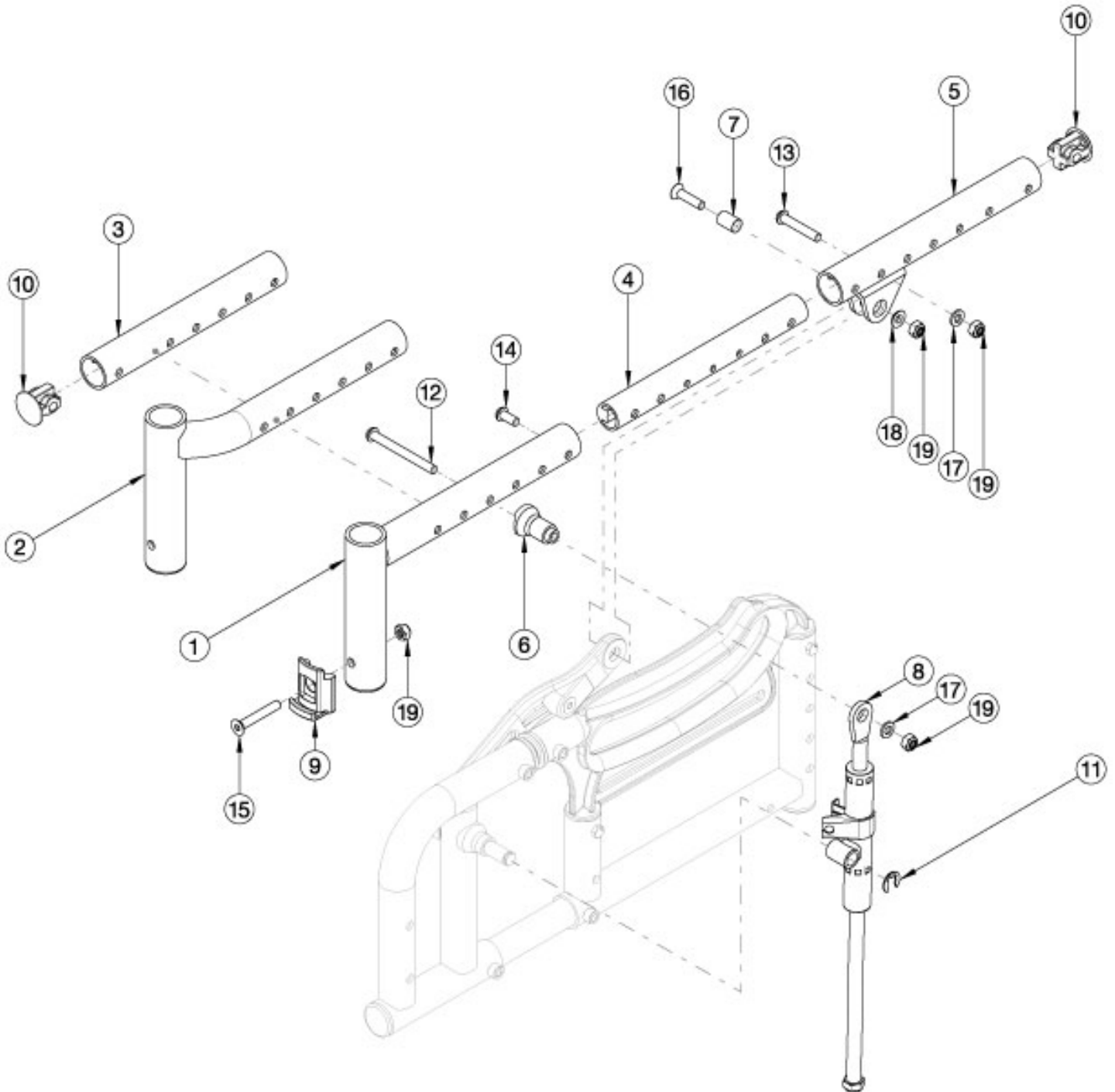


# Arc Seat Frame



The Rear Seat Tube (#5) is not included within the seat frame assembly kits. If the seat frame color is changing, the left and right rear seat tubes are needed as well. When changing frame depth ranges, new front side frames are needed. Select color of parts based on Seat Frame color of chair.

Item Number	Part Number	Description	Quantity
1a, 4b, 9, 15, 19	113121_ _ _	Seat Frame Assembly, Standard, X-Short, Arc	1

Item Number	Part Number	Description	Quantity
1b, 4a, 9, 15, 19	113122_ _ _	Seat Frame Assembly, Standard, Short, Arc	1
1c, 4a, 9, 15, 19	113123_ _ _	Seat Frame Assembly, Standard, Medium, Arc	1
1d, 4a, 9, 15, 19	113124_ _ _	Seat Frame Assembly, Standard, Long, Arc	1
2a, 4b, 9, 10, 15, 19	113125_ _ _	Seat Frame Assembly, Offset, X-Short, Right, Arc	1
2e, 4b, 9, 10, 15, 19	113126_ _ _	Seat Frame Assembly, Offset, X-Short, Left, Arc	1
2b, 4a, 9, 10, 15, 19	113127_ _ _	Seat Frame Assembly, Offset, Short, Right, Arc	1
2f, 4a, 9, 10, 15, 19	113128_ _ _	Seat Frame Assembly, Offset, Short, Left, Arc	1
2c, 4a, 9, 10, 15, 19	113129_ _ _	Seat Frame Assembly, Offset, Medium, Right, Arc	1
2g, 4a, 9, 10, 15, 19	113130_ _ _	Seat Frame Assembly, Offset, Medium, Left, Arc	1
2d, 4a, 9, 10, 15, 19	113131_ _ _	Seat Frame Assembly, Offset, Long, Right, Arc	1
2h, 4a, 9, 10, 15, 19	113132_ _ _	Seat Frame Assembly, Offset, Long, Left, Arc	1
3a, 4b, 10	113133_ _ _	Seat Frame Assembly, Contracture, X-Short, Arc	1
3b, 4a, 10	113134_ _ _	Seat Frame Assembly, Contracture, Short, Arc	1
3c, 4a, 10	113135_ _ _	Seat Frame Assembly, Contracture, Medium, Arc	1
3d, 4a, 10	113136_ _ _	Seat Frame Assembly, Contracture, Long, Arc	1
4a	110165	Growth Tube, Seat <i>Used on short, medium, and long seat depth ranges</i>	1
4b	110166	Growth Tube, Seat, Extra Short <i>Used on x-short seat depth range</i>	1
5, 10	113176_ _ _	Rear Seat Frame Assembly, Arc	1
6	110211	Mechlock Mount, Upper	2
7	110213	Link Arm Upper Bushing	2
8a	110206	Mechlock, 194mm Stroke, Right <i>Used on short, medium, and long seat depth ranges</i>	1
8b	110207	Mechlock, 194mm Stroke, Left <i>Used on short, medium, and long seat depth ranges</i>	1
8c	110208	Mechlock, 190mm Stroke, Right <i>Used on x-short seat depth range</i>	1
8d	110209	Mechlock, 190mm Stroke, Left <i>Used on x-short seat depth range</i>	1

Item Number	Part Number	Description	Quantity
9	000336	Latch Block	2
10	001028	Tube Plug 1" x .824"	2
11	110292	E-Ring, M9-M12, DIN6799, ZC	2
12	110285	BHCS,M6x1.0x60,BLZ, CLS 12.9 ISO7380, P/T	2
13	101811	M6 x 35 BHCS Blk Zn	2
14	101708	M6 x 14 BTN SHCS BLKZC w/Patch	2
15	101819	M6 x 40 FHCS Blk Zn	2
16	100662	M6 x 25 FSHCS BLK ZC	2
17	100746	M6 Flat Washer Blk Zn	4
18	003079	M6 Conical Washer	2
19	100658	M6 Nylock Nut Blk Zn	8