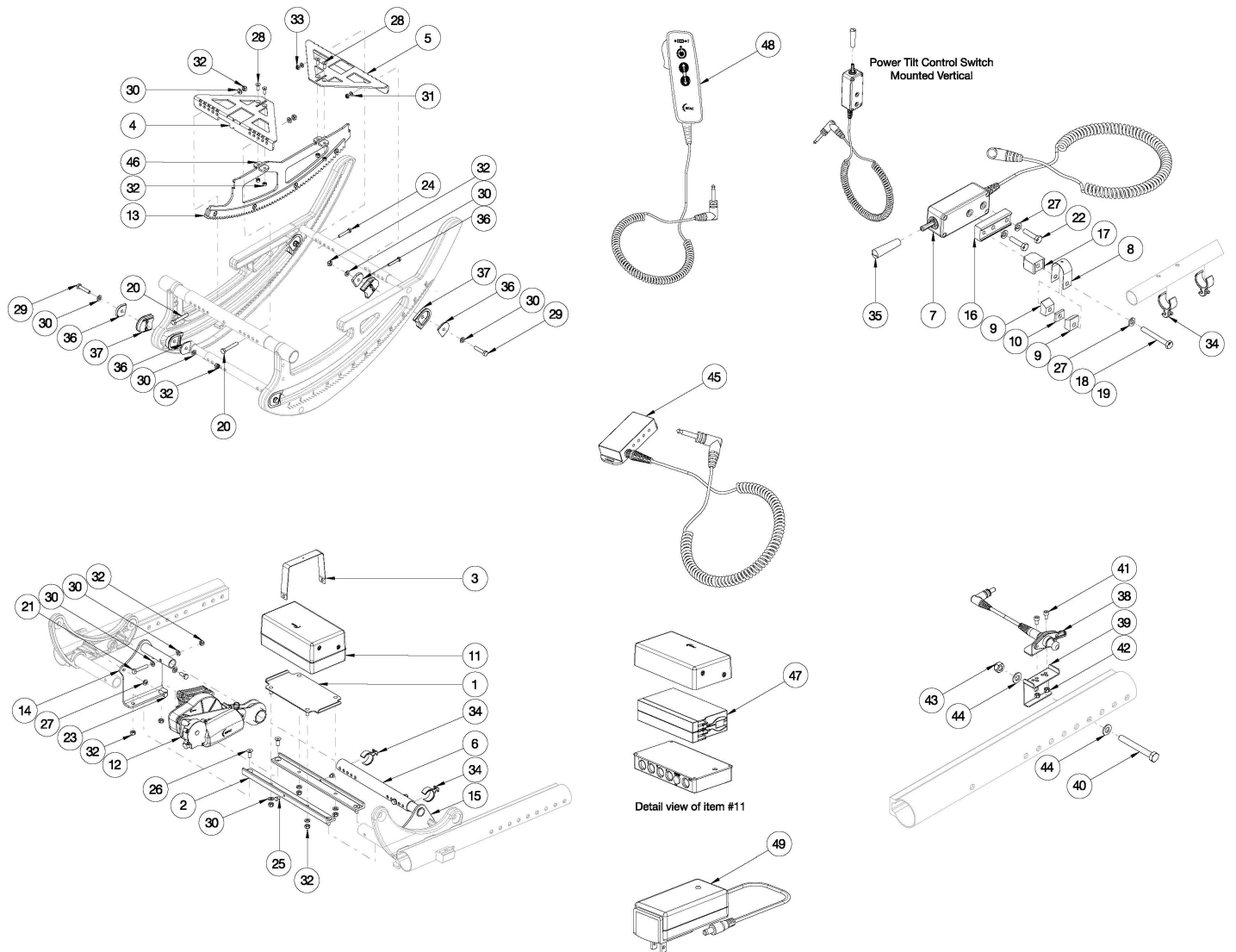


Focus CR Power Tilt



*This design effective starting with serial numbers FCR0020156 and FCHD002253. <p>
Not available with Heavy Duty Option*

Item Number	Part Number	Description	Quantity	Retail
1, 2a, 3, 25, 26, 30, 32	503399	Battery Tray Kit, Power Tilt, 14W, Focus	1	\$328.84
1, 2b, 3, 25, 26, 30, 32	503400	Battery Tray Kit, Power Tilt, 15W, Focus	1	\$330.94
1, 2c, 3, 25, 26, 30, 32	503401	Battery Tray Kit, Power Tilt, 16W, Focus	1	\$333.57
1, 2d, 3, 25, 26, 30, 32	503402	Battery Tray Kit, Power Tilt, 17W, Focus	1	\$334.62
1, 2e, 3, 25, 26, 30, 32	503403	Battery Tray Kit, Power Tilt, 18W, Focus	1	\$336.72
1, 2f, 3, 25, 26, 30, 32	503404	Battery Tray Kit, Power Tilt, 19W, Focus	1	\$338.82

Item Number	Part Number	Description	Quantity	Retail
1, 2g, 3, 25, 26, 30, 32	503405	Battery Tray Kit, Power Tilt, 20W, Focus	1	\$340.92
1, 2h, 3, 25, 26, 30, 32	503406	Battery Tray Kit, Power Tilt, 21W, Focus	1	\$342.50
1, 2i, 3, 25, 26, 30, 32	503407	Battery Tray Kit, Power Tilt, 22W, Focus	1	\$344.60
7-10, 16-19, 22, 27, 34a, 34b, 35	504999	Controller Kit, Toggle, Power Tilt, Focus	1	\$629.31
4a, 5, 11-13, 28-30, 32, 34a, 36-44, 46	505000	Power Tilt Module Kit, Small, Focus <i>This kit is to change from rev 1 Power Tilt to rev 2. Based on width range.</i>	1	\$3,591.48
4b, 11-13, 28-30, 32, 34a, 36-44, 46	505001	Power Tilt Module Kit, Medium, Focus <i>This kit is to change from rev 1 Power Tilt to rev 2. Based on width range.</i>	1	\$3,591.48
4c, 11-13, 28-30, 32, 34a, 36-44, 46	505002	Power Tilt Module Kit, Large, Focus <i>This kit is to change from rev 1 Power Tilt to rev 2. Based on width range.</i>	1	\$3,591.48
29, 30, 32, 36, 37	501072	Tilt Stop PAIR Assembly Focus	2	\$30.00
8a, 9, 10, 16-18, 22, 27, 34a	111870	Power Tilt Toggle Switch Mounting Hardware for Angle Adjustable Locking Armrests, 1"	1	\$175.79
8b, 9, 16, 17, 19, 22, 27, 34b	111873	Power Tilt Toggle Switch Mounting Hardware for Height Adjustable Armrests, 7/8"	1	\$156.87
1	002819	Power Tilt Tray RCB Focus	2	\$17.34
2a	002820	Power Tilt Bracket RCB 14W Focus	2	\$43.07
2b	002821	Power Tilt Bracket RCB 15W Focus	2	\$45.18
2c	002822	Power Tilt Bracket RCB 16W Focus	2	\$47.81
2d	002823	Power Tilt Bracket RCB 17W Focus	2	\$48.86
2e	002824	Power Tilt Bracket RCB 18W Focus	2	\$50.96
2f	002825	Power Tilt Bracket RCB 19W Focus	2	\$53.06
2g	002826	Power Tilt Bracket RCB 20W Focus	2	\$55.16
2h	002827	Power Tilt Bracket RCB 21W Focus	2	\$56.73
2i	002828	Power Tilt Bracket RCB 22W Focus	2	\$58.83
3	002829	Power Tilt Strap RCB Focus	1	\$38.35
4a	003660	Power Tilt Rack Assembly Mount Bracket Small Front	1	\$52.53
4b	003662	Power Tilt Rack Assembly Mount Bracket Medium	2	\$52.53

Item Number	Part Number	Description	Quantity	Retail
4c	003663	Power Tilt Rack Assembly Mount Bracket Large	2	\$52.53
5	003661	Power Tilt Rack Assembly Mount Bracket Small Rear	1	\$52.53
6a	002895	Power Tilt Strut Tube Small Focus	1	\$23.64
6b	002896	Power Tilt Strut Tube Medium Focus	1	\$29.42
6c	002897	Power Tilt Strut Tube Large Focus	1	\$35.20
7, 35	002900	Power Tilt Control Switch Focus	1	\$391.35
8a	002901	Power Tilt Band Clamp Strap 1" <i>Used on 1" armrest tubing: Angle Adjustable Locking Extendable Flip Up</i>	1	\$51.48
8b	002902	Power Tilt Band Clamp Strap 7/8" <i>Used on 7/8" armrest tubing: Height Adjustable T-Arm, Height Adjustable T-Arm Low and Height Adjustable Dual Post Flip Back</i>	1	\$51.48
9	002903	Power Tilt Band Clamp Mandrel	2	\$21.01
10	002904	Power Tilt Clamp Spacer <i>Only used with Angle Adjustable Locking Extendable Flip Up Armrest</i>	1	\$19.44
11	002905	Power Tilt Battery RCB10 Unit, Focus <i>(Motor Cord not shown in image)</i>	1	\$455.44
12	506654	Power Tilt Motor Arm Assembly with Instruction <i>Replaced part number 003664</i>	1	\$2,074.94
13	003659	Power Tilt Rack Assembly	1	\$168.10
13, 46	505578	Power Tilt Rack Assembly with Rack Mount Plates <i>Contains 003659 and quantity 2 of 003871</i>	1	\$172.30
14	002910	Power Tilt Mounting Plate Right Focus	1	\$46.76
15	002911	Power Tilt Mounting Plate Left Focus	1	\$46.76
16	003090	Power Tilt Control Switch Mount Block	1	\$28.37
17	003091	Power Tilt Control Switch Spacer	1	\$22.59
18	100676	M6 x 55 CLS10.9 DIN931 HHCS ZC <i>Used with Angle Adjustable Locking Extendable Flip Up Arm with Arm Pad</i>	1	\$1.58
19	101826	M6 x 50 HHCS Blk Zn <i>Used with Height Adjustable T-Arm, Height Adjustable T-Arm Low and Height Adjustable Dual Post Flip Back Arm</i>	1	\$2.10
20	101825	M6 x 40 HHCS Blk Zn	2	\$1.05

Item Number	Part Number	Description	Quantity	Retail
21	102386	M6 x 35mm HHCS Blk Zc	2	\$1.05
22	102792	M6 x 25, HHCS, Blk Zn	2	\$0.53
23	102327	M6 x 16 HHCS Blk Zn	4	\$1.05
24	102933	M5 x 30 HHCS, BLK ZN	2	\$4.20
25	102935	M5 X 6 HHCS w/Patch, Blk Zn	2	\$13.66
26	102936	M6 X 16 FHCS, Blk Zn	4	\$1.05
27	101835	M6 Lock Washer Blk Zn	7	\$0.53
28	102937	M5 X 14 FHCS, Blk Zn	4	\$1.58
29	101824	M6 x 30 HHCS Blk Zn	4	\$2.10
30	100746	M6 Flat Washer Blk Zn	18	\$1.58
31	101856	Flat Washer, M5, Blk Zn	2	\$0.53
32	100658	M6 Nylock Nut Blk Zn	16	\$1.05
33	100657	M5 Nylock Nut Blk Zn	2	\$0.53
34a	001117	Cable Clip 1" <i>Quantity 2 used on 1" armrest tubing: Angle Adjustable Locking Extendable Flip Up. Additional clip used on seat tube - not shown in image.</i>	3	\$3.83
34b	001118	Cable Clip 7/8" <i>Used on 7/8" armrest tubing: Height Adjustable T-Arm, Height Adjustable T-Arm Low and Height Adjustable Dual Post Flip Back</i>	2	\$3.83
35	103986	Power Tilt Toggle Switch Extension Handle <i>Replaced part number 003631 (Power Tilt Control Switch Joystick Cover)</i>	1	\$14.71
36	001037	Thrust Plate Tilt Stop TILT	8	\$11.92
37	001036	Pad Tilt Stop TILT	8	\$8.99
38	003349	Power Tilt Extension Cable <i>If replacing this cable and chair was invoiced prior to 8/20/18, a new power tilt extension cable bracket is required, 003350.</i>	1	\$78.80
39	003350	Power Tilt Extension Cable Bracket	1	\$51.48
40	101829	M8 x 65 HHCS Blk Zn	1	\$3.15
41	102800	M4 x 8mm SHCS Blk Zn	2	\$0.53
42	102329	M4 Nylock Nut Blk Zn	2	\$1.05

Item Number	Part Number	Description	Quantity	Retail
43	100659	M8 Nylock Nut Blk Zn	1	\$1.05
44	101858	Washer Flat M8 Blk Zn	2	\$0.53
45	505090	Power Tilt Interface Control Box for Adaptive Switching	1	\$288.92
46	003871	Power Tilt Rack Mount Plate	2	\$4.20
47	506563	Replacement Power Tilt Battery with Instruction <i>This is only a replacement battery, it does not include the top and lower caps. If wanting a complete battery unit, use part number 002905.</i>	1	\$300.47
48	506653	Power Tilt Pendant Controller with LED Indicator	1	\$359.31
49	111883	Power Tilt Battery Charger, Control Box, with US Plug Adapter (Mascot 2241 LA) <i>Replaced Power Tilt Battery Charger RCB 120V (Mascot 2740) part number 002906</i>	1	\$146.03