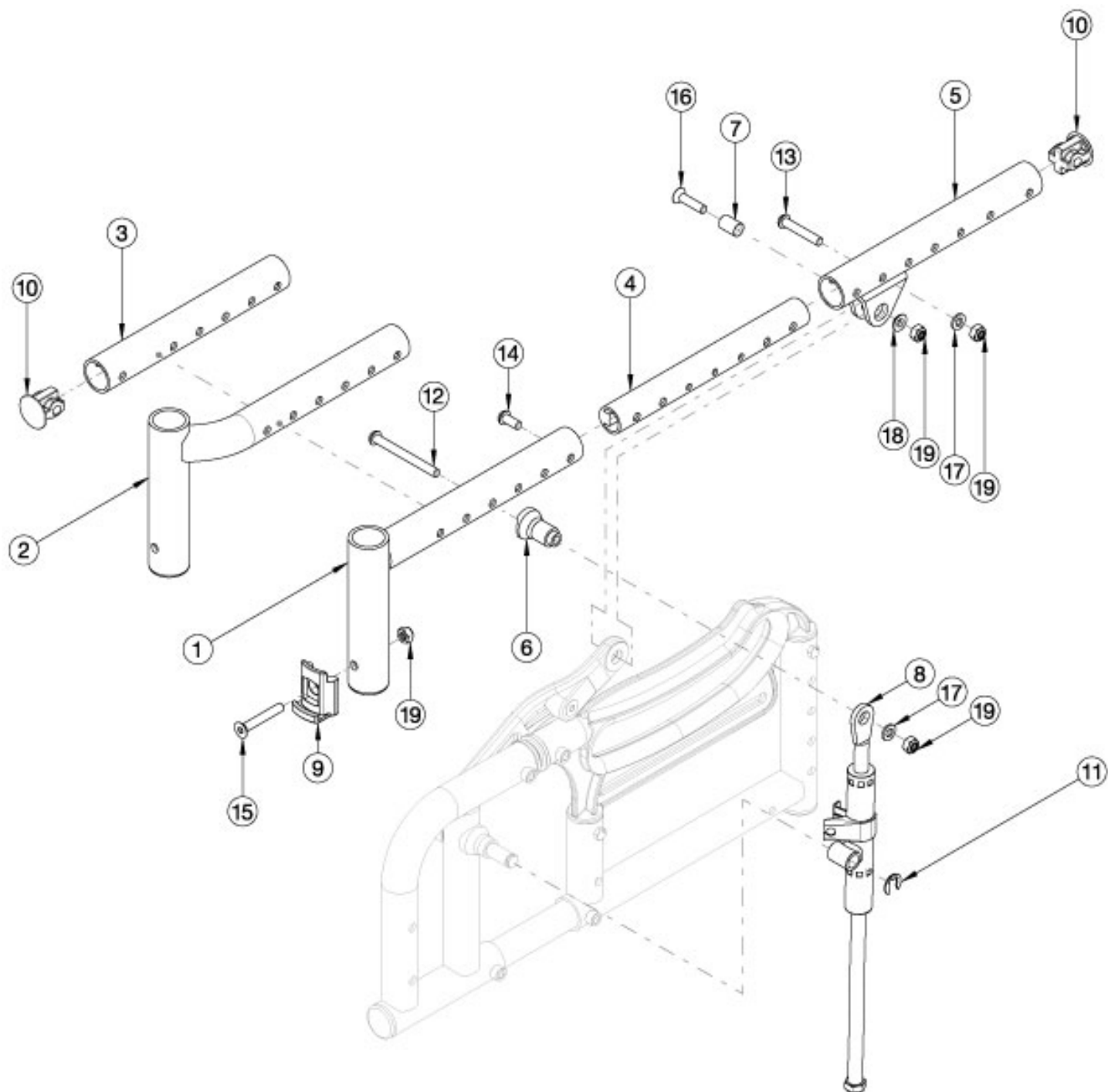


# Arc Seat Frame



The Rear Seat Tube (#5) is not included within the seat frame assembly kits. If the seat frame color is changing, the left and right rear seat tubes are needed as well. When changing frame depth ranges, new front side frames are needed. If Changing from extra short depth range to short, medium, or long, new mechlocks are needed. Select color of parts based on Seat Frame color of chair.

| Item Number       | Part Number | Description                                 | Quantity |
|-------------------|-------------|---------------------------------------------|----------|
| 1a, 4b, 9, 15, 19 | 113121_ _ _ | Seat Frame Assembly, Standard, X-Short, Arc | 2        |

| Item Number           | Part Number | Description                                                                                                                     | Quantity |
|-----------------------|-------------|---------------------------------------------------------------------------------------------------------------------------------|----------|
| 1b, 4a, 9, 15, 19     | 113122_ _ _ | Seat Frame Assembly, Standard, Short, Arc                                                                                       | 2        |
| 1c, 4a, 9, 15, 19     | 113123_ _ _ | Seat Frame Assembly, Standard, Medium, Arc                                                                                      | 2        |
| 1d, 4a, 9, 15, 19     | 113124_ _ _ | Seat Frame Assembly, Standard, Long, Arc                                                                                        | 2        |
| 2a, 4b, 9, 10, 15, 19 | 113125_ _ _ | Seat Frame Assembly, Offset, X-Short, Right, Arc                                                                                | 1        |
| 2e, 4b, 9, 10, 15, 19 | 113126_ _ _ | Seat Frame Assembly, Offset, X-Short, Left, Arc                                                                                 | 1        |
| 2b, 4a, 9, 10, 15, 19 | 113127_ _ _ | Seat Frame Assembly, Offset, Short, Right, Arc                                                                                  | 1        |
| 2f, 4a, 9, 10, 15, 19 | 113128_ _ _ | Seat Frame Assembly, Offset, Short, Left, Arc                                                                                   | 1        |
| 2c, 4a, 9, 10, 15, 19 | 113129_ _ _ | Seat Frame Assembly, Offset, Medium, Right, Arc                                                                                 | 1        |
| 2g, 4a, 9, 10, 15, 19 | 113130_ _ _ | Seat Frame Assembly, Offset, Medium, Left, Arc                                                                                  | 1        |
| 2d, 4a, 9, 10, 15, 19 | 113131_ _ _ | Seat Frame Assembly, Offset, Long, Right, Arc                                                                                   | 1        |
| 2h, 4a, 9, 10, 15, 19 | 113132_ _ _ | Seat Frame Assembly, Offset, Long, Left, Arc                                                                                    | 1        |
| 3a, 4b, 10            | 113133_ _ _ | Seat Frame Assembly, Contracture, X-Short, Arc                                                                                  | 1        |
| 3b, 4a, 10            | 113134_ _ _ | Seat Frame Assembly, Contracture, Short, Arc                                                                                    | 1        |
| 3c, 4a, 10            | 113135_ _ _ | Seat Frame Assembly, Contracture, Medium, Arc                                                                                   | 1        |
| 3d, 4a, 10            | 113136_ _ _ | Seat Frame Assembly, Contracture, Long, Arc                                                                                     | 1        |
| 4a                    | 110165      | Growth Tube, Seat                                                                                                               | 1        |
| 4b                    | 110166      | Growth Tube, Seat, Extra Short<br><i>Used on x-short seat depth range when contracture footrest or offset frame are present</i> | 1        |
| 5, 10                 | 113176_ _ _ | Rear Seat Frame Assembly, Arc                                                                                                   | 1        |
| 6                     | 110211      | Mechlock Mount, Upper                                                                                                           | 2        |
| 7                     | 110213      | Link Arm Upper Bushing                                                                                                          | 2        |
| 8a                    | 110206      | Mechlock, 194mm Stroke, Right<br><i>Used on short, medium, and long seat depth ranges</i>                                       | 1        |
| 8b                    | 110207      | Mechlock, 194mm Stroke, Left<br><i>Used on short, medium, and long seat depth ranges</i>                                        | 1        |
| 8c                    | 110208      | Mechlock, 190mm Stroke, Right<br><i>Used on x-short seat depth range</i>                                                        | 1        |
| 8d                    | 110209      | Mechlock, 190mm Stroke, Left<br><i>Used on x-short seat depth range</i>                                                         | 1        |

| Item Number | Part Number | Description                               | Quantity |
|-------------|-------------|-------------------------------------------|----------|
| 9           | 000336      | Latch Block                               | 2        |
| 10          | 001028      | Tube Plug 1" x .824"                      | 2        |
| 11          | 110292      | E-Ring, M9-M12, DIN6799, ZC               | 2        |
| 12          | 110285      | BHCS,M6x1.0x60,BLZ, CLS 12.9 ISO7380, P/T | 2        |
| 13          | 101811      | M6 x 35 BHCS Blk Zn                       | 2        |
| 14          | 101708      | M6 x 14 BTN SHCS BLKZC w/Patch            | 2        |
| 15          | 101819      | M6 x 40 FHCS Blk Zn                       | 2        |
| 16          | 100662      | M6 x 25 FSHCS BLK ZC                      | 2        |
| 17          | 100746      | M6 Flat Washer Blk Zn                     | 4        |
| 18          | 003079      | M6 Conical Washer                         | 2        |
| 19          | 100658      | M6 Nylock Nut Blk Zn                      | 8        |