOCK NUT THIN	
9	550764	S/A HANGER EXT D2 SHORT BLACK	
9	550765	S/A HANGER EXT D2 MED BLK	
9	550766	S/A HANGER EXT D2 LONG BLACK	
4,5,6A	882337	ELR FOOTPLATE ASSEMBLY 14 -15"	
4,5,6B	882338	ELR FOOTPLATE ASSEMBLY 16 -17"	
4,5,6C	882339	ELR FOOTPLATE ASSEMBLY 18 -20"	
1-5,6A-8	921400S	ELR FOOTPLATE KIT 14 -15"	Does not include Extension
1-5,6B-8	921401S	ELR FOOTPLATE KIT 16 -17"	Does not include Extension
1-5,6C-8	921402S	ELR FOOTPLATE KIT 18 -20"	Does not include Extension
		Ship assembled part #	Use with multiple assemblies
	ASSY-HNG-FP	HANGER/FOOTPLATE ASSY REQUIRED	add with Hanger & Footplate kit



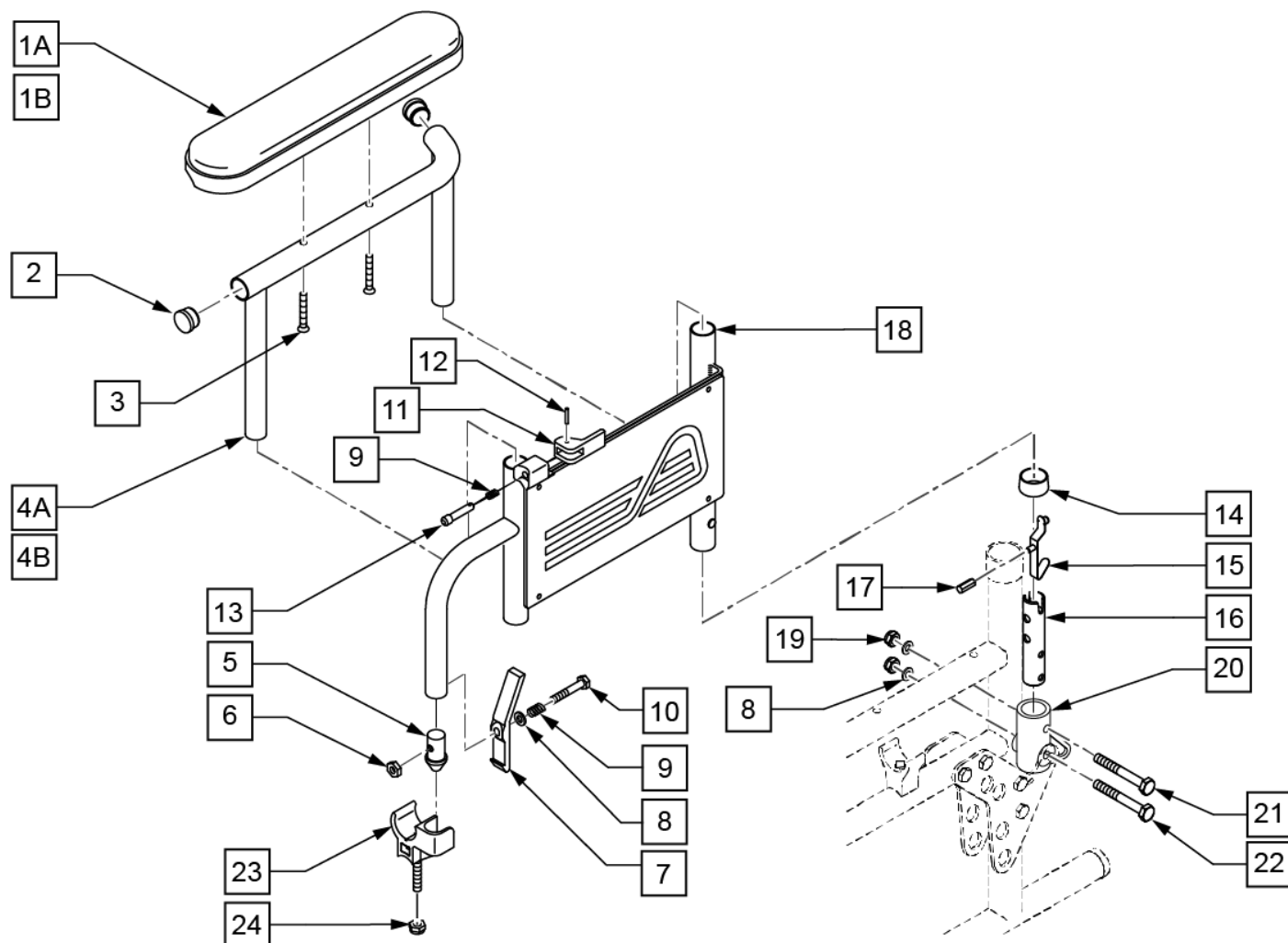
Pos.	Item Number	Description	Remarks
1A	561024	ARMREST PAD 10" DESK	
1B	561031	ARMREST PAD 14" FULL	
3	281146	10/32 x 1 1/4 OVAL HD MACH SCREW	
4	106971	1/4-28 x 1 3/8 HEX C/S	
5	321141	.650L x 6 COIL SPRING	
6	106943	1/4 AN WASHER FLAT	
7	106934	1/4-28 NYLOCK NUT	
8	561080	ARM RECEIVER BR	
9	106973	HHCS 1/4-28 X 2 ROHS	
10	561065	ARMREST DOME PLUG BR	
11	106935	NUT NYLOCK THIN 1/4-28 ROHS	
12	561067	ARM LATCH LEVER	
13	505351	ARMREST PIVOT BRACKET 1 1/8"	
14	560741	3/4" INSERT PLUG RIBBED	
15	561113	ARM SADDLE FLIP-BACK LT BR/LXI	LEFT
15	561114	ARM SADDLE FLIP-BACK RT BR/LXI	RIGHT
16	201118	1/4-28 NUT W/EXT STARWASHER	
7-9,13	101334	FLPBK HT ADJ ARM REC W/BRKT BZ	
15,16	880371	ARM SADDLES W/HDWR BR	PAIR
1A,2A-6,10-12	881120	F-BCK ARMREST ASSM DSK R P120	RIGHT
1A,2A-6,10-12	881121	F-BCK ARMREST ASSM DSK L P120	LEFT
1B,2B-6,10-12,14	881122	F-BCK ARMREST ASSM FULL R P120	RIGHT
1B,2B-6,10-12,14	881123	F-BCK ARMREST ASSM FULL L P120	LEFT
1A,2A-13	920564	FLPBK ARM ASSM DESK PNTD BLK (PR)	PAIR

Pos.	Item Number	Description	Remarks
1A,2A-14	920565	FLPBK ARM ASSM FULL PNTD BLK (PR)	PAIR



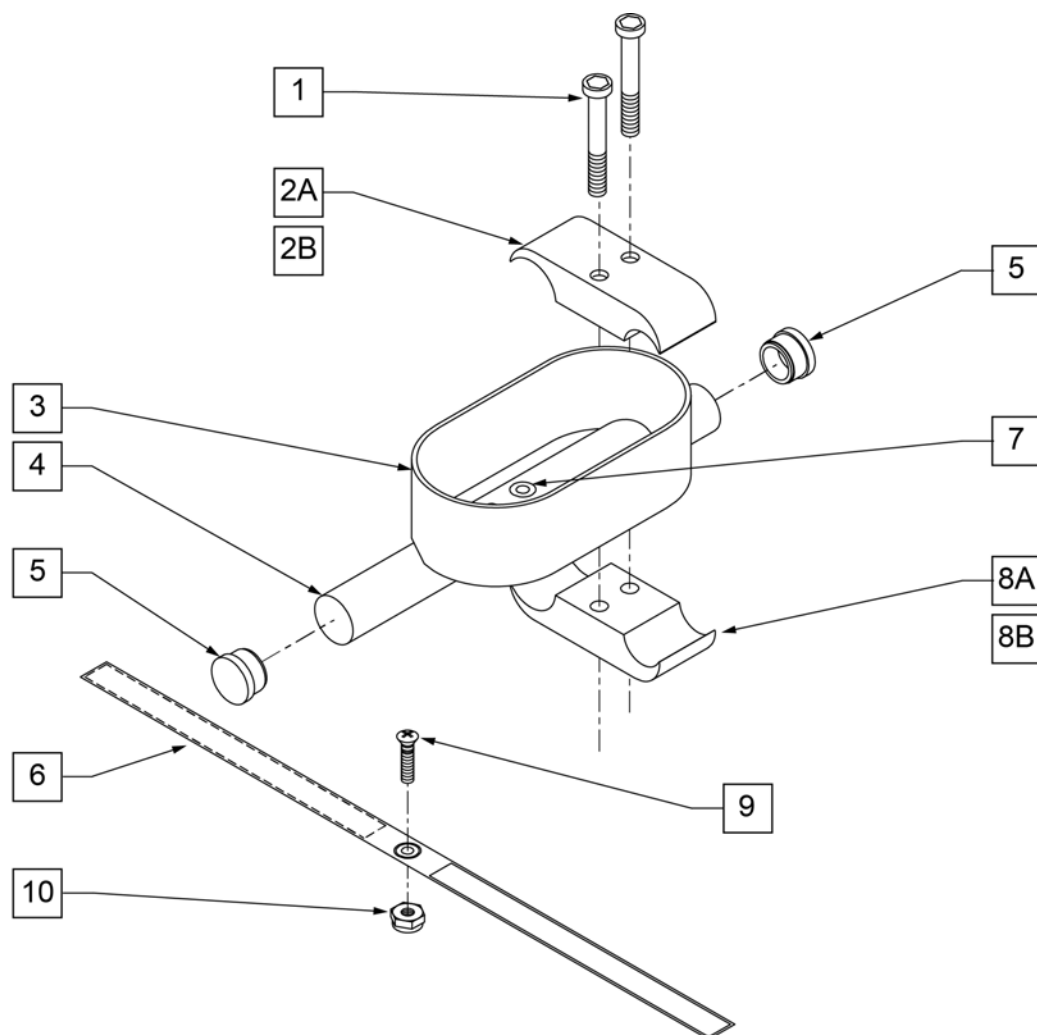
Pos.	Item Number	Description	Remarks
1A	561024	ARMREST PAD 10" DESK	
1B	561031	ARMREST PAD 14" FULL	
3	226038	10-32 X 1 3/8 BH C/S BLK	
4	106971	HHCS 1/4-28 X 1-3/8 ROHS	
5	321141	.650L x 6 COIL SPRING	
6	106943	WASHER FLAT AN 1/4 ROHS	
7	561080	ARM RECEIVER BR	
8	106973	HHCS 1/4-28 X 2 ROHS	
9	106934	NUT NYLOCK 1/4-28 ROHS	
10	106943	WASHER FLAT AN 1/4 ROHS	
11	561065	ARMREST DOME PLUG BR	
12	106935	1/4-28 NYLOCK NUT THIN	
13	561067	ARM LATCH LEVER	
14	560741	3/4" INSERT PLUG RIBBED	
1A,2A-13	101447	F-BCK ARM ASSM DESK R HEMI	RIGHT
1A,2A-13	101448	F-BCK ARM ASSM DESK L HEMI	LEFT
1B,2B-14	101449	F-BCK ARM ASSM FULL R HEMI	RIGHT
1B,2B-14	101451	F-BCK ARM ASSM FULL L HEMI	LEFT

Pos.	Item Number	Description	Remarks
21	505151	ARMREST PIVOT BRACKET BR	
22	106934	NUT NYLOCK 1/4-28 ROHS	
23	201118	1/4-28 NUT W/EXT STARWASHER	
24	561113	ARM SADDLE FLIP-BACK LT BR/LXI	LEFT
24	561114	ARM SADDLE FLIP-BACK RT BR/LXI	RIGHT
19,21-23	880266	RECEIVER POST W/BUTTON BR/LXI	
23,24	880371	ARM SADDLES W/HDWR BR	
1-4	880390	FLIP-BACK HT ADJ UPPER ARM DESK POWER R	RIGHT
1-4	880391	FLIP-BACK HT ADJ UPPER ARM DESK POWER L	LEFT
1-4	880392	FLIP-BACK HT ADJ UPPER ARM POWER FULL R	RIGHT
1-4	880393	FLIP-BACK HT ADJ UPPER ARM POWER FULL L	LEFT
5-18	880090	FLIP-BACK HT ADJ LOWER ASSM P120 R	RIGHT
5-18	880091	FLIP-BACK HT ADJ LOWER ASSM P120 L	LEFT
1-18	880298	FLIP-BACK HT ADJ ARM ASSM DESK BR R	RIGHT
1-18	880299	FLIP-BACK HT ADJ ARM ASSM DESK BR L	LEFT
1-18	880398	FLIP-BACK HT ADJ ARM ASSM FULL BR R	RIGHT
1-18	880399	FLIP-BACK HT ADJ ARM ASSM FULL BR L	LEFT
1-24	920533	FLIP-BACK HT ADJ ASSM DESK HEMI B600	
1-24	920534	FLIP-BACK HT ADJ ASSM FULL HEMI B600	

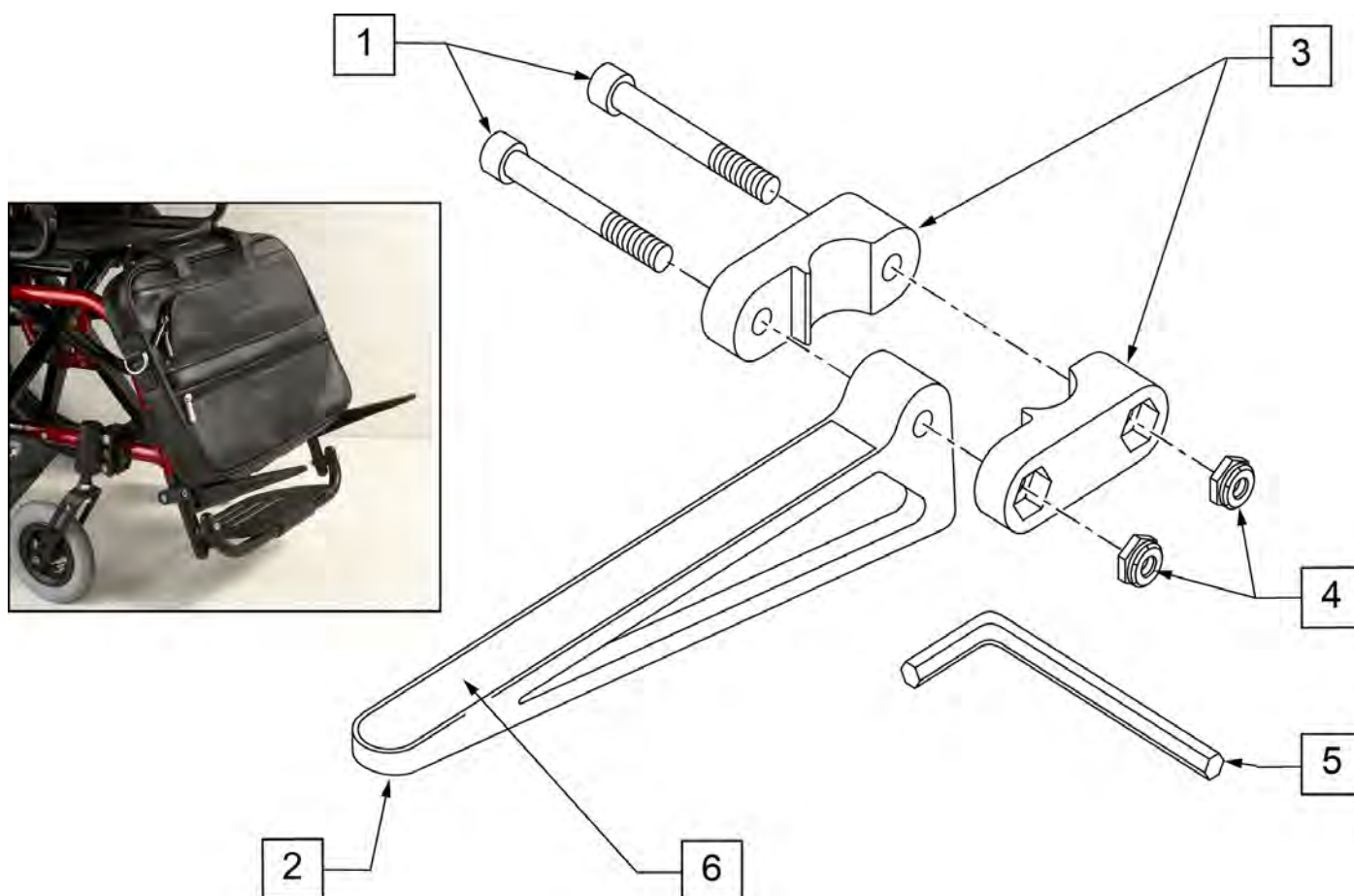


Pos.	Item Number	Description	Remarks
1A	561024	ARMREST PAD 10" DESK	
1B	561031	ARMREST PAD 14" FULL	
2	560735	7/8" ROUND TUBE PLUG	
3	226030-QU	10-32 x 1 1/4 BH C/S BLK	
4A	521834	FLIP-BACK HT ADJ UPPER DESK ARM R	RIGHT
4A	521835	FLIP-BACK HT ADJ UPPER DESK ARM L	LEFT
4B	521836	FLIP-BACK HT ADJ UPPER FULL ARM R	RIGHT
4B	521837	FLIP-BACK HT ADJ UPPER FULL ARM L	LEFT
5	561065	ARMREST DOME PLUG BR	
6	106935	NUT NYLOCK THIN 1/4-28 ROHS	
7	561067	ARM LATCH LEVER	
8	106943	WASHER FLAT AN 1/4 ROHS	
9	321141	.650L x 6 COIL SPRING	
10	106971	1/4-28 x 1 3/8 HEX C/S	
11	561109	ARMREST LEVER FLIP-BACK HT ADJ	
12	341088	3/32 x 5/8 ROLL PIN	
13	341132	ARMREST PIN W/SHOULDER	
14	563065	3/4" ANTI-RATTLE	
19	106934	NUT NYLOCK 1/4-28 ROHS	
20	561080	ARM RECEIVER BR	

Pos.	Item Number	Description	Remarks
21	106972	HHCS 1/4-28 X 1-1/2 ROHS	
22	106973	HHCS 1/4-28 X 2 ROHS	
23	561113	ARM SADDLE FLIP-BACK LT BR/LXI	LEFT
23	561114	ARM SADDLE FLIP-BACK RT BR/LXI	RIGHT
15-17	880266	RECEIVER POST W/BUTTON BR/LXI	
23,24	880371	ARM SADDLES W/HDWR BR	
1A-4A	880390	FLIP-BACK HT ADJ UPPER ARM DESK POWER R	RIGHT
1A-4A	880391	FLIP-BACK HT ADJ UPPER ARM DESK POWER L	LEFT
1B-4B	880392	FLIP-BACK HT ADJ UPPER ARM POWER FULL R	RIGHT
1B-4B	880393	FLIP-BACK HT ADJ UPPER ARM POWER FULL L	LEFT
5-18	880090	FLIP-BACK HT ADJ LOWER ASSM P120 R	RIGHT
5-18	880091	FLIP-BACK HT ADJ LOWER ASSM P120 L	LEFT
1A-3,4A-18,21	880298	FLIP-BACK HT ADJ ARM ASSM DESK BR R	RIGHT
1A-3,4A-18,21	880299	FLIP-BACK HT ADJ ARM ASSM DESK BR L	LEFT
1B-3,4B-18,21	880398	FLIP-BACK HT ADJ ARM ASSM FULL BR R	RIGHT
1B-3,4B-18,21	880399	FLIP-BACK HT ADJ ARM ASSM FULL BR L	LEFT
1A-3,4A-24	920533	FLIP-BACK HT ADJ ASSM DESK HEMI B600	PAIR
1B-3,4B-24	920534	FLIP-BACK HT ADJ ASSM FULL HEMI B600	PAIR



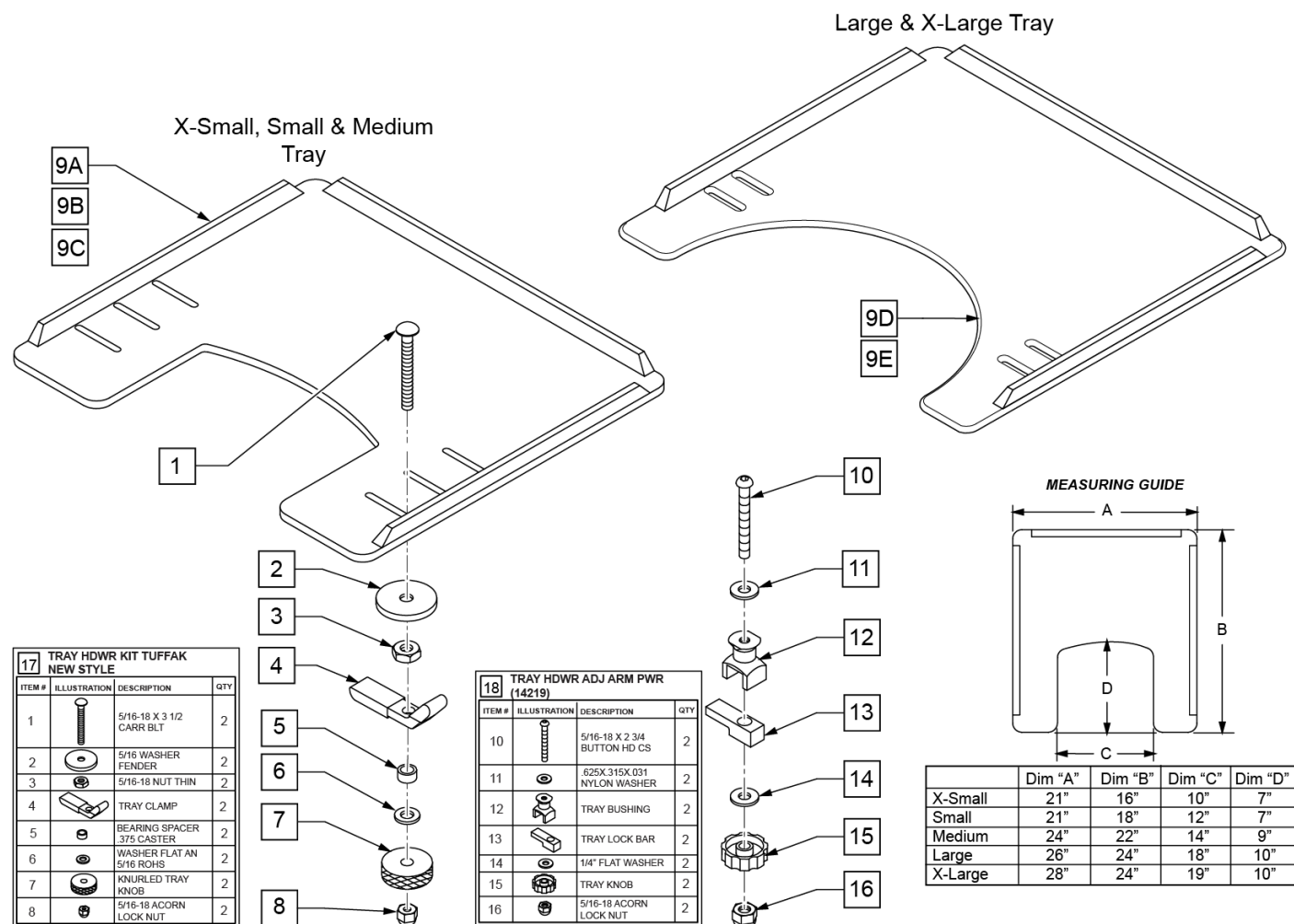
Pos.	Item Number	Description
1	107032	1/4-28 x 1 SOC C/S BLK
2B	550287	CLAMP 1 1/8" - 3/4" W/RECESS
2A	550477	CLAMP 2 1/4" RECESS BLK
6	750495	CRUTCH HOLDER STRAP F
8A	550576	CLAMP 2 1/4' THREADED BLK
8B	550288	CLAMP 1 1/8" - 3/4" THREADED
9	281110	10-32 x 1/2 PAN PHIL
10	200100-QU	10-32 NYLOCK NUT
1,2A,3-5,7,8A	880802	CRUTCH HOLDER F
1,2B,3-5,7,8B	880803	CRUTCH HOLDER CURVED REAR S/F
1,2A,3-7,8A,9,10	901002	CRUTCH HOLDER ASSEMBLY F
1,2B,3-7,8B,9,10	901004	CRUTCH HOLDER ASSEMBLY Q2 CURVED REAR



Pos.	Item Number	Description	Remarks
1	106975	1/4-28 x 1 1/4 SOC C/S	
2	561105	CADDY ARM	Clamps on to Extension Tube (3/4" round and D2); Caddy Arm length is 7 1/2"
3	561104	CADDY CLAMP	Clamps on to Extension Tube (3/4" round and D2)
4	106935	1/4-28 NYLOCK NUT THIN	
5	349998	3/16" ALLEN WRENCH	
6	580050	CADDY TAPE	
1-6	902350	QUICKIE CADDY (PR)	

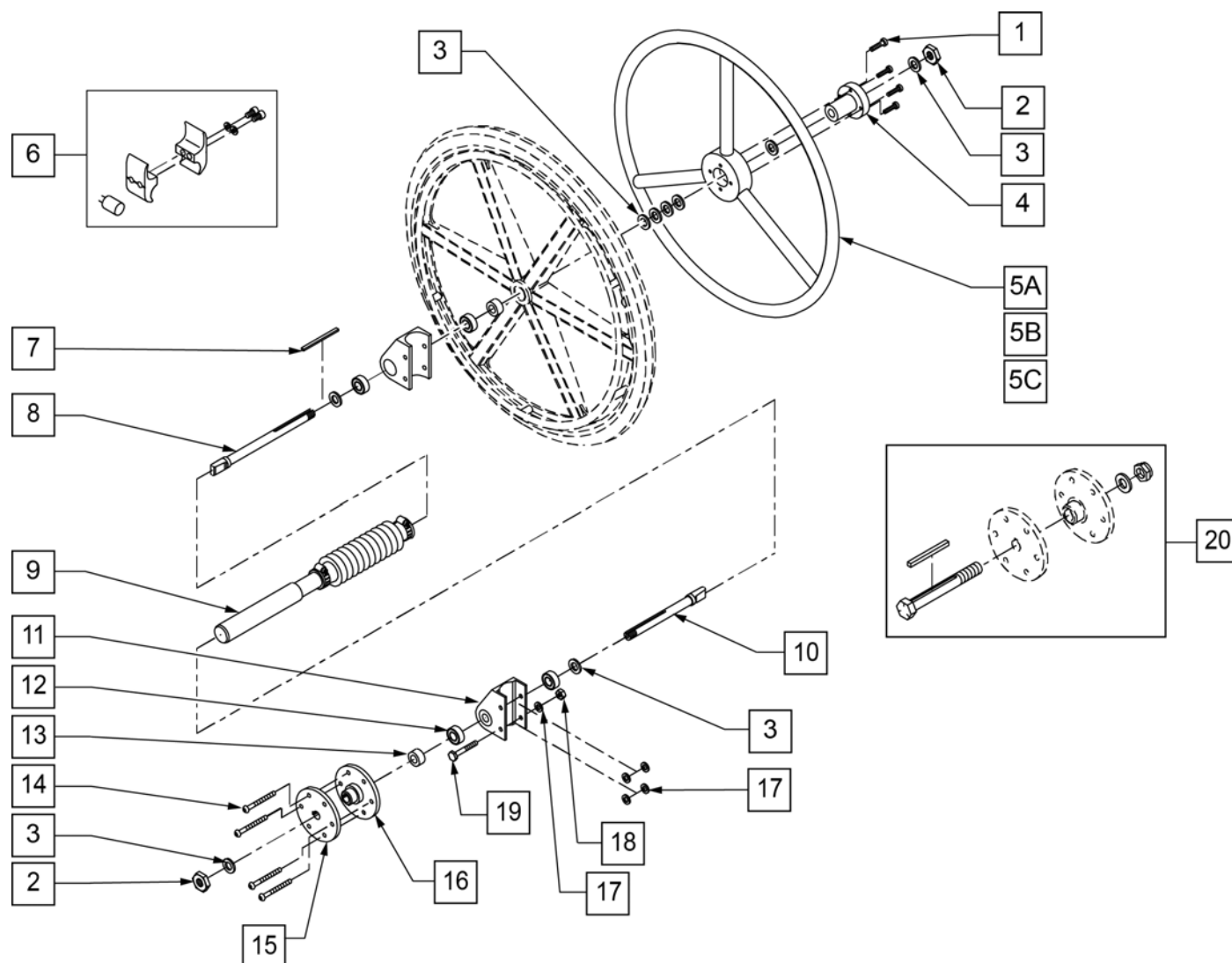
Note: when adding a Tray to an existing chair with Desk or Full Length Arm Pads, add 1" to current seat width to achieve the best tray size.

Note: Large and X-Large Trays have a round cut-out.



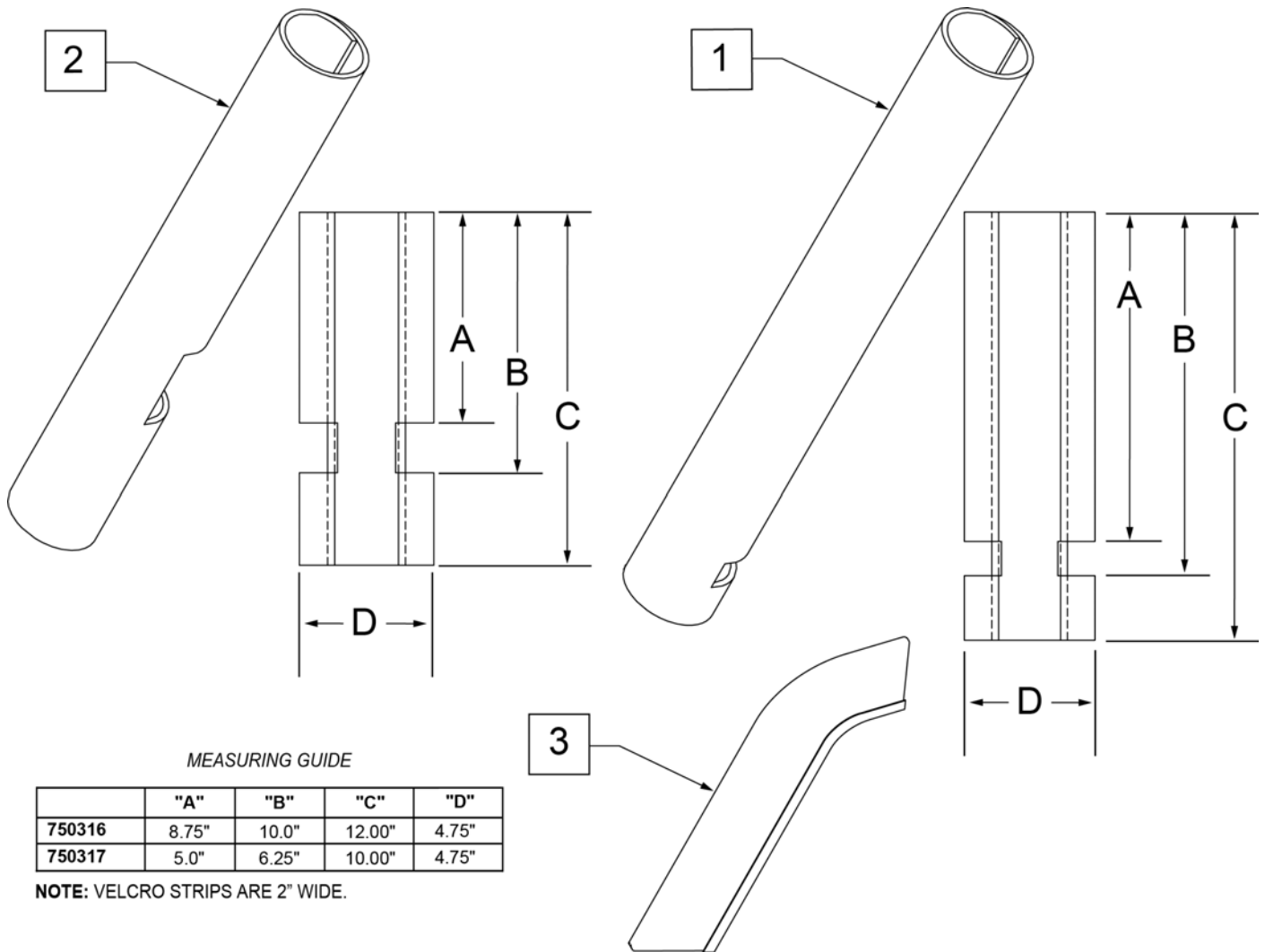
Pos.	Item Number	Description	Remarks
1	226199	5/16-18 x 3 1/2 CARR BOLT	
2	263112	5/16 WASHER FENDER	
3	202110	5/16-18 NUT THIN	
4	550400	TRAY CLAMP	
5	481113	SPACER 5/16 X .380	
6	263100	5/16 AN WASHER FLAT	
7	483026	KNURLED TRAY KNOB	
8	202114	5/16-18 ACORN LOCK NUT	
9A	562619	TRAY TOP EX-SM W/RAIL	
9B	562620	TRAY TOP SM W/RAIL	
9C	562621	TRAY TOP MED W/RAIL	
9D	562622	TRAY TOP LRG W/RAIL	
9E	562623	TRAY TOP X-LRG W/RAIL	

Pos.	Item Number	Description	Remarks
17	881051	TRAY HARDWARE KIT TUFFAK NEW STYLE	Pair
18	881053	TRAY HARDWARE ADJ ARM PWR (14219)	Pair
1-8,9A	902306	TRAY ASSEMBLY EX-SM TUFFAK (10 -12")	Fits 10"-12" wide chairs
1-8,9B	902303	TRAY ASSEMBLY SM TUFFAK (13 -14")	Fits 13"-14" wide chairs
1-8,9C	902304	TRAY ASSEMBLY MED TUFFAK (15 -17")	Fits 15"-17" wide chairs
1-8,9D	902305	TRAY ASSEMBLY LRG TUFFAK (18 -20")	Fits 18"-20" wide chairs
1-8,9E	902309	TRAY ASSEMBLY X-LRG TUFFAK (21 -22")	Fits 21"-22" wide chairs
9A,10-16	902330	TRAY ASSM X-SM TFK 10-12/CAM	Fits 10"-12" wide chairs
9B,10-16	902331	TRAY ASSM SM TUFFAK 13-14/CAM	Fits 13"-14" wide chairs
9C,10-16	902332	TRAY ASSM MED TUFFAK 15-17/CAM	Fits 15"-17" wide chairs
9D,10-16	902333	TRAY ASSM LRG TUFFAK 18-20/CAM	Fits 18"-20" wide chairs

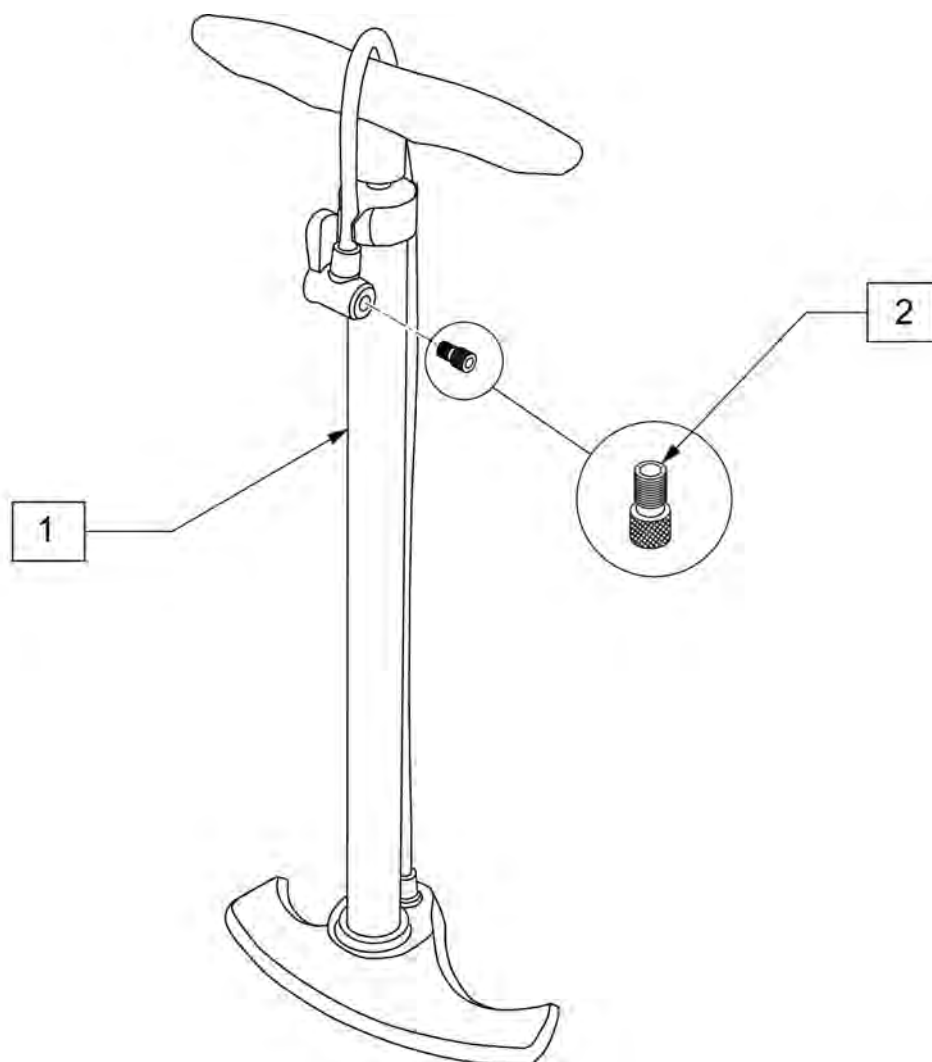


Pos.	Item Number	Description	Pos.	Item Number	Description
1	226015	10-32 x 3/4 SOC C/S BLK	12	349500	1 1/8 x 1/2 BEARING
2	106940	1/2-20 NYLOCK NUT	13	483057	MAG AXLE SPACER W/HOLE
3	106949	1/2 AN WASHER FLAT	14	226166	1/4-28 x 2 1/2 BH C/S BLK
4	106691	HAND RING HUB	15	500630	1 AD WHEEL HUB W/O TAP
5A	529801	1 AD HR ONLY 20" STD/24"SM	16	500631	WHEEL HUB 1 ARM DRIVE W/TAP
5B	529800	1 AD HR ONLY 22" STD/22"SM	17	106944	1/4 AN WASHER FLAT THIN
5C	529802	1 AD HR ONLY 24" STD	18	106934	1/4-28 NYLOCK NUT
6	107639	WHL LCK CLMP ASM	19	107351	1/4-28 X 2 1/4 G8 HEX C/S
7	341274	3/16 SQ x 1-1/2 KEY STL	20	330015	1AD ALIGNMENT TOOL ASSM
8	481331	1 AD RING DRIVE SHAFT	11,12	880831	1 AD AXLE PLATE W/BEARINGS B2
9	101097-003	1 AD SHAFT ASSM 14	1-4,5A,6-20	923674	1AD 14" RETRO 20" STD HR B2
9	101097-004	1 AD SHAFT ASSM 15	1-4,5A,6-20	923675	1AD 15" RETRO 20" STD HR B2
9	101097-005	1 AD SHAFT ASSM 16	1-4,5A,6-20	923676	1AD 16" RETRO 20" STD HR B2
9	101097-006	1 AD SHAFT ASSM 17	1-4,5A,6-20	923677	1AD 17" RETRO 20" STD HR B2
9	101097-007	1 AD SHAFT ASSM 18	1-4,5A,6-20	923678	1AD 18" RETRO 20" STD HR B2
9	101097-008	1 AD SHAFT ASSM 19	1-4,5A,6-20	923679	1AD 19" RETRO 20" STD HR B2
9	101097-009	1 AD SHAFT ASSM 20	1-4,5A,6-20	923680	1AD 20" RETRO 20" STD HR B2
10	481332	1 AD WHEEL DRIVE SHAFT LONG	1-4,5B,6-20	923684	1AD 14" RETRO 22" STD HR B2

Pos.	Item Number	Description	Pos.	Item Number	Description
1-4,5B,6-20	923685	1AD 15" RETRO 22" STD HR B2	1-4,5C,6-20	923715	1AD 15" RETRO 24" STD HR B2
1-4,5B,6-20	923686	1AD 16" RETRO 22" STD HR B2	1-4,5C,6-20	923716	1AD 16" RETRO 24" STD HR B2
1-4,5B,6-20	923687	1AD 17" RETRO 22" STD HR B2	1-4,5C,6-20	923717	1AD 17" RETRO 24" STD HR B2
1-4,5B,6-20	923688	1AD 18" RETRO 22" STD HR B2	1-4,5C,6-20	923718	1AD 18" RETRO 24" STD HR B2
1-4,5B,6-20	923689	1AD 19" RETRO 22" STD HR B2	1-4,5C,6-20	923719	1AD 19" RETRO 24" STD HR B2
1-4,5B,6-20	923690	1AD 20" RETRO 22" STD HR B2	1-4,5C,6-20	923720	1AD 20" RETRO 24" STD HR B2
1-4,5C,6-20	923714	1AD 14" RETRO 24" STD HR B2			



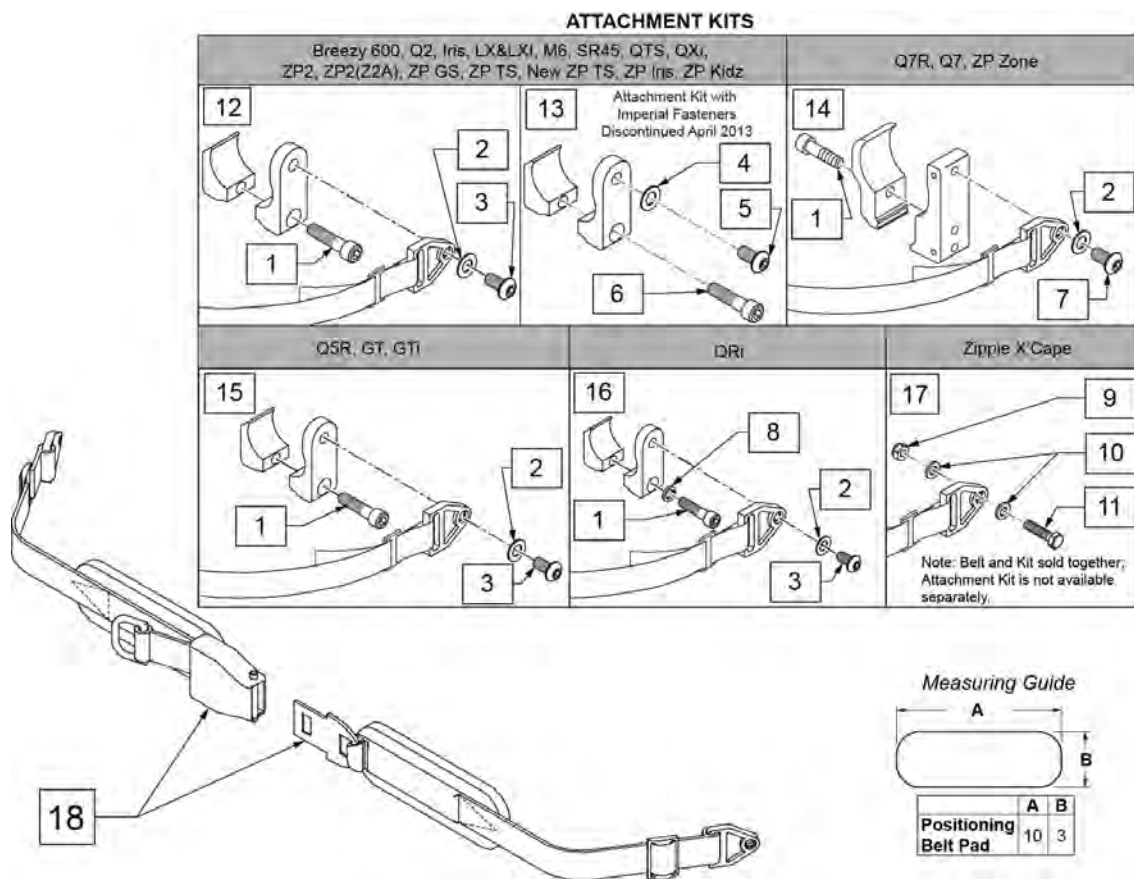
Pos.	Item Number	Description	Remarks
1	750316	IMPACT GUARDS NEOPRENE FIXED (PR)	PAIR-Fixed Front Frame
2	750317	IMPACT GUARDS NEOPRENE S/A	PAIR-S/A Footrest & Q7
3	109231	GEL VELCRO PAD HANGER/FRAME	PAIR- fits S/A & Fixed Front Frame
4	108315	GEL PAD SA ARM	Single, fits Padded SA Armrest



Pos.	Item Number	Description
1	389050	TIRE PUMP
2	381230	VALVE ADAPTER PRESTA

Note: some items listed may not be available with every chair model or in conjunction with another chair feature.

NOTE: when mounting Positioning Belts to the 5R, GT or GTI, it is recommended to attach the belt by using the Backrest Support Bracket Hardware.

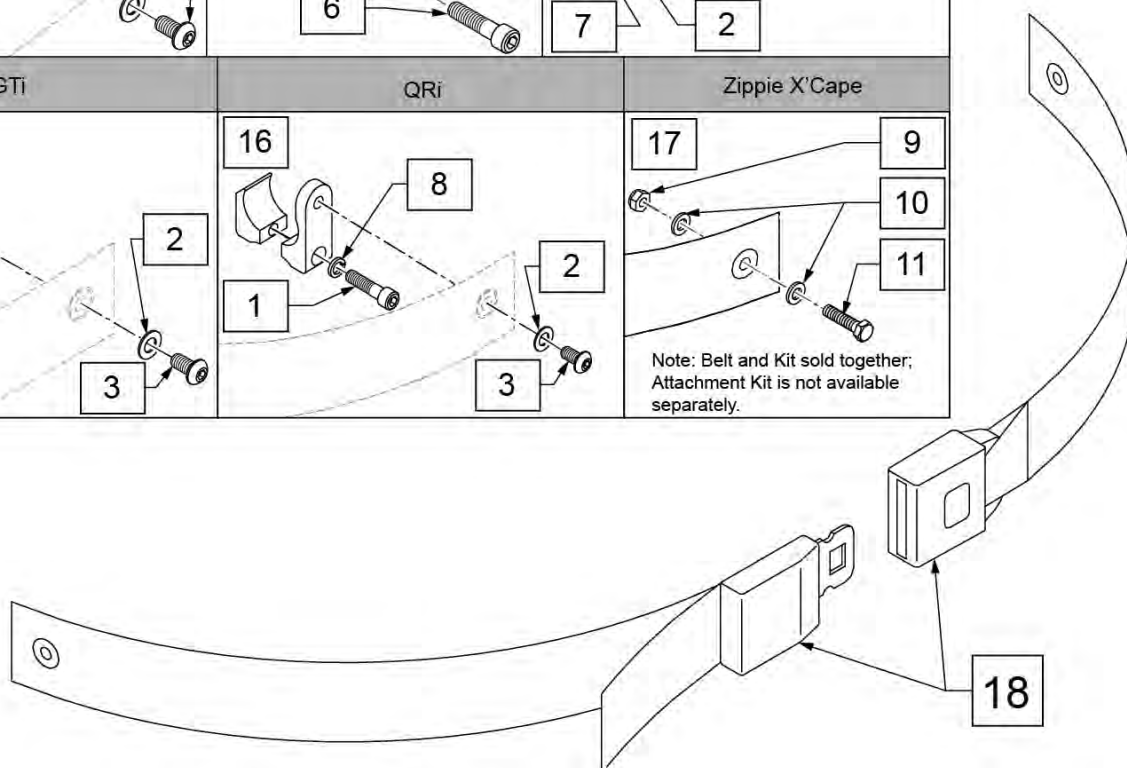
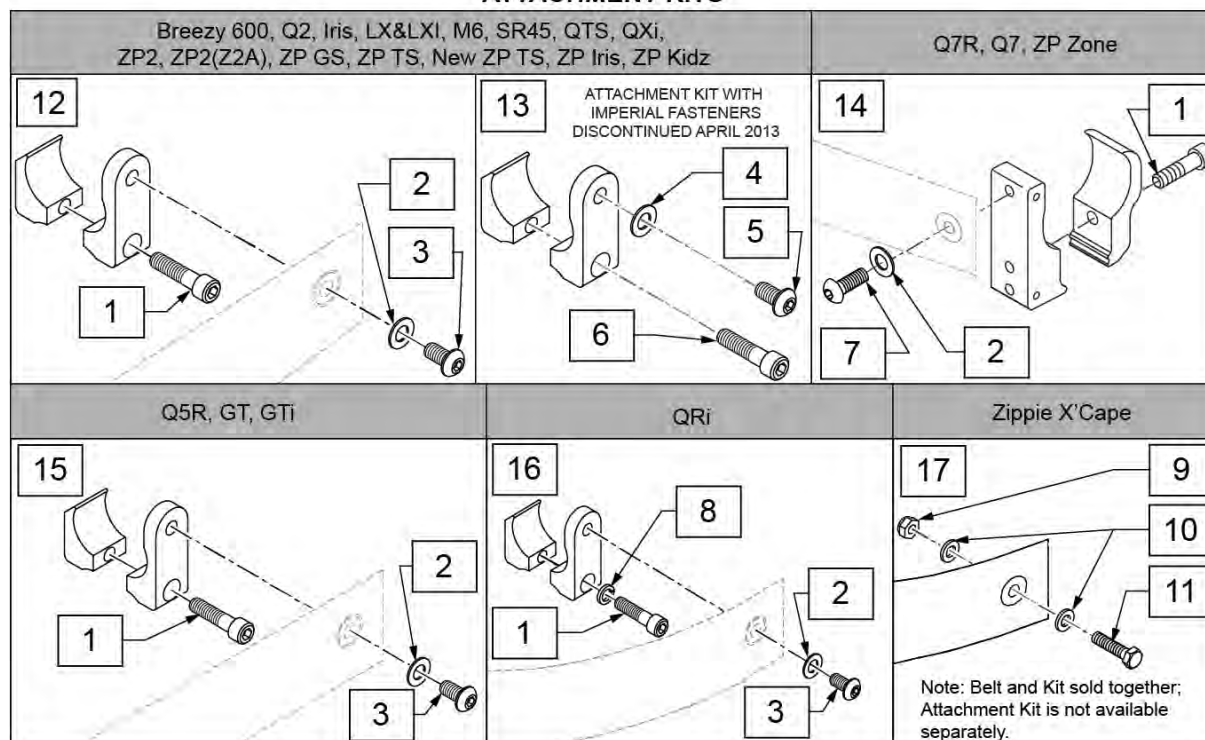


Pos.	Item Number	Description	Remarks
1	102263-003	SHCS M6 X 1 X 25 W/PL INORG	Metric
2	250104	WASHER FLAT M6	Metric
3	103185-005	BHCS M6 X 1 X 12 FULL PL	Metric
4	106943	WASHER FLAT AN 1/4 ROHS	Imperial (standard)
5	226154	1/4-20 X 1/2 BH C/S W/PATCH	Imperial (standard)
6	221116	1/4-20 X 1 SOC HD BLK	Imperial (standard)
7	230113	BHCS M6 X 1 X 12	
8	050129-001	LOCKWASHER HIGH COLLAR M6	
9	104381	NUT HEX NYLOCK M6 X 1.0	
10	107383	WASHER FLAT M6	
11	102268-002	HHCS M6 X 1 X 35 BLK	
12	120750	PSTN BELT CLAMP ASSM PR	Metric; Pair
13	900116	POSITION BELT ATTACHMENT KIT	Set of 2; Imperial (standard)
14	116268	OVAL CLAMP ASSM KIT	Kit contains 1 Clamp
15	159122	POSITIONING BELT CLAMPS PR	Pair
16	123534	POS BELT CLAMP KIT RPO	Set of 2

Pos.	Item Number	Description	Remarks
18	450418-QU	BELT 2" AIRCRAFT BUCKLE	Max length of belt 64"
18	450423-QU	BELT 2" AIRCRAFT BUCKLE W/PAD	Max length of belt 64"
18	450424	BELT 2" AIRCRAFT BKL LONG W/PAD	Max length of belt 72"
18	450425	BELT 2" AIRCRAFT BKL LONG	Max length of belt 72"
18	450419-QU	BELT 2" AIRCRAFT BKL W/QUAD LP	Max length of belt 64"
18	468419	BELT 2" AIRCRAFT BKL W/QD LPCZ	Max length of belt 64"
17,18	136464	AIRCRAFT HIP BELT 2" KIT	ZP Xcape: includes Belt & Attachment Kit
17,18	136465	AIRCRAFT HIP BELT 2" PAD KIT	ZP Xcape: includes Belt & Attachment Kit

NOTE: when mounting Positioning Belts to the 5R, GT or GTi, it is recommended to attach the belt by using the Backrest Support Bracket Hardware.

ATTACHMENT KITS



Pos.	Item Number	Description	Remarks
1	102263-003	SHCS M6 X 1 X 25 W/PL INORG	Metric
2	250104	WASHER FLAT M6	Metric
3	103185-005	BHCS M6 X 1 X 12 FULL PL	Metric
4	106943	WASHER FLAT AN 1/4 ROHS	Imperial (standard)
5	226154	1/4-20 X 1/2 BH C/S W/PATCH	Imperial (standard)
6	221116	1/4-20 X 1 SOC HD BLK	Imperial (standard)
7	230113	BHCS M6 X 1 X 12	
8	050129-001	LOCKWASHER HIGH COLLAR M6	
9	104381	NUT HEX NYLOCK M6 X 1.0	
10	107383	WASHER FLAT M6	
11	102268-002	HHCS M6 X 1 X 35 BLK	
12	120750	PSTN BELT CLAMP ASSM PR	Metric; Pair

Pos.	Item Number	Description	Remarks
13	900116	POSITION BELT ATTACHMENT KIT	Set of 2; Imperial (standard)
14	116268	OVAL CLAMP ASSM KIT	Kit contains 1 Clamp
15	159122	POSITIONING BELT CLAMPS PR	
16	123534	POS BELT CLAMP KIT RPO	Set of 2
18	750276	1 1/2" POSITION BELT	AUTOSTYLE-64" Max length of belt.
16,18	124269	AUTO POS BELT W/CLAMPS RPO	QRI: includes Belt & Attachment Kit
17,18	136463	AUTO HIP BELT 1.5" KIT	ZP Xcape: includes Belt & Attachment Kit